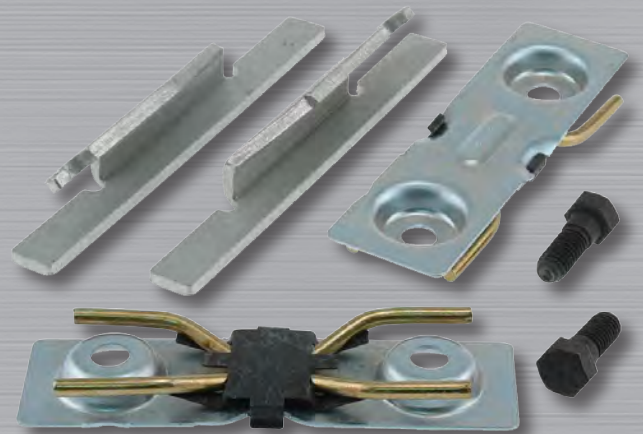


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Medium Duty Truck Section

Sección Media Del Carro Del Deber

Section Moyenne De Camion De Devoir

A. DISC BRAKE SECTION

- ① Indexed numerically by FMSI lining-pad numbers.
- ② Exploded view of brake assembly to help identify parts/kits contents.
- ③ Detailed applications for specific make-model-year.

B. DRUM BRAKE SECTIONS

- ④ Separate sections for both front and rear drum brakes.
- ⑤ Both sections indexed (1st) by drum/shoe size (dia. x width), and (2nd) by shoe number - lowest to highest.
- ⑥ Exploded view of brake assembly to help identify parts/kit contents.
- ⑦ Detailed applications for specific make-model-year.

DISC BRAKE ①

F.M.S.I. No. **7149-D236**

WEAR SHIMS (H5206)
See page 37 for service and shim selection procedure if required.

FORD — DAYTON DISC BRAKE SYSTEM — Two Piston (2.88" Dia.)

PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS				
MAKE - MODEL - YEAR	A L E	HARDWARE KIT (A) #	BOOT AND SEAL KIT (Wheel) #	CALIPER PISTON #	GUIDE BOLT (Wheel) #	PAD CLIP RETAINER #
Ford — B700, C700, C800/900, F-F1 700/900, L800/900, LN600/900, LNT-LT-LTS 800/900, LTL 900 Series with in. 9in. 9.5in., 12in. lb Front Axle	③					
1990-87	F	H5596	41115	7571	H5036	H5423
1986-84	F	H5597	41115	7571	H5036	...
1983	F	H5523	41115	7571	H5036	...

▲ ● ◆ — TYPICAL CONTENTS SHOWN IN ILLUSTRATION

DRUM BRAKE REAR

F.M.S.I. No. **4596-381** Size: 15 x 6

④

DRUM BRAKE FRONT

F.M.S.I. No. **1245-321** Size: 15 x 3

⑤

WAGNER AUTOMATIC ADJUSTING BRAKE

PRIMARY APPLICATIONS	ALL-IN-ONE KIT (A) #	RETURN SPRING KIT (A) #	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTING SCREWS	
			LEFT	RIGHT	LEFT	RIGHT
Chev. & GMC — 50-60 (72-68), 6000 (78-73), 6500 (78-73), B6P042 (84-78), C6D042, C6D062 (82-79), C7D042, C7D064, J8C042, J8C064 (83-79), W6N042 (80-79), W7N042 (80-79), P4T042 (81), P6T042 (83)	⑦					
Dodge — 500 thru 1000 Series 1979-89	H9237	H521	H3502	H3503
Ford — 500 thru 950 Series, 9000 1989-98	H9237	H521	H3502	H3503
IHC — 1600 thru 1800 Series, 4100 1982-81	H9237	H521	H3502	H3503

NOTE: If SHIMS are needed, see page 327.

◆ ● ▲ — TYPICAL CONTENTS SHOWN IN ILLUSTRATIONS

H1861
 H1861
 H1861
 H1861
 H1861
 H1861
 ILLUSTRATIONS 111

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Medium Duty Truck Section

Sección Media Del Carro Del Deber

Section Moyenne De Camion De Devoir

A. SECTION DES FREINS A DISQUES

- ① Indexes numériquement selon les numeros de garnitures de tampons FMSI.
- ② Vue élargie du montage de freins pour faciliter l'identification du contenu pièces/trousse.
- ③ Utilisations détaillées pour marques-modèles-années spécifiques.

B. SECTIONS DE FREINS A TAMBOUR

- ④ Des sections séparées pour les freins à tambour devant et arrière.
- ⑤ Les deux sections indexées (1e) selon grandeur de tambour/sabot (dia. x largeur), et (2e) selon numéro du sabot - du plus petit au plus haut.
- ⑥ Vue élargie du bâti de frein pour aider à identifier le contenu des pièces/trousses.
- ⑦ Utilisations détaillées pour marques-modèles-années spécifiques.

DISC BRAKE ①

F.M.S.I. No. **7149-D236**

WEAR SHIMS (H8206)
See page 37 for service and shim selection procedure if required.

FORD — DAYTON DISC BRAKE SYSTEM — Two Piston (2.88" Dia.)

PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS				
MAKE - MODEL - YEAR	A S I E	HARDWARE KIT (A/S/E)	BOOT AND SEAL KIT (W/Wheel)	CALIPER PISTON	GUIDE BOLT (Wheel)	PAD CLIP RETAINER
Ford — B700, C700, C800/900, F-FT 700/900, L800/900, LN600/900, LNT-LT-LTS 800/900, LTL 900 Series w/8m, 9m, 9.5m, 12m lb Front Axle						
1990-87	F	H5596	41115	7571	H5036	H5423
1986-84	F	H5597	41115	7571	H5036	...
1983	F	H5523	41115	7571	H5036	...

* * * TYPICAL CONTENTS SHOWN IN ILLUSTRATION

DRUM BRAKE REAR

④

F.M.S.I. No. **4596-381** Size: **15 x 6**

DRUM BRAKE FRONT

⑤

F.M.S.I. No. **1245-321** Size: **15 x 3**

WAGNER AUTOMATIC ADJUSTING BRAKE

PRIMARY APPLICATIONS	ALL IN ONE KIT (A/S/E)	HARDWARE KITS					
		RETURN SPRING KIT (A/S/E)	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTING SCREWS		
MAKE - MODEL - YEAR			LEFT	RIGHT	LEFT	RIGHT	
Chev. & GMC — 50-60 (72-68), 6000 (78-73), 6500 (78-73), 86P042 (84- 79), C8D042-C8D062 (82-79), C7D042-C7D064-J8C042- J8C064 (83-79), W6N042 (80-79), W7N042 (80-79), P4T042 (81), P6T042 (83)		H9237	H521	H3502	H3503
Dodge — 500 thru 1000 Series	1979-69	H9237	H521	H3502	H3503
Ford — 500 thru 950 Series, 9000	1989-68	H9237	H521	H3502	H3503
IHC — 1800 thru 1800 Series, 4100	1982-61	H9237	H521	H3502	H3503

NOTE: If studs are needed see page 127

* * * TYPICAL CONTENTS SHOWN IN ILLUSTRATION

INDEX

DISC BRAKE FRENO DE DISCO FREIN A DISQUE

F.M.S.I NO.	PISTON DIA.	PAGE NO.	F.M.S.I. NO.	PISTON DIA.	PAGE NO.	F.M.S.I NO.	PISTON DIA.	PAGE NO.
D105	3.625"	742	D380	2.6"	747	D786	73mm	778
D171	3.625"	742	D411	2.36"/2.2"	770	D825	54mm	779
D184	3.38"	743	D433	51mm	771	D826	57mm	780
D184	2.6"	747	D546	2.118"	772	D827	57mm	781
D224	2.5"	751	D646	54mm	773	D1010	60/66mm	782/783
D225	2.88"	758	D675	2.118"	772	D1032	70/64mm	775/776
D236	2.88"	762	D701	54mm	773	D1062	60mm	784
D327	2.875"	769	D734	51mm	774	D1064	66/60mm	782/783
D379	2.875"	769	D769	70/64mm	775/776	D1265	51mm	785
D380	3.38"	743	D786	66mm	777			

DRUM BRAKE-FRONT FRENO A TAMBOR-FRENTE FREIN A TAMBOUR-AVANT

F.M.S.I NO.	SIZE	PAGE NO.	F.M.S.I. NO.	SIZE	PAGE NO.	F.M.S.I NO.	SIZE	PAGE NO.
36	13x2.25"	795	398	14x2.5"	802	672	320x110mm	793
63	14x2.25"	796	442	15x5"	811	680	320X75mm	786
72	14x2.5"	800	463	15x3.5"	808	681	320X75mm	788
235	15x3"	805	490	15x5"	809	682	320X75mm	789
252	15x2.25"	804	491	15x5"	810	683	320X75mm	790
299	14x2.5"	799	602	320x110mm	792	684	320x110mm	794
321	15x3"	806	603	370x100mm	803	699	320x100mm	791
322	15x3.5"	807	612	320X75mm	787	726	320X75mm	787
325	14x2.5"	797/798	613	410x140mm	815	1356-	15.5x5"	812
361	14x2.5"	801	616	400x115mm	813			
367	14x2.5"	798	617	400x120mm	814			

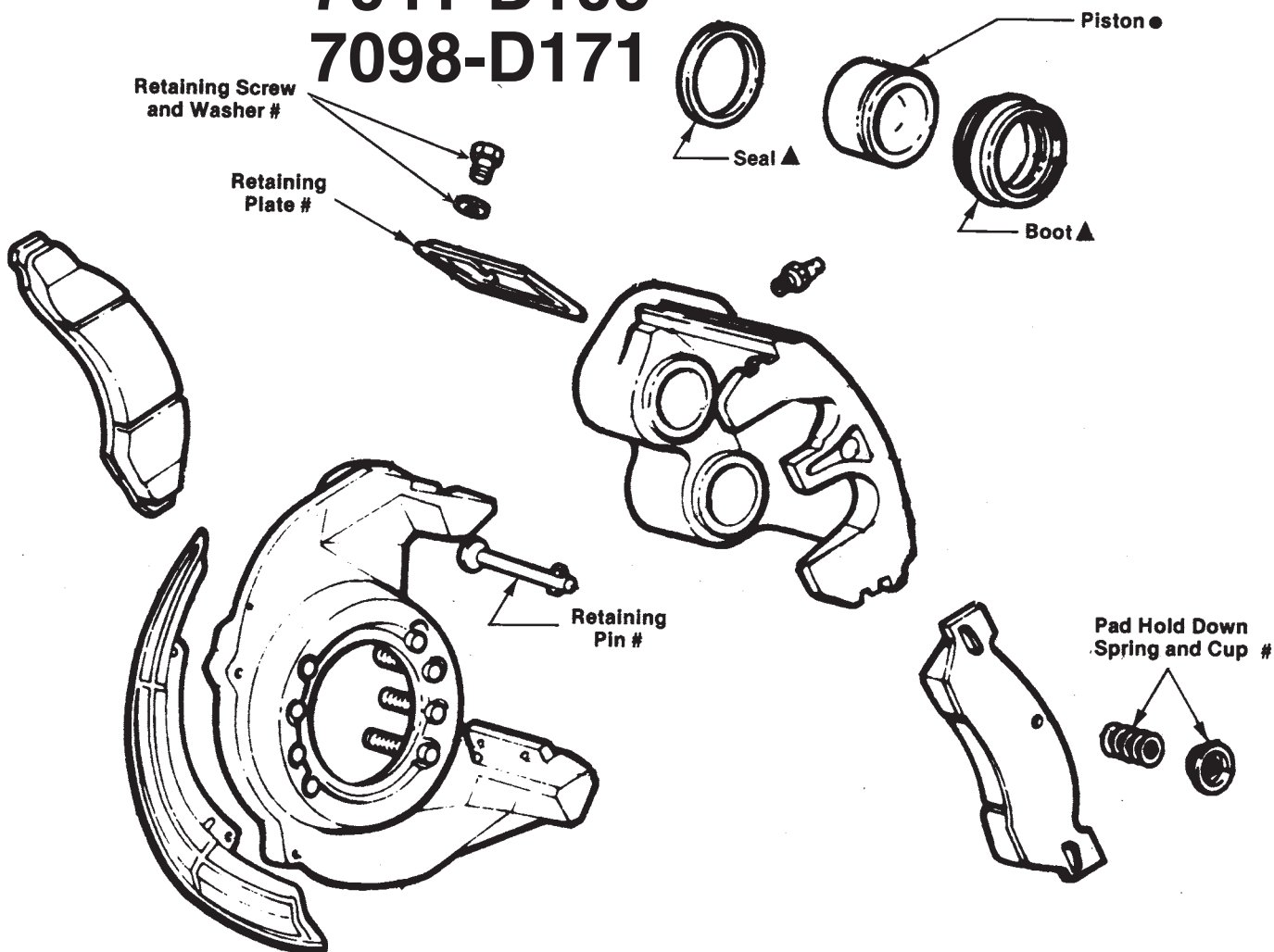
DRUM BRAKE-REAR FRENO A TAMBOR-ATRAS FREIN A TAMBOUR-ARRIERE

F.M.S.I NO.	SIZE	PAGE NO.	F.M.S.I. NO.	SIZE	PAGE NO.	F.M.S.I NO.	SIZE	PAGE NO.
22	14.125x3.5"	833	385	16x5"	862/863	668	300X75mm	816
23	14.125x3"	832	386	16x6"	864/865	669	320x120mm	825
93	15x4.5"	841	400	15x5"	848	680	320x65mm	818
96	16x6"	864	401	15x4"	840	681	320x75mm	820
99	16x5"	862	402	15x4"	835	682	320x75mm	821
285	15x4"	836	427	15x4"	837	683	320x75mm	822
346	15x5"	842	442	15x5"	847	685	320x125mm	826
355	14.125x3"	832	452	13x3.5"	831	686	400x155mm	860
368	15x5"	846	542	15x5"	845	695	320x90mm	823
375	15x4"	838	543	15x6"	849	699	320x100mm	824
376	15x4"	839	544	15x7"	853	717	320x135mm	828/829
377	15x5"	843	604	370x135mm	834	726	320x75mm	819
379	15x5"	843/844	612	320x75mm	819	727	320x145mm	830
380	15x6"	850	613	410x140mm	867	792	311x122mm	817
381	15x6"	851/852	614	400x154mm	859	838	400x129mm	858
382	15x7"	854	615	410x115mm	866	1357-	15.5x6"	857
383	15x7"	855/856	632	320x130mm	827			
384	16x4"	861	656	13x3.5"	831			

DISC BRAKE
FRENO DE DISCO
FREIN A DISQUE

F.M.S.I. No.

7041-D105
7098-D171



KELSEY-HAYES SYSTEM (Air Over Hydraulic) – Two Piston (3.625” Dia.)

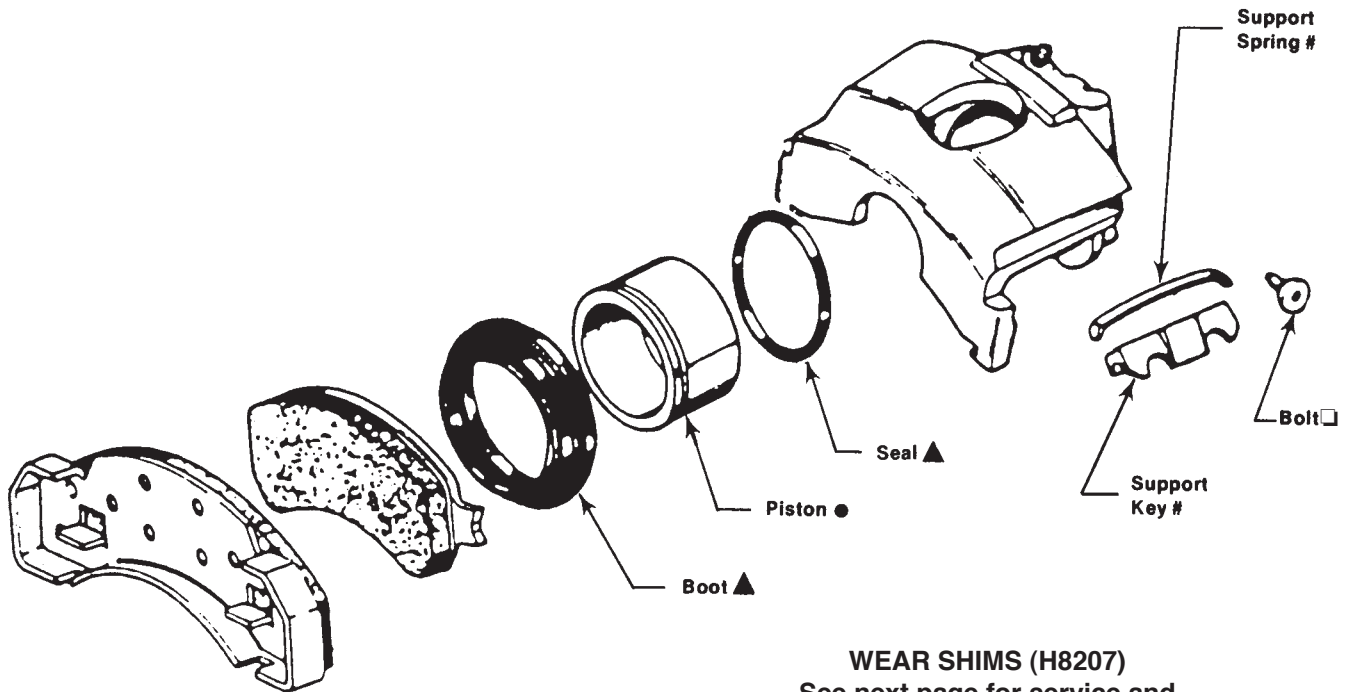
PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
MAKE - MODEL - YEAR	A X L E	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/ RETAINER ★	
Auto Car w/DISC	1984-82	F	H5502	41002	7542	---	*
Ford - LT, LNT, LTS 800/900, C900, CT800, 900, 9000 Series	1990-75	F	H5502	41002	7542	---	*
Freightliner	1986	F	H5502	41002	7542	---	*
GM (Chev. & GMC)	1979-78	F	H5502	41002	7542	---	*
Mack Truck - Fire Truck	1985-82	F	H5502	41002	7542	---	*
Various Models 400-800 Series	1985-75	F	H5502	41002	7542	---	*

▲ ● ■ ★ - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

* Available in Hardware Kit

F.M.S.I. No.

7108-D184
7815-D380 (Integrally Molded)



WEAR SHIMS (H8207)
 See next page for service and shim selection procedure if required.
 (Note: H8207 also contains 2 support keys (#) and 2 support springs (#))

IHC – BENDIX DISC BRAKE SYSTEM – Single Piston (3.38” Dia.)

PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
MAKE - MODEL - YEAR	AXLE	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/RETAINER ★	
IHC - 1600, 1700, 1800, 1900 Series	1992-83	F	H5529 ⁽¹⁾	41049	7540	H5010	H5412
GM - C5D042, C6D042, P6T042	1990-88	F	H5529 ⁽¹⁾	41049	7540	H5010	H5412
GMC - C3500	1996	F-R	H5529 ⁽¹⁾	41049	7540	H5010	H5412
Chev. - C30	1996	F-R	H5529 ⁽¹⁾	41049	7540	H5010	H5412

⁽¹⁾ Also contained in H8207.

▲ ● ■ ★ - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

SHIM KIT NUMBER - H8207 - SERVICE INSTRUCTIONS

A. SERVICE PROCEDURE FOR SHIM KIT

1. Remove the caliper assembly from the anchor plate by removing the key retention bolt and tapping out the key and spring.

2. Clean the v-way surfaces of the caliper and anchor plate with a wire brush, filing smooth any deep nicks and/or gouges.

3. Lay a straight edge across the caliper v-way surfaces (see Figure 1) and measure with (a feeler) gauge. If the maximum depth is .050" or more the caliper should be replaced.

4. Reinstall the caliper back into the anchor plate. Install a new production key and bolt, **but do not install the support spring at this time.**

5. Insert a screw driver into center of key/bumper gap and pry firmly to assure that the caliper is seated against the three slide surface A, B, and C (see Figure 2).

6. Measure the bumper gap with the largest feeler gauge (or stack of gauges) that will fit into the gap on either side of the screw driver (see Figure 2).

7. Based on the bumper gap measurement, select a shim according to the following table:

Table 1

More than	But not exceeding	Shim thickness
0	.058 "	none required
.058 "	.101 "	.025 "
.101 "	.145 "	.045 "
.145 "	.188 "	.062 "
.188 "		see step 8

8. If bumper gap exceeds .188", remove old caliper and replace with a new caliper and remeasure bumper gap. If the bumper gap with the new caliper is between .058" and .188", select a shim from Table 1. If the bumper gap with new caliper exceeds .188", replace the anchor plate also. **Use a new key and spring when assembling the new components.**

B. PROCEDURE FOR REINSTALLING THE CALIPER IF A SHIM HAS BEEN SELECTED.

1. Remove the caliper assembly from the anchor plate and install the selected shim on the anchor plate v-way opposite to the key and spring v-way (see Figure 3).

2. With the shim installed on the anchor plate v-way, reinstall the caliper assembly using a **new key and spring.**

3. Remeasure the bumper gap as described in step 6. If the gap exceeds .058", install a thicker shim or replace components as described in part A.

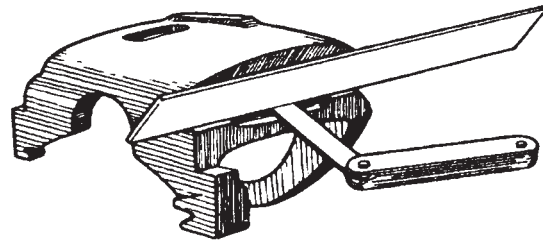


Figure 1

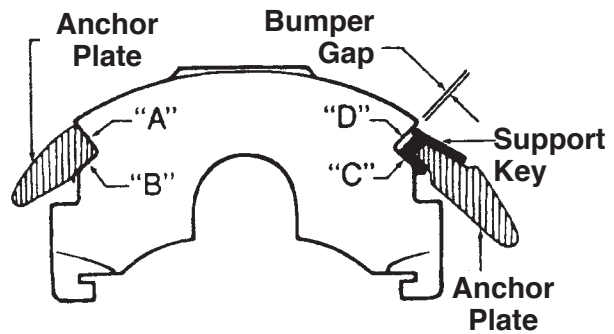


Figure 2

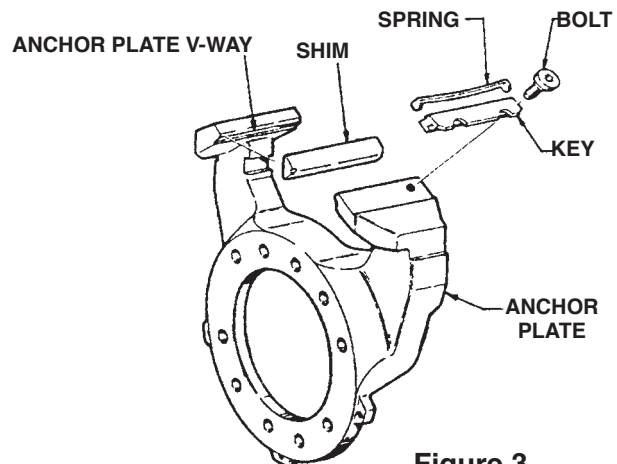


Figure 3

NUMERO DE JUEGO DE CALCE - H8207 - INSTRUCCIONES DE SERVICIO

A. PROCEDIMIENTO DE SERVICIO PARA JUEGO DE CALCE

1. Quite el montaje del calibrador de la placa de anclaje moviendo el perno de retén llave y dando pequeños golpes a la llave y al resorte.

2. Limpie las superficies vía-v del calibrador y placa de anclaje con un cepillo de alambres, limando cualquier raspadura u hoyo para que queden planos.

3. Coloque un borde derecho a través las superficies vía-v del calibrador (vea el dibujo 1) y mida con un indicador sensor la profundidad máxima de .050" (1.27 mm) o más se debería reemplazar.

4. Reinstale el calibrador en la placa de anclaje. Instale una nueva llave de producción y perno, pero no instale el resorte soportador por ahora.

5. Inserte un destornillador en el centro de la brecha de llave/parachoques y muévelo con firmeza para asegurar que el calibrador esté bien sentado contra las tres superficies deslizadoras A, B, y C (vea el dibujo 2).

6. Mida la brecha del parachoques con el indicador sensor más grande (o una pila de indicadores) que quepen en la brecha en cualquier lado del destornillador (vea dibujo 2).

7. A base de las medidas de la brecha del parachoques, elija un calce según la tabla que sigue:

Tabla 1

Más que	Pero no más de	Espesor del calce
0	.058 (1.5 mm)	No se necesita
.058 (1.5mm)	.101 (2.56 mm)	.025 (.64 mm)
.101 (2.56mm)	.145 (3.7 mm)	.045 (1.11 mm)
.145 (3.7mm)	.188 (4.7 mm)	.062 (1.57 mm)
.188 (4.7 mm)		vea el paso 8

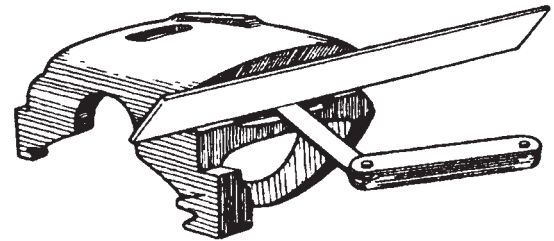
8. Si la brecha del parachoques sobrepasa .188" (4.7 mm), quite el calibrador viejo y reemplacelo con un nuevo calibrador y mida la brecha del parachoques de nuevo. Si la brecha del parachoques con el nuevo calibrador es entre .058" y .188" (1.5-4.7 mm), elija un calce de la Tabla 1. Si la brecha del parachoques con el nuevo calibrador sobrepasa .188" (4.7 mm), reemplace también la placa de anclaje. Use una llave y resortes nuevos cuando esté ensamblando los nuevos componentes.

B. PROCEDIMIENTO PARA REINSTALAR EL CALIBRADOR SI SE HA ESCOGIDO UN CALCE.

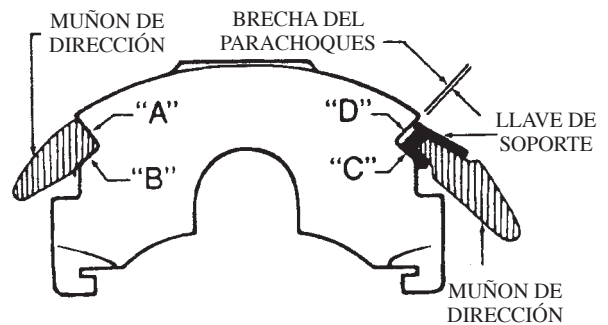
1. Quite el ensamble del calibrador de la placa de anclaje e instale el calce escogido en la vía-v de la placa de anclaje en frente a la vía-v de la llave y del resorte (vea dibujo 3).

2. Con el calce ya instalado en la vía-v de la placa de anclaje, reinstale el ensamble del calibrador usando una llave y resorte nuevos.

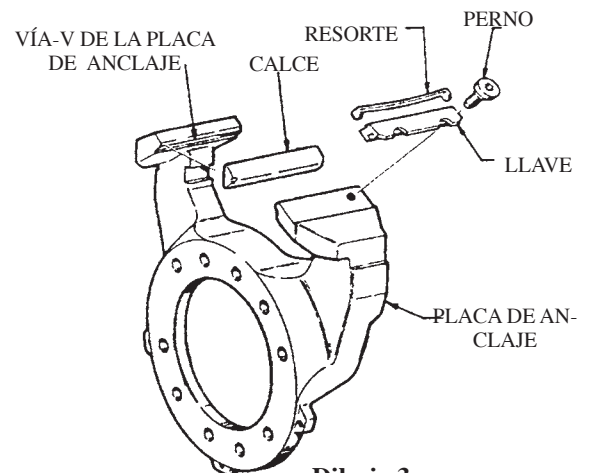
3. Mida nuevamente la brecha del parachoques como se describe en el paso 6. Si la brecha sobrepasa .058" (1.5 mm), instale un calce más espeso o reponga los componentes como se describe en la sección A.



Dibujo 1



Dibujo 2



Dibujo 3

NUMERO DE TROUSSE DE CALE - H8207 - MODE D'EMPLOI SERVICE

A. PROCEDE DE SERVICE POUR TROUSSE DE CALE

1. Quitter le bâti de l'étrier de la plaque d'ancrage en bougeant le boulon-clé de fixation et faisant sortir la clé et le ressort en tapant.
2. Nettoyer les surfaces voie-v de l'étrier et plaque d'ancrage avec une brosse de fil d'acier, en limant à plat toutes les encoches et/ou gouges.
3. Placer une arête droite à travers les surfaces voies-v de l'étrier (voir dessin 1) et mesurer avec un calibre senseur la profondeur maximum de .050" (1.27mm) devrait être remplacée.
4. Réinstaller l'étrier sur la plaque d'ancrage. Installer une nouvelle clé de production et boulon, mais ne pas installer le ressort support à présent.
5. Insérer un tournevis dans le centre de la brèche clé/pare-choc et le bouger avec fermeté pour assurer que l'étrier soit bien assis contre les trois surfaces glissantes A, B et C (voir dessin 2)
6. Mesurer la brèche du pare-choc avec le calibre senseur le plus grand (ou une pile de calibres) qui s'ajustent dans la brèche de de n'importe quel côté du tournevis (voir dessin 2).
7. Selon la mesure de la brèche du pare-choc, choisir une cale selon le tableau qui suit:

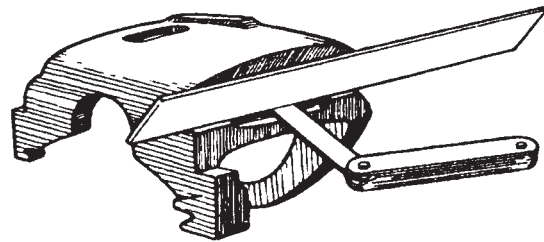
Tableau 1

Plus de	Mais pas plus de	Epaisseur de cale
0	.058 (1.5 mm)	pas nécessaire
.058 (1.5mm)	.101 (2.56 mm)	.025 (.64 mm)
.101 (2.56mm)	.145 (3.7 mm)	.045 (1.11 mm)
.145 (3.7mm)	.188 (4.7 mm)	.062 (1.57 mm)
.188 (4.7 mm)		voir démarche 8

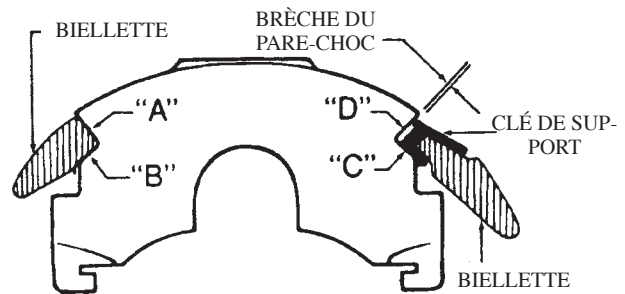
8. Si la brèche du pare-choc dépasse 1.88" (4.7 mm), quitter le vieil étrier et le remplacer avec un nouvel étrier et re-mesurer la brèche du pare-choc. Si la brèche du pare-choc avec le nouvel étrier est entre .058" et .188" (1.5-4.7mm), choisir une cale du tableau 1. Si la brèche du pare-choc avec le nouvel étrier dépasse .188" (4.7mm), remplacer également la plaque d'ancrage. Se servir d'une nouvelle clé et ressort en montant les nouveaux composants.

B. PROCEDE POUR REINSTALLER L'ETRIER SI ON A CHOISI UNE CALE.

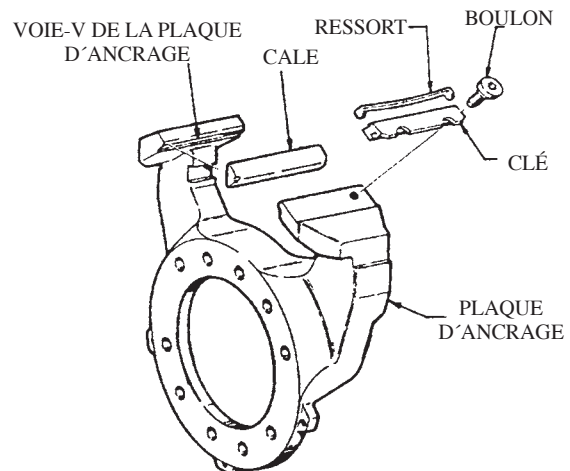
1. Quitter le bâti de l'étrier de la plaque d'ancrage et installer la cale qu'on a choisi sur la voie-v de la plaque d'ancrage en face de la voie-v de la clé et du ressort (voir dessin 3).
2. Ayant installé la cale sur la voie-v de la plaque d'ancrage, ré-installer le bâti de l'étrier utilisant une nouvelle clé et ressort.
3. Re-mesurer la brèche du pare-choc comme décrit dans la démarche 6. Si la brèche dépasse .058" (1.5 mm), installer une cale plus épaisseur ou remplacer les composants comme décrit dans la démarche à.



Dessin 1

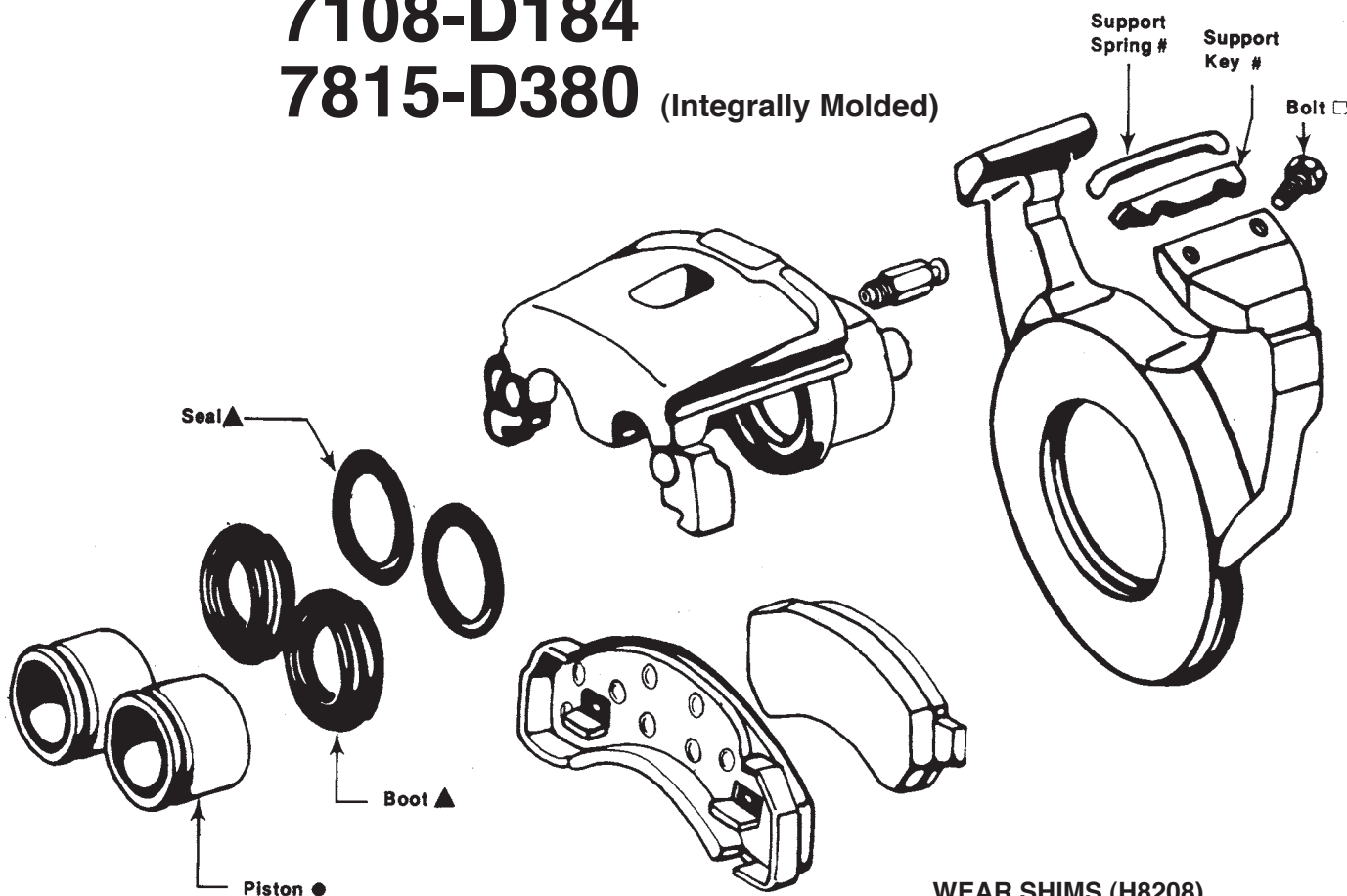


Dessin 2



Dessin 3

F.M.S.I. No. **7108-D184**
7815-D380 (Integrally Molded)



WEAR SHIMS (H8208)
 See next page for service and shim selection procedure if required.
 (Note: H8208 also contains 2 support keys (#) and 2 support springs (#))

IHC – BENDIX DISC BRAKE SYSTEM - Two Piston (2.60" Dia.)

PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS				
MAKE - MODEL - YEAR	A X L E	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/ RETAINER ★
IHC - 1600, 1700, 1800, 1900 Series (w/Soft Boot)	1989-79	F-R	H5519 ⁽¹⁾	41113	7567	H5010
- (w/Hard Boot)	1992-89	F-R	H5519 ⁽¹⁾	41145	7712	H5010
Chev. - C-30	1996	F	H5519 ⁽¹⁾	41145	7712	H5010
GMC - C-3500	1996	F	H5519 ⁽¹⁾	41145	7712	H5010

⁽¹⁾ Also contained in H8208.

▲ ● ■ ★ - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

SHIM KIT NUMBER - H8208 - SERVICE INSTRUCTIONS

A. SERVICE PROCEDURE FOR SHIM KIT

1. Remove the caliper assembly from the anchor plate by removing the key retention bolt and tapping out the key and spring.
2. Clean the v-way surfaces of the caliper and anchor plate with a wire brush, filing smooth any deep nicks and/or gouges.
3. Lay a straight edge across the caliper v-way surfaces (see Figure 1) and measure with a feeler gauge. If the maximum depth is .050" or more the caliper should be replaced.
4. Reinstall the caliper back into the anchor plate. Install a new production key and bolt, **but do not install the support spring at this time.**
5. Insert a screw driver into center of key/bumper gap and pry firmly to assure that the caliper is seated against the three slide surface A, B, and C (see Figure 2).
6. Measure the bumper gap with the largest feeler gauge (or stack of gauges) that will fit into the gap on either side of the screw driver (see Figure 2).
7. Based on the bumper gap measurement, select a shim according to the following table:

Table 1

More than	But not exceeding	Shim thickness
0	.058"	none required
.058"	.101"	.025"
.101"	.145"	.045"
.145"	.188"	.062"
.188"		see step 8

8. If bumper gap exceeds .188", remove old caliper and replace with a new caliper and remeasure bumper gap. If the bumper gap with the new caliper is between .058" and .188", select a shim from Table 1. If the bumper gap with new caliper exceeds .188", replace the anchor plate also. **Use a new key and spring when assembling the new components.**

B. PROCEDURE FOR REINSTALLING THE CALIPER IF A SHIM HAS BEEN SELECTED.

1. Remove the caliper assembly from the anchor plate and install the selected shim on the anchor plate v-way opposite to the key and spring v-way (see Figure 3).
2. With the shim installed on the anchor plate v-way, reinstall the caliper assembly using a **new key and spring.**
3. Remeasure the bumper gap as described in step 6. If the gap exceeds .058", install a thicker shim or replace components as described in part A.

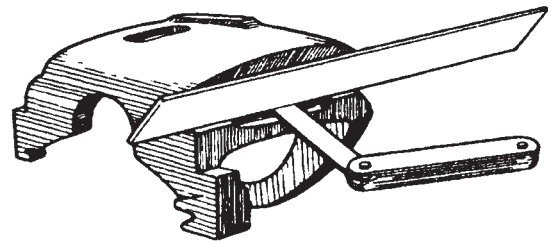


Figure 1

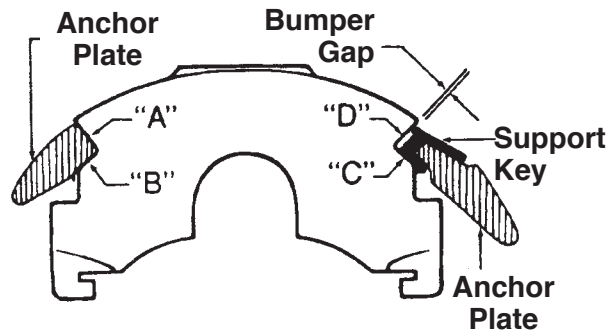


Figure 2

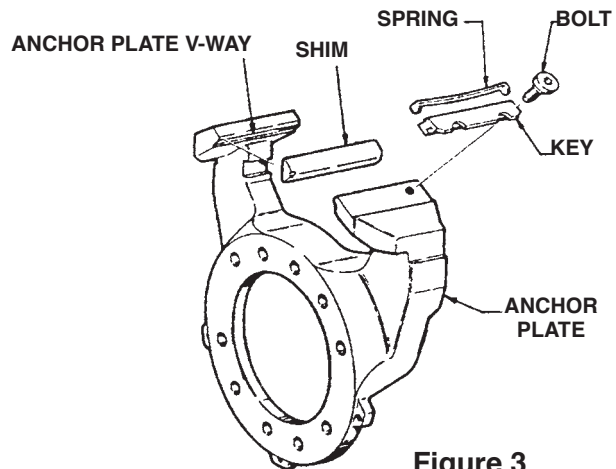


Figure 3

NUMERO DE JUEGO DE CALCE - H8208 - INSTRUCCIONES DE SERVICIO

A. PROCEDIMIENTO DE SERVICIO PARA JUEGO DE CALCE

1. Quite el montaje del calibrador de la placa de anclaje moviendo el perno de retén llave y dando pequeños golpes a la llave y al resorte.

2. Limpie las superficies vía-v del calibrador y placa de anclaje con un cepillo de alambres, limando cualquier raspadura u hoyo para que queden planos.

3. Coloque un borde derecho a través las superficies vía-v del calibrador (vea el dibujo 1) y mida con un indicador sensor la profundidad máxima de .050" (1.27 mm) o más se debería reemplazar.

4. Reinstale el calibrador en la placa de anclaje. Instale una nueva llave de producción y perno, pero no instale el resorte soportador por ahora.

5. Inserte un destornillador en el centro de la brecha de llave/parachoques y muévelo con firmeza para asegurar que el calibrador esté bien sentado contra las tres superficies deslizadoras A, B, y C (vea el dibujo 2).

6. Mida la brecha del parachoques con el indicador sensor más grande (o una pila de indicadores) que quepen en la brecha en cualquier lado del destornillador (vea dibujo 2).

7. A base de las medidas de la brecha del parachoques, elija un calce según la tabla que sigue:

Tabla 1

Más que	Pero no más de	Espesor del calce
0	.058 (1.5 mm)	No se necesita
.058 (1.5mm)	.101 (2.56 mm)	.025 (.64 mm)
.101 (2.56mm)	.145 (3.7 mm)	.045 (1.11 mm)
.145 (3.7mm)	.188 (4.7 mm)	.062 (1.57 mm)
.188 (4.7 mm)		vea el paso 8

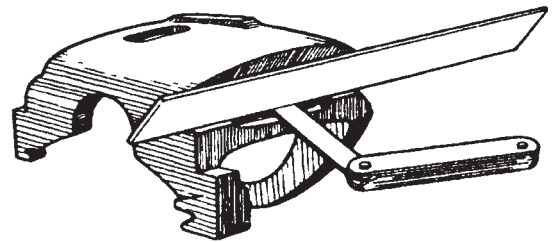
8. Si la brecha del parachoques sobrepasa .188" (4.7 mm), quite el calibrador viejo y reemplacelo con un nuevo calibrador y mida la brecha del parachoques de nuevo. Si la brecha del parachoques con el nuevo calibrador es entre .058" y .188" (1.5-4.7 mm), elija un calce de la Tabla 1. Si la brecha del parachoques con el nuevo calibrador sobrepasa .188" (4.7 mm), reemplace también la placa de anclaje. Use una llave y resortes nuevos cuando esté ensamblando los nuevos componentes.

B. PROCEDIMIENTO PARA REINSTALAR EL CALIBRADOR SI SE HA ESCOGIDO UN CALCE.

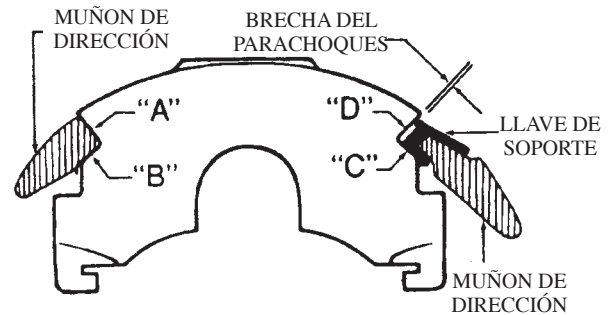
1. Quite el ensamble del calibrador de la placa de anclaje e instale el calce escogido en la vía-v de la placa de anclaje en frente a la vía-v de la llave y del resorte (vea dibujo 3).

2. Con el calce ya instalado en la vía-v de la placa de anclaje, reinstale el ensamble del calibrador usando una llave y resorte nuevos.

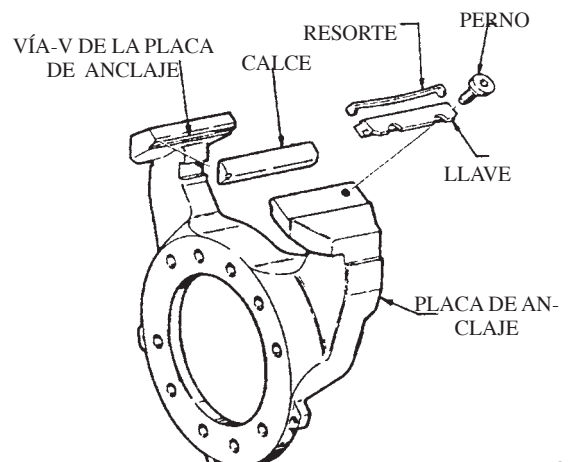
3. Mida nuevamente la brecha del parachoques como se describe en el paso 6. Si la brecha sobrepasa .058" (1.5 mm), instale un calce más espeso o reponga los componentes como se describe en la sección A.



Dibujo 1



Dibujo 2



Dibujo 3

NUMERO DE TROUSSE DE CALE - H8208 - MODE D'EMPLOI SERVICE

A. PROCEDE DE SERVICE POUR TROUSSE DE CALE

1. Quitter le bâti de l'étrier de la plaque d'ancrage en bougeant le boulon-clé de fixation et faisant sortir la clé et le ressort en tapant.
2. Nettoyer les surfaces voie-v de l'étrier et plaque d'ancrage avec une brosse de fil d'acier, en limant à plat toutes les encoches et/ou gouges.
3. Placer une arête droite à travers les surfaces voies-v de l'étrier (voir dessin 1) et mesurer avec un calibre senseur la profondeur maximum de .050" (1.27mm) devrait être remplacée.
4. Réinstaller l'étrier sur la plaque d'ancrage. Installer une nouvelle clé de production et boulon, mais ne pas installer le ressort support à présent.
5. Insérer un tournevis dans le centre de la brèche clé/pare-choc et le bouger avec fermeté pour assurer que l'étrier soit bien assis contre les trois surfaces glissantes A, B, et C (voir dessin 2).
6. Mesurer la brèche du pare-choc avec le calibre senseur le plus grand (ou une pile de calibres) qui s'ajustent dans la brèche de de n'importe quel côté du tournevis (voir dessin 2).
7. Selon la mesure de la brèche du pare-choc, choisir une cale selon le tableau qui suit:

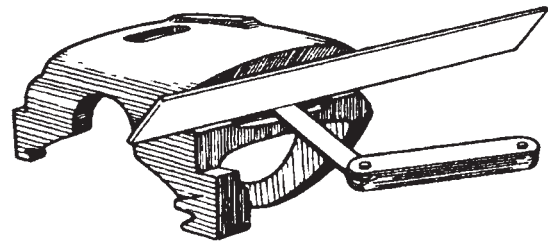
Tableau 1

Plus de	Mais pas plus de	Epaisseur de cale
0	.058 (1.5 mm)	pas nécessaire
.058 (1.5mm)	.101 (2.56 mm)	.025 (.64 mm)
.101 (2.56mm)	.145 (3.7 mm)	.045 (1.11 mm)
.145 (3.7mm)	.188 (4.7 mm)	.062 (1.57 mm)
.188 (4.7 mm)		voir démarche 8

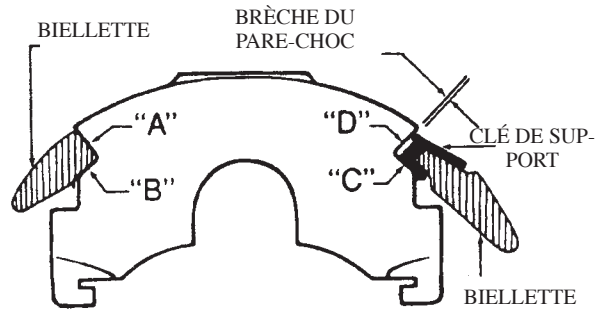
8. Si la brèche du pare-choc dépasse 1.88" (4.7 mm), quitter le vieil étrier et le remplacer avec un nouvel étrier et re-mesurer la brèche du pare-choc. Si la brèche du pare-choc avec le nouvel étrier est entre .058" et .188" (1.5-4.7mm), choisir une cale du tableau 1. Si la brèche du pare-choc avec le nouvel étrier dépasse .188" (4.7mm), remplacer également la plaque d'ancrage. Se servir d'une nouvelle clé et ressort en montant les nouveaux composants.

B. PROCEDE POUR REINSTALLER L'ETRIER SI ON A CHOISI UNE CALE.

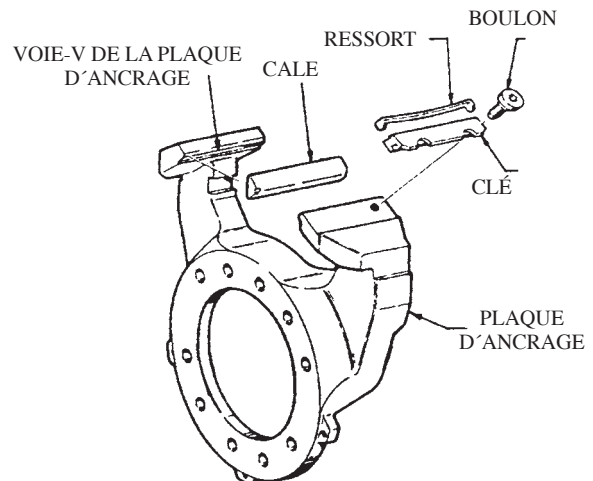
1. Quitter le bâti de l'étrier de la plaque d'ancrage et installer la cale qu'on a choisi sur la voie-v de la plaque d'ancrage en face de la voie-v de la clé et du ressort (voir dessin 3).
2. Ayant installé la cale sur la voie-v de la plaque d'ancrage, ré-installer le bâti de l'étrier utilisant une nouvelle clé et ressort.
3. Re-mesurer la brèche du pare-choc comme décrit dans la démarche 6. Si la brèche dépasse .058" (1.5 mm), installer une cale plus épaisseur ou remplacer les composants comme décrit dans la démarche à.



Dessin 1

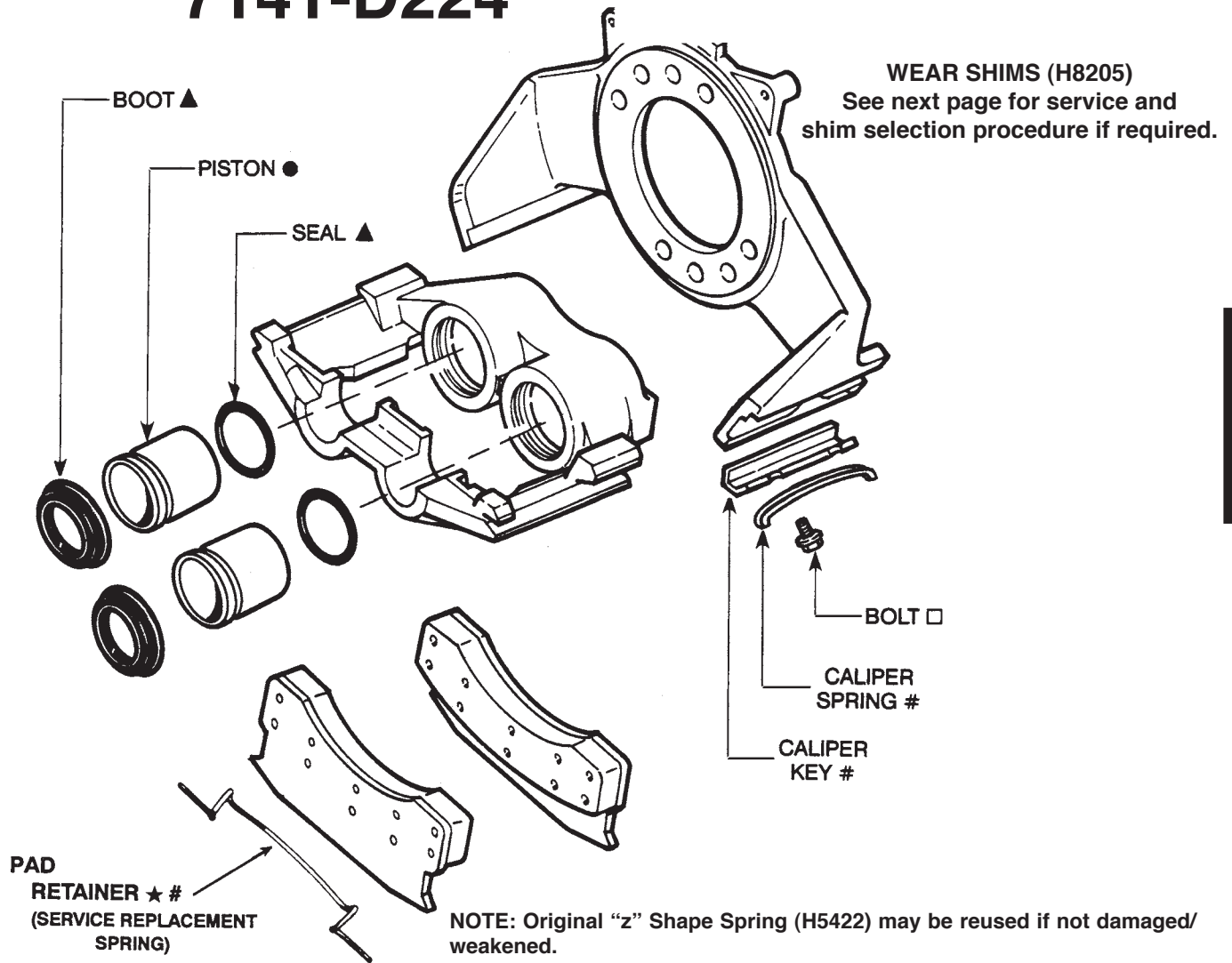


Dessin 2



Dessin 3

F.M.S.I. No. **7141-D224**



FORD, GM - DAYTON DISC BRAKE SYSTEM - Two Piston (2.50" Dia.)

PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
MAKE - MODEL - YEAR	A X L E	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/ RETAINER ★	
Ford - B600/700; C700, 800, 900; F650/750 F600; L800/900; LN600, 700, 800, 900; LNT-LT-LTS 800/900; LTL900 - w/6-7m lb. Front Axle	2003-84	F	H5594	41114	7569	H5037	H5400
Chev. & GMC - B6P042, C5D042, C6D042, P4T042, P6T042, C7D042, C7D064, Topkick/Kodiak, B7 Series, P6 Series	1997-83	F-R	H5594	41114	7569	H5037	H5400

▲ ● ■ ★ - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

SHIM KIT NUMBER - H8205 - SERVICE INSTRUCTIONS

I. To determine whether shims are required:

- A. Remove spring [3], caliper key [4], and bolt [5].
- B. Lift caliper [1] up and off support [2]. **Do not** let the caliper hang from the hydraulic hose. Lay the caliper on the suspension or support it with a length of sturdy wire.
- C. Wire brush the support rails [6] and [7]. Wire brush rail surfaces of the caliper.

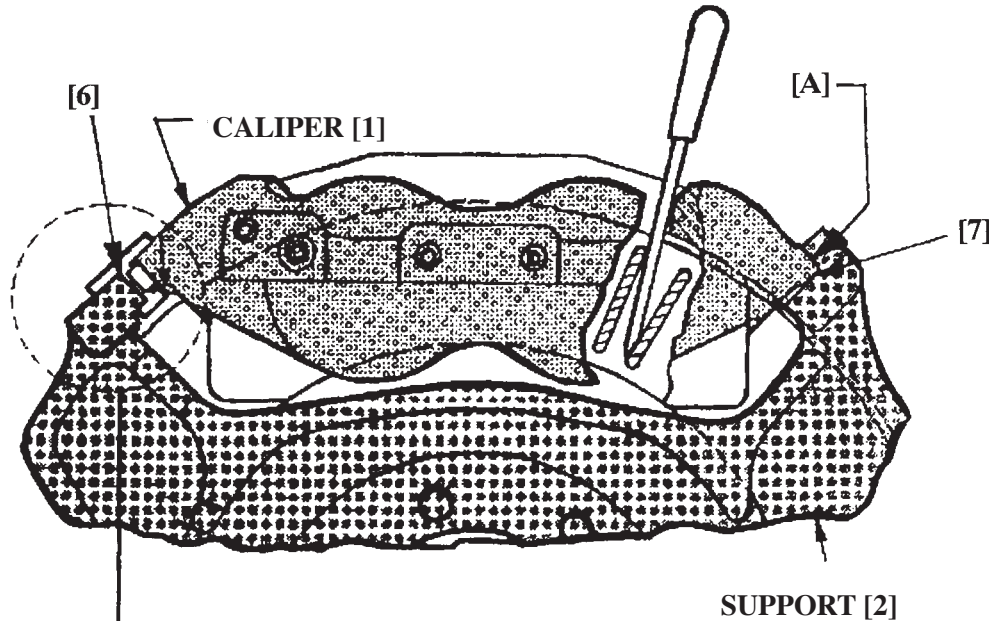
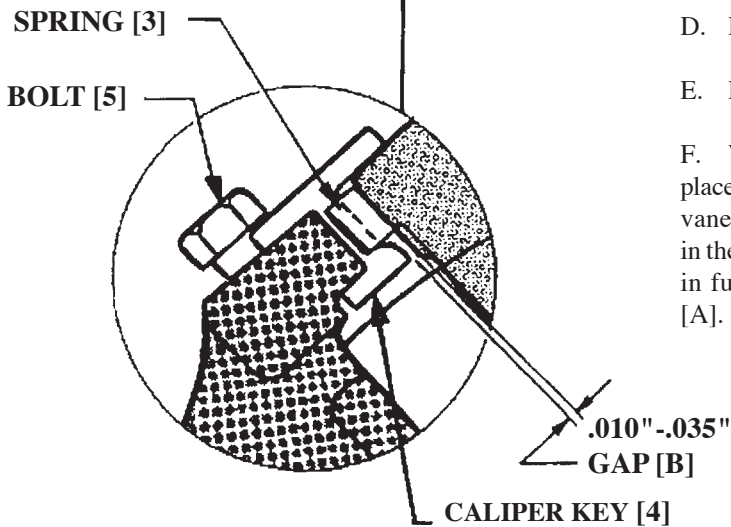


FIGURE 1



D. Reinstall caliper [1] on support [2].

E. Reinstall spring [3] and caliper key [4].

F. With caliper [1] assembled in place on the support [2], place a screwdriver or other suitable tool between the rotor vanes as shown in **Figure 1** and rotate the wheel by hand in the **forward** direction to place the forward support rail in full contact with the caliper support rail surfaces at [A].

Continued on next page.....

SHIM KIT NUMBER - H8205 - SERVICE INSTRUCTIONS

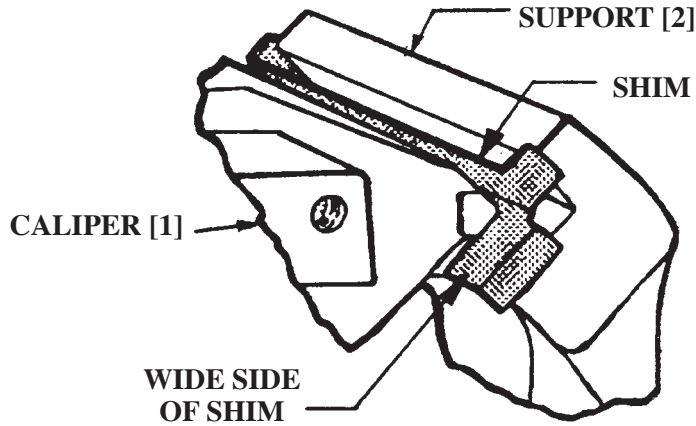


FIGURE 2

SHIM SELECTION CHART

GAP [B] MEASUREMENT	SHIM ID
.036"-.055"	682*
.056"-.075"	683
.076"-.095"	684
.096"-.115"	685
IF GAP IS GREATER THAN .115", REPLACE SUPPORT [2]	
* NUMBER 682 IS THE THINNEST SHIM AND WILL NOT HAVE THE PART NUMBER STAMPED ON ITS SURFACE.	

- G. Measure the gap at [B] with feeler gages. If the measurement is within limits shown, no shims are required.
- H. If measurement is greater than .035", select a shim of proper thickness (see chart) to return the gap within the limits given.

II. Install shims as follows:

- A. Remove spring [3], caliper key [4], and bolt [5].
- B. Lift forward end of caliper enough to provide clearance between the caliper and the support rail at [A] to permit installation of the shim as shown in **Figure 2**.

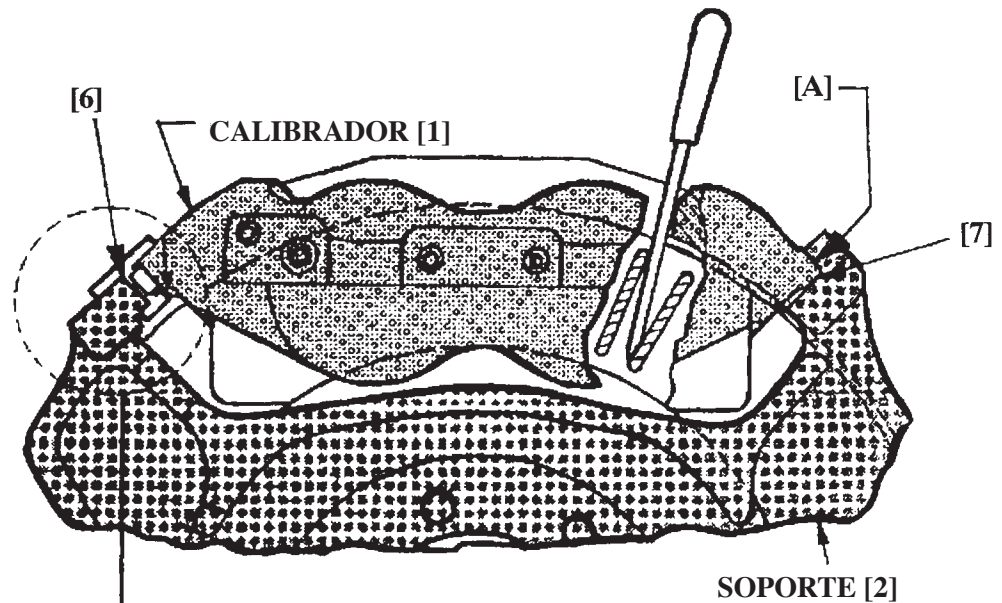
NOTE: Widest side of shim is to fit up against widest surface of support rail. See Figure 2

- C. Lubricate the support rail surfaces of the caliper that will come into contact with the shim with grease approved for disc brake installations.
- D. With shim installed, return the caliper [1] to its original position on the support [2], install **new** spring [3], and **new** caliper key [4], found in the hardware kit. Also install **new** bolt [5].
- E. Measure gap [B] to assure that it is within the .010" - .035" limits. If not, repeat step II choosing the next thicker shim.

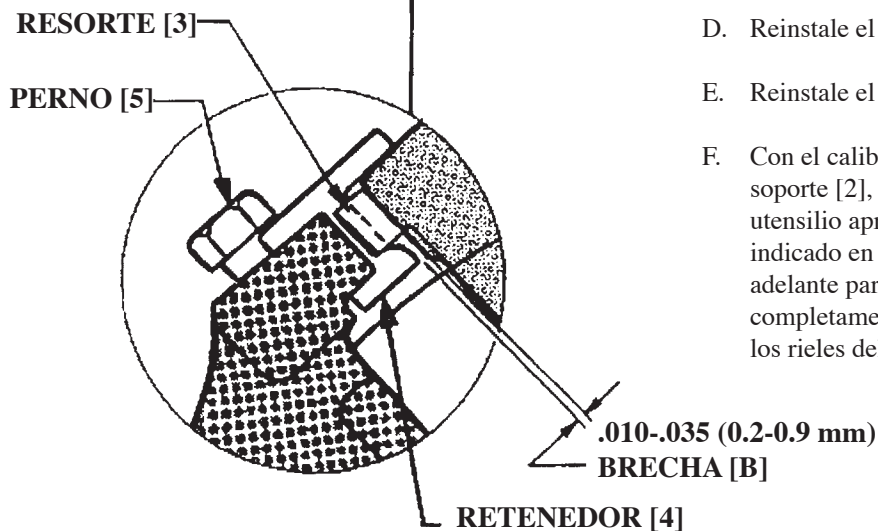
CAUTION: Do not use the shim thickness that will result in a gap [B] that is less than the .010" dimension.

NUMERO DEL JUEGO DE CALCES - H8205 - INSTRUCCIONES DE SERVICIO

- I. Para determinar si se necesitan calces:
- A. Quite el resorte [3], retenedor [4], y perno [5].
 - B. Levante el calibrador [1] y quítelo del soporte [2]. **No deje** que el calibrador cuelgue de la manguera hidráulica. Acueste el calibrador sobre la suspensión o sopórtela con un pedazo de alambre fuerte.
 - C. Cepille los rieles de soporte [6] y [7] con un cepillo de alambre. Cepille las superficies de los rieles del calibrador con cepillo de alambre.

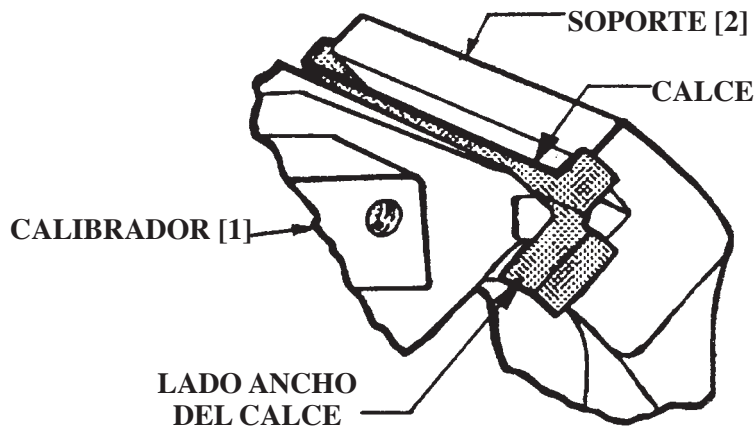


DIBUJO 1



- D. Reinstale el calibrador [1] en el soporte [2].
- E. Reinstale el resorte [3] y el retenedor [4].
- F. Con el calibrador [1] montado en su lugar en el soporte [2], coloque un destornillador u otro utensilio apropiado entre las alas del rotor como indicado en el dibujo 1 y gire la rueda a mano para adelante para colocar el riel de soporte completamente en contacto con las superficies de los rieles del soporte del calibrador en [A].

NUMERO DEL JUEGO DE CALCES - H8205 - INSTRUCCIONES DE SERVICIO (CONTINUACION)



DIBUJO 2

TABLA DE SELECCION DE CALCES

BRECHA [B] MEDIDA	CALCE IDENTIFICATION
.036-.055 (0.9-1.4mm)	682*
.056-.075 (1.4-1.9mm)	683
.076-.095 (1.9-2.4mm)	684
.096-.115 (2.4-2.9mm)	685

SI LA BRECHA SOBREPASA .115 (2.9 mm), REEMPLACE EL SOPORTE [2]

* EL NUMERO 682 ES EL CALCE MAS ESTRECHO Y NO HABRA NUMERO ESTAMPADO EN LA SUPERFICIE

- G. Mide la brecha en [B] con indicadores sensores. Si la medida está dentro de los límites indicados, no se necesitan calces.
- H. Si la medida sobrepasa .035" (0.89 mm), elija un calce de espesor apropiado (vea la tabla) para devolver la brecha a los límites indicados.

II. Instale los calces como sigue:

- A. Quite el resorte [3], retenedor [4], y perno [5].
- B. Levante la parte de frente del calibrador lo suficiente para dar espacio entre el calibrador y el riel de soporte en [A] permitiendo la instalación del calce como indicado en el dibujo 2.

NOTA: El lado más ancho del calce debe ajustarse contra la superficie más ancha del riel de soporte. Vea el dibujo 2.

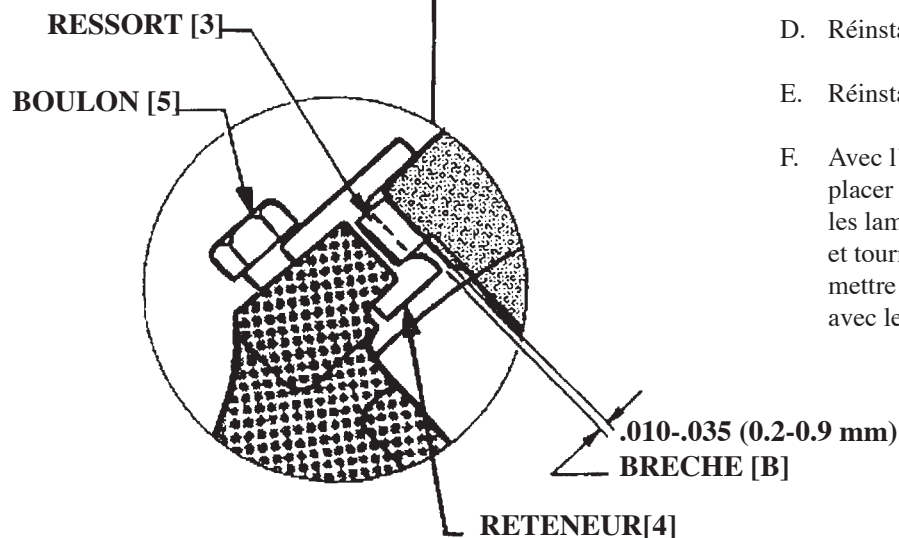
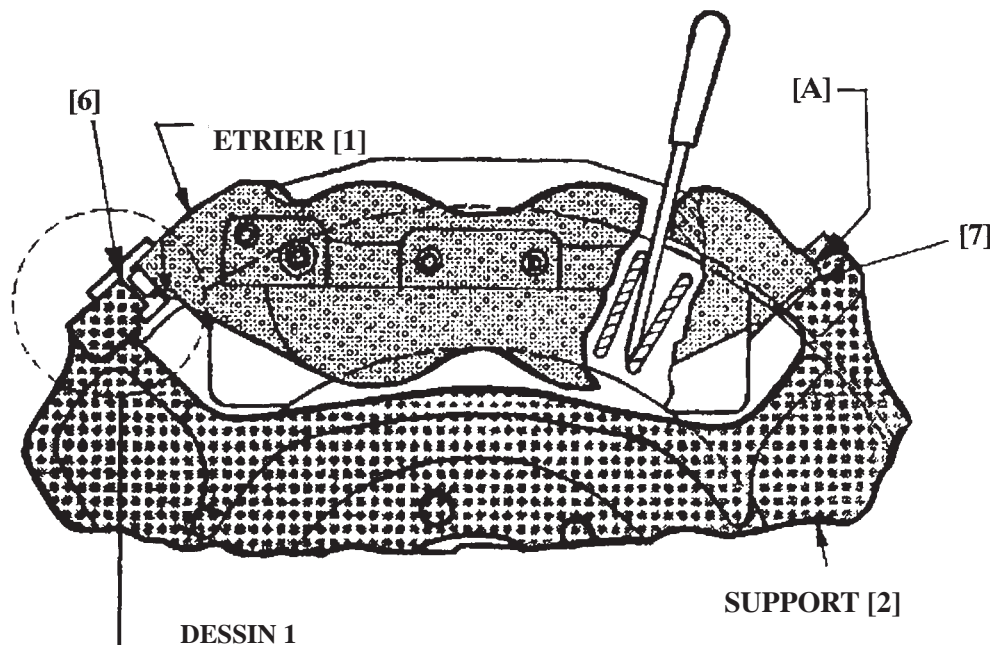
- C. Lubrifique la superficie del riel de soporte del calibrador cual entrará en contacto con el calce con la grasa aprobada para instalaciones de frenos de disco.
- D. Una vez el calce instalado, vuelva el calibrador (1) a sup posición original en el soporte [2], instale un nuevo resorte [3] y un nuevo retenedor [4] que se encuentran en el juego de herraje. También instale un nuevo perno [5].
- E. Mida la brecha [B] para asegurar que esté dentro de los límites de .010"-.035" (0.25-0.9mm). De no ser así, repita el paso II escogiendo el calce de espesor mayor que sigue.

ADVERTENCIA: No utilice un espesor de calce que produzca una brecha [B] que sea menos que .010" (0.25mm) en dimensión.

NUMERO DE TROUSSE DE CALE - H8205 - MODE D'EMPLOI SERVICE

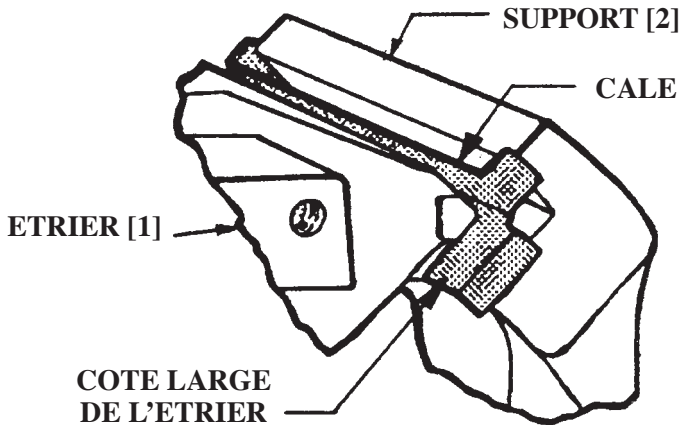
I. Pour déterminer si on a besoin de cales:

- A. Quitter le ressort [3], le reteneur [4], et le boulon [5].
- B. Lever l'étrier [1] et le retirer du support [2]. **Ne pas** laisser l'étrier pendre du boyau hydraulique. Etendre l'étrier sur la suspension ou le supporter à l'aide d'un fil de fer bien solide.
- C. Brosser les rails de support [6] et [7] avec une brosse de fils d'acier. Brosser les surfaces des rails de l'étrier.



- D. Réinstaller l'étrier [1] sur le support [2].
- E. Réinstaller le ressort [3] et le reteneur [4].
- F. Avec l'étrier [1] monté en place sur le support [2], placer un tournevis ou autre outil convenable entre les lames du rotor comme démontré sur le Dessin 1 et tourner la roue à main en direction avant pour mettre le rail de support entièrement en contact avec les surfaces des rails de l'étrier sur [A].

NUMERO DE TROUSSE DE CALE - H8205 - MODE D'EMPLOI SERVICE



DESSIN 2

TABLEAU DE SELECTION DE CALE

BRECHE [B] DIMENSIONS	IDENTIFICATION DE CALE
.036-.055 (0.9-1.4mm)	682*
.056-.075 (1.4-1.9mm)	683
.076-.095 (1.9-2.4mm)	684
.096-.115 (2.4-2.9mm)	685
SI LA BRECHE DEPASSE .115, REPLACER LE SUPPORT [2]	
* LE NUMERO 682 EST LA CALE LA PLUS ETROITE ET LE NUMERO DE LA PIECE NE SERA PAS ESTAMPE SUR SA SURFACE.	

- G. Mesurer la brèche en [B] avec un calibre senseur. Si la dimension entre dedans les limites indiqués, les cales ne seront pas nécessaires.
- H. Si la dimension surpasse .035" (0.89 mm), choisir une cale d'épaisseur convenable (voir le tableau) pour remettre la brèche dedans les limites indiqués.

II. Installer les cales comme suit:

- A. Quitter le ressort [3], reteneur [4], et le boulon [5].
- B. Lever le bout du devant de l'étrier assez pour créer un passage entre l'étrier et le rail du support en [A] permettant l'installation de la cale comme illustré dans le Dessin 2.

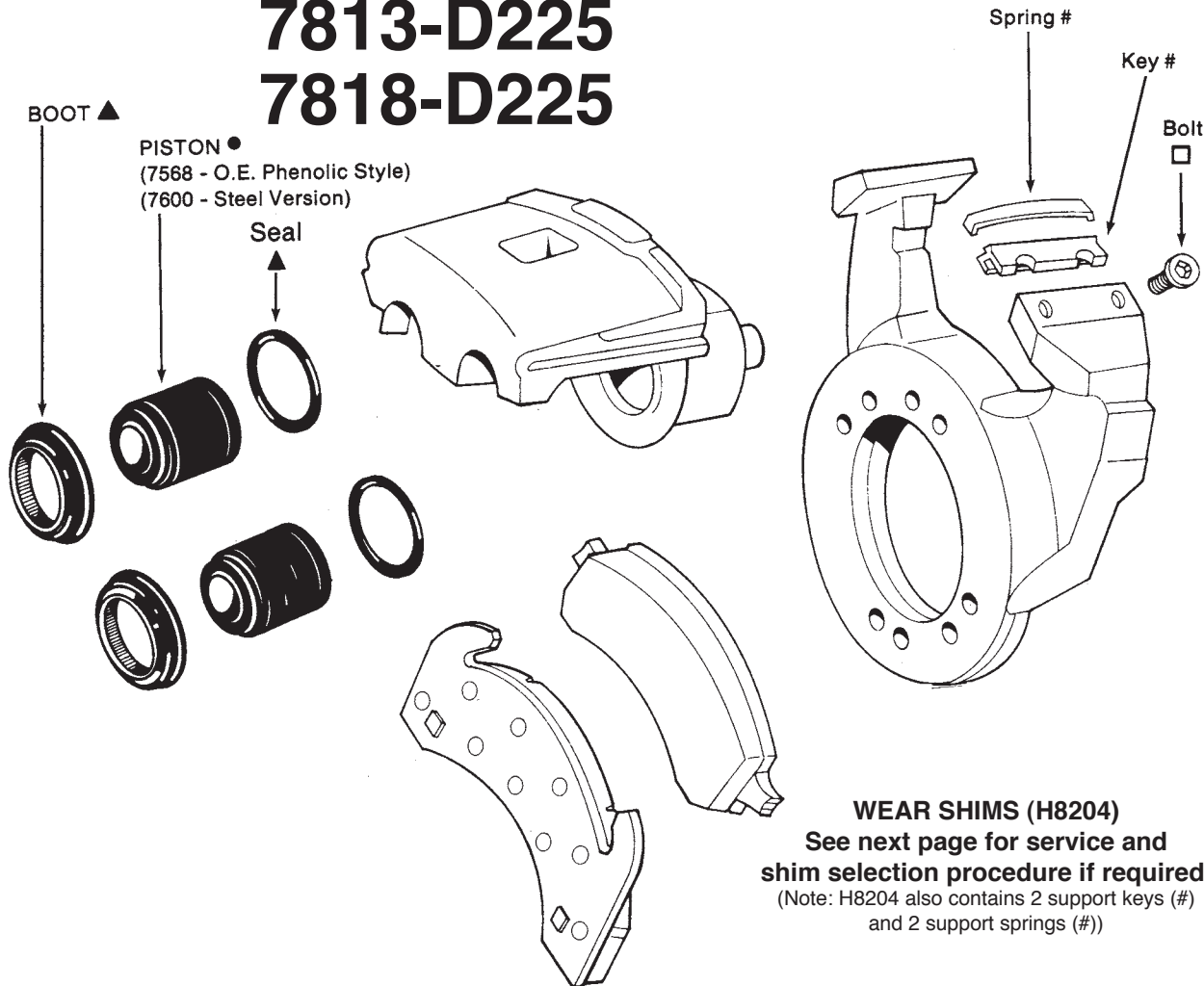
NOTE: Le côté le plus ample de la cale doit s'adapter contre la surface la plus large du rail du support. Voir Dessin 2.

- C. Lubrifier la surface du rail du support de l'étrier qui entrera en contact avec la cale avec un lubrifiant approuvé pour les installations des freins à disque.
- D. Ayant installé la cale, remettre l'étrier [1] dans sa position originale sur le support [2], installer le nouveau ressort [3], et le nouveau reteneur [4] qui se trouvent dans la trousse de ferrures. Installer également un nouveau boulon [5].
- E. Mesurer la brèche [B] pour s'assurer qu'elle soit dedans les limites de .010" - .035" (0.25-0.9 mm). En cas contraire, répéter la démarche II en choisissant la cale d'épaisseur plus grosse suivante.

AVERTISSEMENT: Ne pas utiliser une épaisseur de cale qui créerait une brèche [B] de dimension moindre que .010" (0.25 mm).

DISC BRAKE
FRENO DE DISCO
FREIN A DISQUE

F.M.S.I. No. **7142-D225**
7813-D225
7818-D225



WEAR SHIMS (H8204)
 See next page for service and shim selection procedure if required.
 (Note: H8204 also contains 2 support keys (#) and 2 support springs (#))

GM, IHC - BENDIX DISC BRAKE SYSTEM - Two Piston (2.88" Dia.)

PRIMARY APPLICATIONS			HARDWARE AND REPAIR KITS				
MAKE - MODEL - YEAR	A X L E	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/ RETAINER ★	
Chev. & GMC - C5D042, B6P042, C6D042, P6T042, C7D042, C7D064, Topkick/Kodiak, P6, B7	1997-88	F-R	H5522 ⁽²⁾	41126	7656	H5057	---
	1987-83	F-R	H5522 ⁽²⁾	41112	7568 ⁽¹⁾	H5010	---
IHC - 1600, 1700, 1800, 1900 Series S-Models	1992-88	F-R	H5522 ⁽²⁾	41126	7656	H5010	---
	1987-83	F-R	H5522 ⁽²⁾	41112	7568 ⁽¹⁾	H5010	---
MACK - MS200 Series	1992-86	F	H5522 ⁽²⁾	41126	7656	H5010	

⁽²⁾ Also contained in H8204. ⁽¹⁾ O.E. Phenolic Style Piston. Steel Version - 7600.

SHIM KIT NUMBER - H8204 - SERVICE INSTRUCTIONS

A. SERVICE PROCEDURE FOR SHIM KIT

1. Remove the caliper assembly from the anchor plate by removing the key retention bolt and tapping out the key and spring.
2. Clean the v-way surfaces of the caliper and anchor plate with a wire brush, filing smooth any deep nicks and/or gouges.
3. Lay a straight edge across the caliper v-way surfaces (see Figure 1) and measure with a feeler gauge. If the maximum depth is .050" or more the caliper should be replaced.
4. Reinstall the caliper back into the anchor plate. Install a new production key and bolt, **but do not install the support spring at this time.**
5. Insert a screw driver into center of key/bumper gap and pry firmly to assure that the caliper is seated against the three slide surfaces A, B, and C (see Figure 2).
6. Measure the bumper gap with the largest feeler gauge (or stack of gauges) that will fit into the gap on either side of the screw driver (see Figure 2).
7. Based on the bumper gap measurement, select a shim according to the following table:

Table 1

More than	But not exceeding	Shim thickness
0	.058"	none required
.058"	.101"	.025"
.101"	.145"	.045"
.145"	.188"	.062"
.188"		see step 8

8. If bumper gap exceeds .188", remove old caliper and replace with a new caliper and remeasure bumper gap. If the bumper gap with the new caliper is between .058" and .188", select a shim from Table 1. If the bumper gap with new caliper exceeds .188", replace the anchor plate also. **Use a new key and spring when assembling the new components.**

B. PROCEDURE FOR REINSTALLING THE CALIPER IF A SHIM HAS BEEN SELECTED.

1. Remove the caliper assembly from the anchor plate and install the selected shim on the anchor plate v-way opposite to the key and spring v-way (see Figure 3).
2. With the shim installed on the anchor plate v-way, reinstall the caliper assembly using a **new key and spring.**
3. Remeasure the bumper gap as described in step 6. If the gap exceeds .058", install a thicker shim or replace components as described in part A.

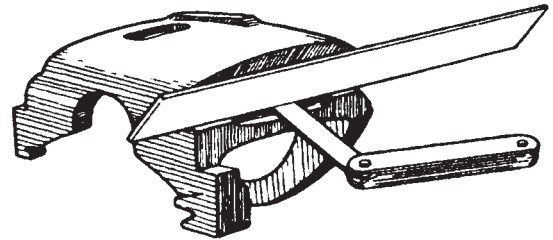


Figure 1

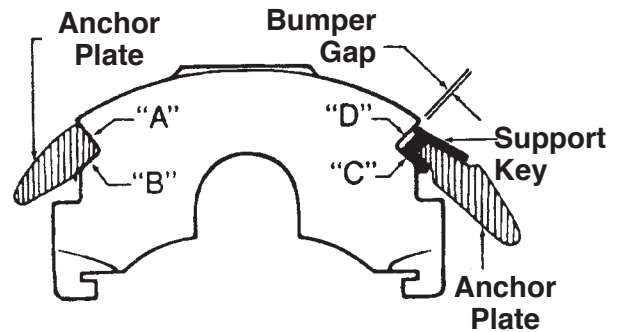


Figure 2

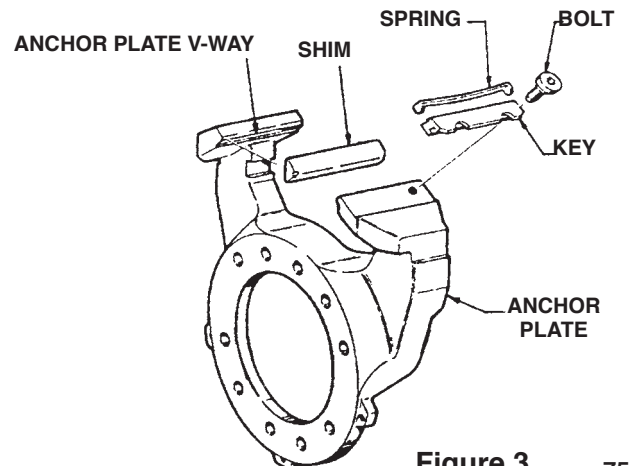


Figure 3

NUMERO DE JUEGO DE CALCE - H8204 - INSTRUCCIONES DE SERVICIO

A. PROCEDIMIENTO DE SERVICIO PARA JUEGO DE CALCE

1. Quite el montaje del calibrador de la placa de anclaje moviendo el perno de retén llave y dando pequeños golpes a la llave y al resorte.

2. Limpie las superficies vía-v del calibrador y placa de anclaje con un cepillo de alambres, limando cualquier raspadura u hoyo para que queden planos.

3. Coloque un borde derecho a través las superficies vía-v del calibrador (vea el dibujo 1) y mida con un indicador sensor la profundidad máxima de .050" (1.27 mm) o más se debería reemplazar.

4. Reinstale el calibrador en la placa de anclaje. Instale una nueva llave de producción y perno, pero no instale el resorte soportador por ahora.

5. Inserte un destornillador en el centro de la brecha de llave/parachoques y muévelo con firmeza para asegurar que el calibrador esté bien sentado contra las tres superficies deslizadoras A, B, y C (vea el dibujo 2).

6. Mida la brecha del parachoques con el indicador sensor más grande (o una pila de indicadores) que quepen en la brecha en cualquier lado del destornillador (vea dibujo 2).

7. A base de las medidas de la brecha del parachoques, elija un calce según la tabla que sigue:

Tabla 1

Más que	Pero no más de	Espesor del calce
0	.058 (1.5 mm)	No se necesita
.058 (1.5mm)	.101 (2.56 mm)	.025 (.64 mm)
.101 (2.56mm)	.145 (3.7 mm)	.045 (1.11 mm)
.145 (3.7mm)	.188 (4.7 mm)	.062 (1.57 mm)
.188 (4.7 mm)		vea el paso 8

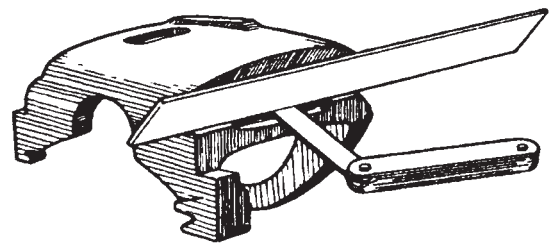
8. Si la brecha del parachoques sobrepasa .188" (4.7 mm), quite el calibrador viejo y reemplacelo con un nuevo calibrador y mida la brecha del parachoques de nuevo. Si la brecha del parachoques con el nuevo calibrador es entre .058" y .188" (1.5-4.7 mm), elija un calce de la Tabla 1. Si la brecha del parachoques con el nuevo calibrador sobrepasa .188" (4.7 mm), reemplace también la placa de anclaje. Use una llave y resortes nuevos cuando esté ensamblando los nuevos componentes.

B. PROCEDIMIENTO PARA REINSTALAR EL CALIBRADOR SI SE HA ESCOGIDO UN CALCE.

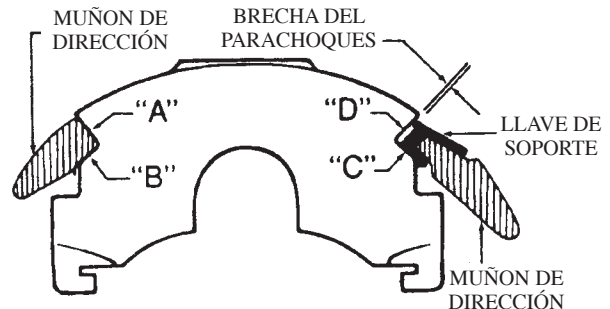
1. Quite el ensamble del calibrador de la placa de anclaje e instale el calce escogido en la vía-v de la placa de anclaje en frente a la vía-v de la llave y del resorte (vea dibujo 3).

2. Con el calce ya instalado en la vía-v de la placa de anclaje, reinstale el ensamble del calibrador usando una llave y resorte nuevos.

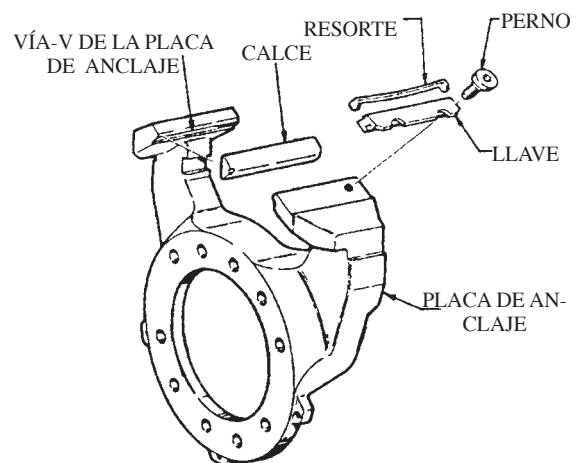
3. Mida nuevamente la brecha del parachoques como se describe en el paso 6. Si la brecha sobrepasa .058" (1.5 mm), instale un calce más espeso o reponga los componentes como se describe en la sección A.



Dibujo 1



Dibujo 2



Dibujo 3

NUMERO DE TROUSSE DE CALE - H8204 - MODE D'EMPLOI SERVICE

A. PROCÉDE DE SERVICE POUR TROUSSE DE CALE

1. Quitter le bâti de l'étrier de la plaque d'ancrage en bougeant le boulon-clé de fixation et faisant sortir la clé et le ressort en tapant.
2. Nettoyer les surfaces voie-v de l'étrier et plaque d'ancrage avec une brosse de fil d'acier, en limant à plat toutes les encoches et/ou gouges.
3. Placer une arête droite à travers les surfaces voies-v de l'étrier (voir dessin 1) et mesurer avec un calibre senseur la profondeur maximum de .050" (1.27mm) devrait être remplacée.
4. Réinstaller l'étrier sur la plaque d'ancrage. Installer une nouvelle clé de production et boulon, mais ne pas installer le ressort support à présent.
5. Insérer un tournevis dans le centre de la brèche clé/pare-choc et le bouger avec fermeté pour assurer que l'étrier soit bien assis contre les trois surfaces glissantes A, B et C (voir dessin 2)
6. Mesurer la brèche du pare-choc avec le calibre senseur le plus grand (ou une pile de calibres) qui s'ajustent dans la brèche de de n'importe quel côté du tournevis (voir dessin 2).
7. Selon la mesure de la brèche du pare-choc, choisir une cale selon le tableau qui suit:

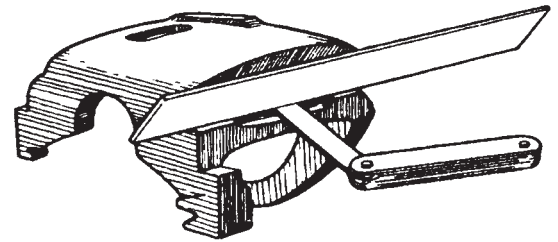
Tableau 1

Plus de	Mais pas plus de	Epaisseur de cale
0	.058 (1.5 mm)	pas nécessaire
.058 (1.5mm)	.101 (2.56 mm)	.025 (.64 mm)
.101 (2.56mm)	.145 (3.7 mm)	.045 (1.11 mm)
.145 (3.7mm)	.188 (4.7 mm)	.062 (1.57 mm)
.188 (4.7 mm)		voir démarche 8

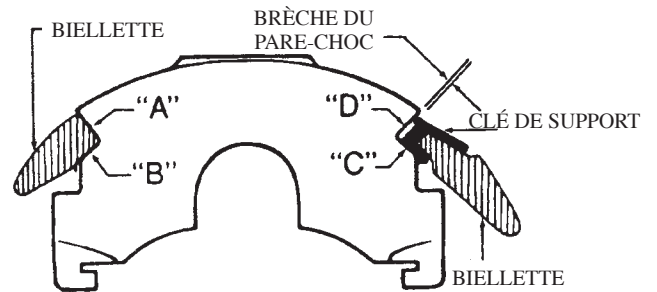
8. Si la brèche du pare-choc dépasse 1.88" (4.7 mm), quitter le vieil étrier et le remplacer avec un nouvel étrier et re-mesurer la brèche du pare-choc. Si la brèche du pare-choc avec le nouvel étrier est entre .058" et .188" (1.5-4.7mm), choisir une cale du tableau 1. Si la brèche du pare-choc avec le nouvel étrier dépasse .188" (4.7mm), remplacer également la plaque d'ancrage. Se servir d'une nouvelle clé et ressort en montant les nouveaux composants.

B. PROCÉDE POUR REINSTALLER L'ETRIER SI ON A CHOISI UNE CALE.

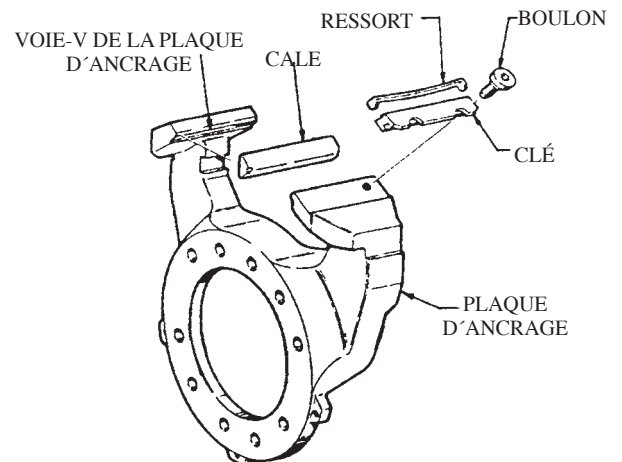
1. Quitter le bâti de l'étrier de la plaque d'ancrage et installer la cale qu'on a choisi sur la voie-v de la plaque d'ancrage en face de la voie-v de la clé et du ressort (voir dessin 3).
2. Ayant installé la cale sur la voie-v de la plaque d'ancrage, ré-installer le bâti de l'étrier utilisant une nouvelle clé et ressort.
3. Re-mesurer la brèche du pare-choc comme décrit dans la démarche 6. Si la brèche dépasse .058" (1.5 mm), installer une cale plus épaisseur ou remplacer les composants comme décrit dans la démarche à.



Dessin 1



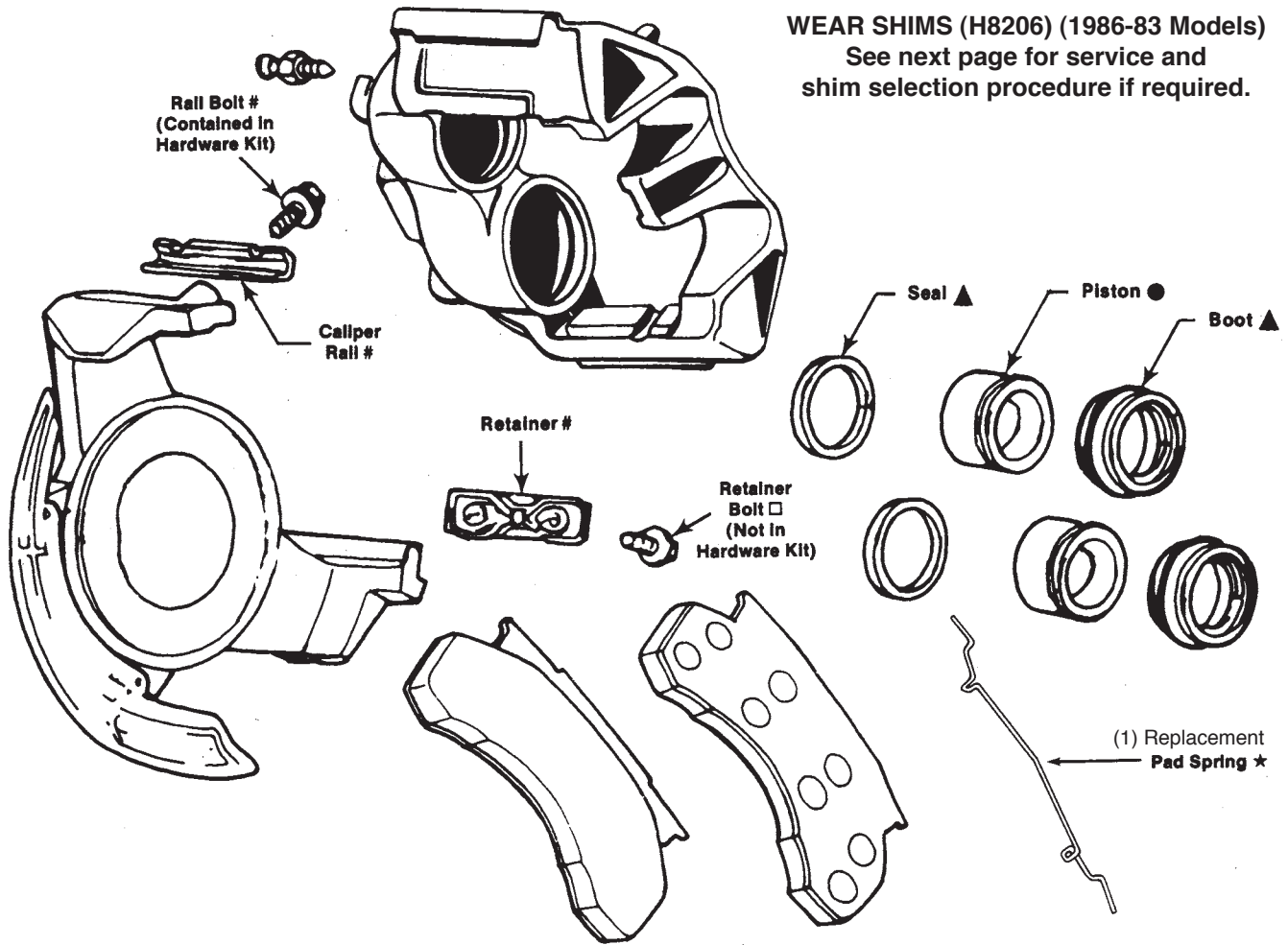
Dessin 2



Dessin 3

DISC BRAKE
FRENO DE DISCO
FREIN A DISQUE

F.M.S.I. No. **7149-D236**



WEAR SHIMS (H8206) (1986-83 Models)
 See next page for service and shim selection procedure if required.

(1) Note: Original "Z" shaped spring can be reused if not damaged or weakened.

FORD – DAYTON DISC BRAKE SYSTEM – Two Piston (2.88" Dia.)

PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
MAKE - MODEL - YEAR	A X L E	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/ RETAINER ★	
Ford - B700, C700, C800/900, F-FT 700/900, L800/900, LN600/900, LNT-LT-LTS 800/900, LTL 900 Series w/8m, 9m, 9.5m, 12m lb. Front Axle	1993-87	F	H5596	41115	7571	H5036	H5423
	1986-83	F	H5597	41115	7571	H5036	---

▲ ● ■ ★ - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

SHIM KIT NUMBER - H8206 - SERVICE INSTRUCTIONS (1986-83)

I. TO DETERMINE NEED FOR SHIMS:

- A. Place screwdriver or other suitable tool in between the caliper and outboard lining plate. Apply light pressure back and forth to force pistons back slightly from the rotor. Remove screwdriver.
- B. Remove bolts [3] and spring assembly [4].
- C. Remove bolt [6] and retainer [7].
- D. Lift caliper [1] up and off support rail [5]. DO NOT let the caliper hang from the hydraulic hose. Lay the caliper on the suspension or support it with a length of strong wire.

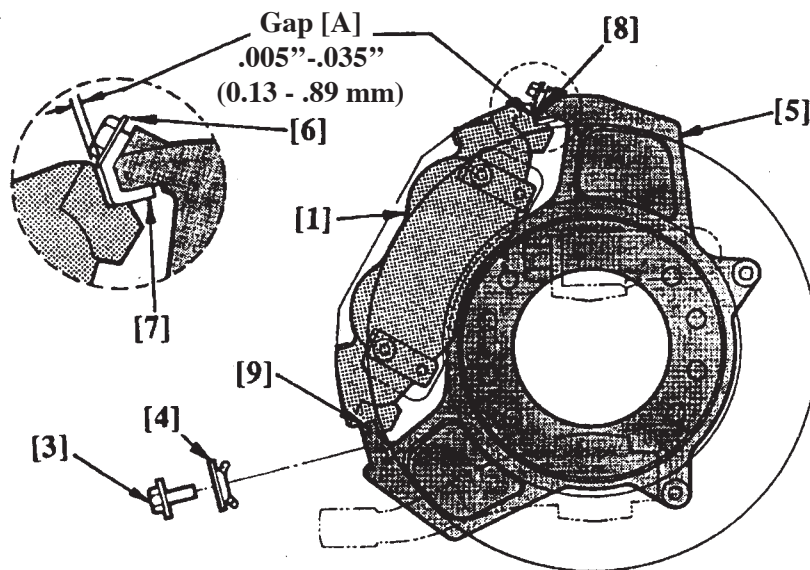


FIGURE 1

- E. Wire brush support rails [8] and [9]. Wire brush rail surfaces of the caliper.
- F. Reinstall caliper [1] on support [5].
- G. Reinstall retainer [7].
- H. With the caliper [1] in place on the support [5], pull out on the top end of the caliper as if to remove it from the support. This will open up a gap (A) between the caliper rail and the retainer [7]. See Figure 1.
- I. Place a screwdriver or other suitable wedge shaped device in the gap between the rail surfaces at (A) to maintain the gap while measuring.

CAUTION: DO NOT USE EXCESSIVE FORCE TO WEDGE THE RAILS APART.

- J. Measure the gap at (A) with feeler gages. If measurement is within limits shown, no shims are required.
- K. If measurement is greater than the maximum value of .035", select a shim of proper thickness (see chart) to return the gap as close as possible to the .005" minimum .

Continued on next page.....

SHIM KIT NUMBER - H8206 - SERVICE INSTRUCTIONS (CONT'D.)

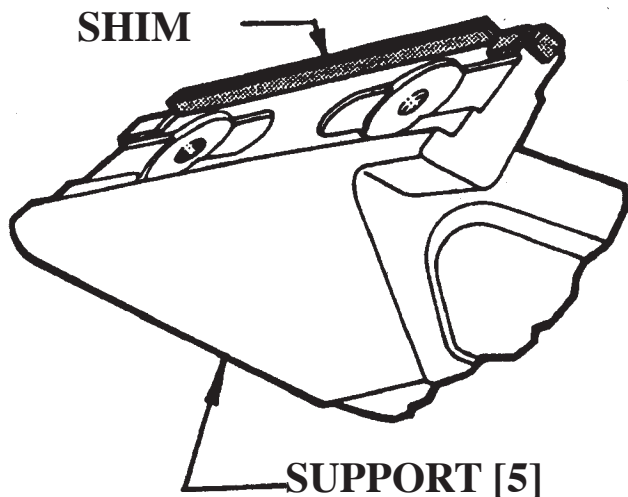
II. INSTALL SHIMS AS FOLLOWS:

- A. Remove retainer [7].
- B. Lift caliper [1] up and off support rail [5]. Do not let the caliper hang from the hydraulic hose. Lay the caliper on the suspension or support it with a length of sturdy wire.
- C. Lubricate the rail surfaces of the caliper [1] with grease approved for disc brake installations.
- D. With shim installed, return the caliper [1] to its original position on the support [5]. Install a new retainer [7] and a new bolt [6] that are provided in the disc hardware kit.
- E. Measure the gap at (A) between the retainer [7] and caliper rail to assure that the gap is not less than .005". If the gap is greater than .035", repeat Step II, choosing a next thicker shim.

CAUTION: Do not use a shim thickness that will result in a gap width that is less than the .005" minimum.

- F. Install new spring assembly [4], (provided in the disc hardware kit), and bolts [3].

NOTE: If support [5] is replaced, measure new gap at (A) and install shim, if gap exceeds .035".



SHIM SELECTION CHART

GAP MEASUREMENT	SHIM ID
.036-.059	690*
.060-.074	691
.075-.089	692
.090-.114	693
.115-.130	694

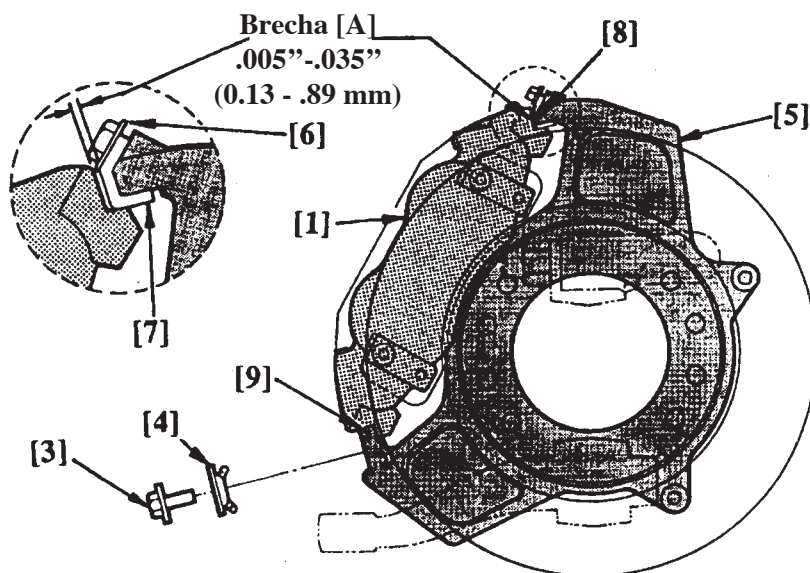
IF GAP IS GREATER THAN .130, REPLACE SUPPORT [5].

* NUMBER 690 IS THE THINNEST SHIM AND MAY NOT HAVE THE PART NUMBER STAMPED ON ITS SURFACE.

NUMERO DEL JUEGO DE CALCES - H8206 - INSTRUCCIONES DE SERVICIO (1986-83)

I. PARA DETERMINAR SI SE NECESITAN CALCES:

- A. Coloque un destornillador u otro utensilio apropiado entre el calibrador y la placa de forro fuera bordo. Aplique una presión liviana balanceando para adentro y para afuera de manera a forzar los pistones ligeramente fuera del rotor. Quite el destornillador.
- B. Quite los pernos [3] y el montaje del resorte [4].
- C. Quite el perno [6] y el retenedor [7].
- D. Levante el calibrador [1] para arriba y quítelo del riel de soporte [5] No DEJE que el calibrador cuelgue de la manguera hidráulica. Acueste el calibrador en la suspensión o soportelo con un pedazo de alambre fuerte.



DIBUJO 1

- E. Limpie los rieles de soporte con cepillo de alambre [8] y [9]. Cepille las superficies de rieles del calibrador con alambres.
- F. Reinstale el calibrador [1] en el soporte [5].
- G. Reinstale el retenedor [7].
- H. Con el calibrador [1] en su lugar sobre el soporte [5], tire fuera el alto del calibrador como si fuera a quitarlo del soporte. Esto abrirá una brecha [A] entre el riel del calibrador y el retenedor [7]. Vea el dibujo 1.
- I. Coloque un destornillador u otro utensilio apropiado en forma de cuña en la brecha entre las superficies de los rieles en [A] para mantener la brecha mientras la esté midiendo.

ADVERTENCIA: NO USE FUERZA EXCESIVA PARA ACUÑAR LOS RIELES APARTE.

- J. Mida la brecha en [A] con indicadores sensores. Si las medidas están dentro de los límites indicados, no se necesitan calzas.

- K. Si la medida es mayor que el valor máximo de .035\" (.89 mm), escoja un calce de espesor apropiado (vea la tabla) para devolver la brecha tan cerca como sea posible al mínimo de .005\" (0.13 mm).

Sigue en la próxima página

NUMERO DEL JUEGO DE CALCES - H8206 - INSTRUCCIONES DE SERVICIO (CONTINUACIÓN)

II. INSTALE LOS CALCES COMO SIGUE:

- A. Quite el retenedor [7].
- B. Levante el calibrador [1] para arriba y fuera del riel de soporte [5] No deje que el calibrador cuelgue de la manguera hidráulica. Coloque el calibrador en la suspensión o soportelo con un pedazo de alambre fuerte.
- C. Lubrifique las superficies de los rieles del calibrador [1] con grasa aprobada para instalaciones de frenos de disco.
- D. Con el calce ya instalado, devuelva el calibrador [1] a su posición original en el soporte [5]. Instale un nuevo retenedor [7] y un nuevo perno [6] que están suministrados en el juego de herraje del disco.
- E. Mida la brecha en [A] entre el retenedor [7] y el riel del calibrador para asegurarse que la brecha no mide menos de .005" (0.13 mm). Si la brecha sobrepasa .035" (.89 mm), repita el paso II, escogiendo un calce de mayor espesor.

ADVERTENCIA: No use un espesor de calce que resultaría en un espesor de brecha de menos del mínimo de .005" (0.13 mm).

- F. Instale el nuevo ensamble de resorte (4), (suministrado en el juego de herraje del disco), así como pernos [3].

NOTA: Si se repone el soporte [5], mida la nueva brecha en [A] e instale el calce si la brecha sobrepasa .035" (.89 mm).

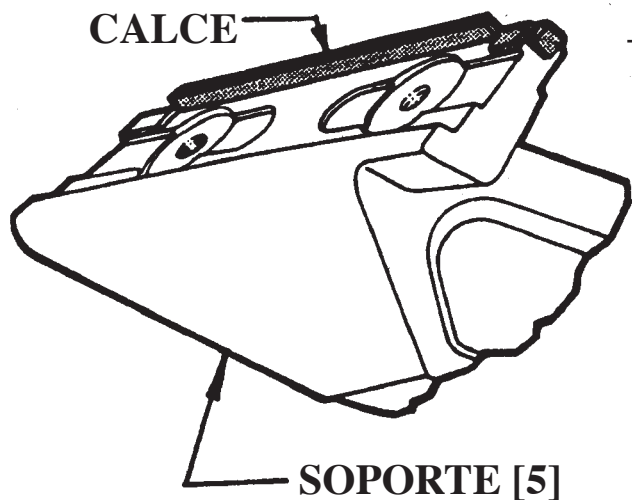


TABLA DE SELECCION DE CALCES

BRECHA [A] MEDIDA	CALCE IDENTIFICATION
.036-.059 (.09-1.5 mm)	690*
.060-.074 (1.51-1.89 mm)	691
.075-.089 (1.9-2.27 mm)	692
.090-.114 (2.28-2.9 mm)	693
.115-.130 (2.92-3.3 mm)	694

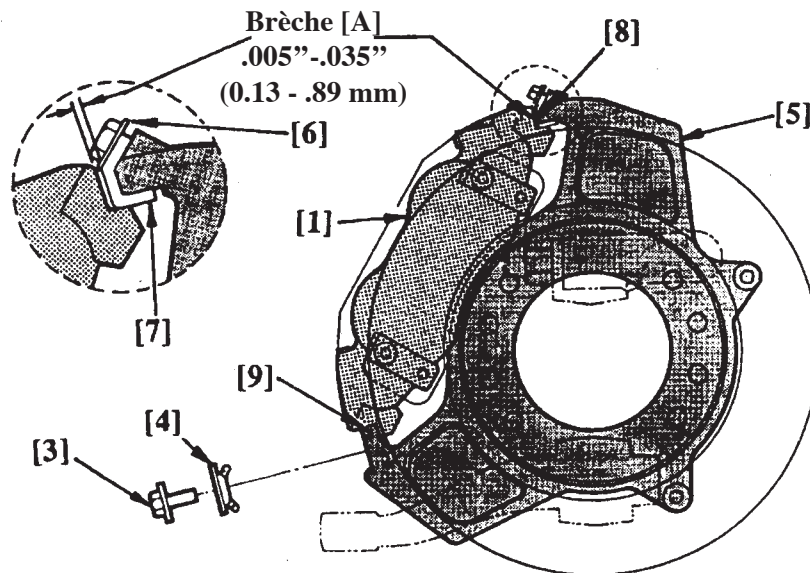
**SI LA BRECHA SOBREPASA .130 (3.3 mm) REPON-
GA EL SOPORTE [5].**

* EL NUMERO 690 ES EL CALCE MAS DELGADO Y PUEDE QUE NO TENGA EL NUMERO DE LA PIEZA ESTAMPADO ENCIMA LA SUPERFICIE.

NUMERO DE TROUSSE DE CALE - H8206 - MODE D'EMPLOI SERVICE (1986-83)

I. POUR DETERMINER SI LES CALES SONT NECESSAIRES:

- A. Placer un tournevis ou autre outil convenable entre l'étrier et la plaque de garniture hors-bord. Appliquer une légère pression va et vient pour forcer les pistons légèrement en arrière du rotor. Enlever le tournevis.
- B. Quitter les boulons [3] et le bâti du ressort [4].
- C. Quitter le boulon [6] et le reteneur [7].
- D. Lever l'étrier [1] et le quitter du rail du support [5]. NE PAS laisser l'étrier pendre du boyau hydraulique. Etendre l'étrier sur la suspension ou le supporter à l'aide d'un fil de fer solide.



DESSIN 1

- E. Brosser les rails du support [8] et [9] avec une brosse de fils d'acier. Brosser les surfaces du rail de l'étrier.
- F. Réinstaller l'étrier [1] sur le support [5].
- G. Réinstaller le reteneur [7].
- H. Tandis que l'étrier [1] se trouve en place sur son support [5], tirer sur le haut bout de l'étrier comme pour le sortir de son support. Ceci ouvrira une brèche [A] entre le rail de l'étrier et le reteneur [7]. Voir Dessin 1.
- I. Placer un tournevis ou autre outil convenable en forme de cale dans la brèche entre les surfaces des rails en [A] pour maintenir la brèche en mesurant.

AVERTISSEMENT: NE PAS UTILISER UNE FORCE EXCESSIVE EN POUSSANT POUR SEPARER LES RAILS.

- J. Mesurer la brèche en [A] avec des calibres senseurs. Si les dimensions sont dedans les limites indiqués, les cales ne sont pas nécessaires.

- K Si la dimension surpasse la valeur maximum de .035" (0.89 mm), choisir une cale d'épaisseur convenable (voir le tableau) pour remettre la brèche aussi près que possible du minimum de .005" (0.13 mm).

Continué sur page suivante.

NUMERO DE TROUSSE DE CALE - H8206 - MODE D'EMPLOI SERVICE (CONTINUÉ)

II. INSTALLER LES CALES COMME SUIT:

- A. Quitter le reteneur [7].
- B. Lever l'étrier [1] et le quitter du rail du support [5]. Ne pas laisser l'étrier pendre du boyau hydraulique. Coucher l'étrier sur la suspension ou le supporter à l'aide d'un morceau de fil de fer solide.
- C. Lubrifier les surfaces de rail de l'étrier [1] avec une graisse approuvée pour les installations des freins à disque.
- D. Ayant installé la cale, retourner l'étrier [1] à sa position originale sur le support [5]. Installer un nouveau reteneur [7] et un nouveau boulon [6] qui sont fournis dans la trousse de ferrures du disque.
- E. Mesurer la brèche en [A] entre le reteneur [7] et le rail de l'étrier pour s'assurer que la brèche n'a pas moins de .005" (0.13 mm). Si la brèche surpasse .035" (0.89 mm), répéter la démarche II, en choisissant une cale d'épaisseur supérieure.

AVERTISSEMENT: Ne pas utiliser une cale dont l'épaisseur causerait une brèche dont la dimension serait de moins que le minimum de .005" (0.13mm).

- F. Installer un nouveau bâti de ressort [4], (fourni dans la trousse de ferrures du disque), et boulons (3).

NOTE: Si le support [5] est remplacé, mesurer la nouvelle brèche en (A) et installer une cale si la brèche dépasse .035" (0.89 mm).

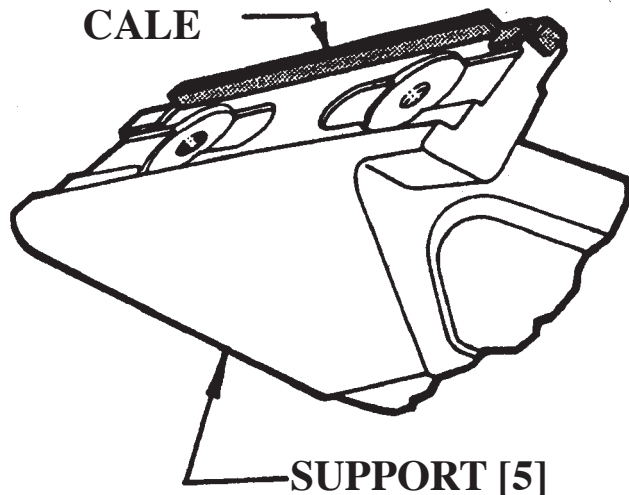


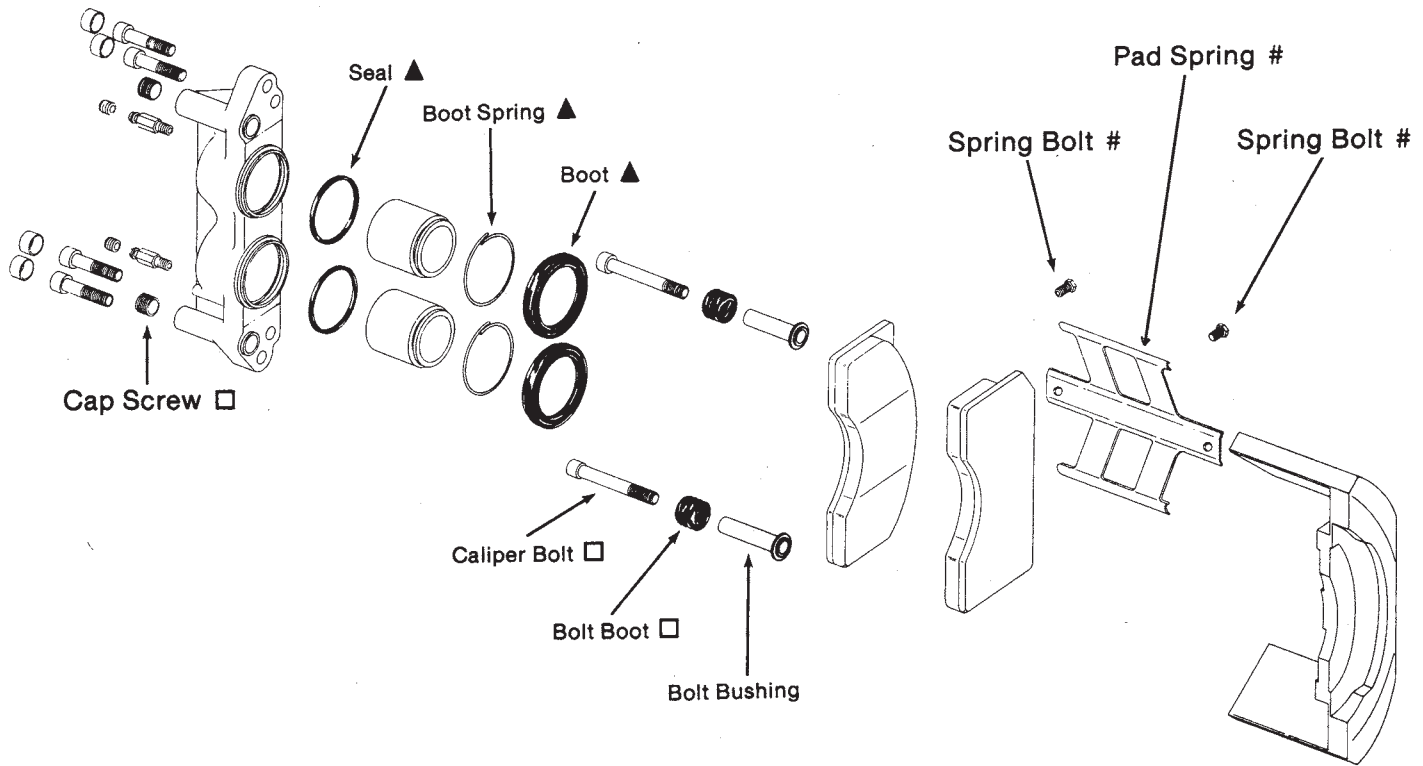
TABLEAU DE SELECTION DE CALE

BRECHE [A] DIMENSIONS	CALE IDENTIFICATION
.036-.059 (.09-1.5 mm)	690*
.060-.074 (1.51-1.89 mm)	691
.075-.089 (1.9-2.27 mm)	692
.090-.114 (2.28-2.9 mm)	693
.115-.130 (2.92-3.3 mm)	694

**SI LA BRECHE SURPASSE .130 (3.3 mm)
REPLACER LE SUPPORT [5].**

* LE NUMERO 690 EST LA CALE LA PLUS ETROITE
ET IL SE POURRAIT QU'ELLE N'AIT PAS DE NUME-
RO DE PIECE ESTAMPE DESSUS.

F.M.S.I. No. **7812-D327**
7814-D379



FORD – VARGA SYSTEM – Two Piston (2.875" Dia.)

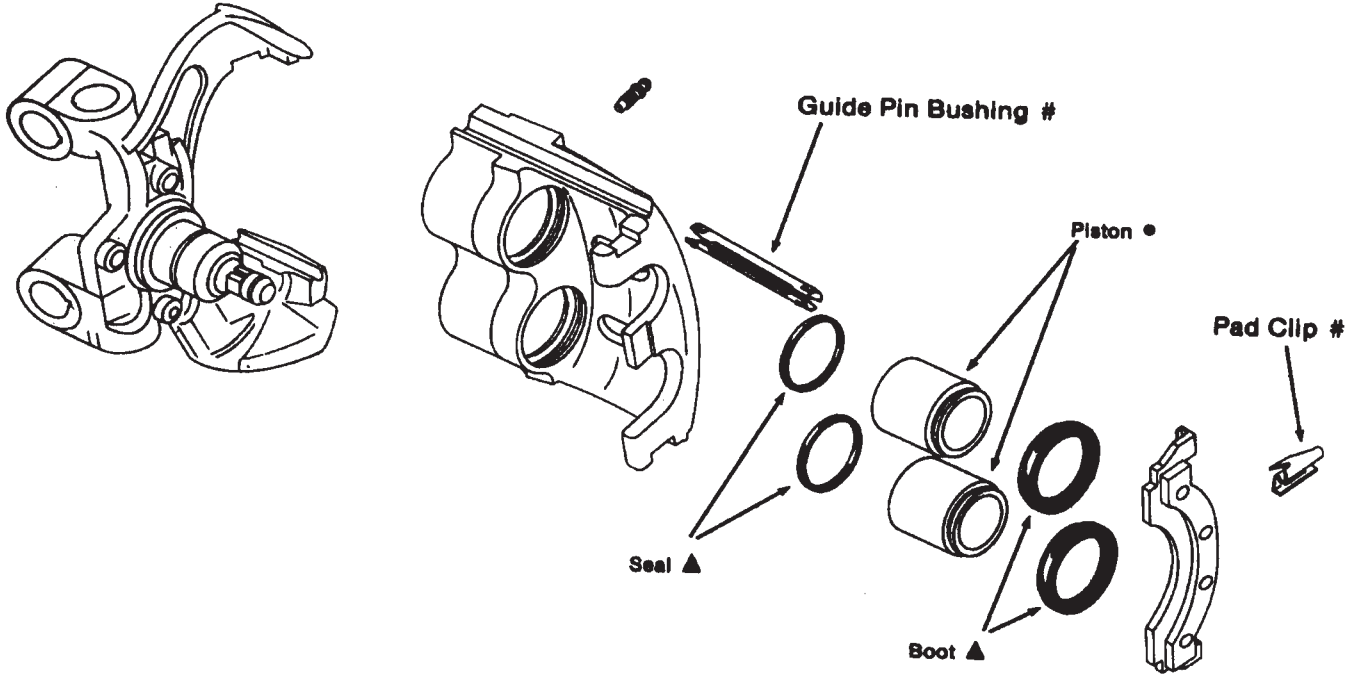
PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
MAKE - MODEL - YEAR	A X L E	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/ RETAINER ★	
Ford - CF 600-700, CF-8000	1990-86	F	H5524	41128	7655	H5048	---

▲ ● ★ - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DISC BRAKE
FRENO DE DISCO
FREIN A DISQUE

F.M.S.I. No.

7299-D411



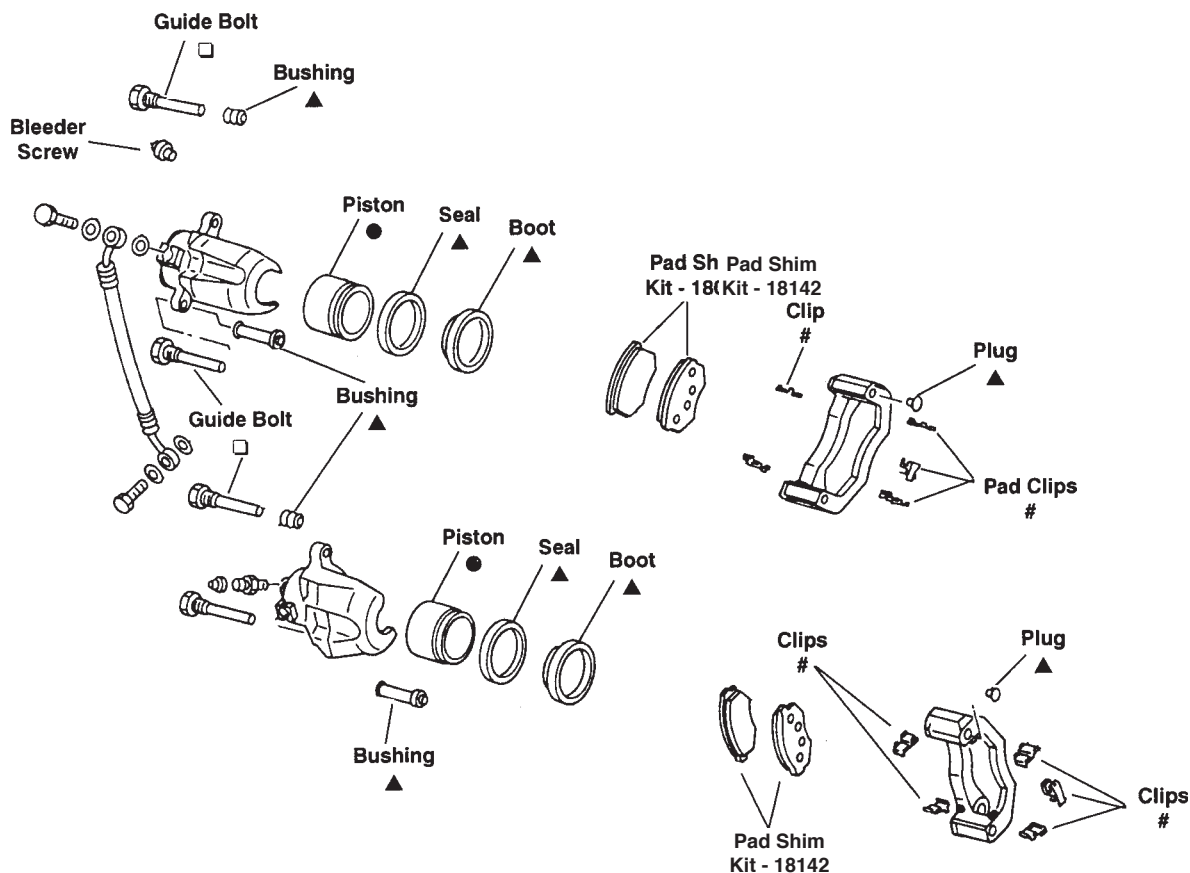
FORD - KELSEY-HAYES SYSTEM – Two Piston (2.358”/2.206” Dia.)

PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
MAKE - MODEL - YEAR	A X L E	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/ RETAINER ★	
E Super Duty	2002-97	R	H5635	41127	7810	#	#
E Super Duty	1996	F	H5635	41150	7794	#	#
		R	H5635	41127	7810	#	#
E-450	2007-03	R	H5635	41127	7810	#	#
F-450/550 Super Duty	1998-88	F-R	H5635	41127	7603	#	#
F-53/59 Stripped Chassis	1997	F	H5635	41127	7603	#	#
		R	H5635	41127	7810	#	#
F-53/59 Stripped Chassis	1996-89	F	H5635	41127	7603	#	#
		R	H5635	41127	7810	#	#

▲ ● ■ ★ - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No.

7500-D433



MITSUBISHI FUSO (SUMITOMO) - Twin Caliper System - (51mm Dia.)

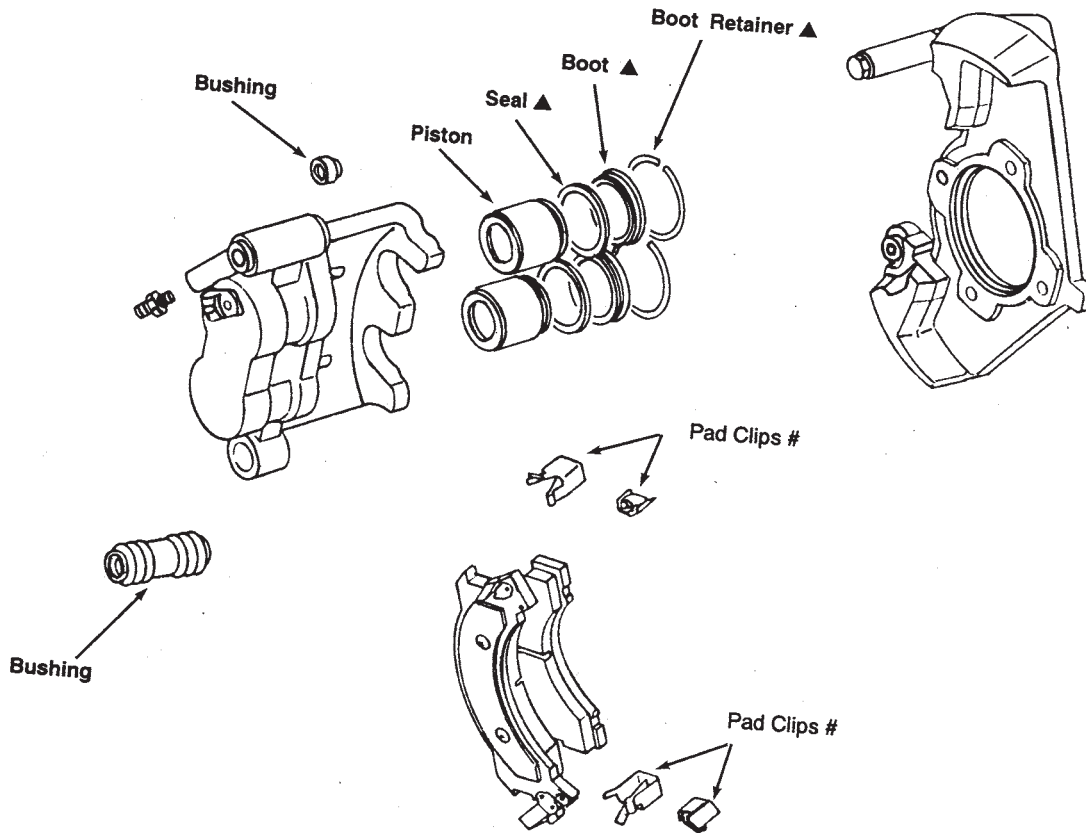
PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
MAKE - MODEL - YEAR	A X L E	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/ RETAINER ★	
Mitsubishi Fuso - FE Series	1994-89	F	13284	15211	N/A	14044*	---

* 2 Kits Required Per Wheel

▲ ● ■ ★ - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DISC BRAKE
FRENO DE DISCO
FREIN A DISQUE

F.M.S.I. No. **7425-D546**
7425-D675

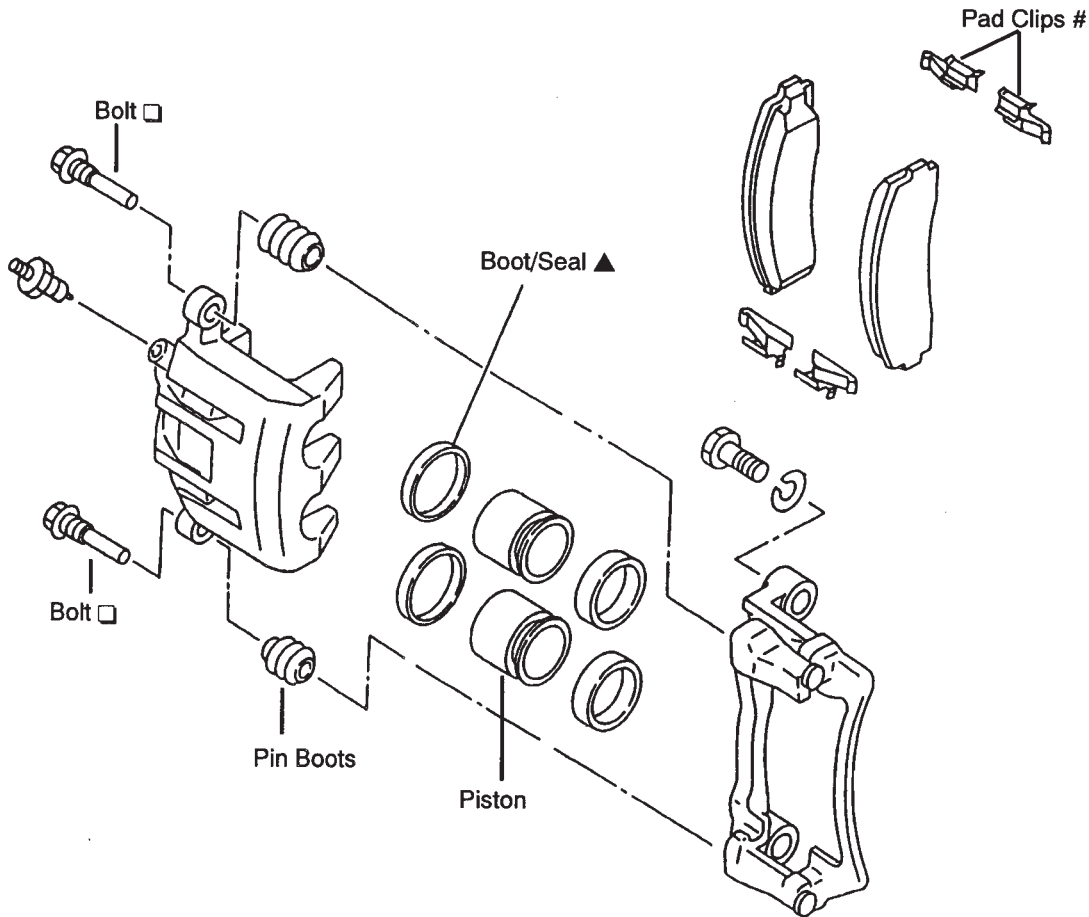


GM - ISUZU BRAKE SYSTEM – Two Piston (2.118” Dia.)

PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
MAKE - MODEL - YEAR	A X L E	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/ RETAINER ★	
Chev./GMC - W4 Series	1997-92	F	H5664	15192	N/A	N/A	---
	1991-86	F	H5630	15192	N/A	N/A	---
Isuzu - NPR Series (Class 3)	1997-92	F	H5664	15192	N/A	N/A	---
	1991-86	F	H5630	15192	N/A	N/A	---

▲ ● ■ ★ - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **7527-D646**
7575-D701



UD COMMERCIAL (NISSAN) - (AKEBONO) - TWO PISTON (54mm Dia.)

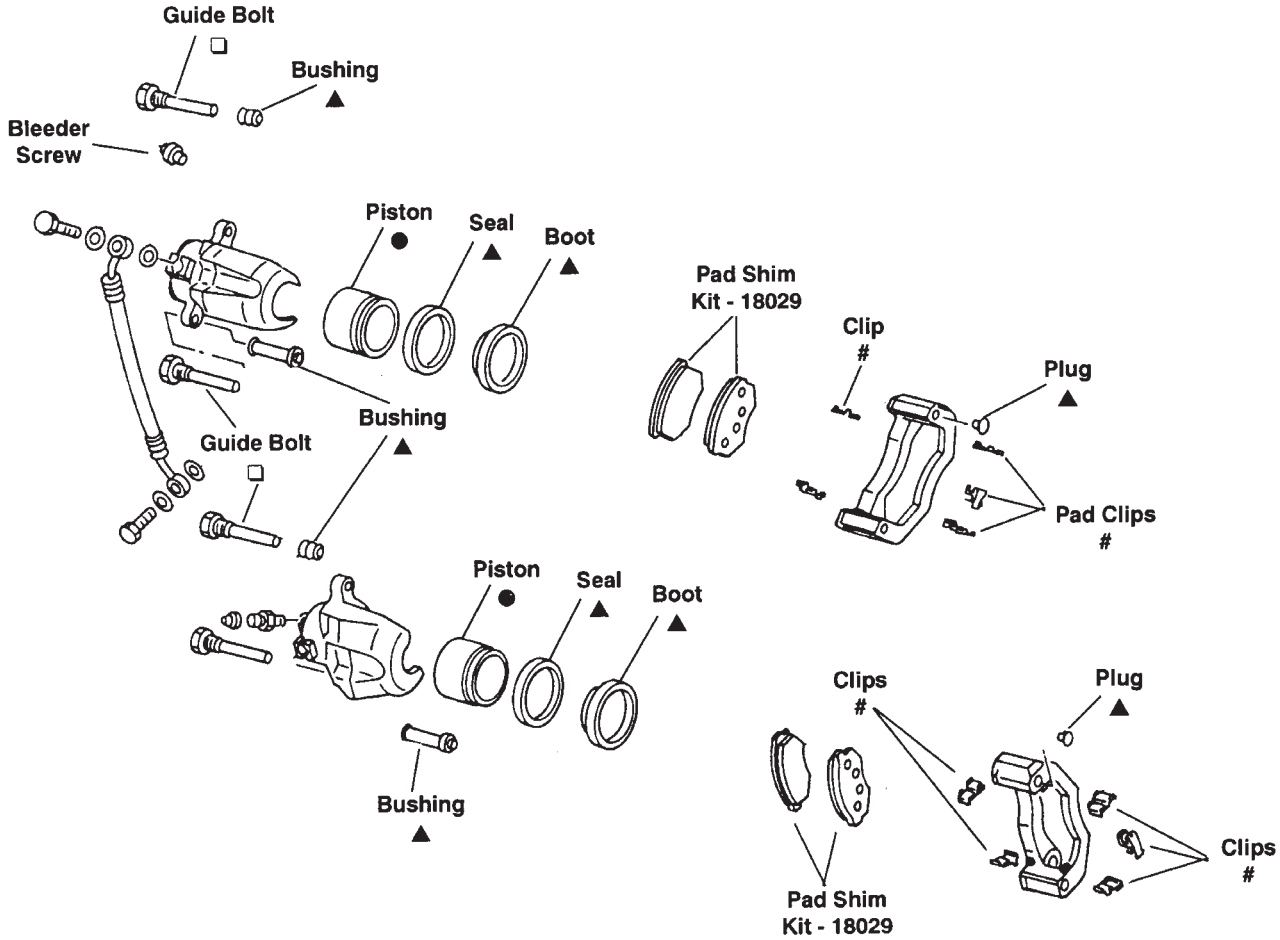
PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS				
MAKE - MODEL - YEAR	AXLE	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/RETAINER ★
UD COMMERCIAL-1200/1400 Series 2004-94	F	N/A	N/A	N/A	H5079	--

▲ ● ■ ★ - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DISC BRAKE
FRENO DE DISCO
FREIN A DISQUE

F.M.S.I. No.

7603-D734

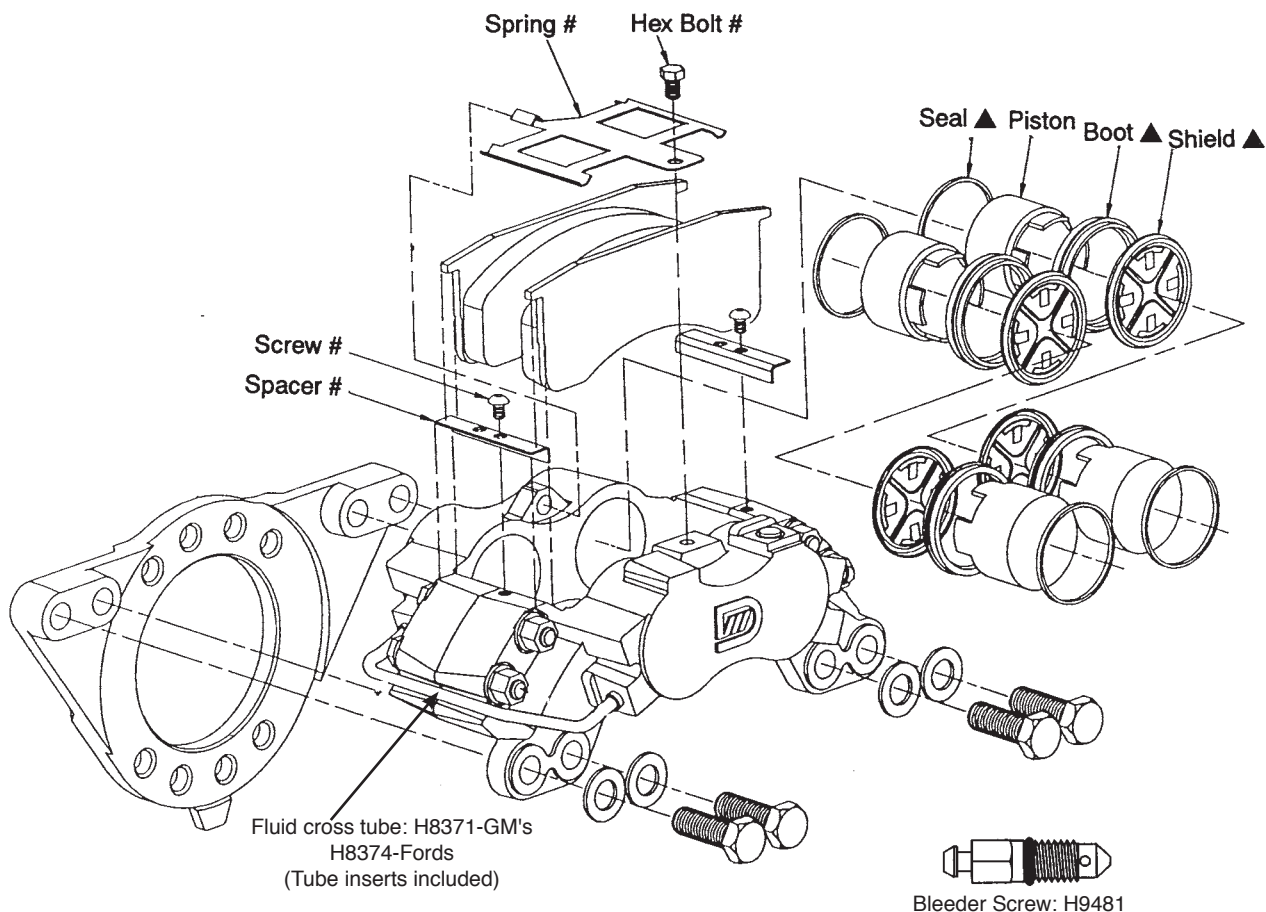


MITSUBISHI FUSO (SOMITOMO) - TWIN CALIPER SYSTEM - (51mm Dia.)

PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS				
MAKE - MODEL - YEAR	AXLE	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/RETAINER ★
Mitsubishi Fuso - FE Series	2004-95	F	13532	15041	---	14223
		R	13532	15041	---	14223

▲ ● ■ ★ - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **7636-D769**
7636-D1032



FORD/GM (DATYON WALTHER SYSTEM) - FOUR PISTON - (64 mm Dia.)

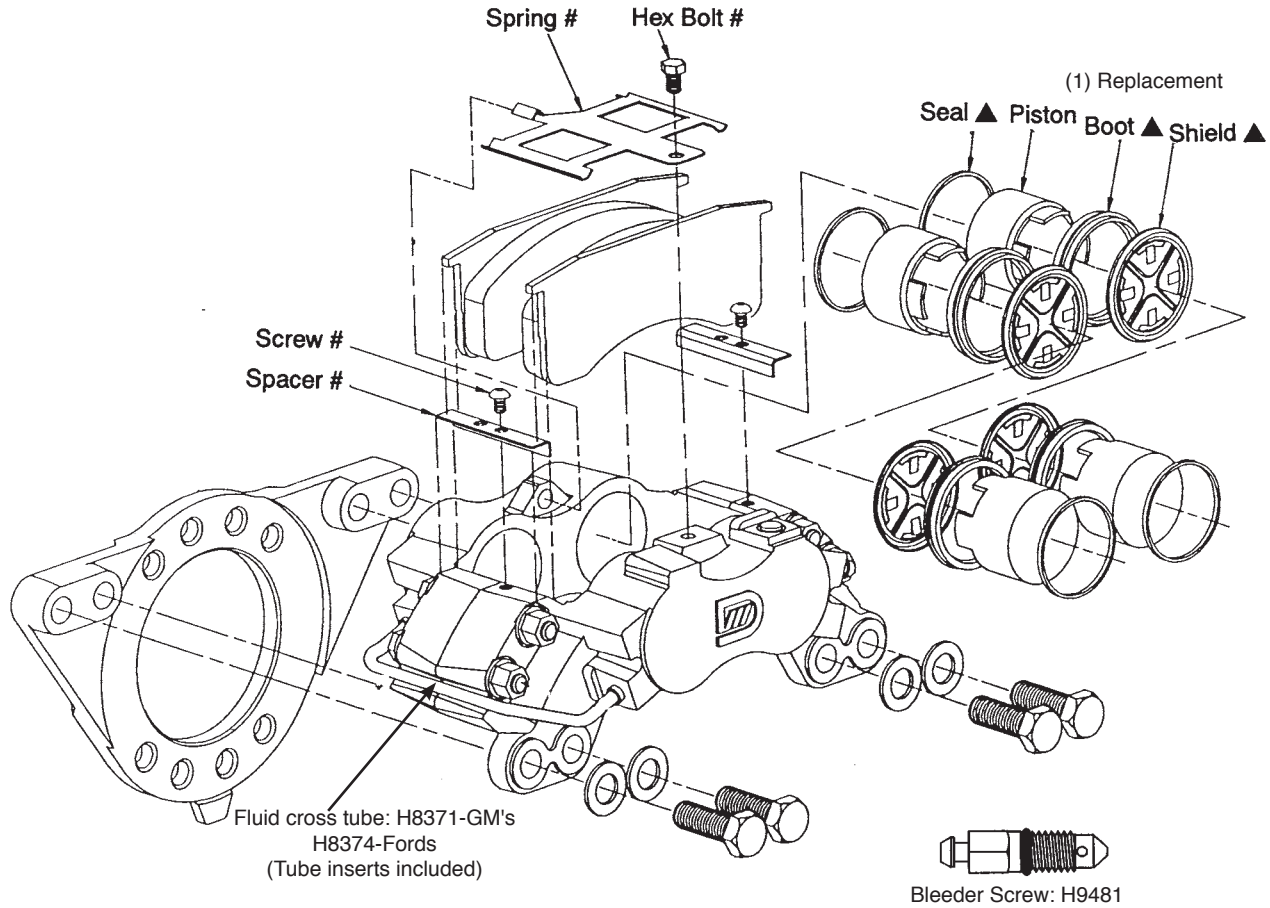
PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS				
MAKE - MODEL - YEAR	A X L E	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/ RETAINER ★
Chev./GMC - 6, 7, Series, Topkick/Kodiak - with 64 mm Dia. Pistons	2008-98 F-R	H5671	41211	7844		
Ford - F650/750 - with 64 mm Dia. Pistons	2002-99 F-R	H5671	41211	7844		
Hino Trucks	2007-05 F-R	H5671	41211	7844		
Isuzu Trucks	2007-04 F-R	H5671	41211	7844		

▲ ● ■ ★ - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DISC BRAKE
FRENO DE DISCO
FREIN A DISQUE

F.M.S.I. No.

7636-D769
7636-D1032



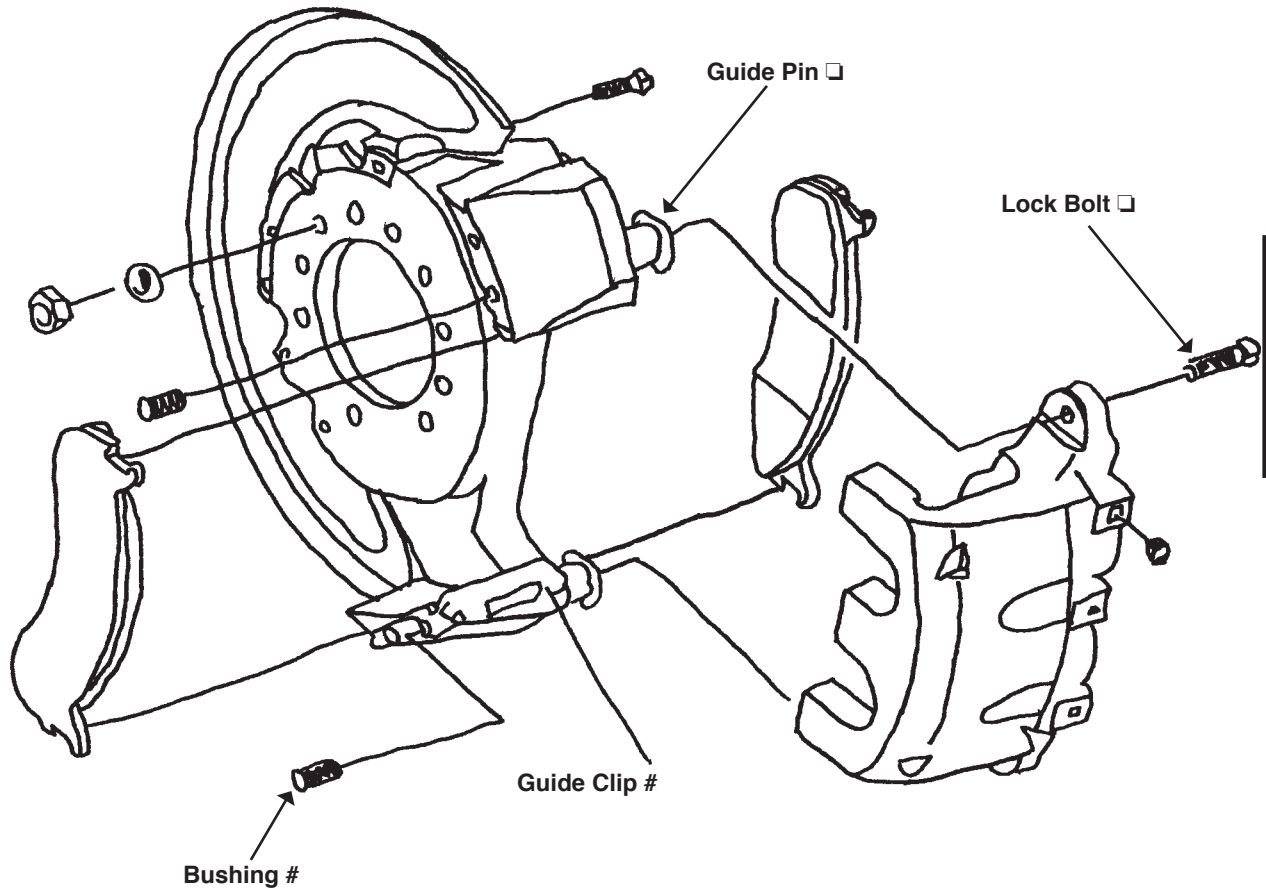
(1) 7819 Piston is steel. Use Piston 7900 for phenolic version.

FORD/GM (DATYON WALTHER SYSTEM) - FOUR PISTON - (70 mm Dia.)

PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS				
MAKE - MODEL - YEAR	A X L E	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/ RETAINER ★
Chev./GMC - 6, 7, Series, Topkick/Kodiak - with 70 mm Dia. Pistons	2008-98	F-R	H5671	41198	7819	
Ford - F650/750 - with 70 mm Dia. Pistons	2002-99	F-R	H5671	41198	7819	
Hino Trucks	2007-05	F-R	H5671	41198	7819	
Isuzu Trucks	2007-04	F-R	H5671	41198	7819	

▲ ● ■ ★ - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **7654-D786**



IHC (BENDIX SYSTEM) - TWO PISTON (66mm Dia.)

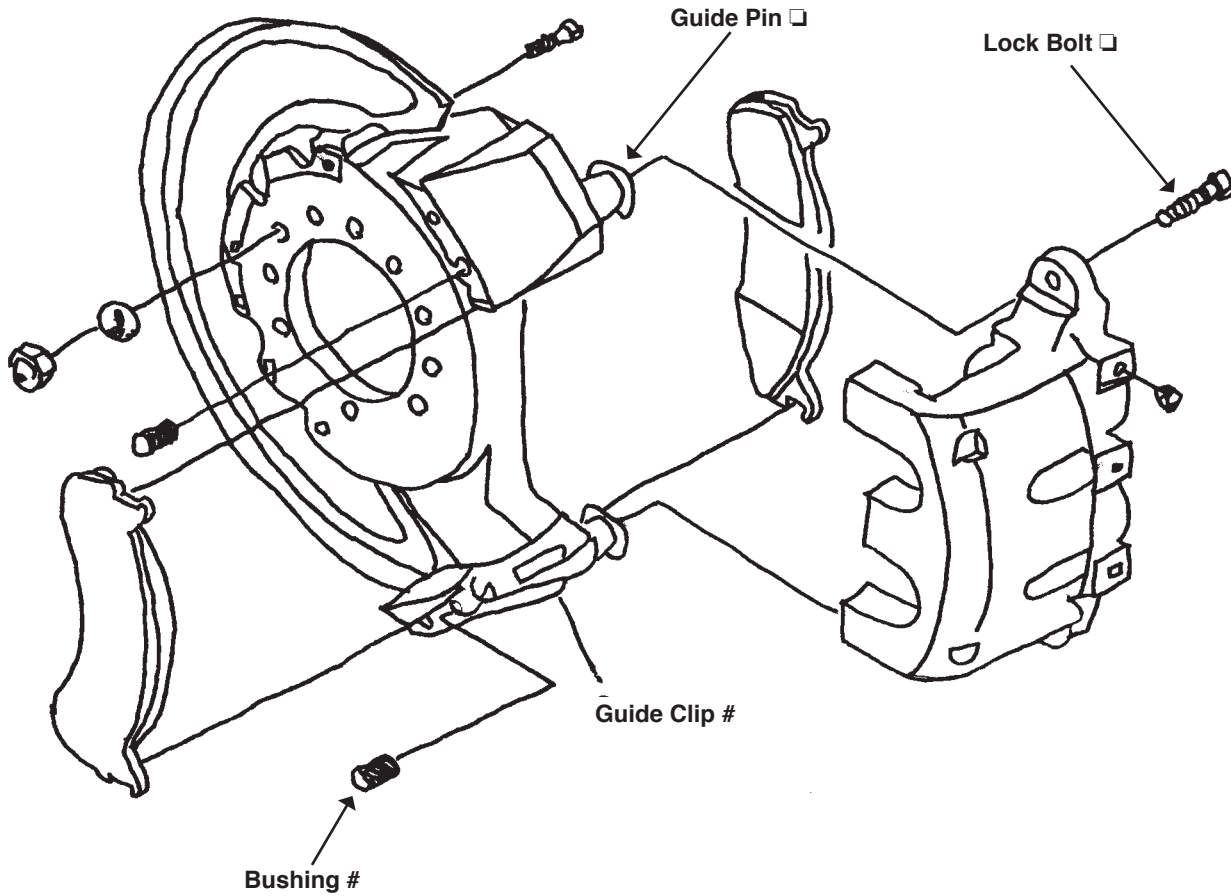
PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS				
MAKE - MODEL - YEAR	A X L E	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/ RETAINER ★
IHC-3000 Series, 1652SC, 4000, 4700, 4900, School Bus	2008-98 F-R	H5650	41189	7828	H5080	
Ford - F650/750 Series, F53/59 Series	2010-03 F-R	H5650	41189	7828	H5080	

▲ ● ■ ★ - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DISC BRAKE
FRENO DE DISCO
FREIN A DISQUE

F.M.S.I. No.

7655-D786

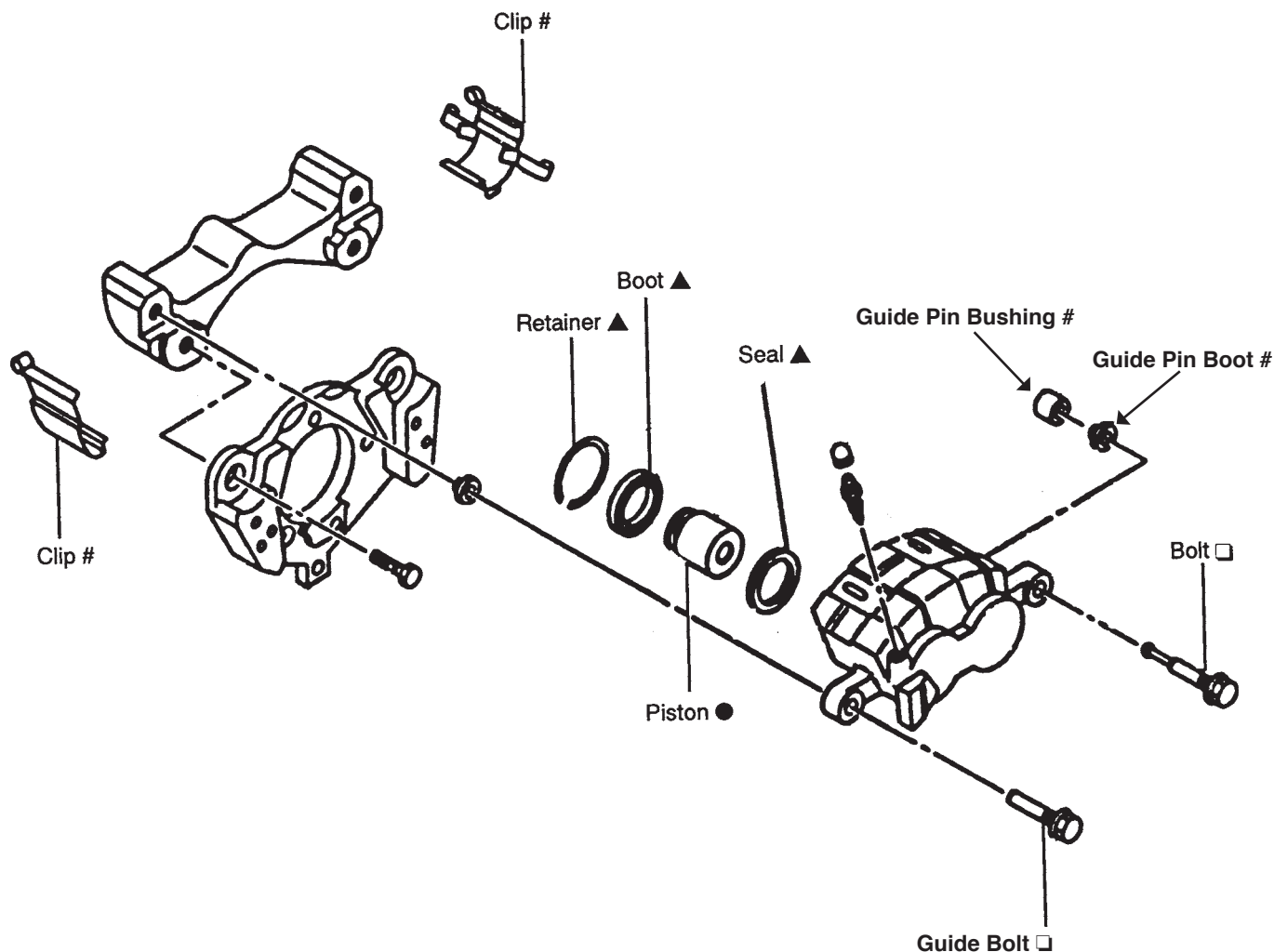


IHC (BENDIX SYSTEM) - TWO PISTON (73mm Dia.)

PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS				
MAKE - MODEL - YEAR	A X L E	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/ RETAINER ★
IHC-3000 Series, 1652SC, 4000, 4700, 4900, School Bus	2008-98 F-R	H5650	41188	7826	H5080	
Ford - F650/750 Series, F53/59 Series	2010-03 F-R	H5650	41189	7828	H5080	

▲ ● ■ ★ - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **7697-D825**



GM/SUZU (AKEBONO SYSTEM) - TWO PISTON (54mm Dia.)

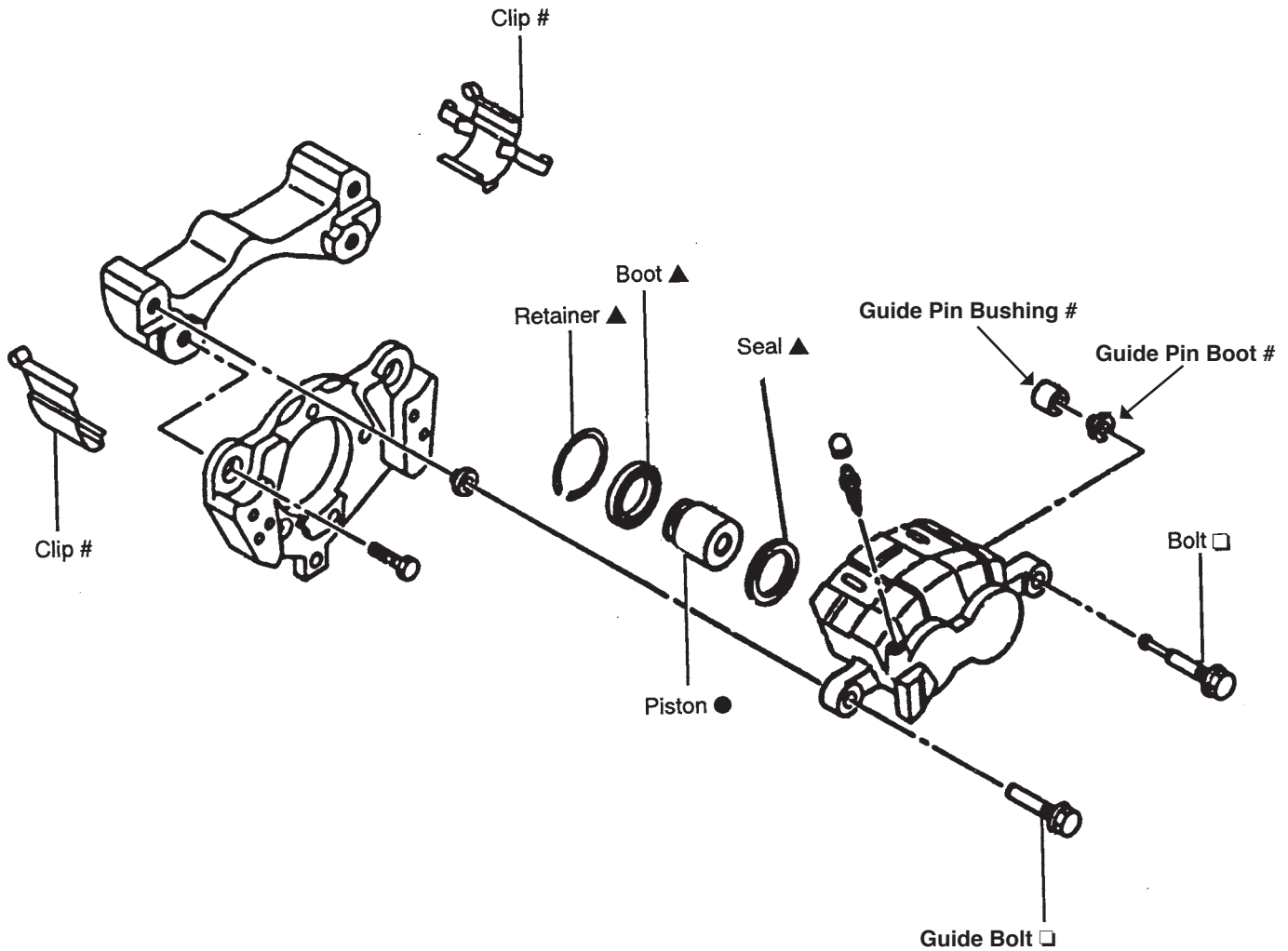
PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS				
MAKE - MODEL - YEAR	A X L E	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/ RETAINER ★
Chev./GMC - W4 Series	2003-98	F-R	H5661	41194		H5079
Isuzu - NQR Series, NPR (Class 3)	2007-04	F	H5834	41281		14227
- NQR Series, NPR (Class 3)	2003-03	F	H5661	41194		H5079

▲ ● ■ ★ - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DISC BRAKE
FRENO DE DISCO
FRÉIN A DISQUE

F.M.S.I. No.

7698-D826



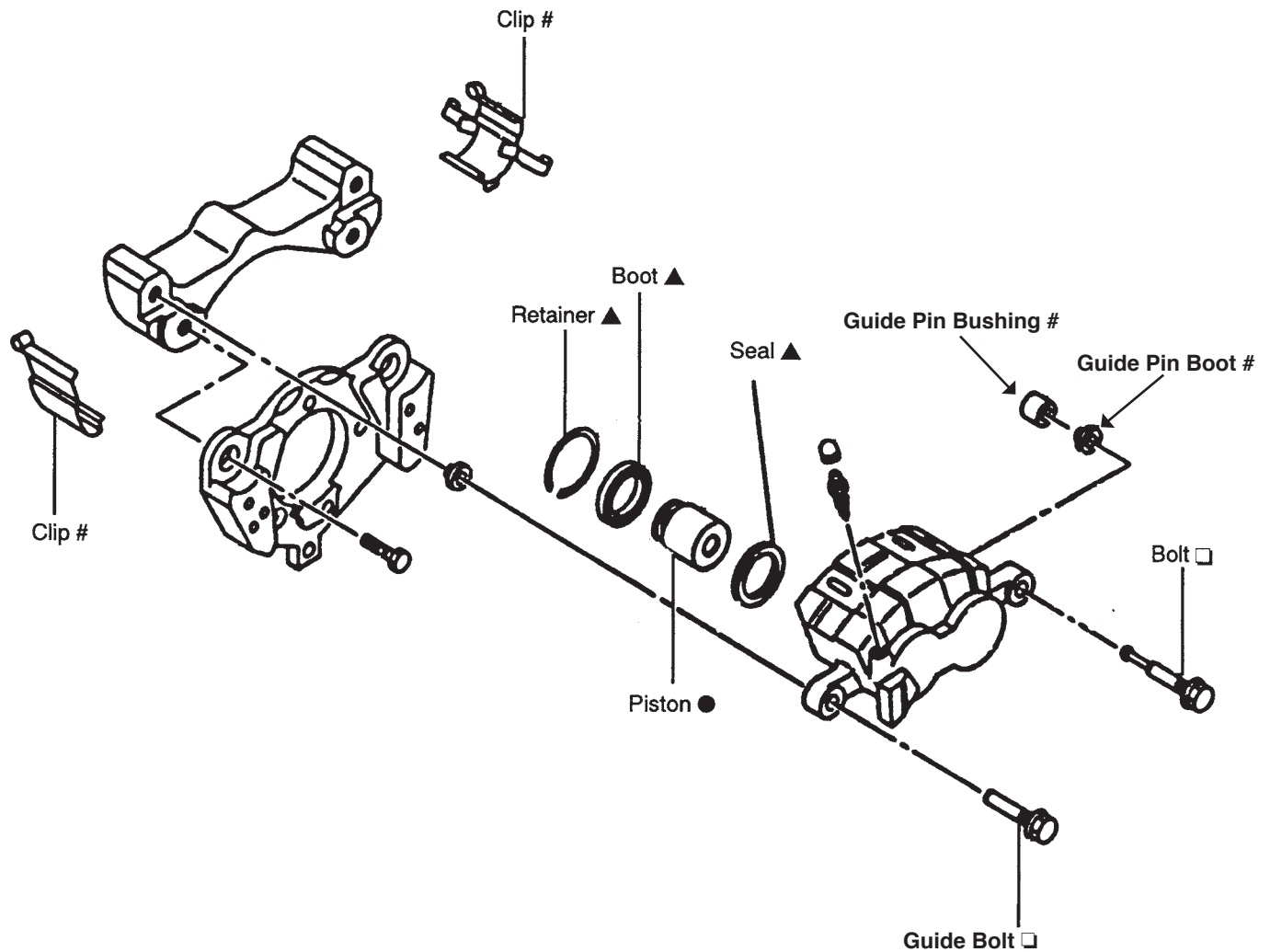
GM/ISUZU (AKEBONO SYSTEM) - TWO PISTON (57mm Dia.)

PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
MAKE - MODEL - YEAR	A X L E	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/ RETAINER ★	
Chev./GMC - W4 Series	2003-98	F-R	H5661	41195		H5079	
Isuzu - NPR Series (Class 3)	2003-98	F	H5661	41195		H5079	
- NQR Series	2003	F	H5661	41194		H5079	

* 2 Kits Required Per Wheel

▲ ● ■ ★ - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **7699-D827**



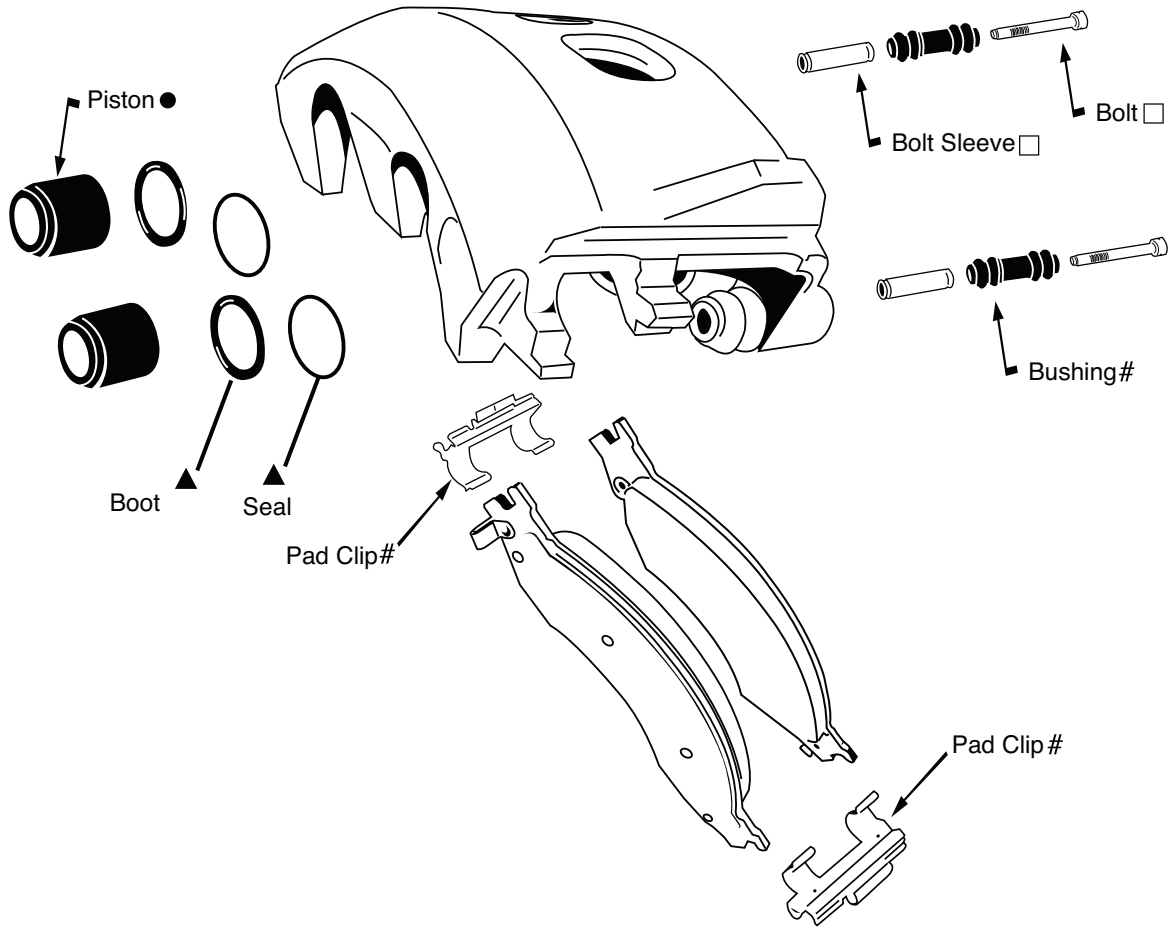
GM/ISUZU (AKEBONO SYSTEM) - TWO PISTON (57mm Dia.)

PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS				
MAKE - MODEL - YEAR	A X L E	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/ RETAINER ★
Chev./GMC - W4 Series	2003-98	F-R	H5661	41283		H5079
Isuzu - NPR, NQR, NRR	2007-04	F	H5834	41283		14227
	2003-98	F	H5661	41283		H5079

▲ ● ■ ★ - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DISC BRAKE
FRENO DE DISCO
FREIN A DISQUE

F.M.S.I. No. **7914-D1010**
7969-D1064

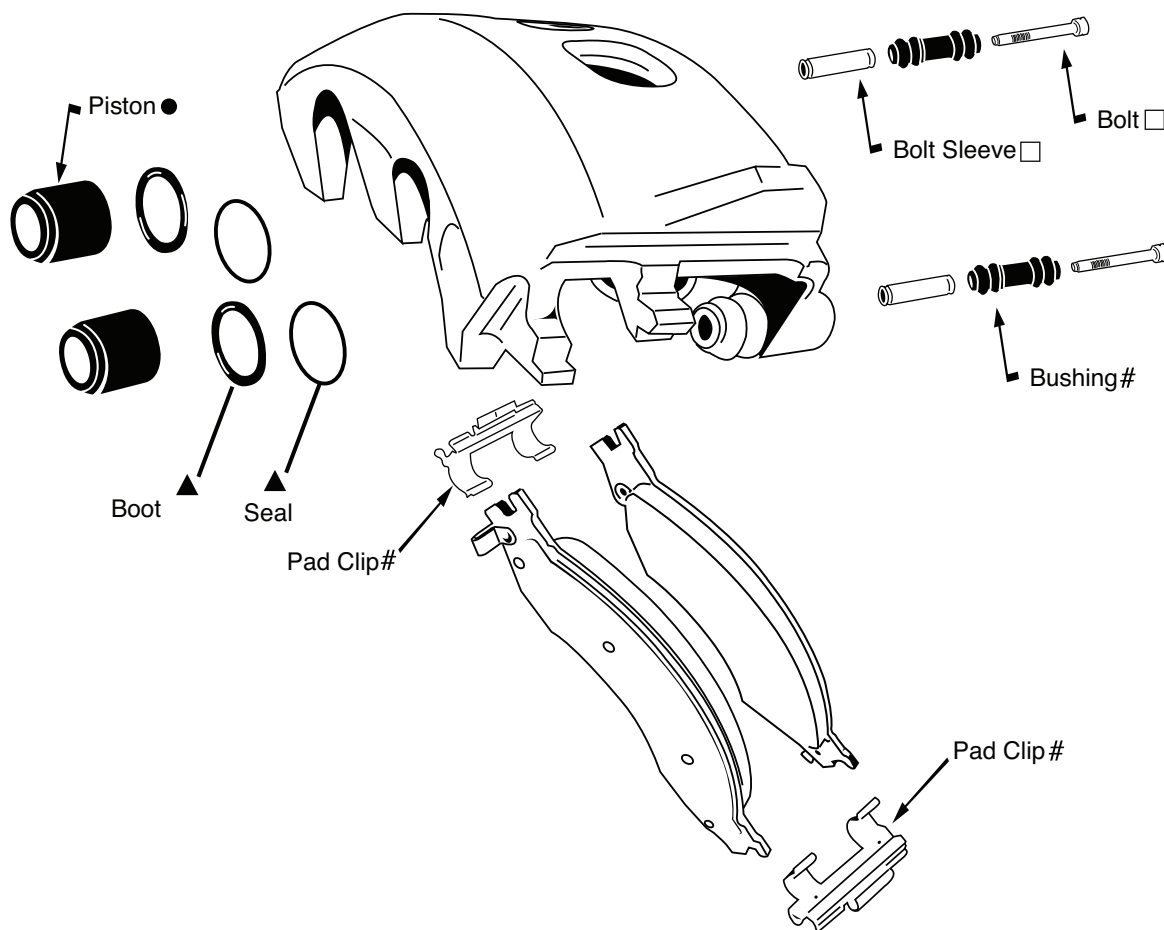


GM TRUCK - TRW SYSTEM (60mm Dia.)

PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
MAKE - MODEL - YEAR	A X L E	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/ RETAINER ★	
Chev./GMC - C4, C5, C6 Series	2006-03	F	H5800	41180	7824	H5077	#
		R	H5800	41180	7824	H5077	#

▲ ● ■ ★ - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **7914-D1010**
7969-D1064



GM TRUCK - TRW SYSTEM – (66mm Dia.)

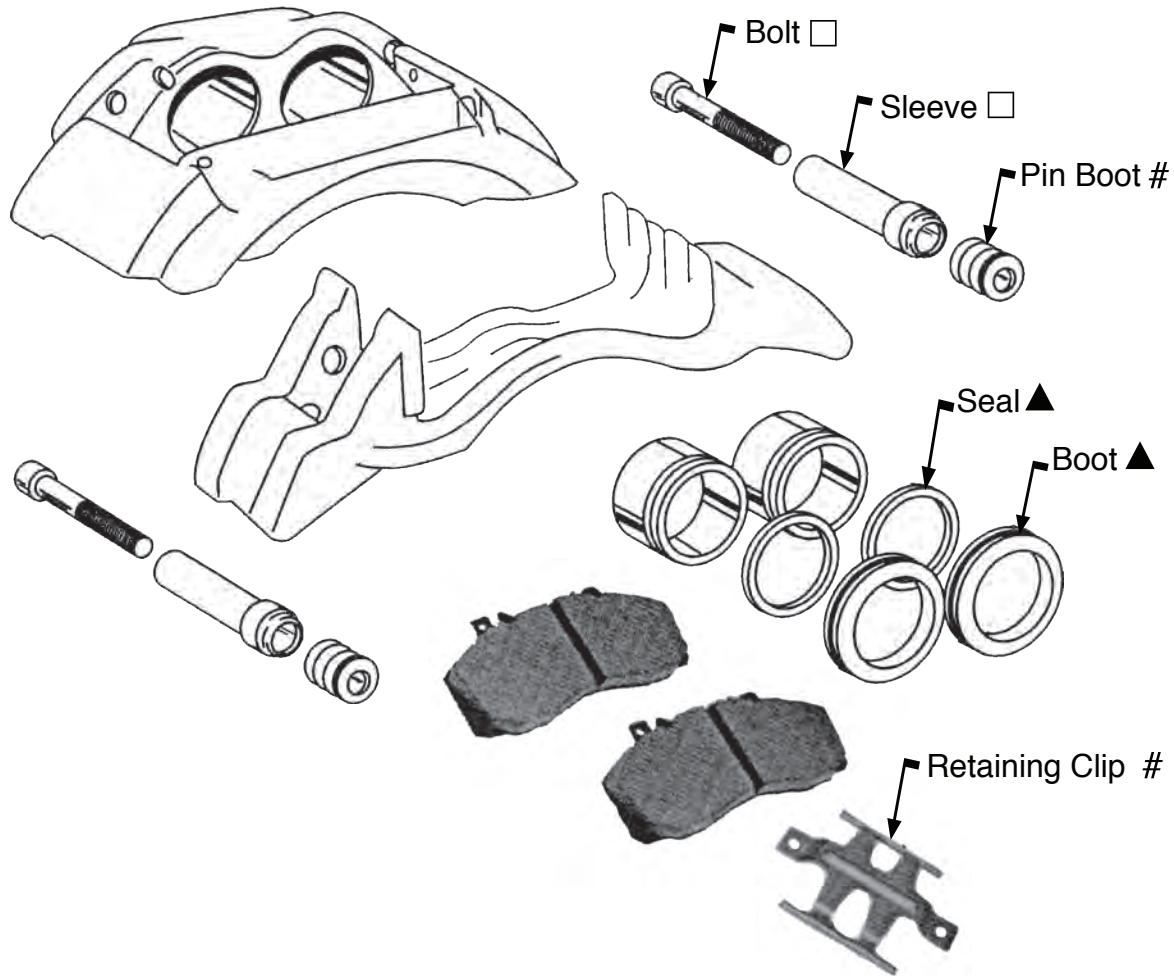
PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
MAKE - MODEL - YEAR	A X L E	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/ RETAINER ★	
Chev./GMC C4, C5, C6 Series	2006-03	F R	H5800 H5800	41204 41204	7870 7870	14174 14174	# #

▲ ● ■ ★ - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DISC BRAKE
FRENO DE DISCO
FREIN A DISQUE

F.M.S.I. No.

7968-D1062



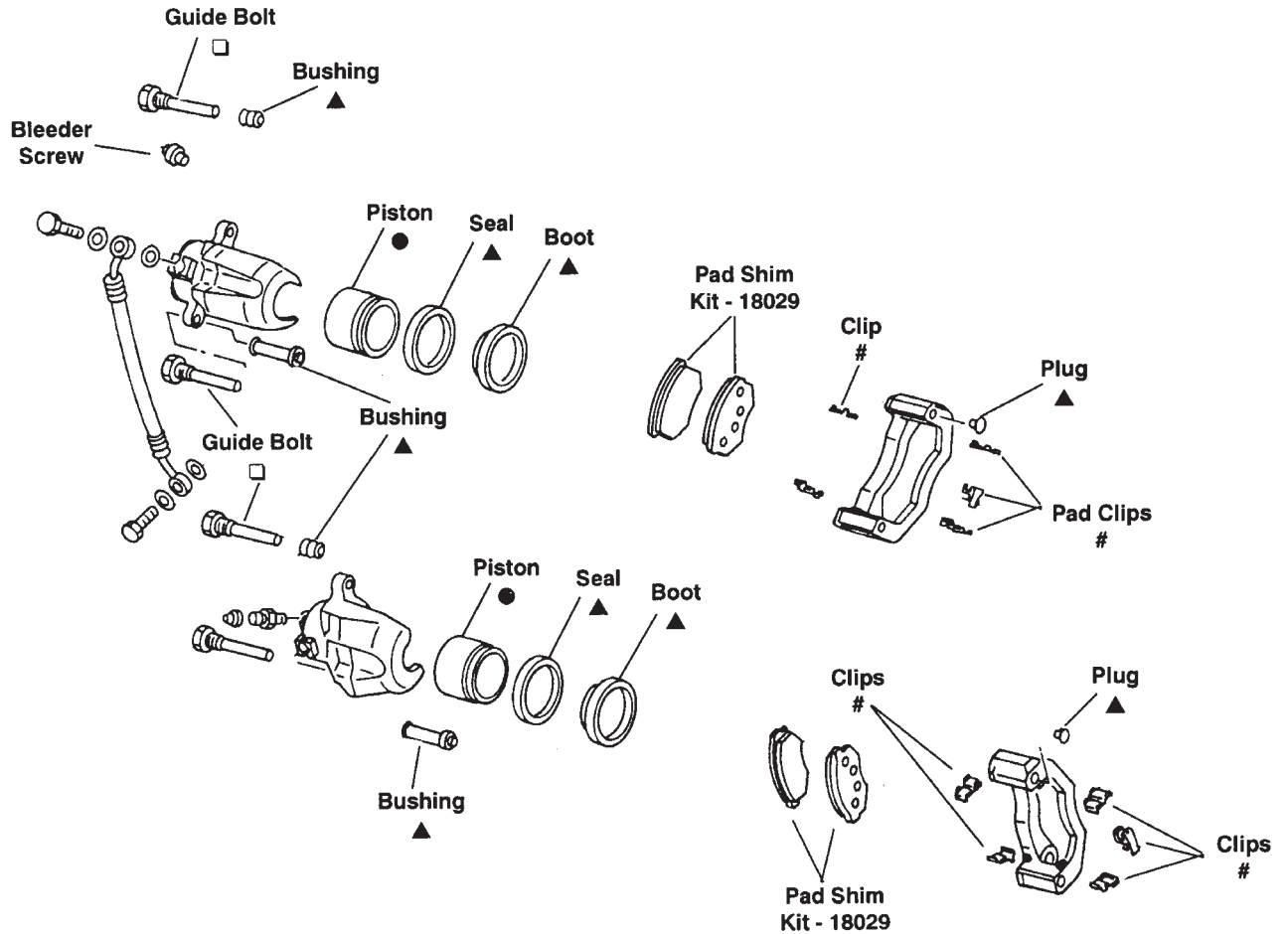
AKEBONO BRAKE SYSTEM - Two Piston - (60mm)

PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
MAKE - MODEL - YEAR	A X L E	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/ RETAINER ★	
Hino - 145, 165, 185 Series	2007-05	F 13579	15374	---	14236	---	
145, 165 Series	2007-05	R 13579	15374	---	14236	---	

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No.

8382-D1265



MITSUBISHI FUSO (SOMITOMO) - TWIN CALIPER SYSTEM - (51mm Dia.)

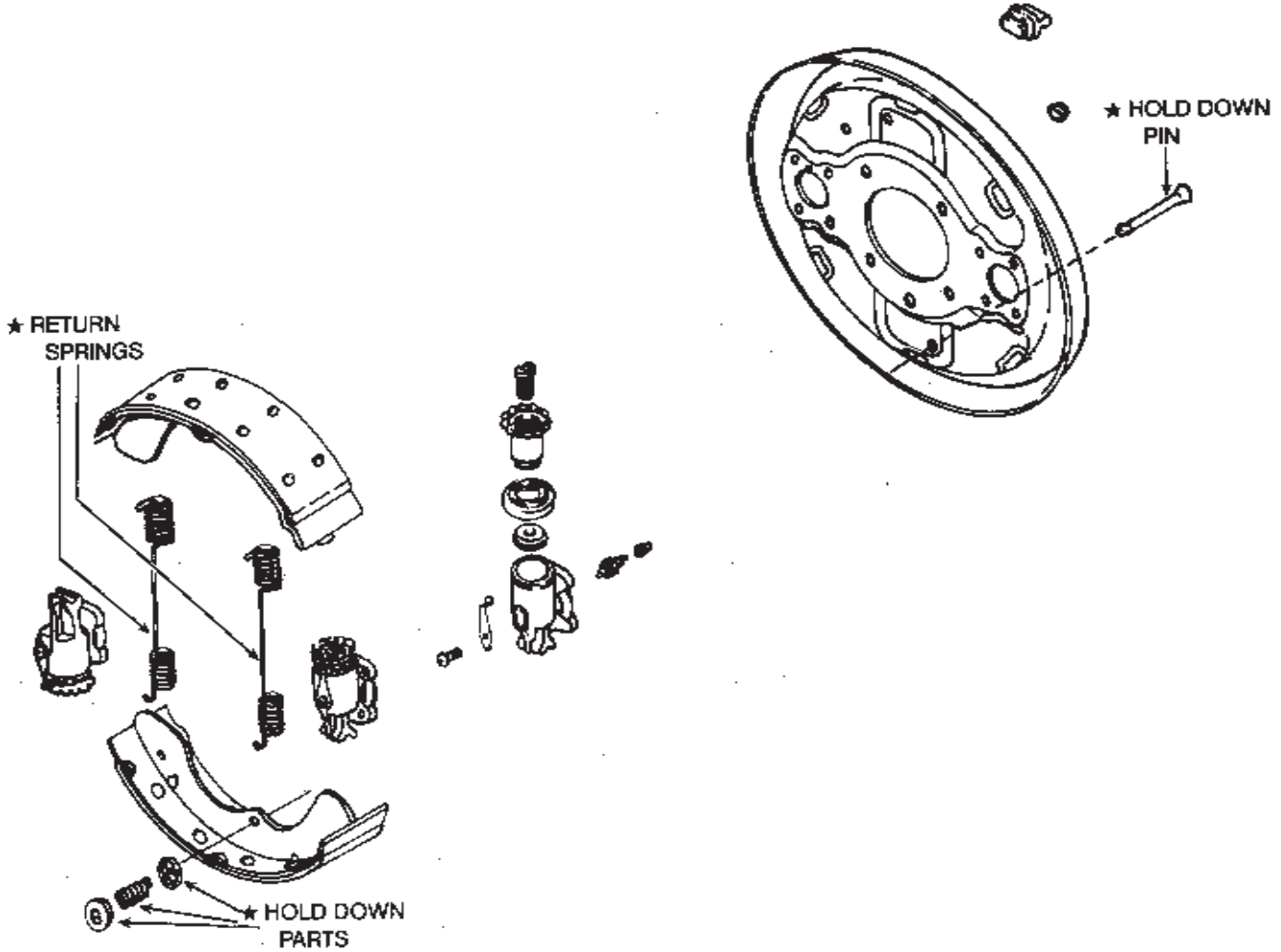
PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
MAKE - MODEL - YEAR	A X L E	HARDWARE KIT (Axle) #	BOOT AND SEAL KIT (Wheel) ▲	CALIPER PISTON ●	GUIDE BOLT (Wheel) □	PAD CLIP/ RETAINER ★	
Mitsubishi Fuso - FE Series	2007-05	F R	13548Q 13548Q	41230 41230	--- ---	14226 14226	

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE - FRONT
FRENO DE DISCO
FREIN A DISQUE

F.M.S.I. No. **1465-680**

Size: **320x75mm**
 (12.60" x 2.95")



DRUM BRAKE SYSTEM - Manual Adjusting

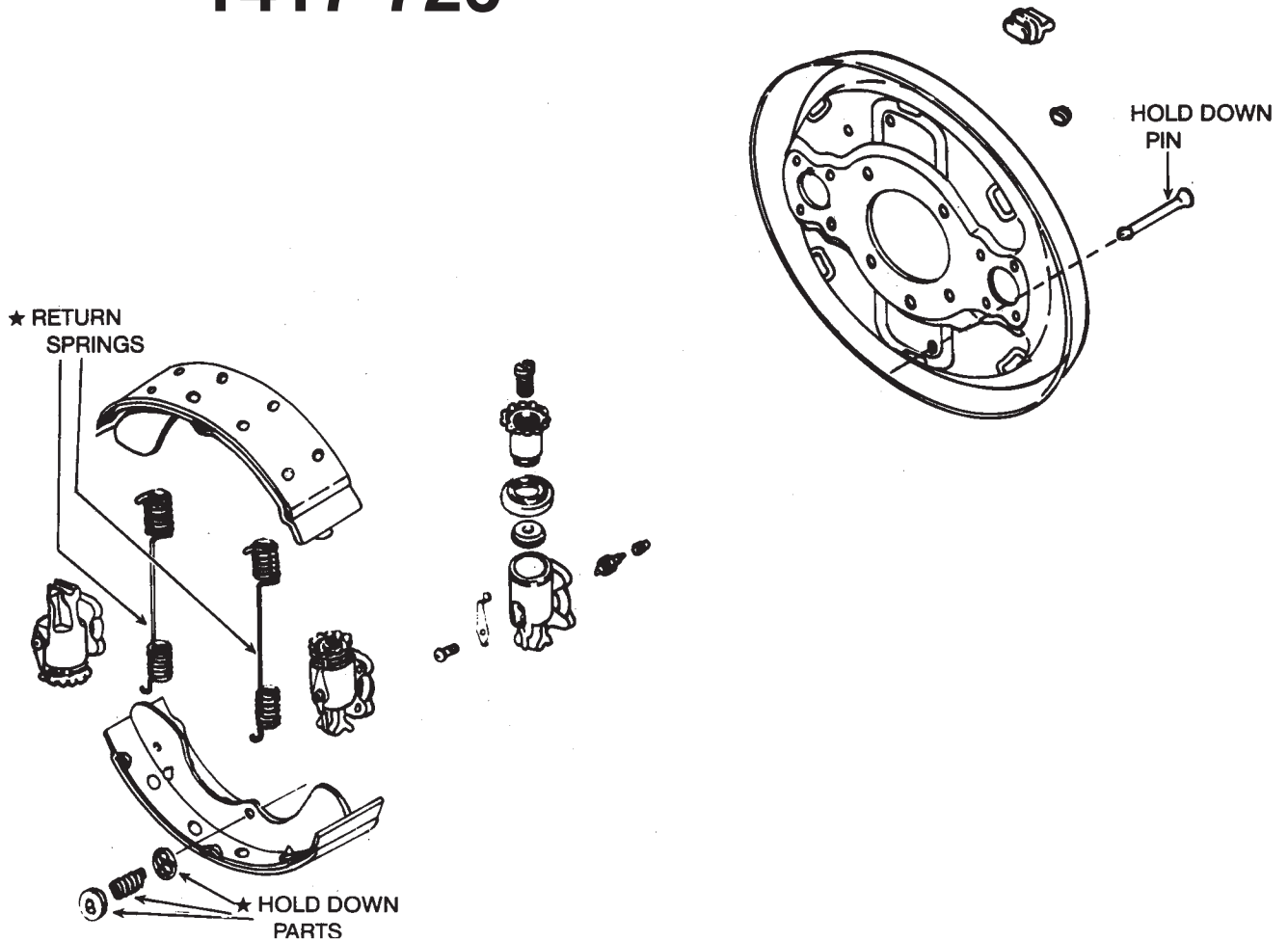
PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Nissan UD-1100	1991-89	H9255	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-FRONT
FRENO A TAMBOR-FRENTE
FREIN A TAMBOUR-AVANT

F.M.S.I. No. **1416-612**
1417-726

Size: **320x75mm**
 (12.60" x 2.95")



GM (ISUZU) DRUM BRAKE - Manual Adjusting

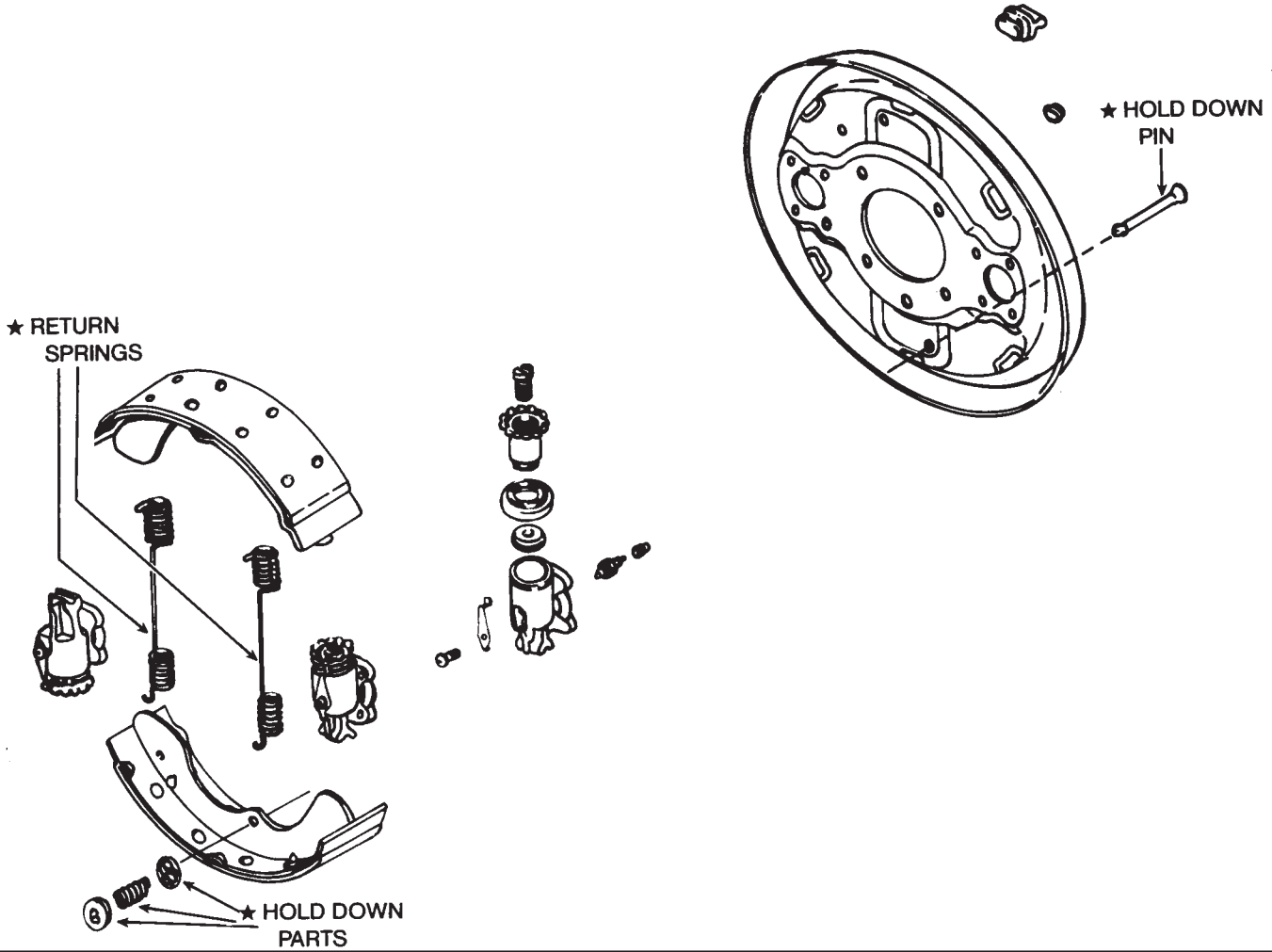
PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ◀		ADJUSTER SCREWS #	
MAKE - MODEL - YEAR				LEFT	RIGHT	LEFT	RIGHT
Chev./GMC - W4S042	1997-86	H9238	---	---	---	---	---
Isuzu - NPR Series	1997-86	H9238	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-FRONT
FRENO A TAMBOR-FRENTE
FREIN A TAMBOUR-AVANT

F.M.S.I. No. **1466-681**

Size: **320x75mm**
 (12.60" x 2.95")



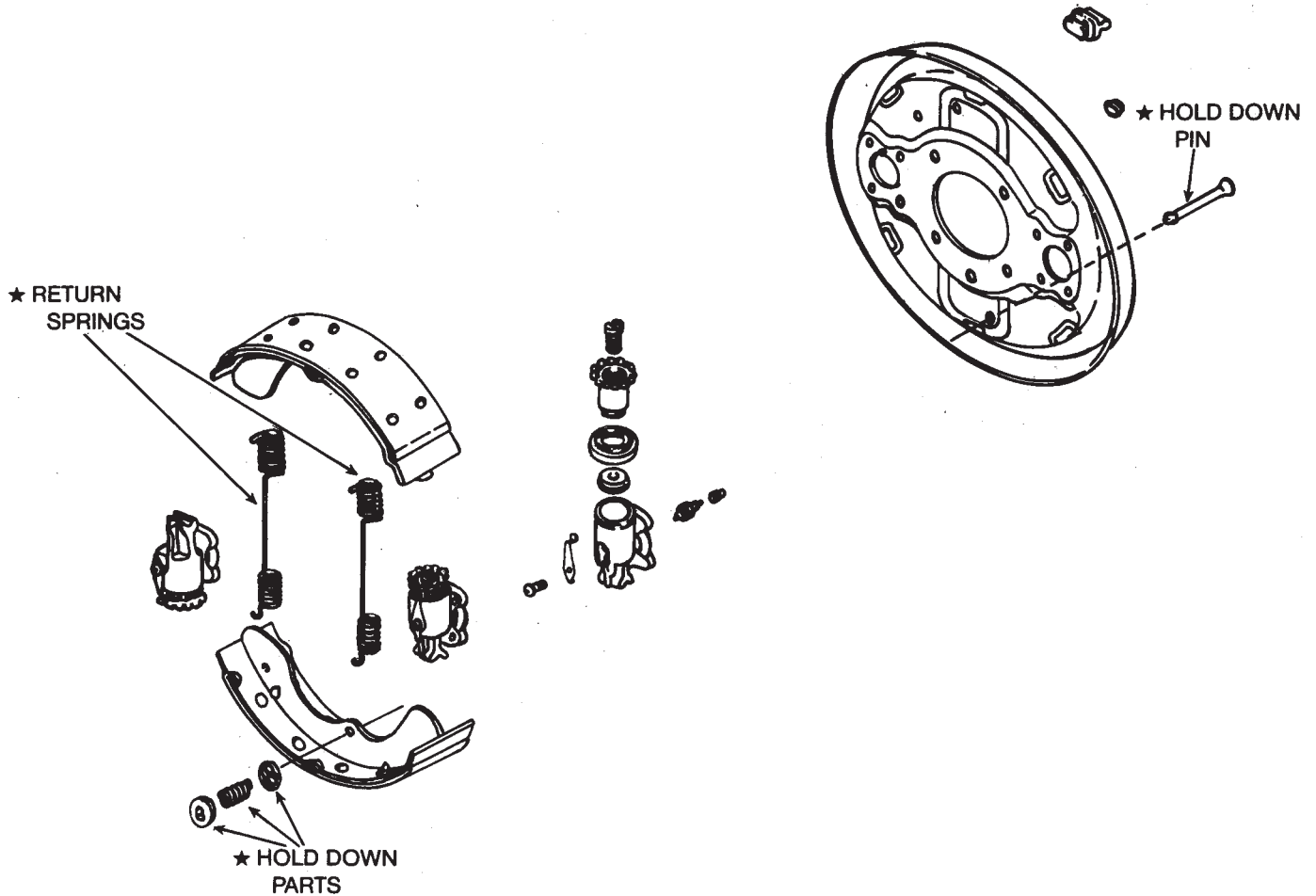
GM - ISUZU DRUM BRAKE SYSTEM - Manual Adjusting

PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Nissan UD-1300 1992	H9255	---	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **1467-682**

Size: **320x75mm**
 (12.60" x 2.95")



GM (ISUZU) DRUM BRAKE - Manual Adjusting

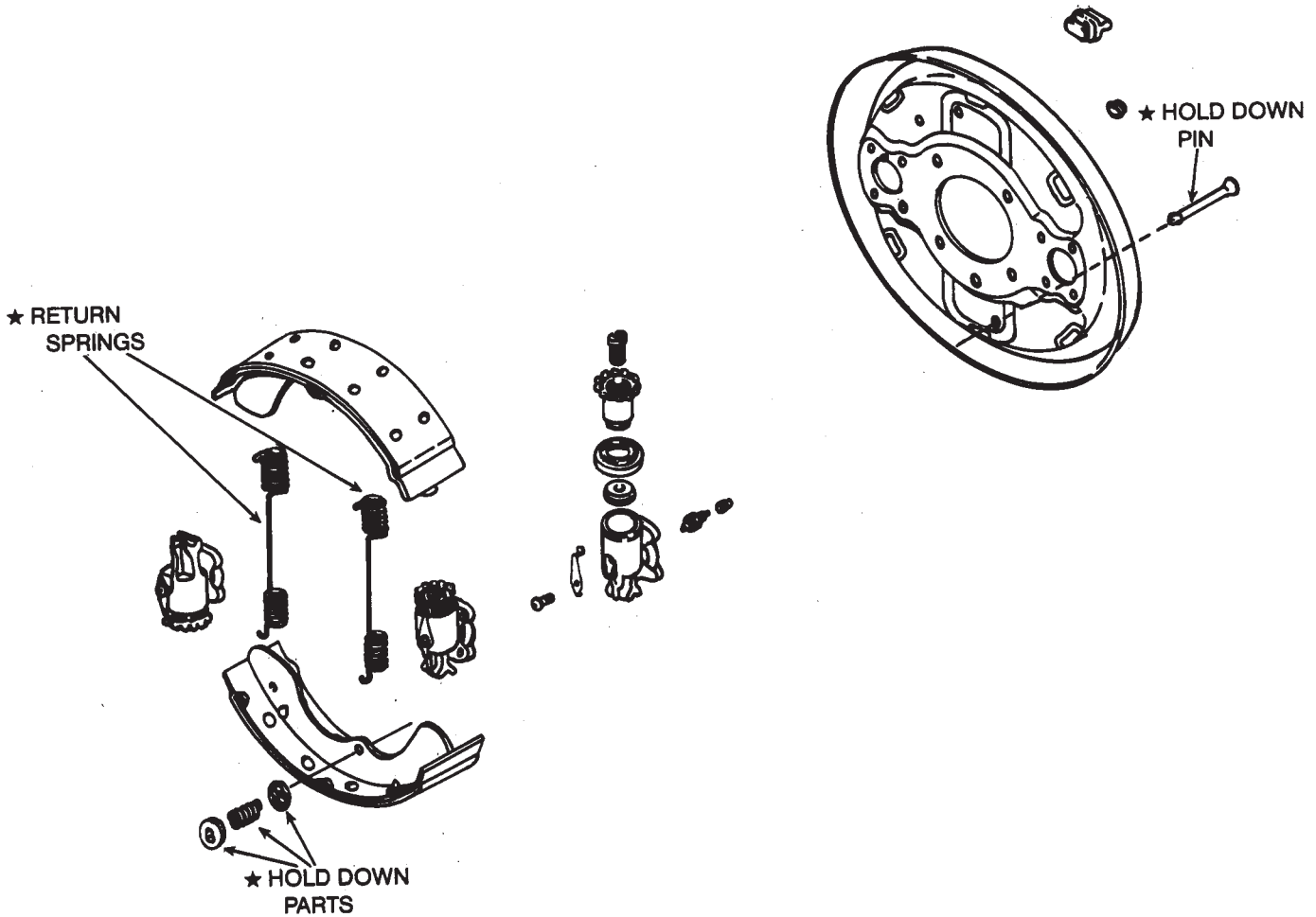
PRIMARY APPLICATIONS	HARDWARE AND REPAIR KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Mitsubishi Fuso - FE, FG Series 1993-87	H9248	---	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-FRONT
FRENO A TAMBOR-FRENTE
FREIN A TAMBOUR-AVANT

F.M.S.I. No. **1468-683**

Size: **320x75mm**
 (12.60" x 2.95")



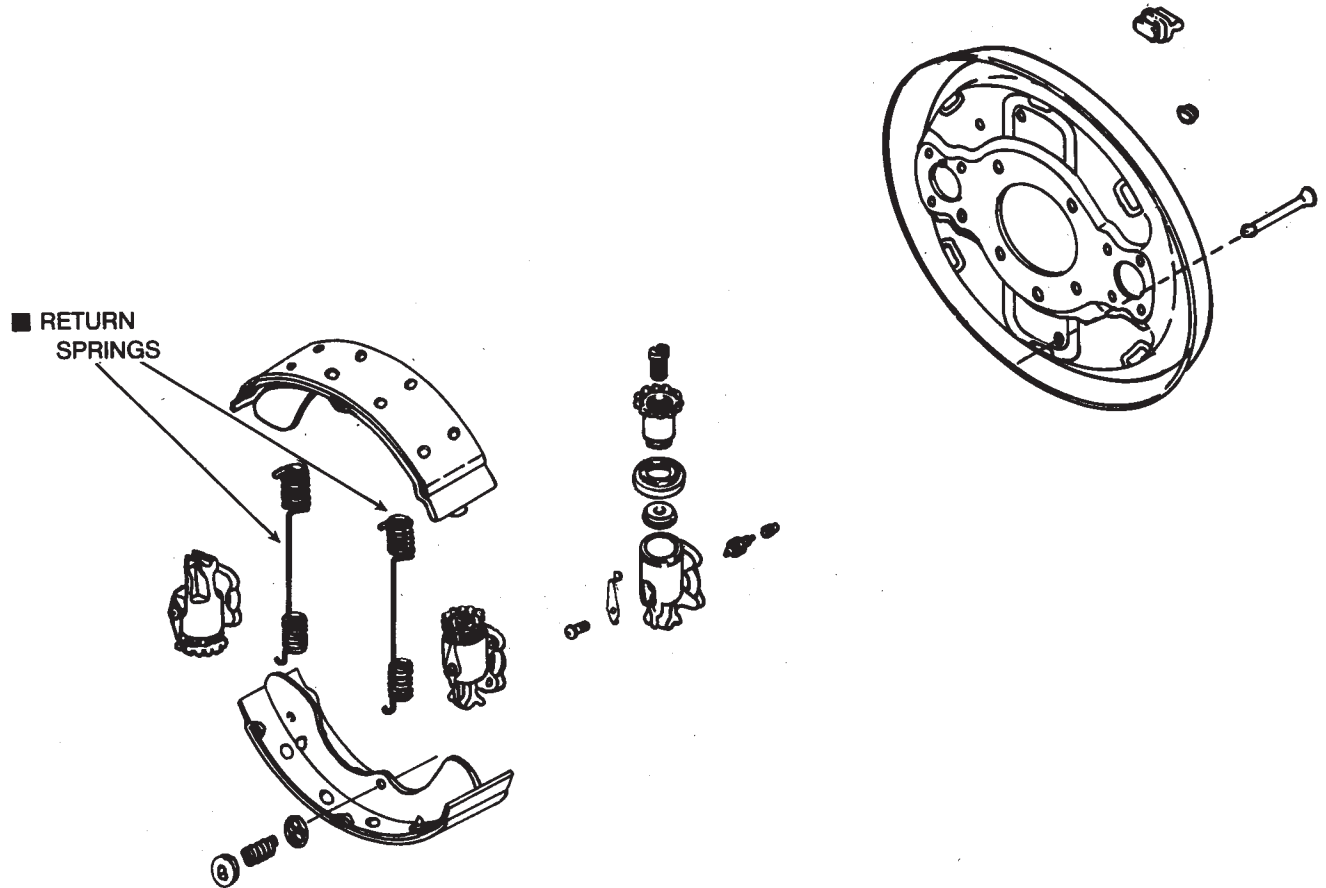
DRUM BRAKE - Manual Adjusting

PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ◀		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Hino - FA Series FB Series	1994-89 1990-89	H9244 H9244	--- ---	--- ---	--- ---	--- ---	--- ---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **1482-699**

Size: **320x100mm**
 (12.60" x 3.94")



GM - ISUZU DRUM BRAKE SYSTEM - Manual Adjusting

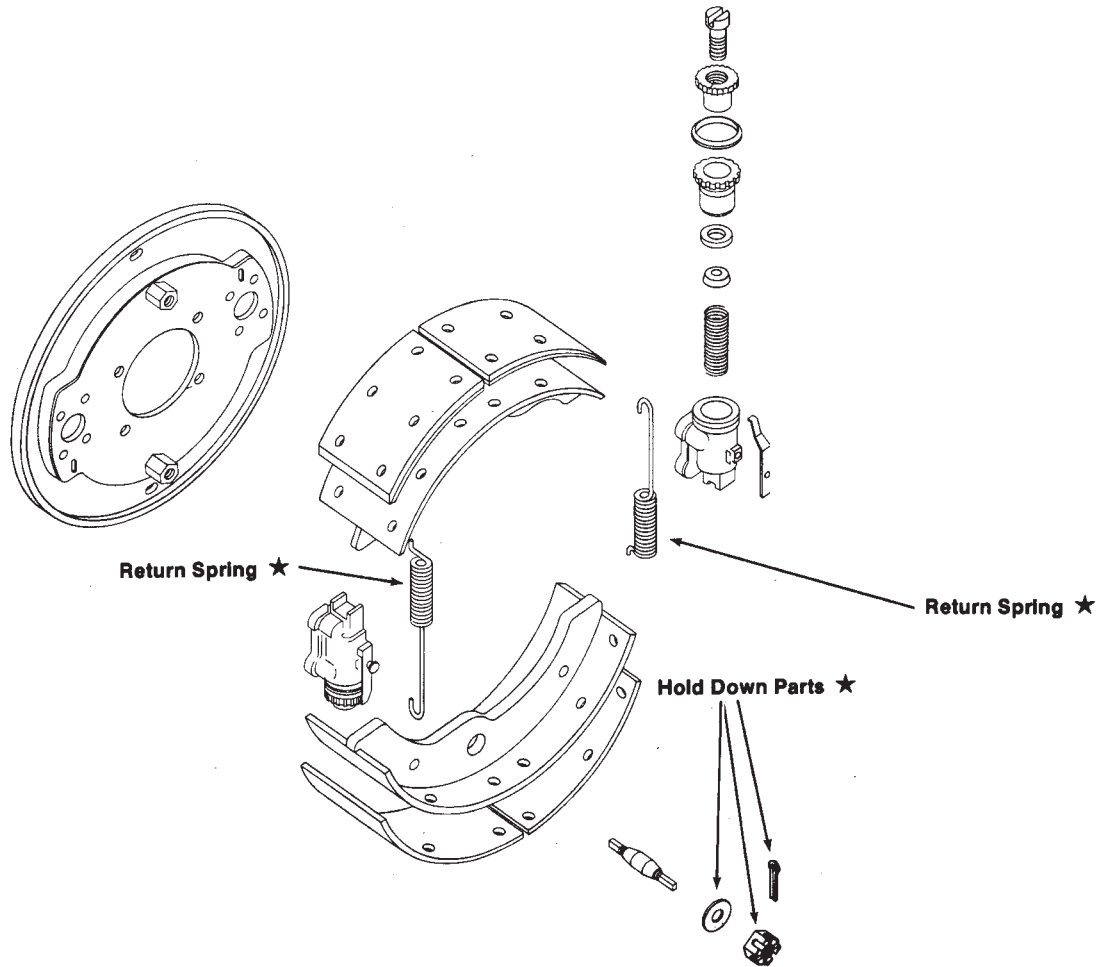
PRIMARY APPLICATIONS		HARDWARE KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
LEFT	RIGHT			LEFT	RIGHT		
GM Trk - W4S042	1995-87	---	H614	---	---	---	---
Isuzu - NPR Series	1995-86	---	H614	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-FRONT
FRENO A TAMBOR-FRENTE
FREIN A TAMBOUR-AVANT

F.M.S.I. No. **1410-602**

Size: **320x110mm**
 (12.60" x 4.33")



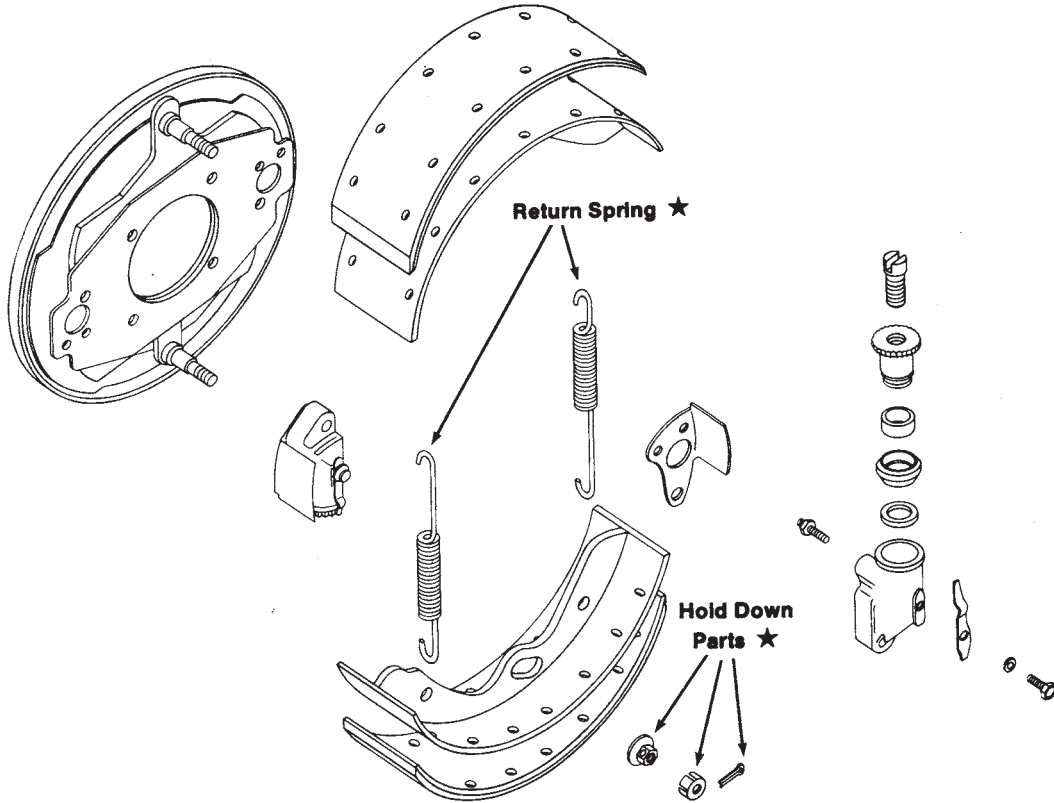
NAVISTAR - MANUAL ADJUSTING SYSTEM

PRIMARY APPLICATIONS	HARDWARE AND REPAIR KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Navistar - 400 Series	1991-87	H9239	---	---	---	---	---
Nissan UD - CMA83; CME 87/88; 1800	1997-86	H9239	---	---	---	---	---
Mitsubishi Fuso - FH	1994-88	H9239	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **1458-672**

Size: **320x110mm**
 (12.60" x 4.33")



GM - ISUZU BRAKE SYSTEM - Manual Adjusting

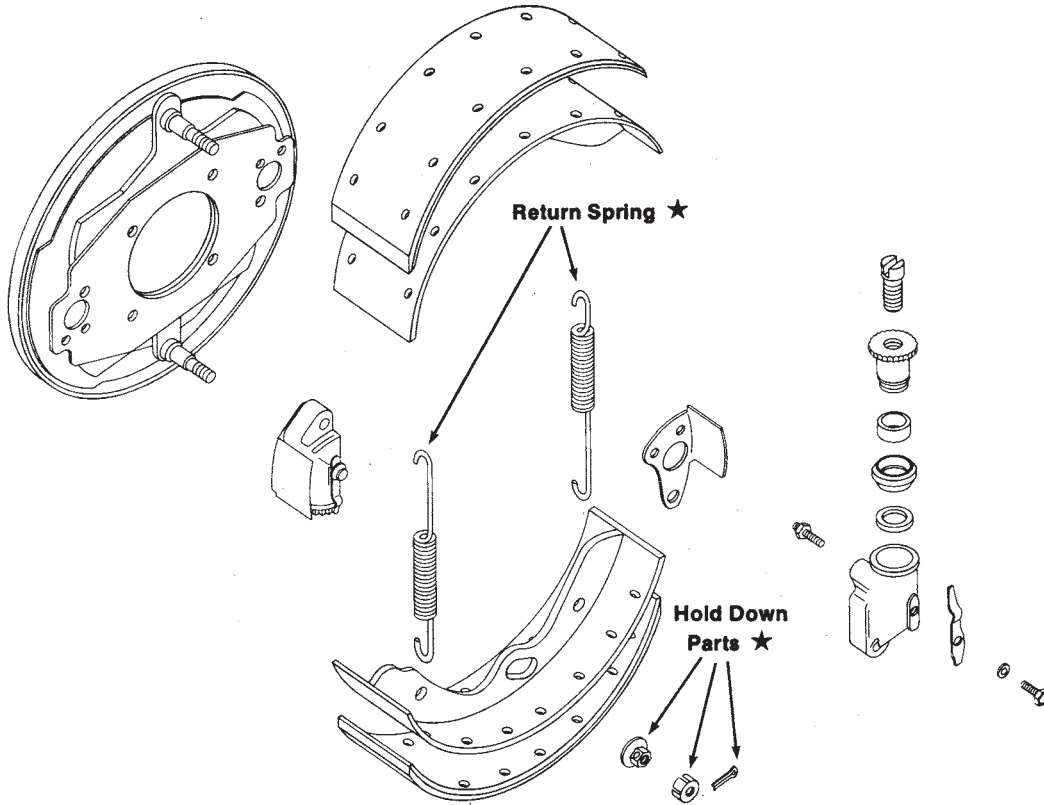
PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
MAKE - MODEL - YEAR		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
GM Trk - W5S042	1997-88	H9250	---	---	---	---	---
Isuzu - FRR, NRR Series	1997-88	H9250	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-FRONT
FRENO A TAMBOR-FRENTE
FREIN A TAMBOUR-AVANT

F.M.S.I. No. **1469-684**

Size: **320x110mm**
 (12.60" x 4.33")



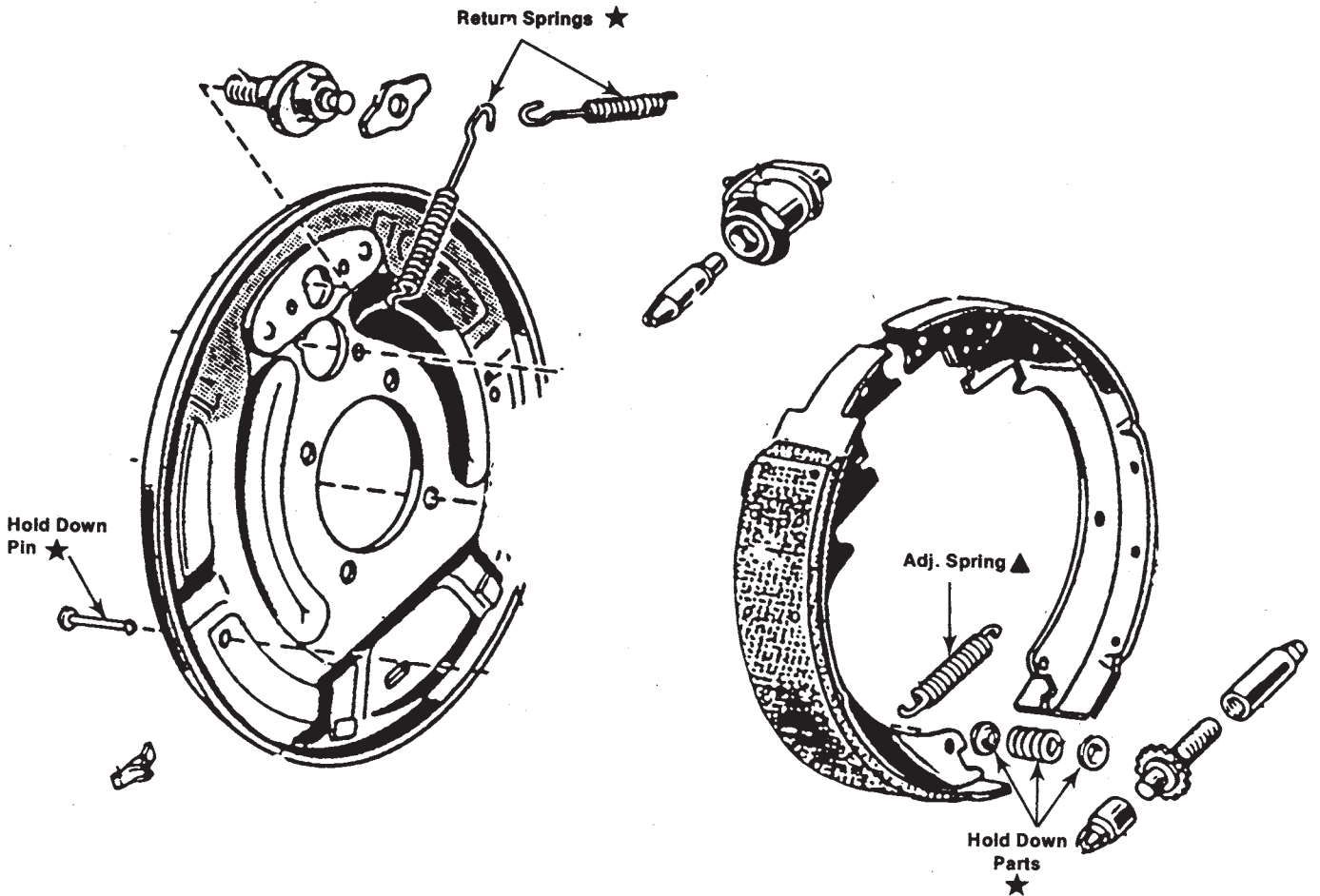
HINO BRAKE SYSTEM - Manual Adjusting

PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ◀		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Hino - FB, GC FD, FE FD5H, FB15	1992-90 1992-86 1994-92	H9245 H9245 H9245	--- --- ---	--- --- ---	--- --- ---	--- --- ---	--- --- ---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **2043-36**

Size: **13x2.25**



BENDIX MANUAL ADJUSTING BRAKE

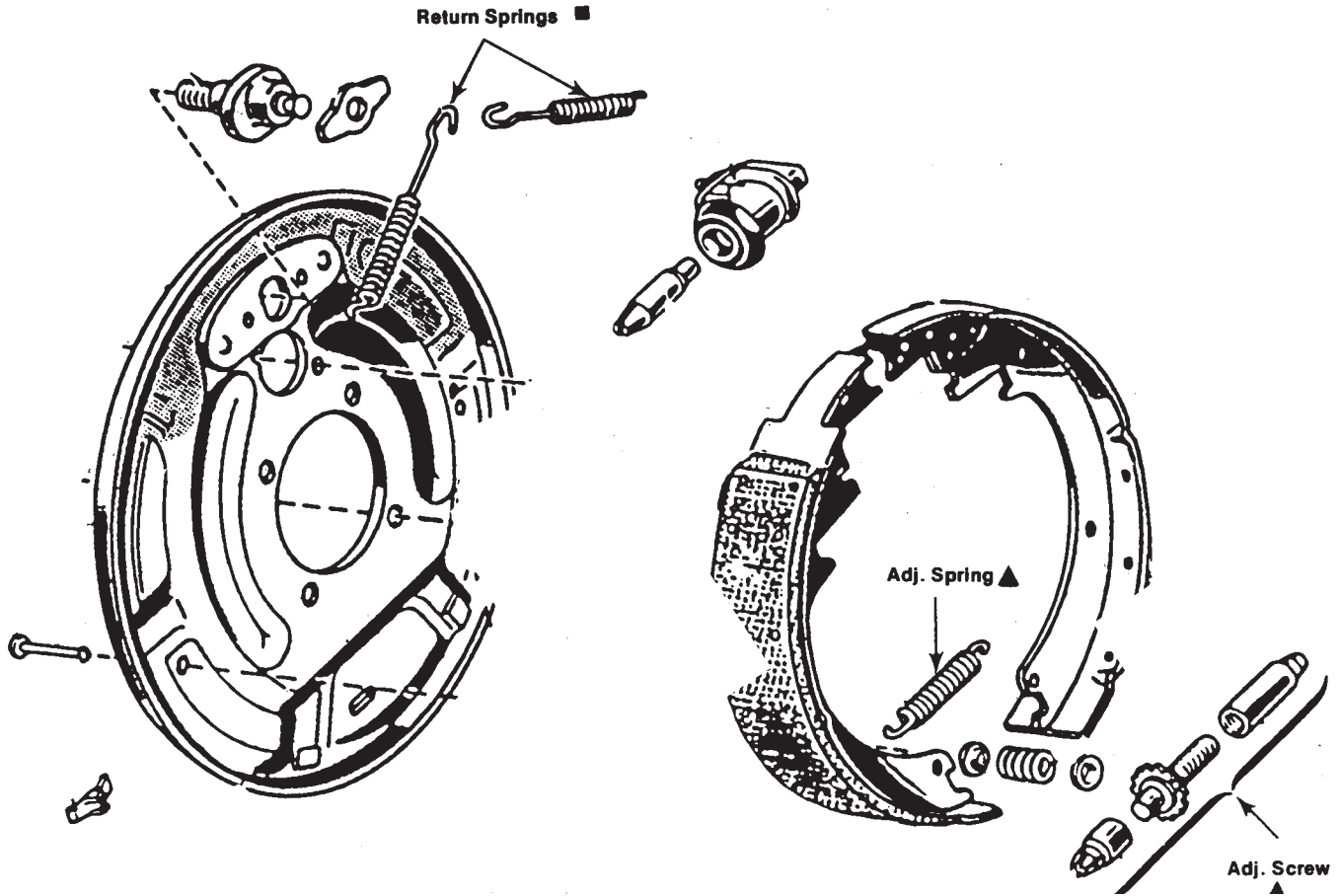
PRIMARY APPLICATIONS	HARDWARE AND REPAIR KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Ford - P500, P600	1979-66	H9210	---				

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-FRONT
FRENO A TAMBOR-FRENTE
FREIN A TAMBOUR-AVANT

F.M.S.I. No. **224-63**

Size: **14x2.25**



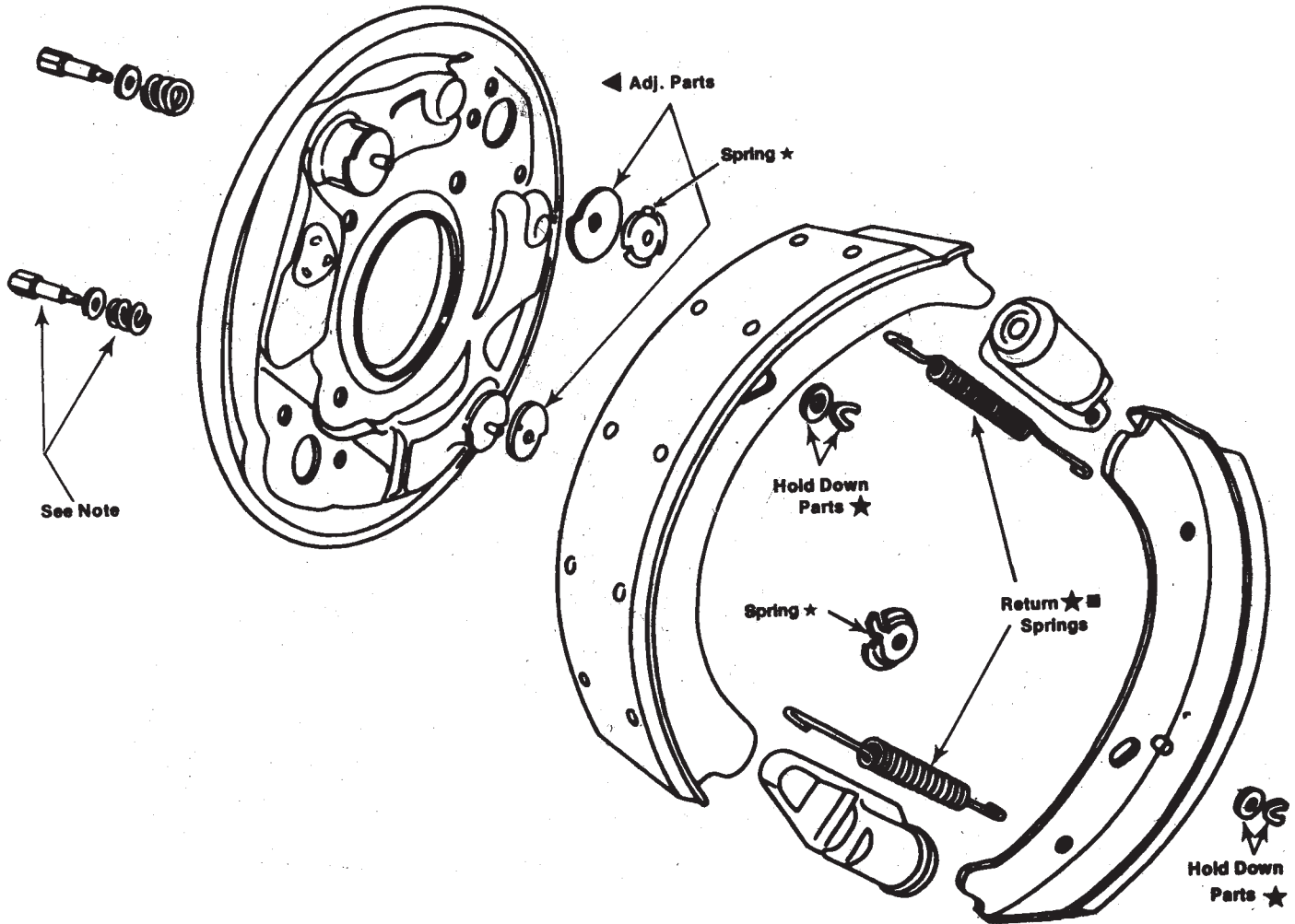
BENDIX MANUAL ADJUSTING DRUM SYSTEM

PRIMARY APPLICATIONS		HARDWARE KITS					
MAKE - MODEL - YEAR		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ◀		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Dodge - W600	1977-74	---	H140				
IHC - 1600, 1700 Series	1979-61	---	H140				

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **1294-325**

Size: **14x2.5**



WAGNER MANUAL ADJUSTING BRAKE

PRIMARY APPLICATIONS	HARDWARE AND REPAIR KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
IHC - 1600, 1700, 1800 Series 1997-61	H9201	H521	H3524	H3524	---	---	

NOTE(s): If studs are needed see Med. Trk. Parts Illustrations.

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

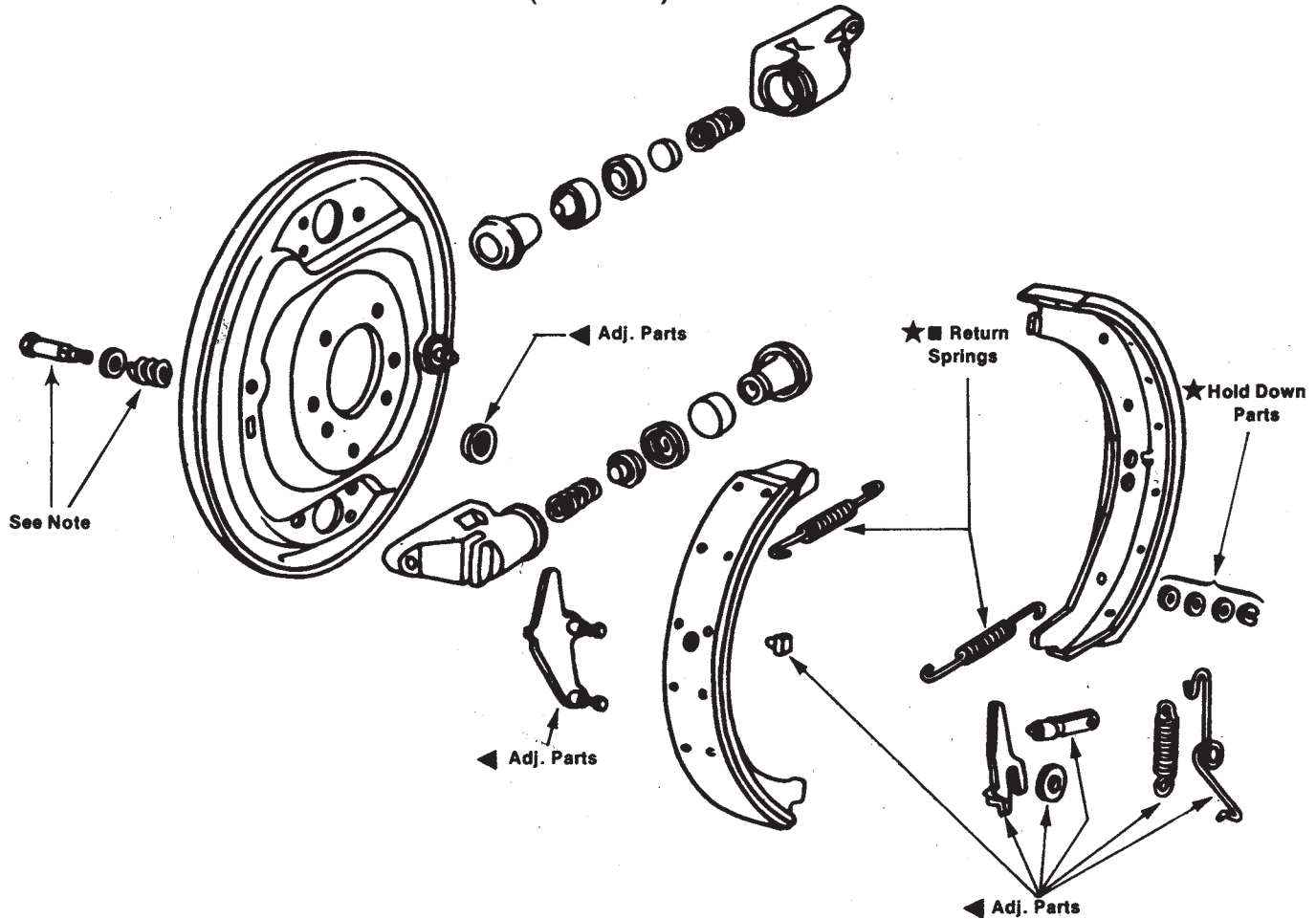
DRUM BRAKE-FRONT
FRENO A TAMBOR-FRENTE
FREIN A TAMBOUR-AVANT

F.M.S.I. No.

1294-325 (w/1-1/8", 1-1/4" w/c)

Size: **14x2.5**

1294-367 (w/1" w/c)



WAGNER AUTOMATIC ADJUSTING BRAKE

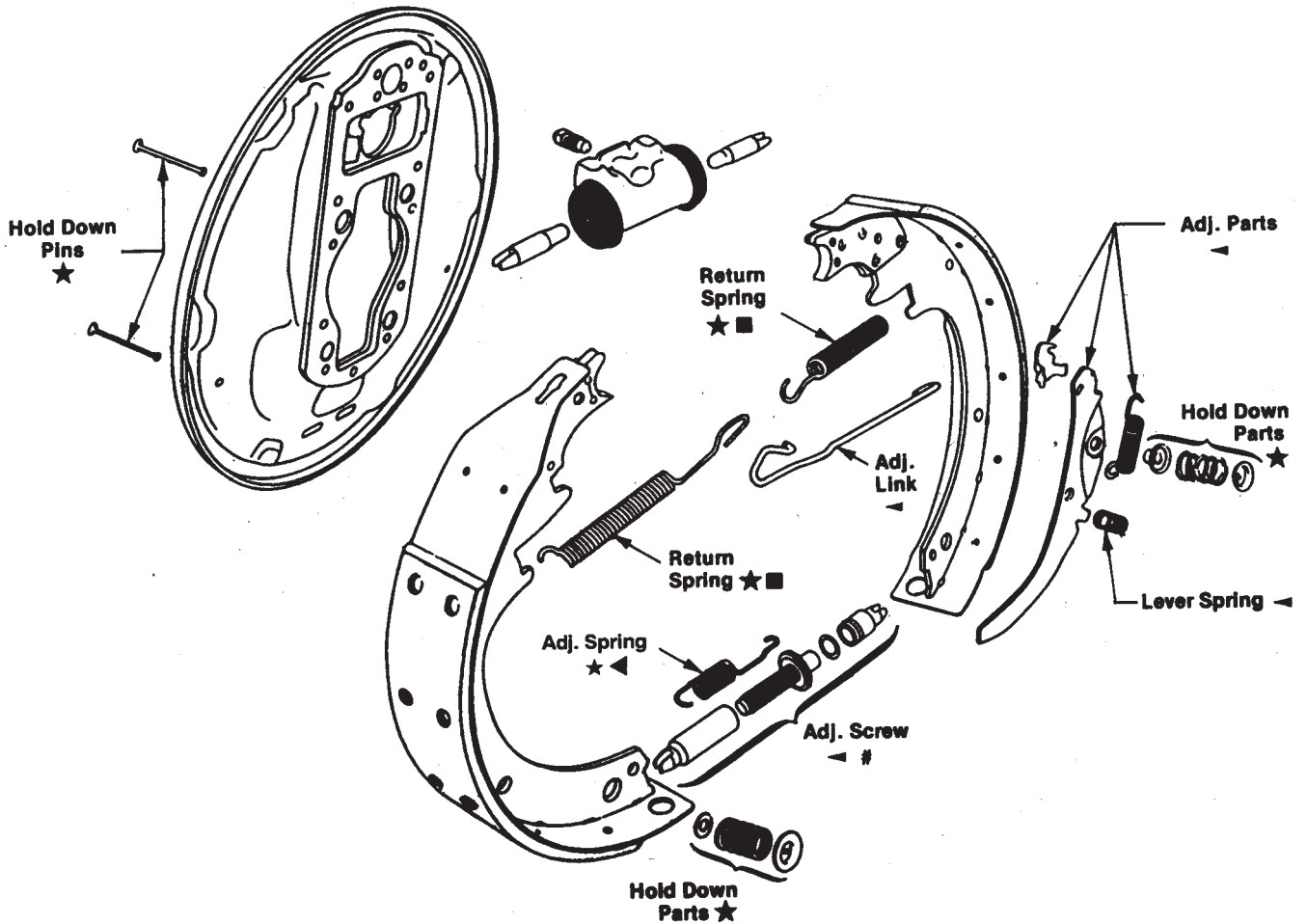
PRIMARY APPLICATIONS	HARDWARE AND REPAIR KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ◀		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
IHC - 500, 1500, 1600, 1700, 1800 Series	1982-68	H9237	H521	H3502	H3503	---	---

NOTE(s): If studs are needed see Med. Trk. Parts Illustrations.

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **2039-299**

Size: **14x2.5**



GENERAL MOTORS DRUM BRAKE

PRIMARY APPLICATIONS	HARDWARE AND REPAIR KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Chev. & GMC - C5D042, C6D042, C6D062, P4T042 5000, 6000 Series 40-50 Series	1987-73 1972-67 1966-60	H9206 H9206 H9206	H599 H599 H599	H3500 --- ---	H3501 --- ---		

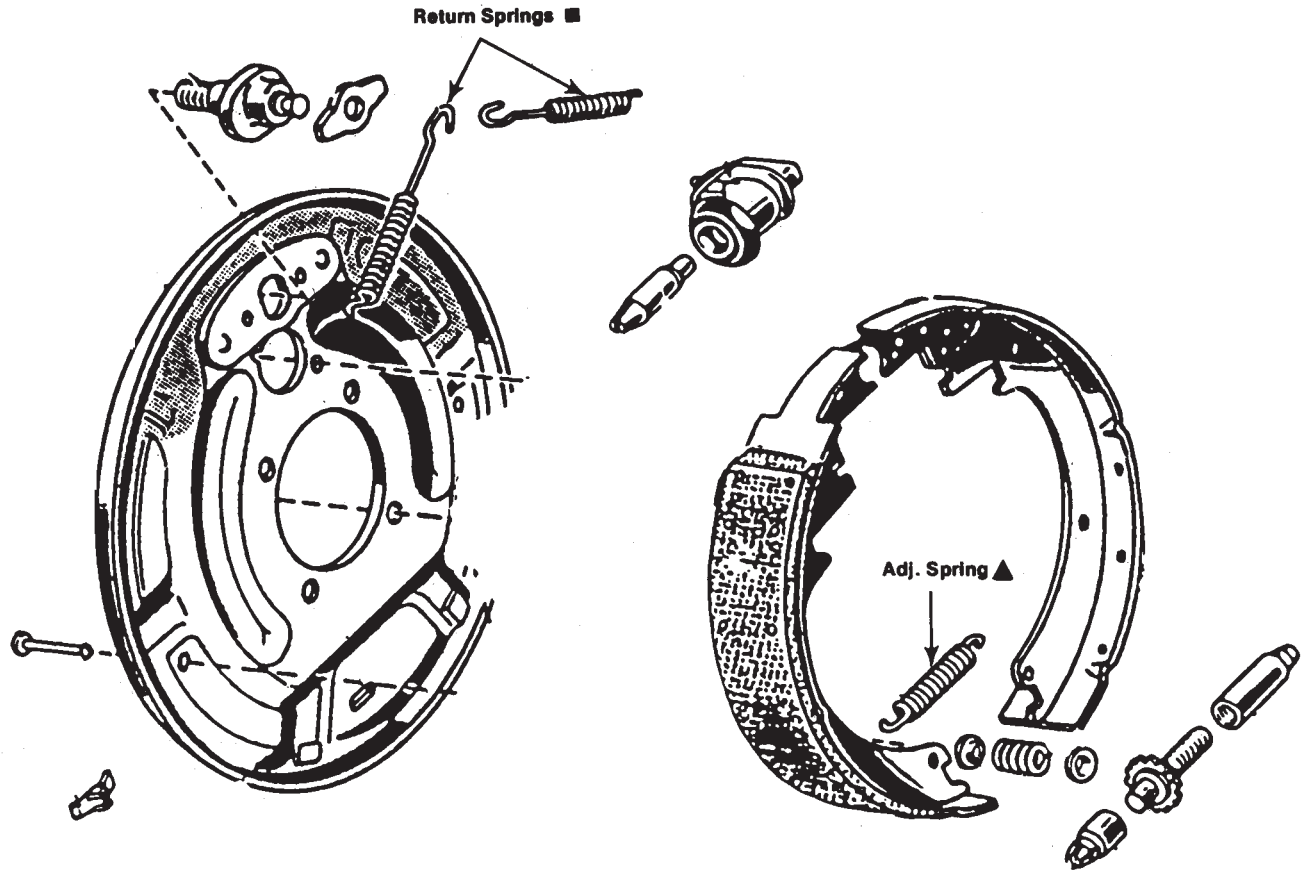
★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-FRONT
FRENO A TAMBOR-FRENTE
FREIN A TAMBOUR-AVANT

F.M.S.I. No.

2060-72

Size: **14x2.5**



KELSEY HAYES MANUAL ADJUSTING BRAKE

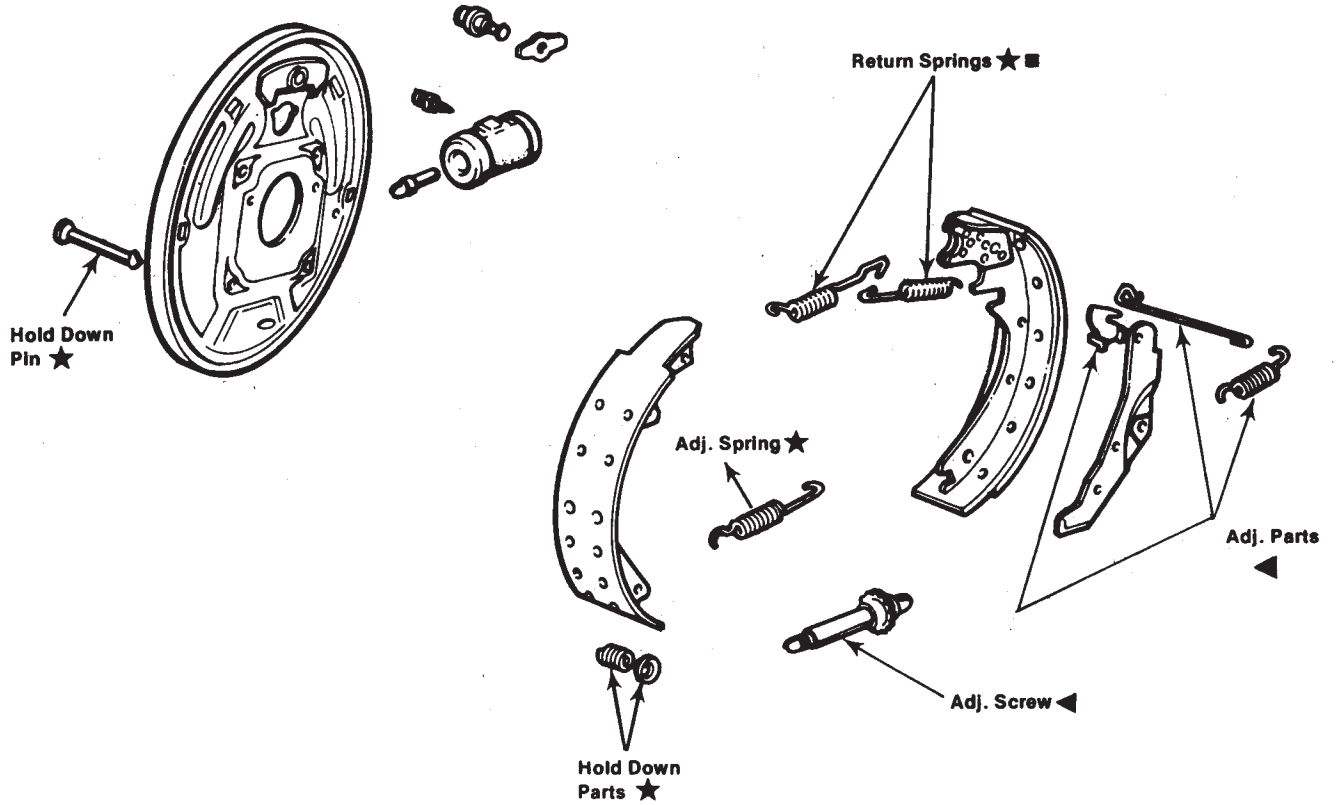
PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Ford - 500 thru 950 Series	1967-64		H140				

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-FRONT
FRENO A TAMBOR-FRENTE
FREIN A TAMBOUR-AVANT

F.M.S.I. No. **2060-361**

Size: **14x2.5**



KELSEY HAYES AUTOMATIC ADJUSTING BRAKE

PRIMARY APPLICATIONS		HARDWARE KITS					
MAKE - MODEL - YEAR		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Ford - 500-900 Series	1983-68	H9219	H596	H3536	H3537	---	---

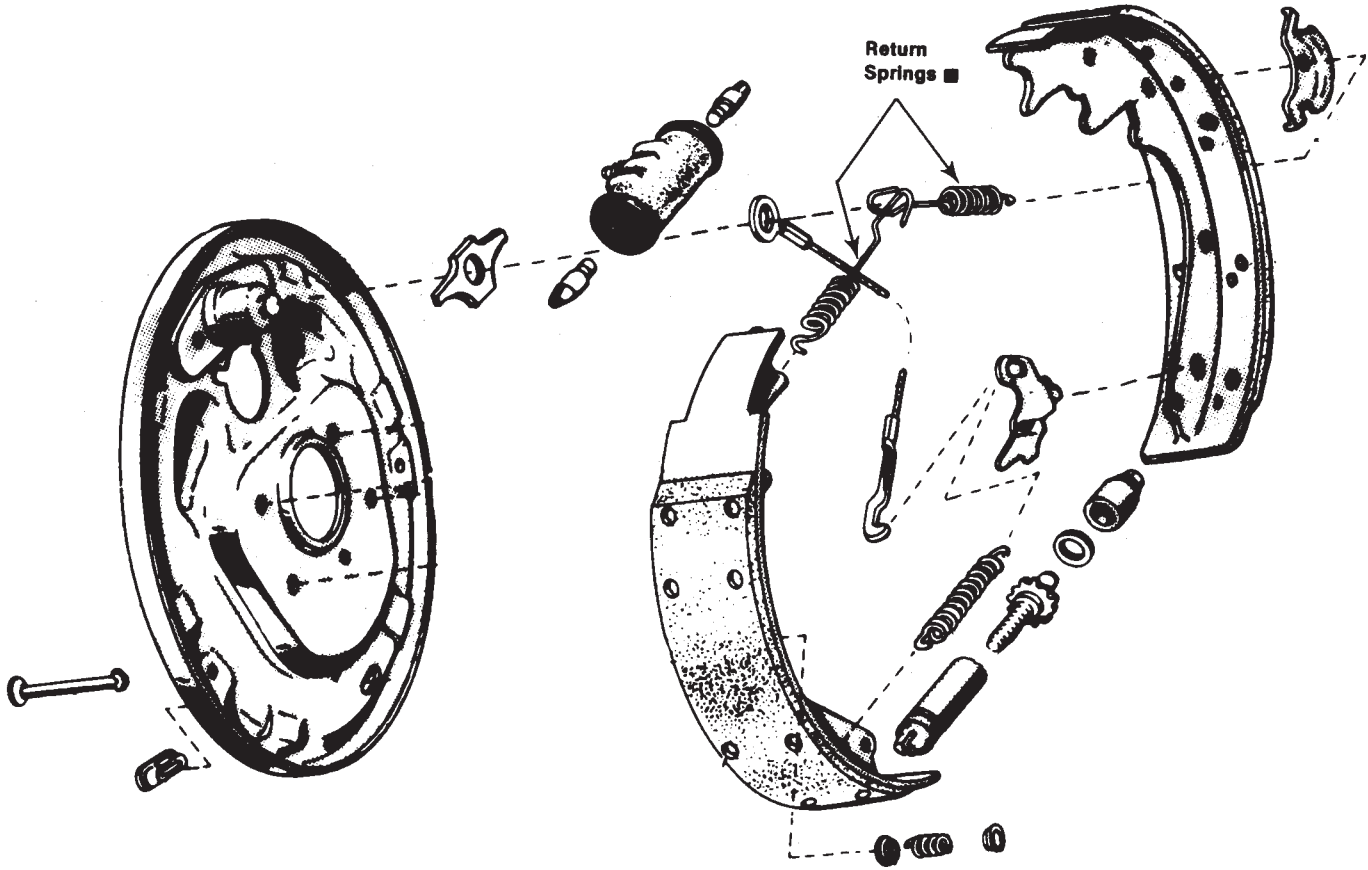
★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-FRONT
FRENO A TAMBOR-FRENTE
FREIN A TAMBOUR-AVANT

F.M.S.I. No.

2060-398

Size: **14x2.5**



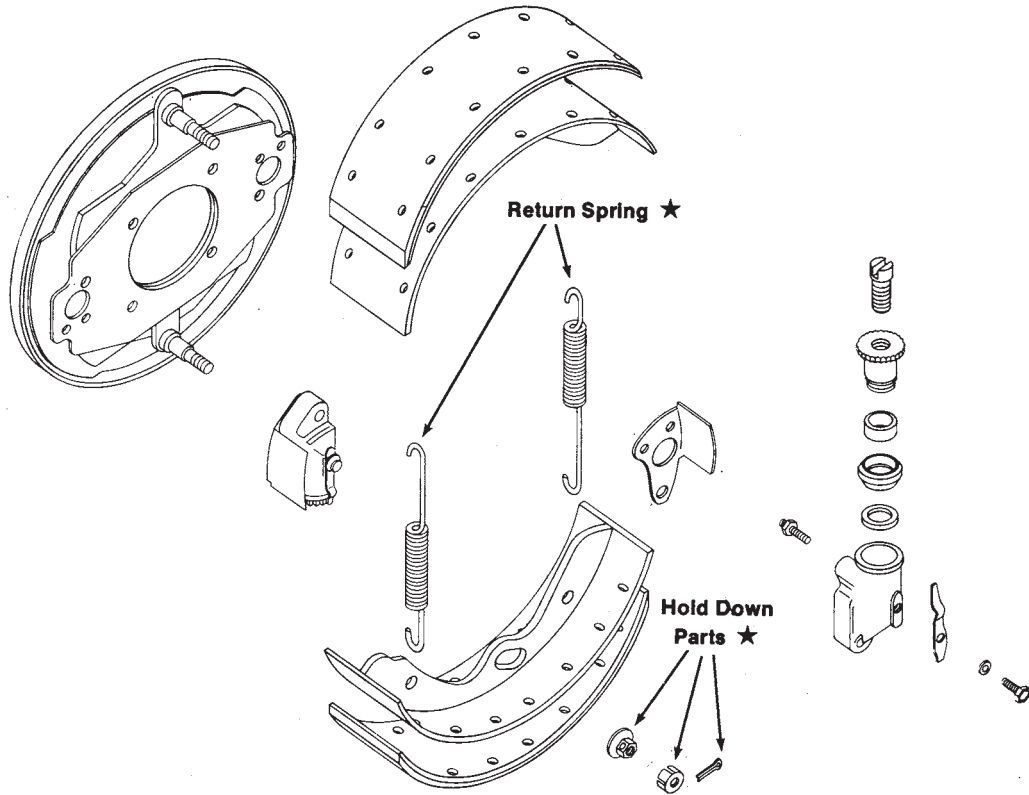
BENDIX SELF ADJUSTING BRAKE

PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Dodge - P400, D400-600 1979-69		H140	---	---	---	---	

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **1411-603**

Size: **370x100mm**
 (14.56" x 3.94")



NAVISTAR - MANUAL ADJUSTING BRAKE

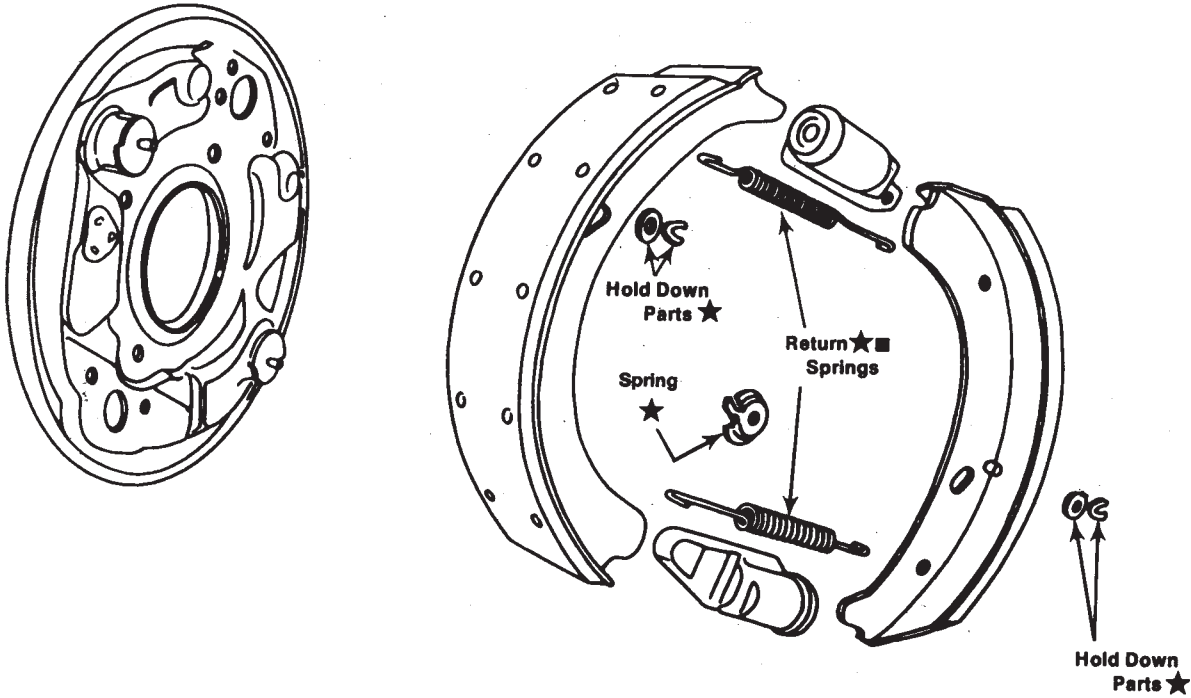
PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Navistar - 500 Series	1990-87	H9240	---	---	---	---	---
GM Trk - W6R042 (w/low deck)	1994-90	H9240	---	---	---	---	---
Isuzu - FSR (w/low deck)	1994-90	H9240	---	---	---	---	---
Nissan UD - CLA83, CLE87/88, UD 2000 - UD2300, GLG88	1997-87	H9240	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-FRONT
FRENO A TAMBOR-FRENTE
FREIN A TAMBOUR-AVANT

F.M.S.I. No. **1234-252**

Size: **15x2.25**



WAGNER DRUM BRAKE - Manual Adjusting

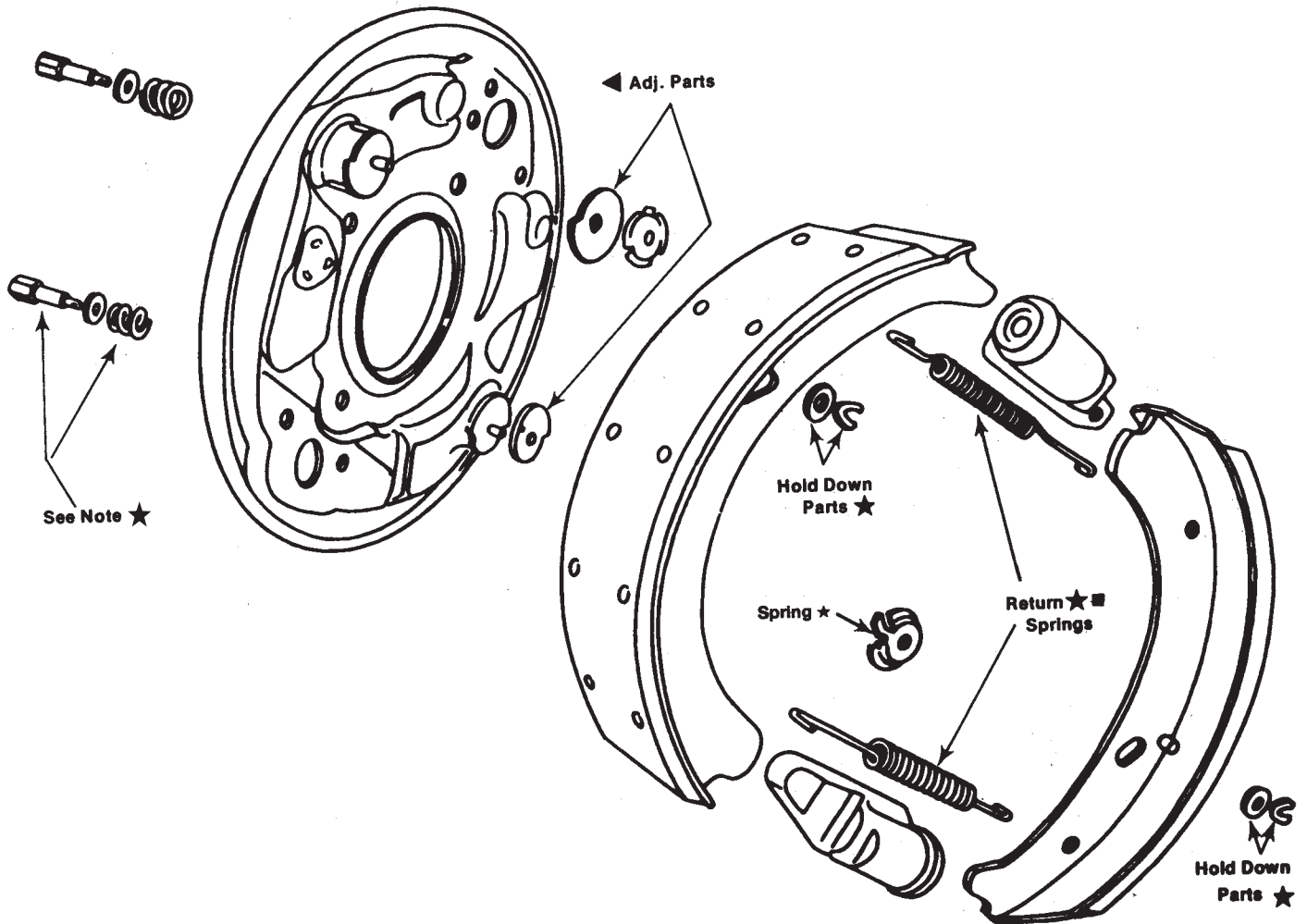
PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
IHC - 1600, 1700, 1800, 170, 180 & 190 Series 1970-61	H9201	H521	---	---	---	---	

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-FRONT
FRENO A TAMBOR-FRENTE
FREIN A TAMBOUR-AVANT

F.M.S.I. No. **1245-235**

Size: **15x3**



WAGNER MANUAL ADJUSTING SYSTEM

PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
MAKE - MODEL - YEAR				LEFT	RIGHT	LEFT	RIGHT
Chev. & GMC	1985-60	H9201	H521	H3524	H3524	---	---
Dodge	1980-69	H9201	H521	H3524	H3524	---	---
Ford	1983-64	H9201	H521	H3524	H3524	---	---
IHC	1982-61	H9201	H521	H3524	H3524	---	---

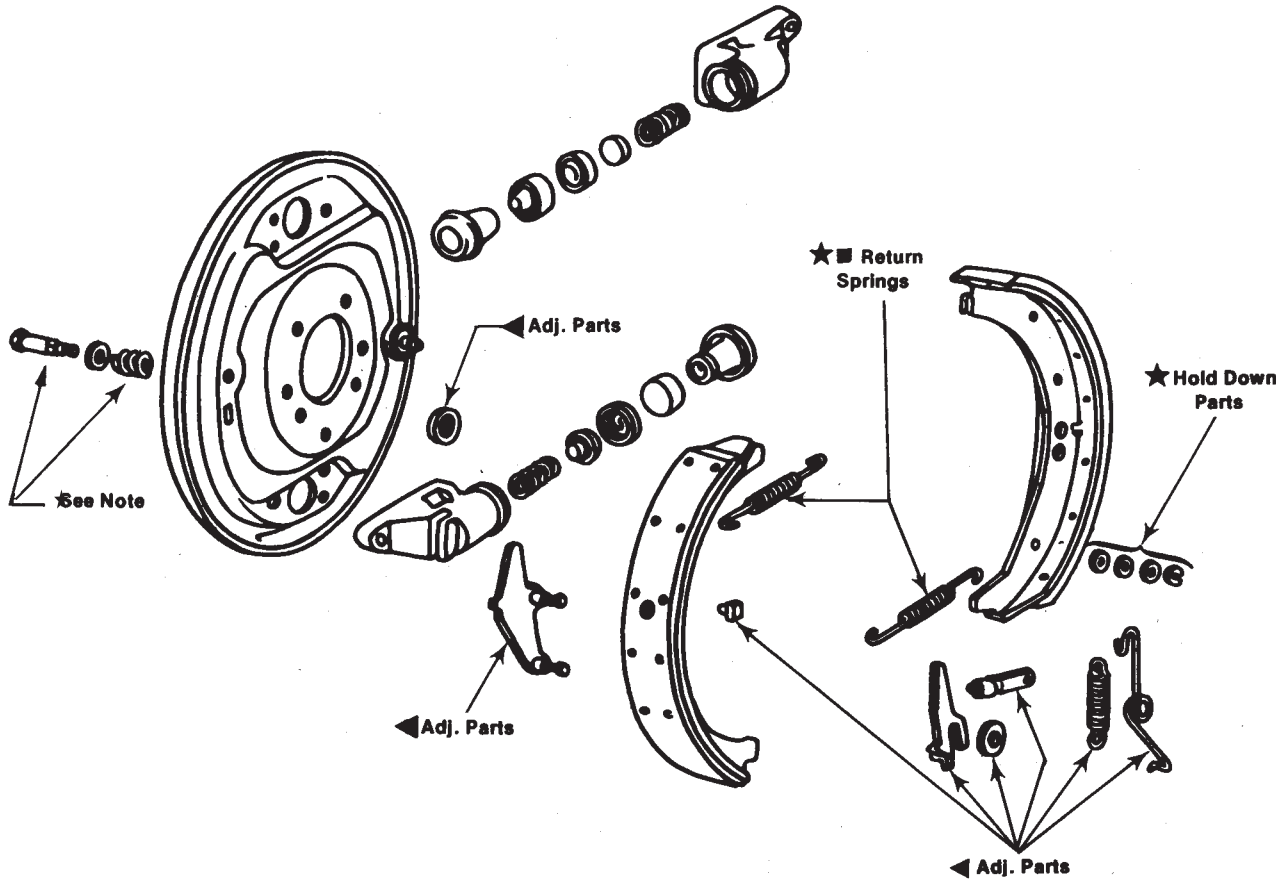
*NOTE(s): If studs are needed see Med. Trk. Parts Illustrations.

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-FRONT
FRENO A TAMBOR-FRENTE
FREIN A TAMBOUR-AVANT

F.M.S.I. No. **1245-321**

Size: **15x3**



*Note: If Studs Are Needed See Med. Trk. Parts Illustrations.

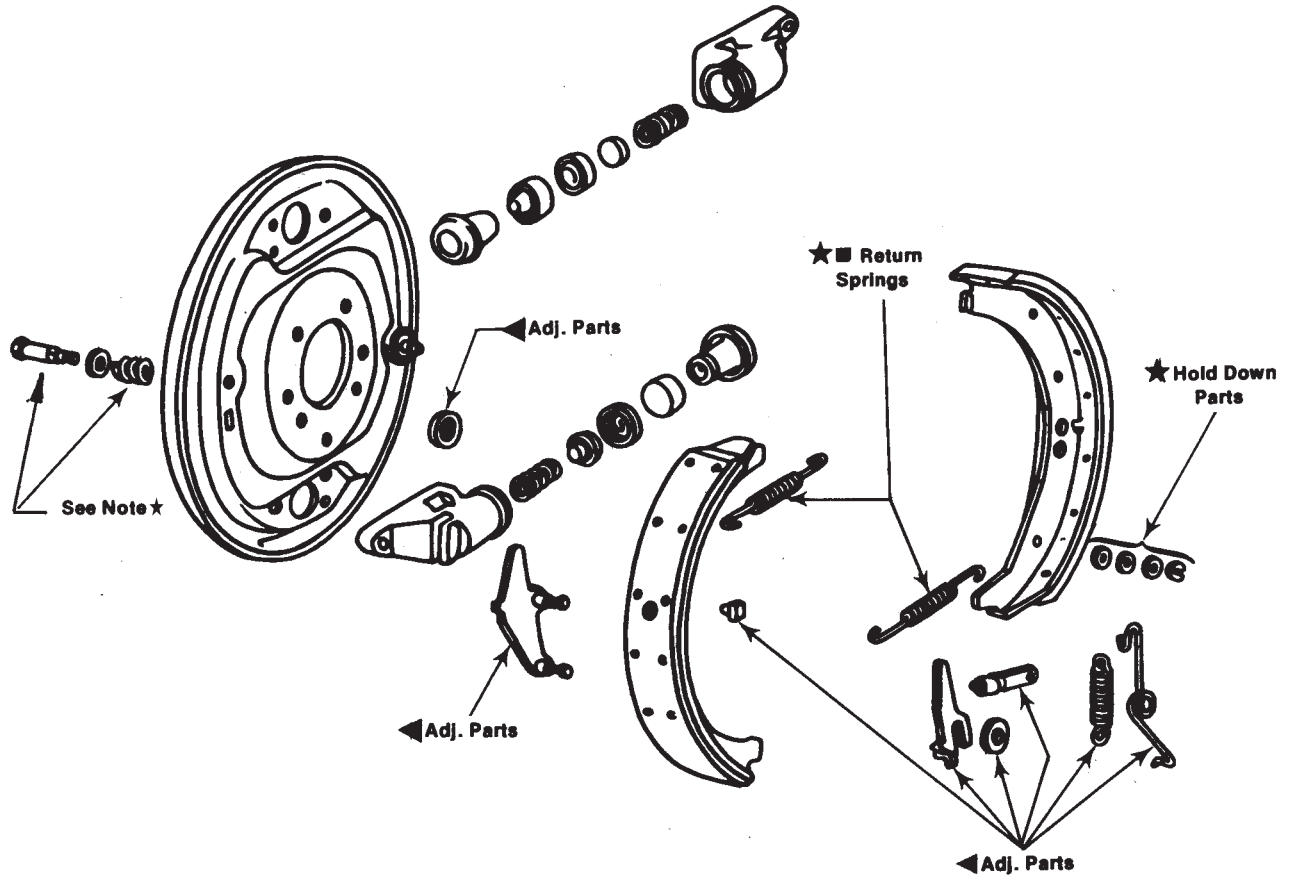
WAGNER AUTOMATIC ADJUSTING BRAKE

PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Chev & GMC - 50-60 (72-68), 6000 (78-73) 6500 (78-73), B6P042 (84-79), C6D042-C6D062 (82-79), C7D042-C7D064-J8C042- J8C064 (83-79), W6N042 (80-79), W7N042 (80-79), P4T042 (81), P4T042 (81), P6T042 (83)	H9237	H521	H3502	H3503	---	---	
Dodge - 500 thru 1000 Series 1979-69	H9237	H521	H3502	H3503	---	---	
Ford - 500 thru 950 Series, 9000 1989-68	H9237	H521	H3502	H3503	---	---	
IHC - 1600 thru 1800 Series, 4100 1982-61	H9237	H521	H3502	H3503	---	---	

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **1280-322**

Size: **15x3.5**



WAGNER AUTOMATIC ADJUSTING BRAKE

PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
MAKE - MODEL - YEAR		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ◀		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Chev. & GMC	1984-68	H9237	H521	H3502	H3503		
Dodge - 700 thru 1000 Series	1977-69	H9237	H521	H3502	H3503		
IHC - 1600 thru 1800 Series	1982-61	H9237	H521	H3502	H3503		

* NOTE(s): If studs are needed see Med. Trk. Parts Illustrations.

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

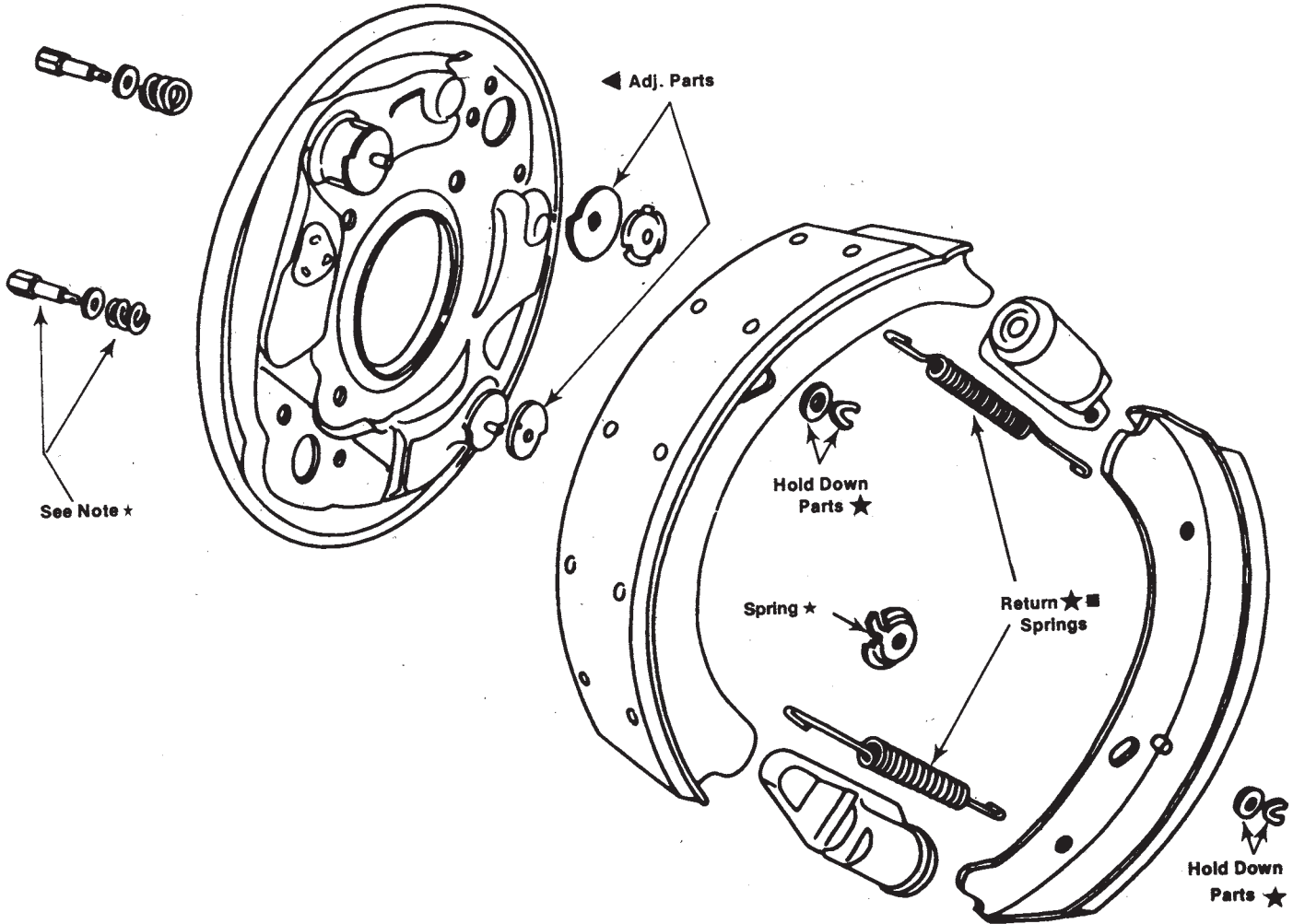
DRUM BRAKE-FRONT
FRENO A TAMBOR-FRENTE
FREIN A TAMBOUR-AVANT

F.M.S.I. No.

1280-463

Size:

15x3.5



WAGNER MANUAL ADJUSTING BRAKE

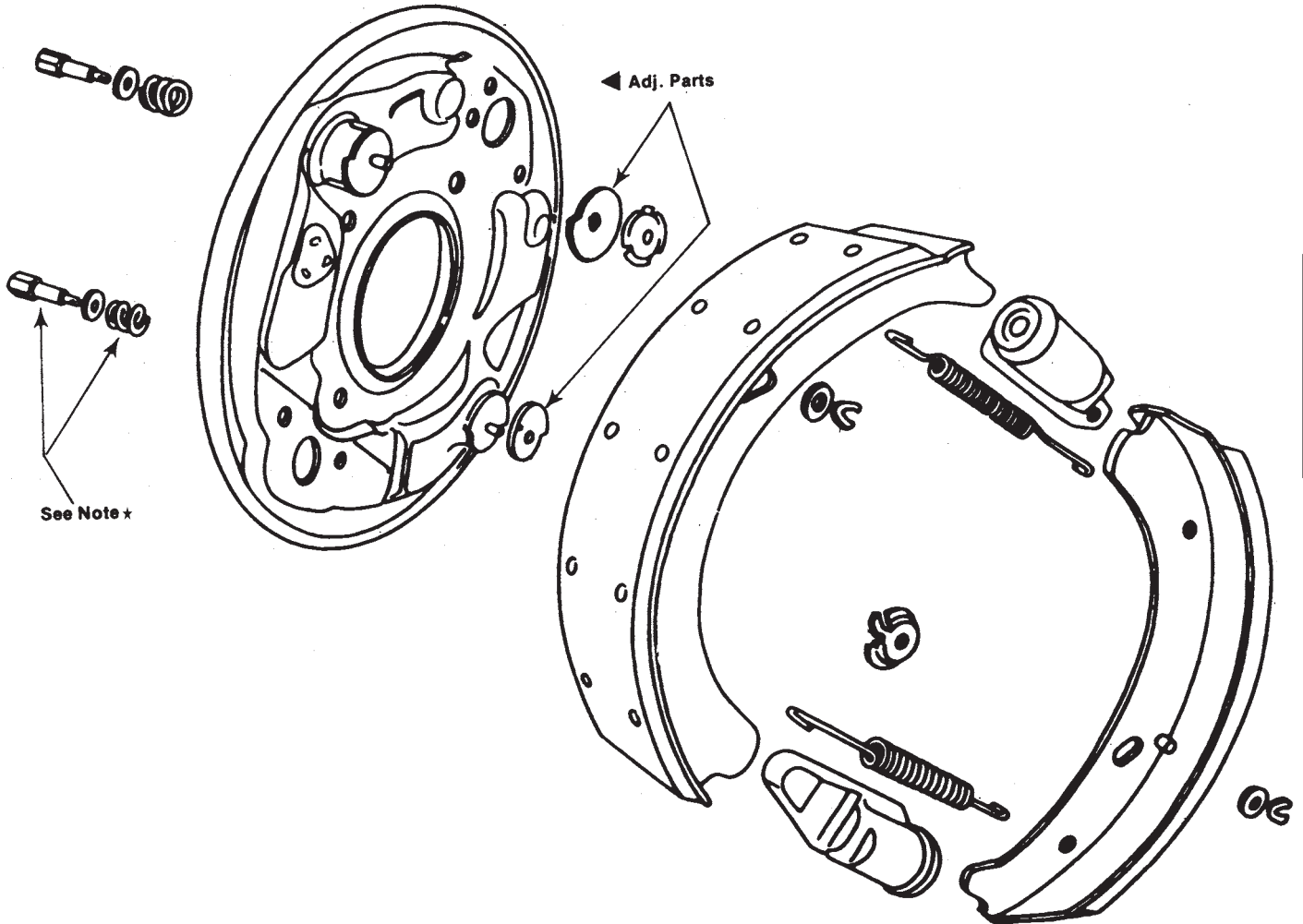
PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
MAKE - MODEL - YEAR		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ◀		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Chev. & GMC	1983-66	H9201	H521	H3524	H3524	---	---
IHC	1982-61	H9201	H521	H3524	H3524	---	---
Dodge	1975-69	H9201	H521	H3524	H3524	---	---

*NOTE(s): If studs are needed see Med. Trk. Parts Illustrations.

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **1345-490**

Size: **15x5**



WAGNER MANUAL ADJUSTING BRAKE

PRIMARY APPLICATIONS	HARDWARE AND REPAIR KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
IHC - 1600 thru 1900 Series 1983-73	---	---	H3524	H3524	---	---	

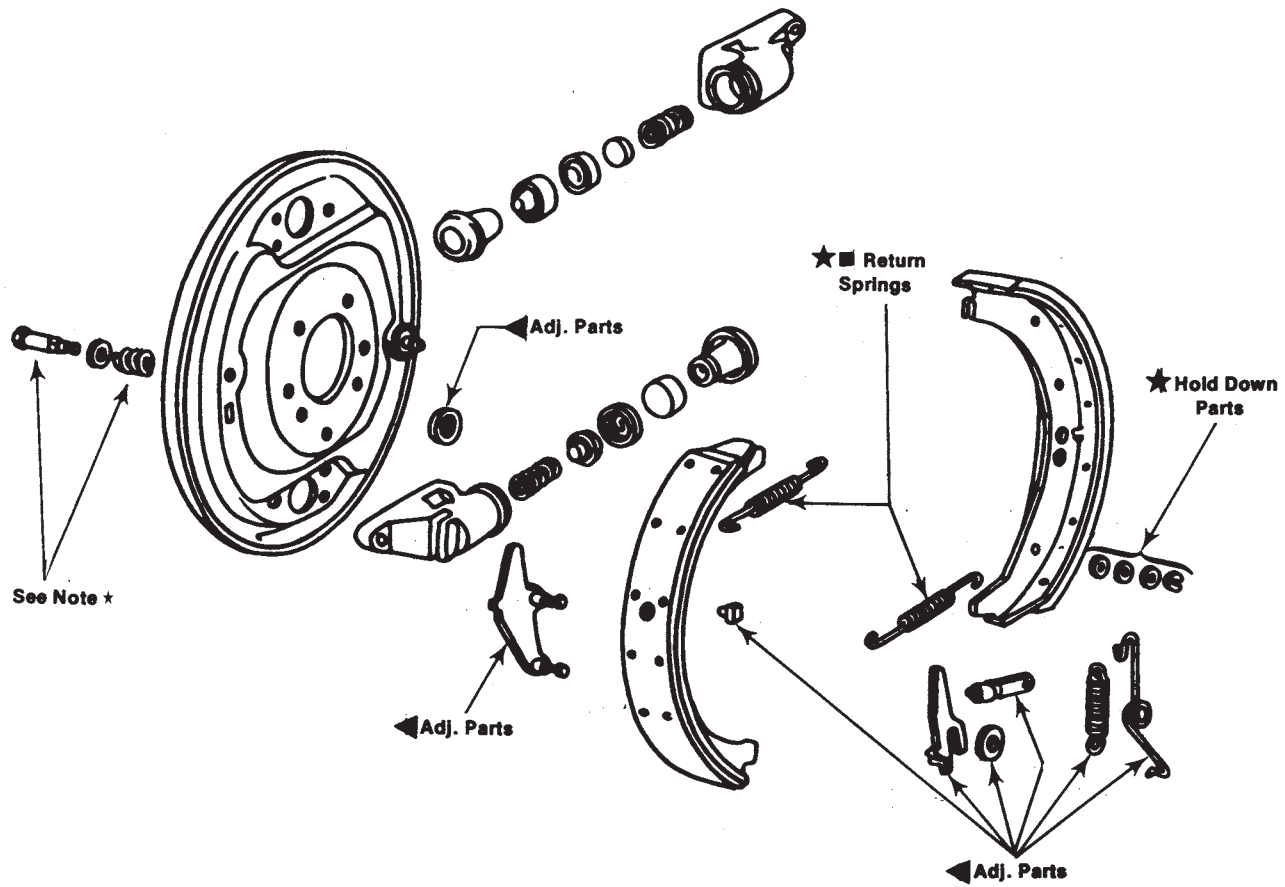
* NOTE(s): If studs are needed see Med. Trk. Parts Illustrations.

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-FRONT
FRENO A TAMBOR-FRENTE
FREIN A TAMBOUR-AVANT

F.M.S.I. No. **1345A-491**

Size: **15x5**



WAGNER AUTOMATIC ADJUSTING BRAKE

PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
MAKE - MODEL - YEAR		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ◀		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
IHC - 1600-1900 Series	1983-73		---	H3502	H3503	---	---

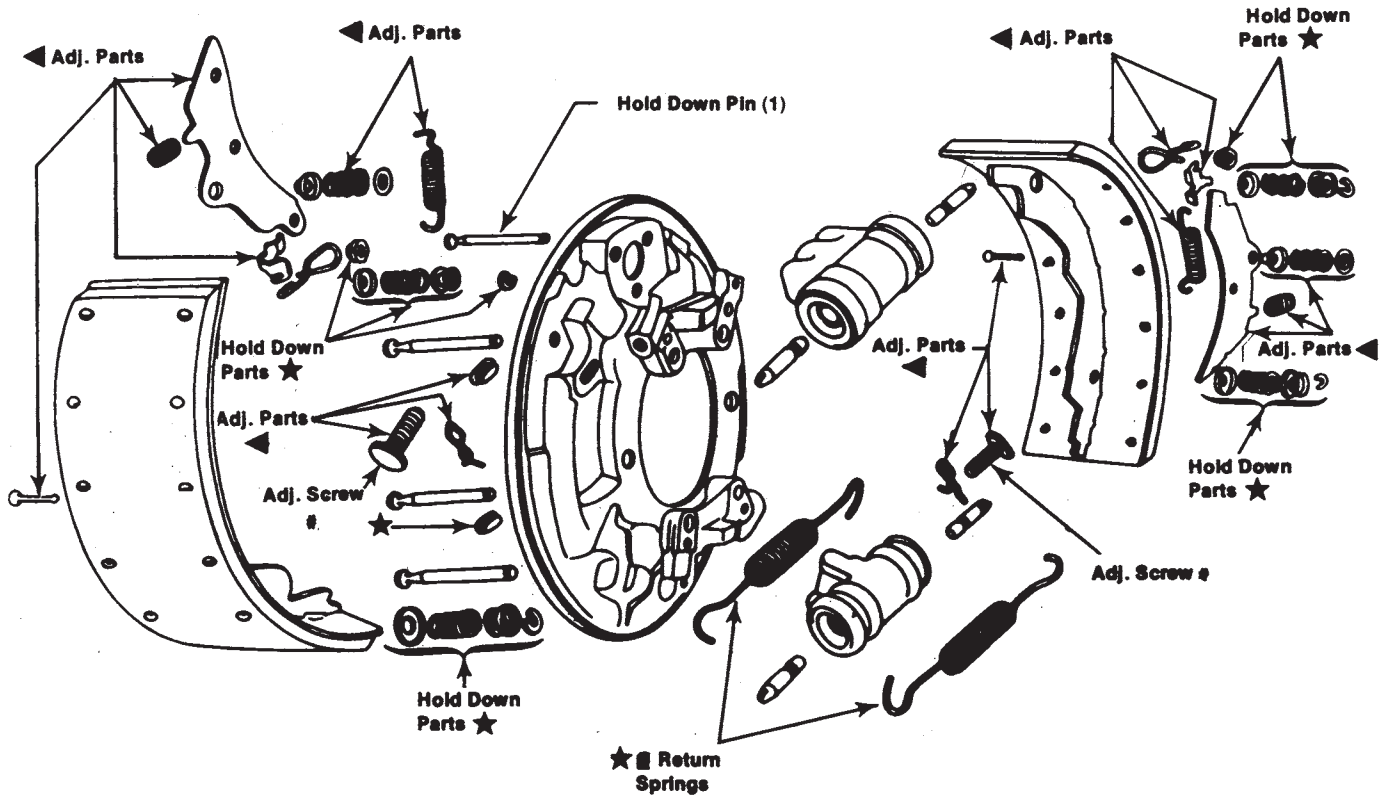
*NOTE(s): If studs are needed see Med. Trk. Parts Illustrations.

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-FRONT
FRENO A TAMBOR-FRENTE
FREIN A TAMBOUR-AVANT

F.M.S.I. No. **4639-442**

Size: **15x5**



GENERAL MOTORS BRAKE SYSTEM - Self Adjusting Type

PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Chev./GMC - B6P042	1986-83	H9236 ⁽¹⁾	H550*	H3510	H3511	H1842	H1843

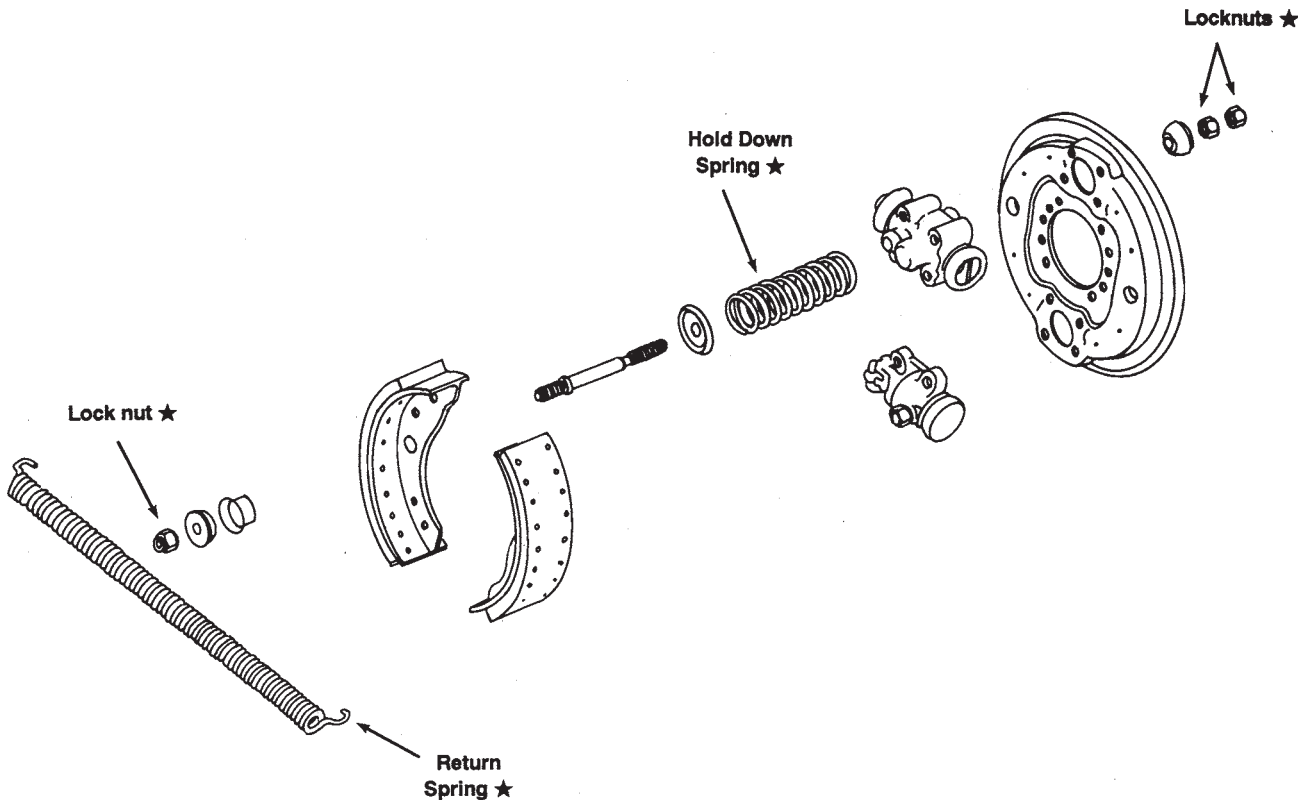
NOTES: Hold Down Kit is H8201 (same as GM #3917939).
 (1) If new Hold Down Pins are required use H1200.
 * Two kits required for axle installation.

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-FRONT
FRENO A TAMBOR-FRENTE
FREIN A TAMBOUR-AVANT

F.M.S.I. No. **1356-**

Size: **15.5x5**



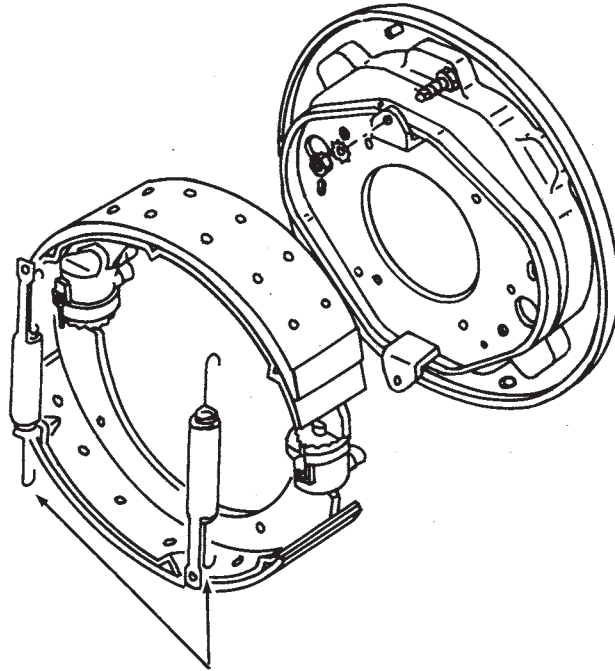
IVECO BRAKE SYSTEM

PRIMARY APPLICATIONS		HARDWARE KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
MAKE - MODEL - YEAR				LEFT	RIGHT	LEFT	RIGHT
Iveco - 130, 160 Series	1984-77	H9243	---	---	---	---	---
Mack - MS200, MS300	1992-84	H9243	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **1421-616**

Size: **400x115mm**
 (15.75 x 4.53")



Return Springs ★

GM (ISUZU) DRUM BRAKE - Manual Adjusting

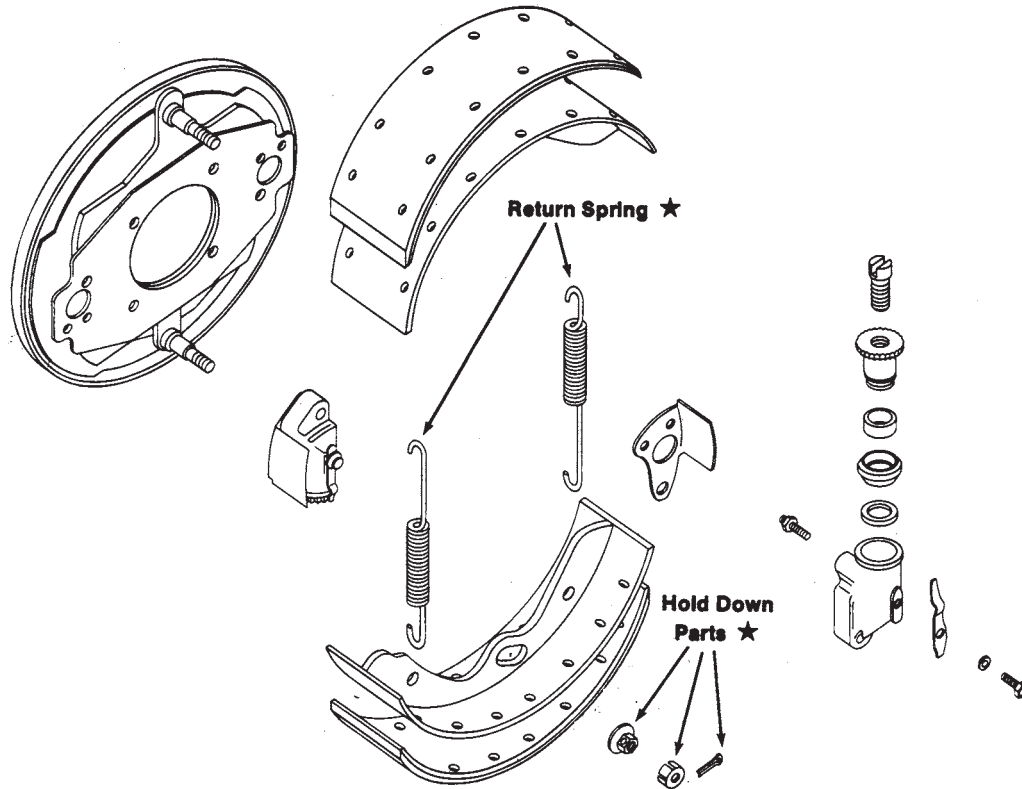
PRIMARY APPLICATIONS	HARDWARE AND REPAIR KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ◀		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
GM Trk - W6R042 (exc. Low Deck) 1997-87	---	H613	---	---	---	---	
Isuzu - FSR (exc. Low Deck) 1994-87	---	H613	---	---	---	---	

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-FRONT
FRENO A TAMBOR-FRENTE
FREIN A TAMBOUR-AVANT

F.M.S.I. No. **1422-617**

Size: **400x120mm**
 (15.75" x 4.72")



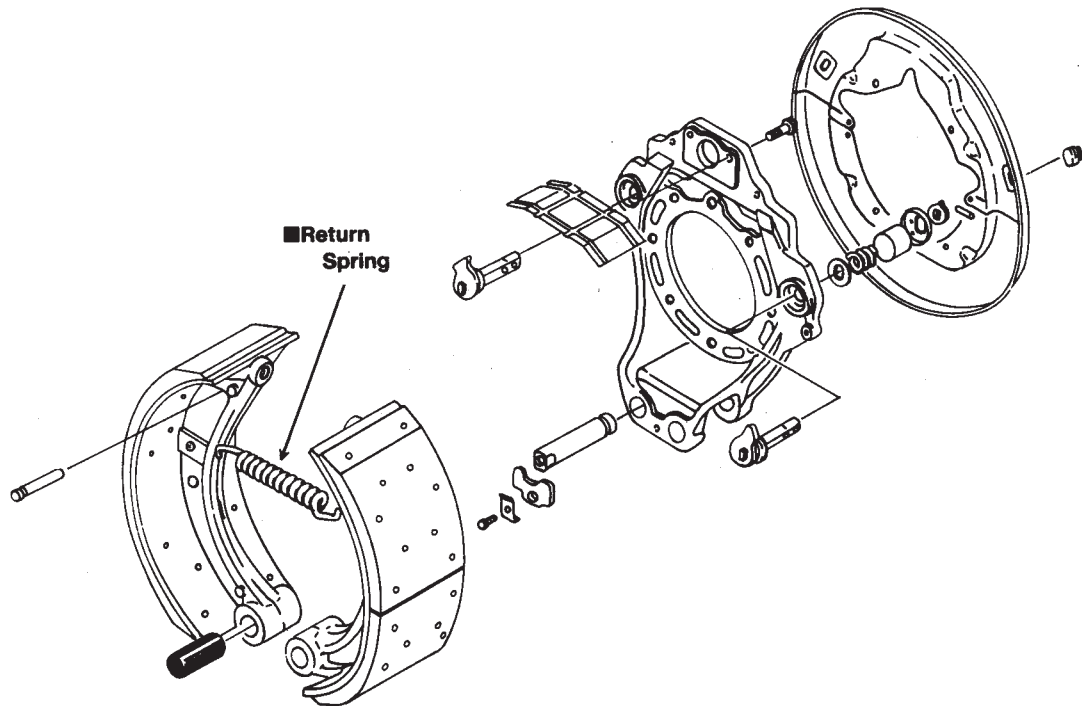
HINO BRAKE SYSTEM - Manual Adjusting

PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Hino - FE, FF, FG, FE5H, FF5H, FF4H 1994-85	H9240	---	---	---	---	---	
Nissan UD - CPB88, CPB15, CPA88, CPB12, 550T, 2600, 2880, 3000, 3300 1994-87	H9240	---	---	---	---	---	
Mitsubishi Fuso - FK 1994-86	H9240	---	---	---	---	---	

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **1418-613**

Size: **410x140mm**
 (16.14 x 5.51")



GM (ISUZU) DRUM BRAKE - Manual Adjusting

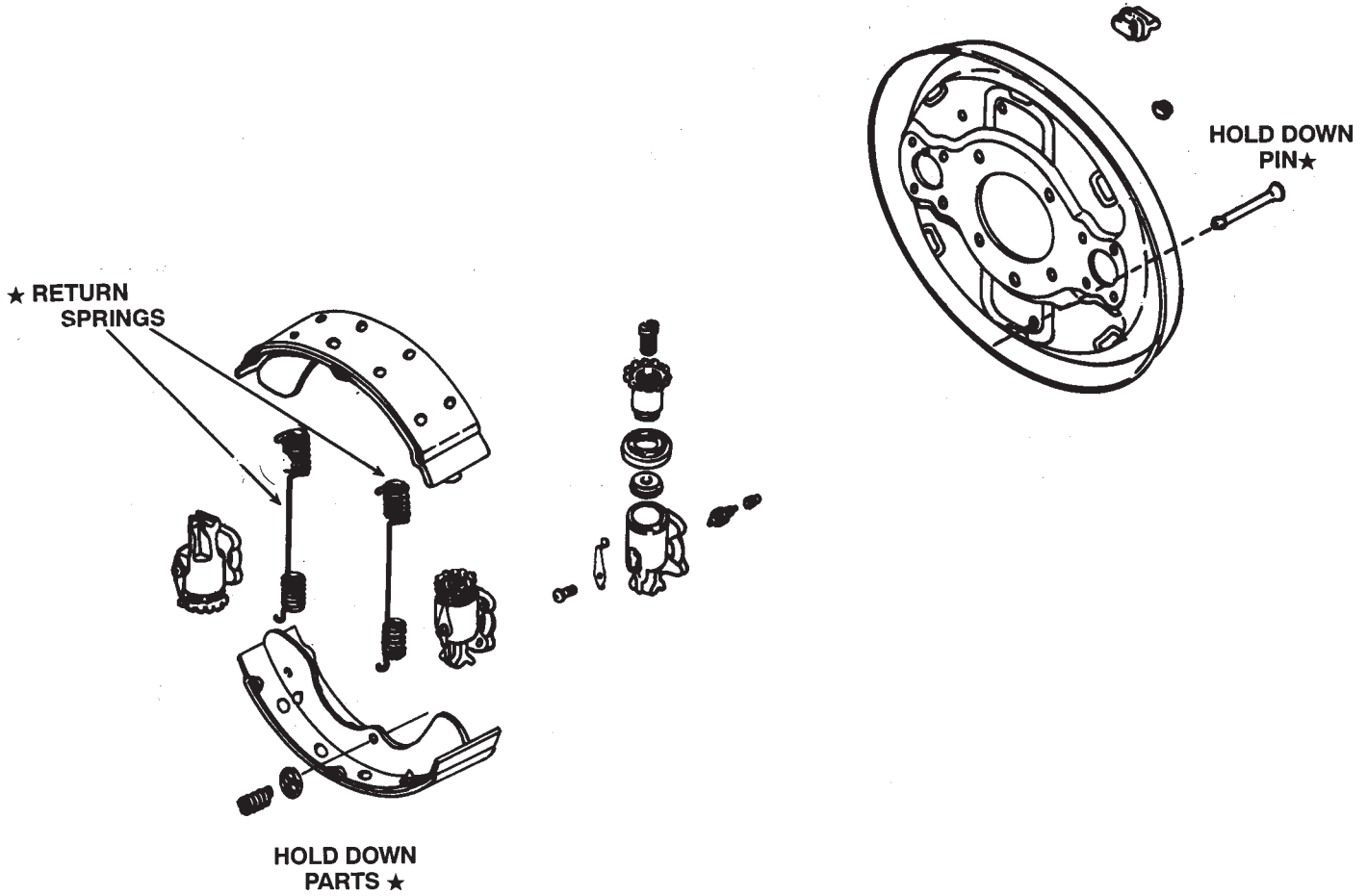
PRIMARY APPLICATIONS		HARDWARE KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Chev./GMC - W7R042	1994-84	---	H611	---	---	---	---
Isuzu - FTR	1994-84	---	H611	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **1454-668**

Size: **300x75mm**
 (11.81"x2.95")



GM - ISUZU DRUM BRAKE - Manual Adjusting

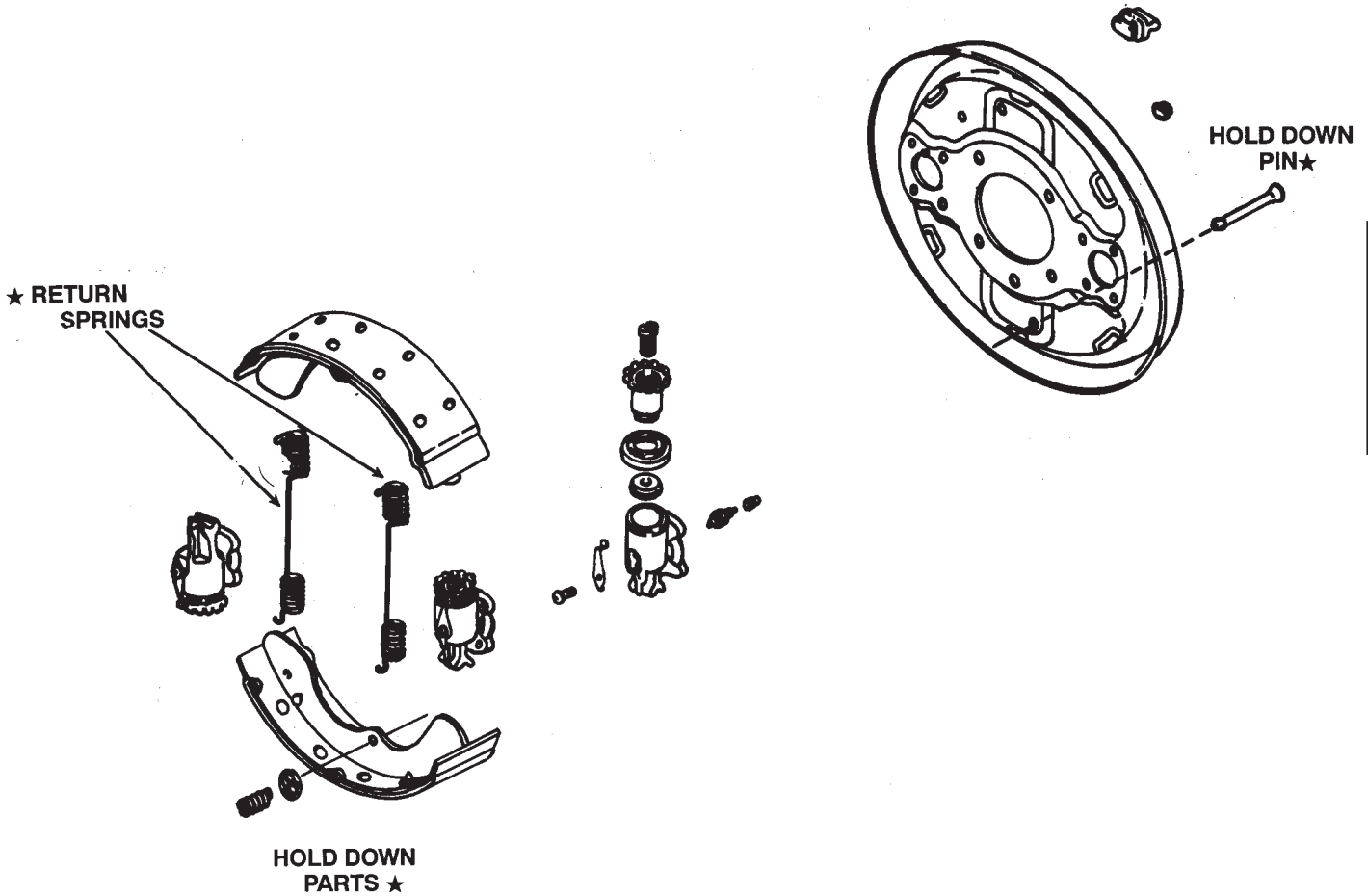
PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
GM - W4S042 (Flat Low) 1994-87	H9254	---	---	---	---	---	---
Isuzu - NPR Series (Flat Low) 1994-86	H9254	---	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **1534-792**

Size:
311.2x121.8mm
 (12.25"x4.80")



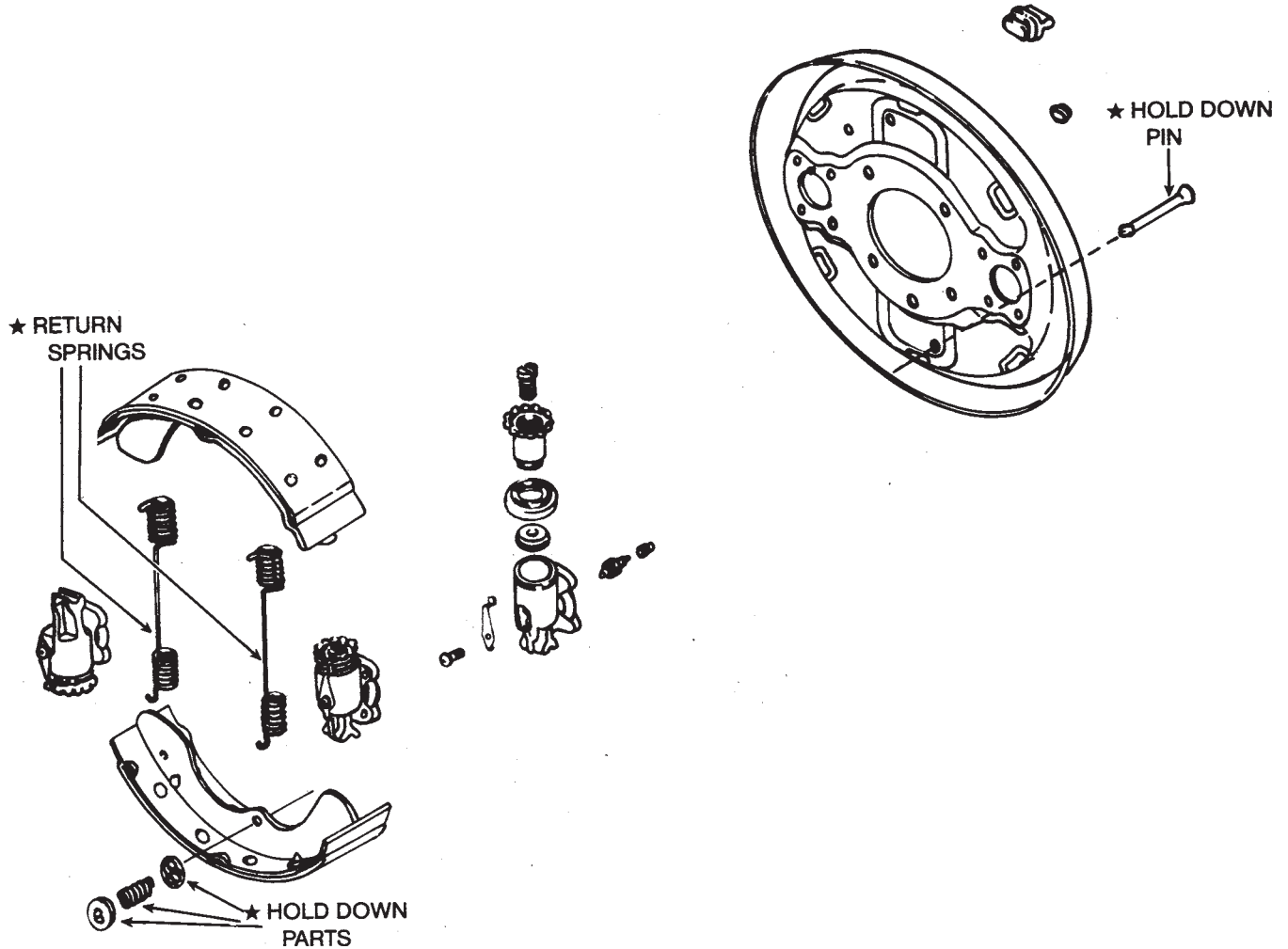
PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
GM Trk. W Series	2003-98	H9258	---	---	---	---	---
Isuzu - NPR Series	2003-98	H9258	---	---	---	---	---
- NPQ Series	2003	H9258	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **1465-680**

Size: **320x65mm**
 (12.60" x 2.56")



DRUM BRAKE SYSTEM - Manual Adjusting

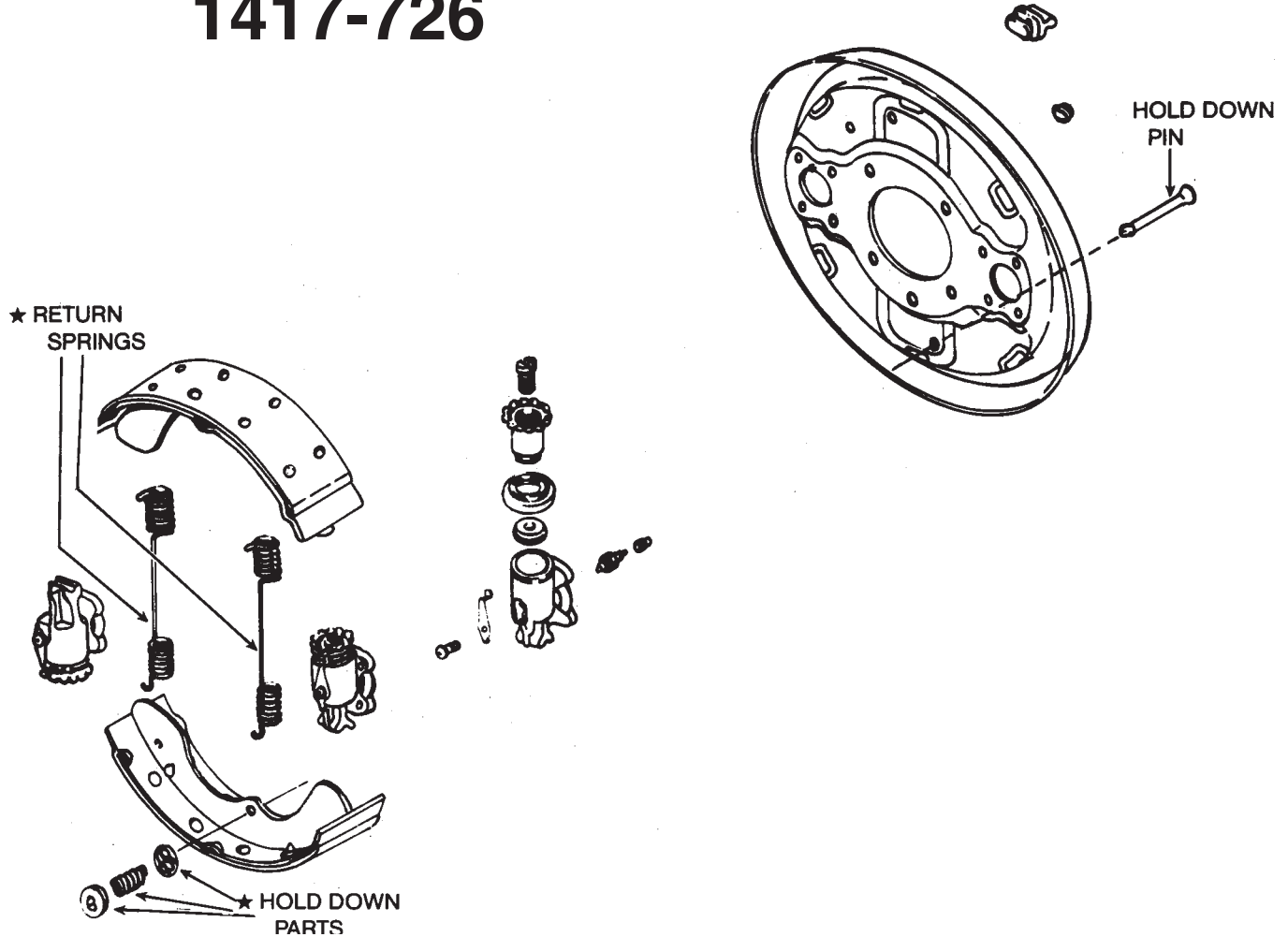
PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Nissan UD-1100	1991-89	H9255	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **1416-612**
1417-726

Size: **320x75mm**
 (12.6"x2.95")



GM (ISUZU) DRUM BRAKE - Manual Adjusting

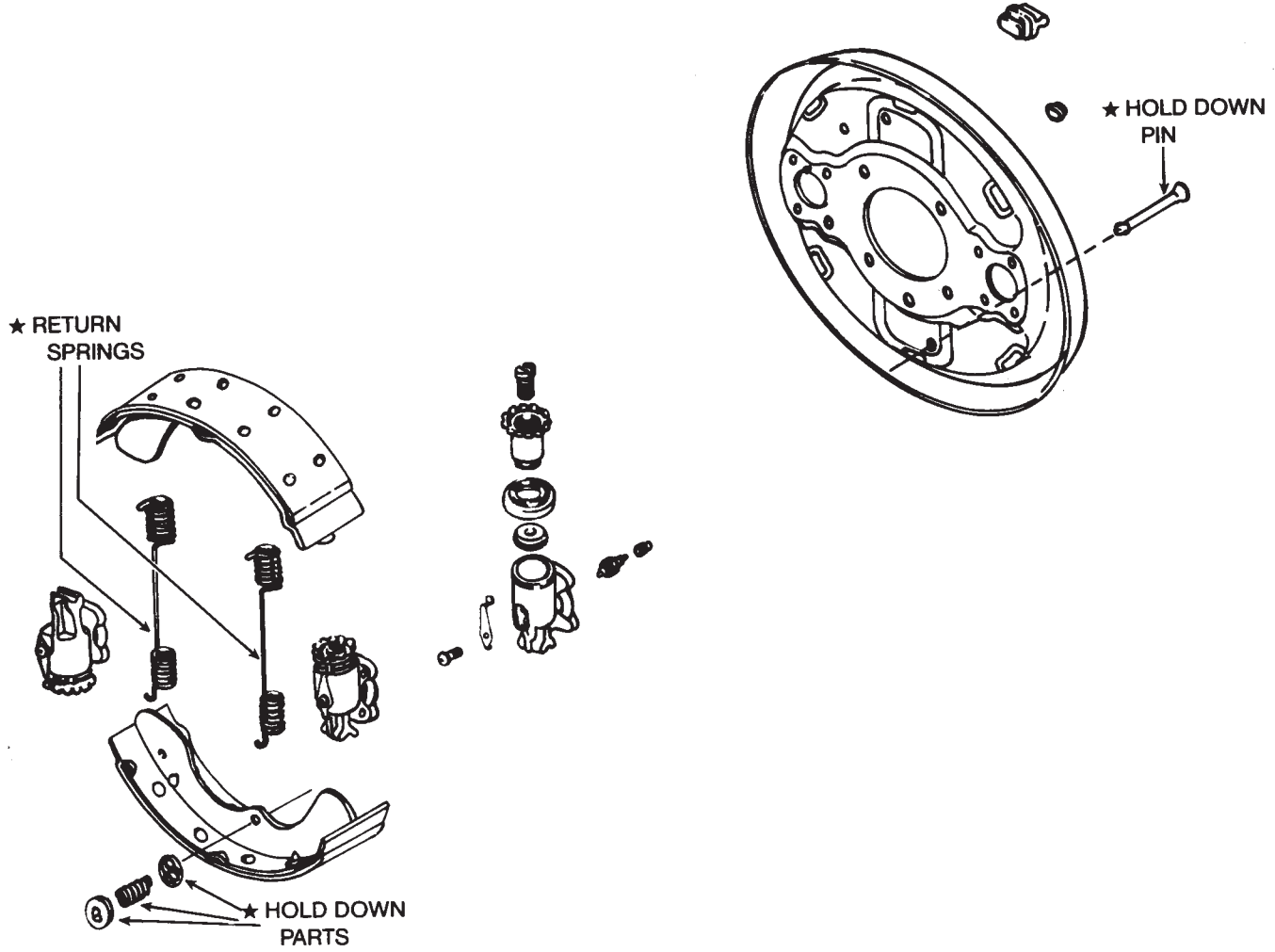
PRIMARY APPLICATIONS	HARDWARE AND REPAIR KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Chev./GM - W4S042 (exc. Flat Low) 1997-86	H9238	---	---	---	---	---	
Isuzu - NPR Series (exc. Flat Low) 2003-86	H9238	---	---	---	---	---	
- NPQ Series 2003	H9238	---	---	---	---	---	

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **1466-681**

Size: **320x75mm**
 (12.60" x 2.95")



GM - ISUZU DRUM BRAKE SYSTEM - Manual Adjusting

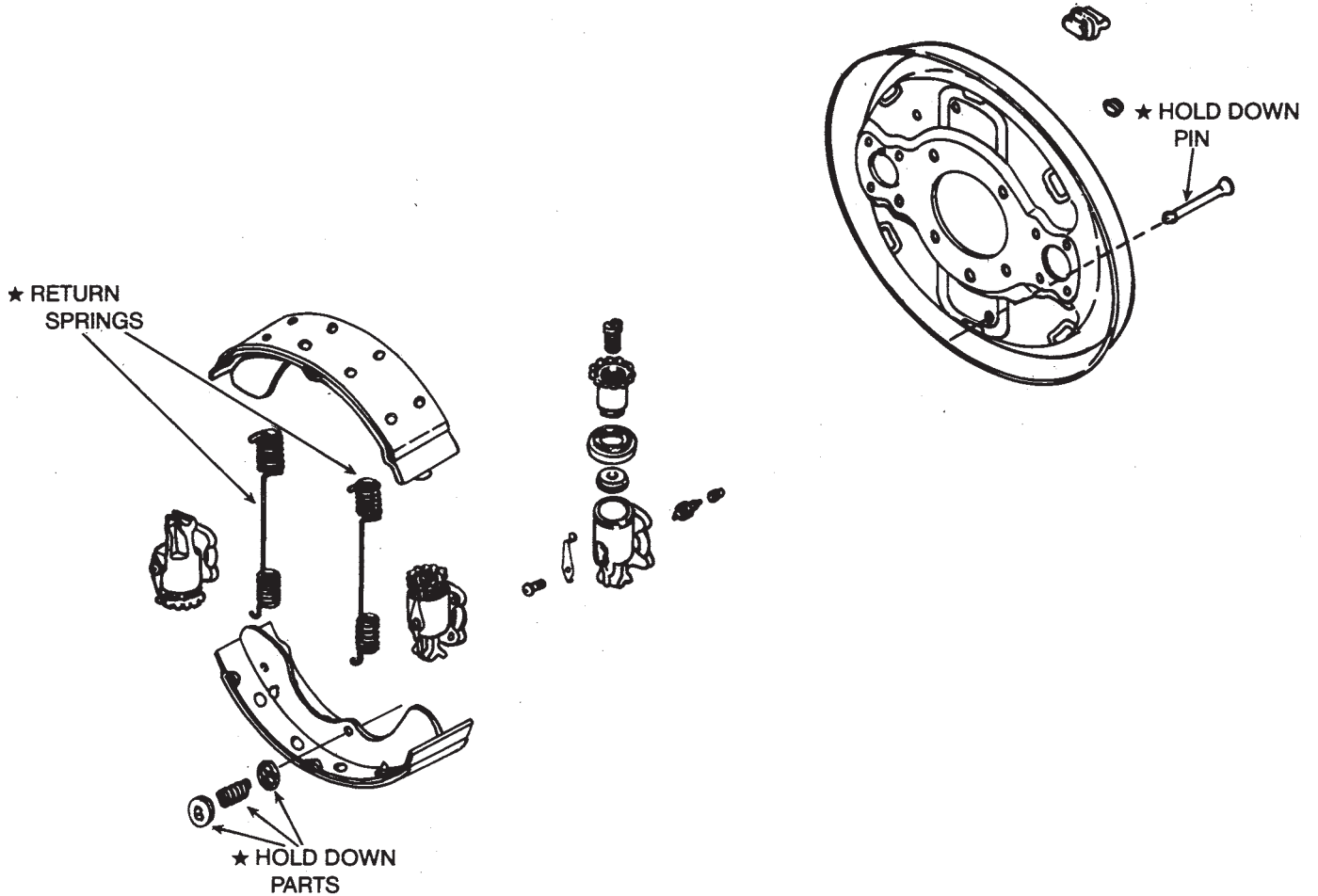
PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Nissan UD-1300 1992	H9255	---	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **1467-682**

Size: **320x75mm**
 (12.6"x2.95")



mitsubishi FUSO DRUM BRAKE - Manual Adjusting

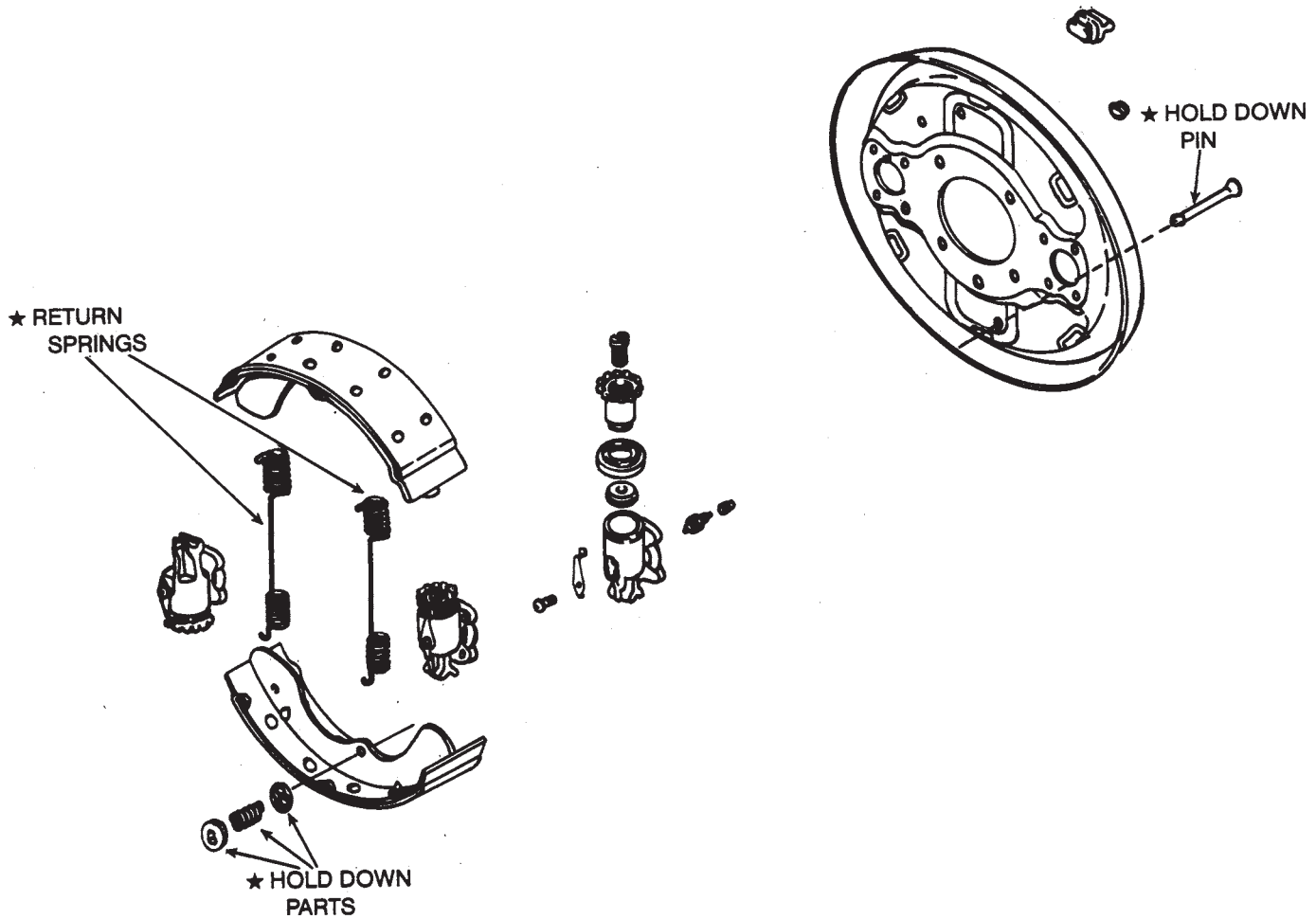
PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Mitsubishi Fuso - FE, FG Series 1994-87	H9248	---	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **1468-683**

Size: **320x65mm**
 (12.60" x 2.56")



HINO DRUM BRAKE - Manual Adjusting

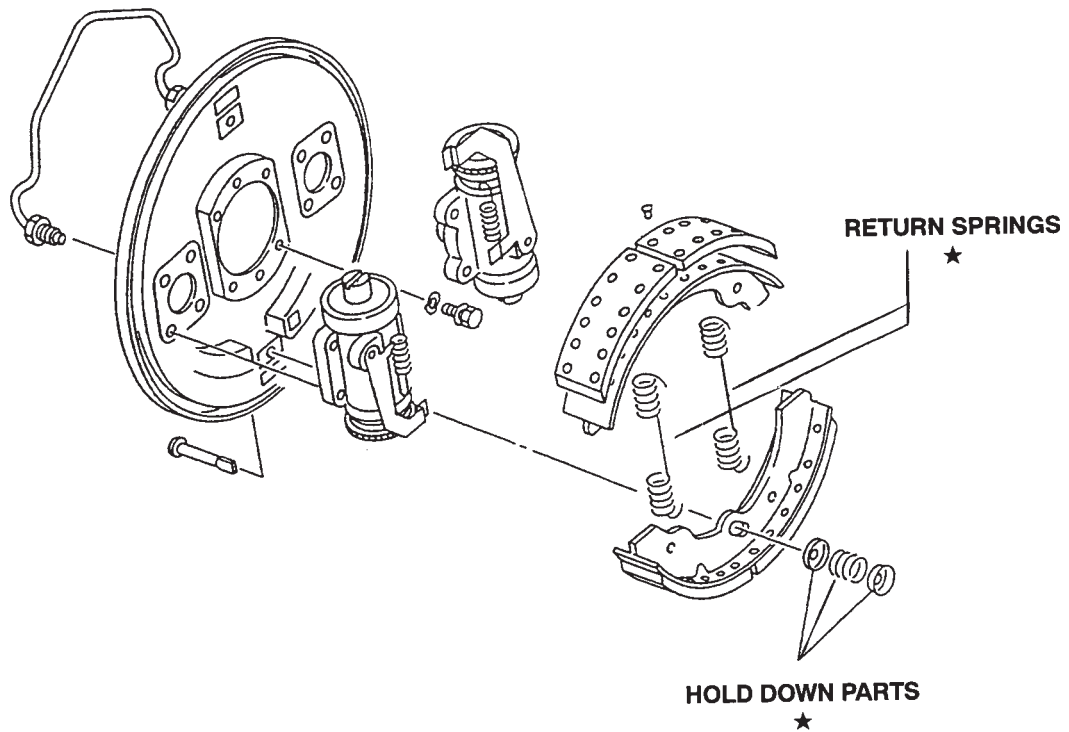
PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Hino - FA Series	1994-89	H9244	---	---	---	---	---
FB Series	1990-89	H9244	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **1478-695**

Size: **320x90mm**
 (12.60"x3.54")



NISSAN DRUM BRAKE - Automatic Adjusting

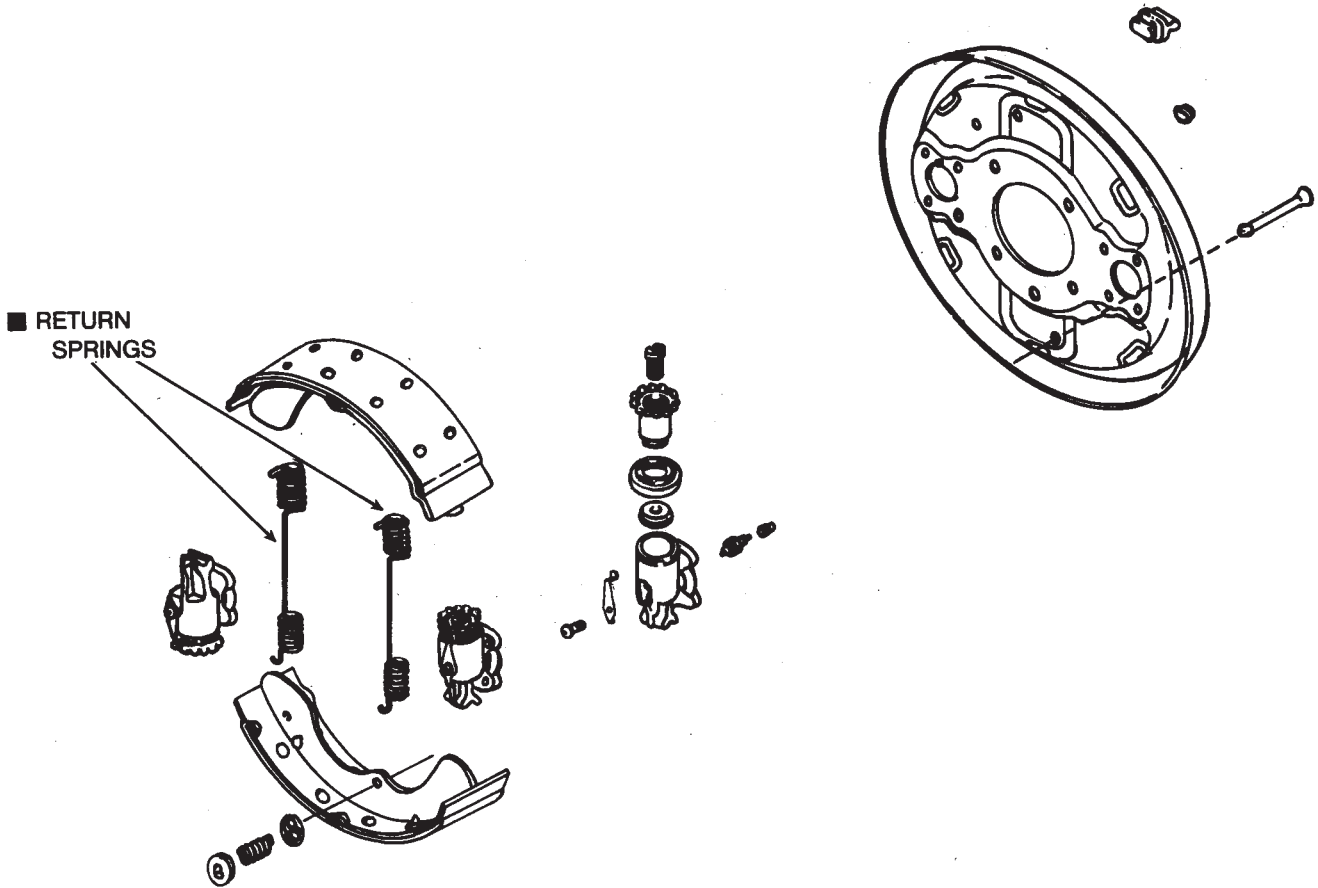
PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
MAKE - MODEL - YEAR				LEFT	RIGHT	LEFT	RIGHT
Nissan UD-1400	1997-94	H9238	---	---	---	---	---
-1200	2004-03	H9238	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **1482-699**

Size: **320x100mm**
 (12.60" x 3.94")



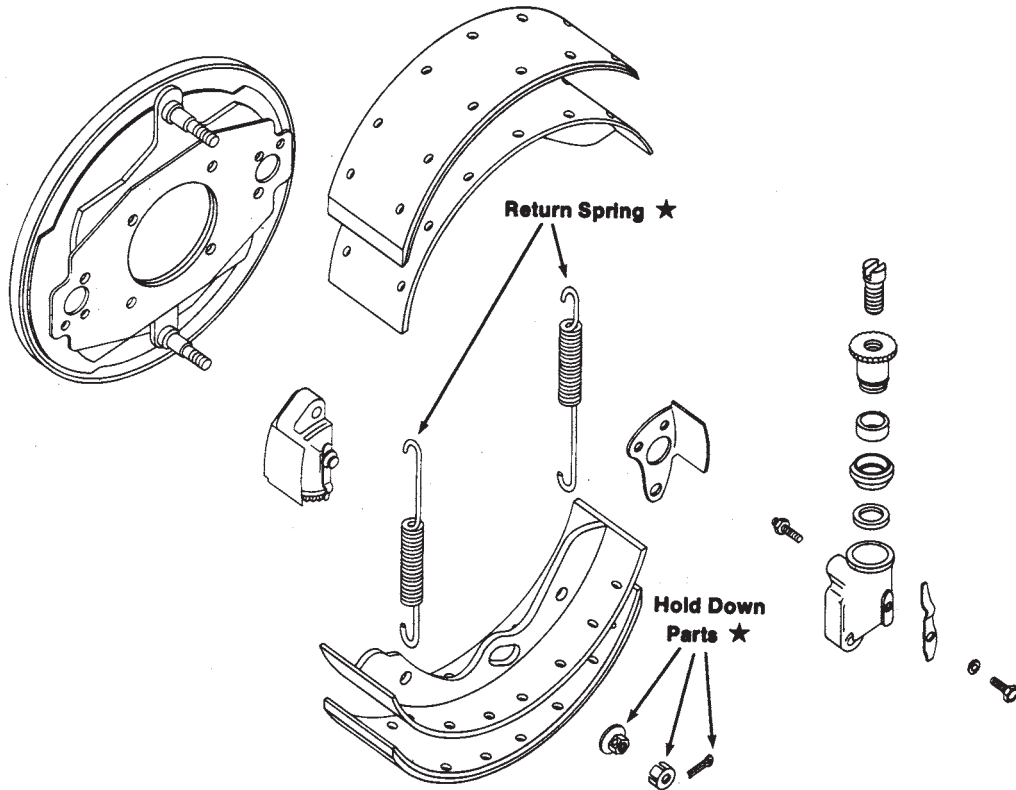
GM - ISUZU DRUM BRAKE SYSTEM - Manual Adjusting

PRIMARY APPLICATIONS		HARDWARE AND REPAIR KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
LEFT	RIGHT			LEFT	RIGHT		
GM Trk. W4S042	1997-87	---	H614	---	---	---	---
Isuzu - NPR Series	2003-86	---	H614	---	---	---	---
- NQR Series	2003	---	H614	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **1455-669**

Size: **320x120mm**
 (12.60"x4.72")



GM - ISUZU DRUM BRAKE - Manual Adjusting

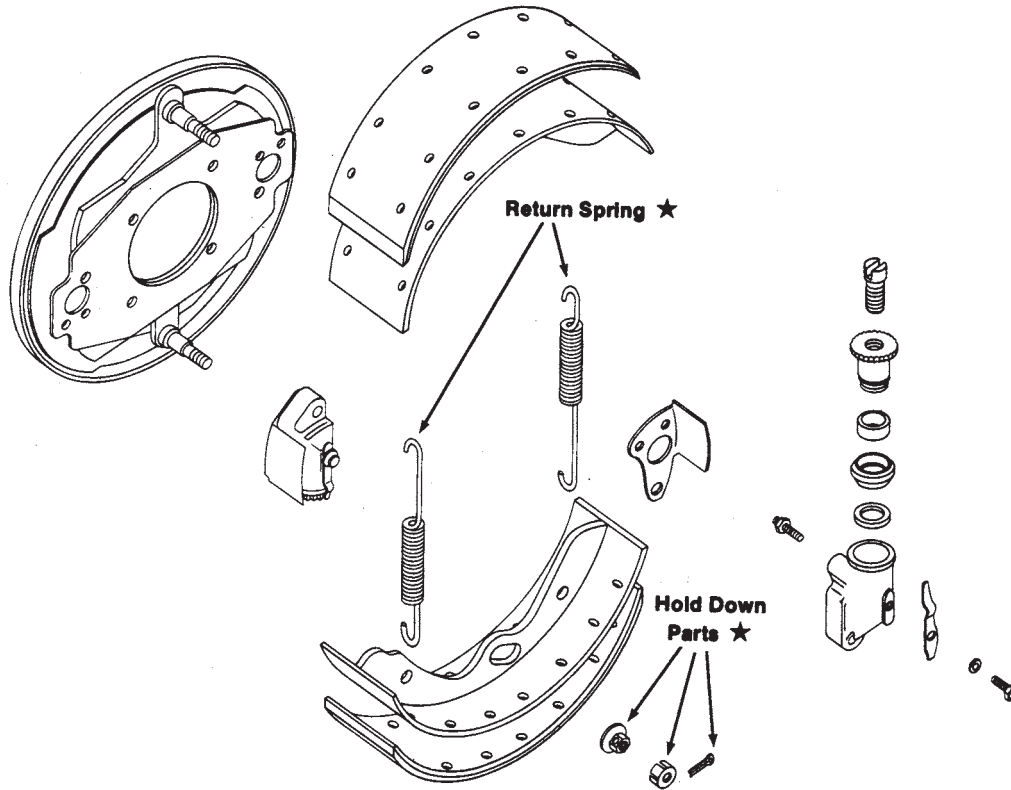
PRIMARY APPLICATIONS		HARDWARE KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
GM Trk. - W5S042	1994-88	H9249	---	---	---	---	---
Isuzu - NPR Series	1994-88	H9249	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **1470-685**

Size: **320x125mm**
 (12.60" x 4.92")



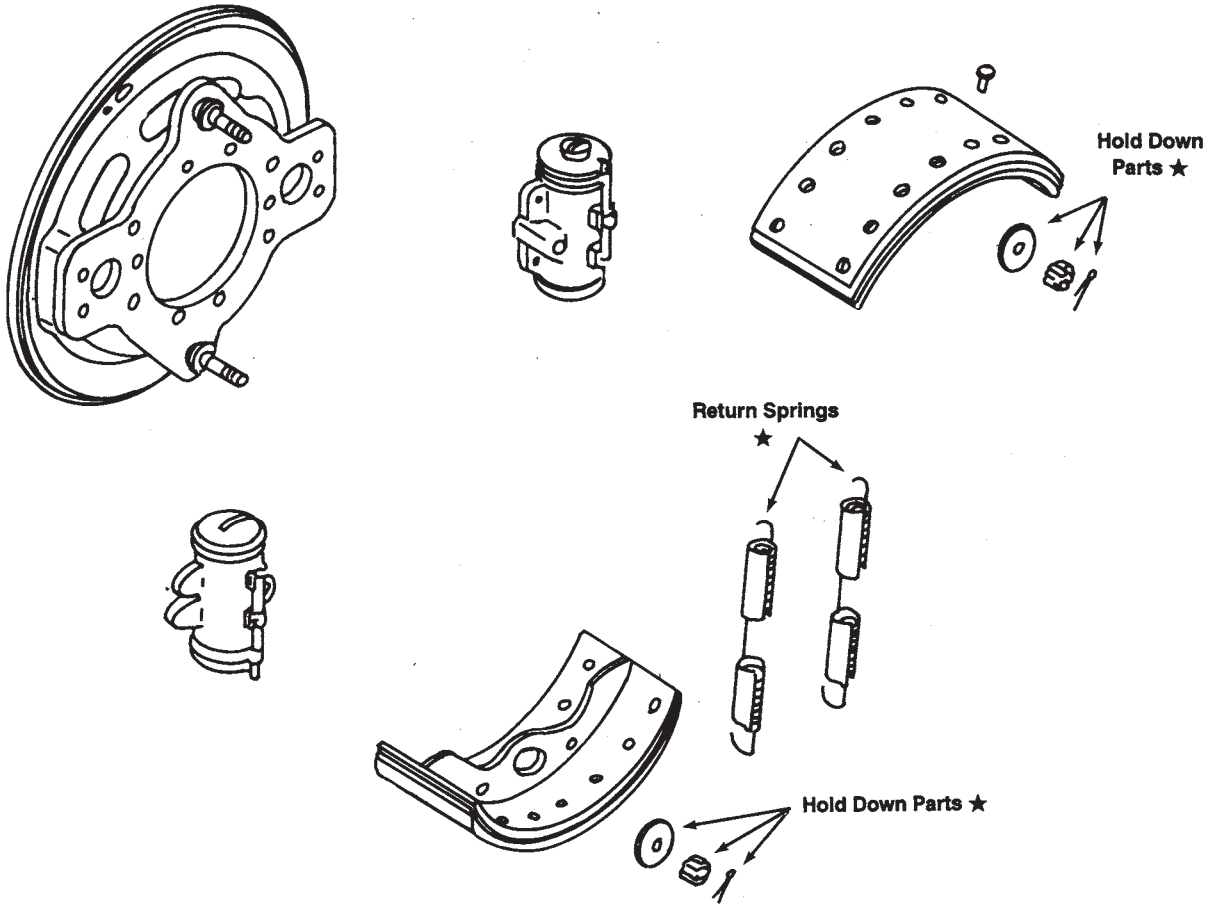
HINO BRAKE SYSTEM - Manual Adjusting

PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Hino - FB, GC, FD, FD5H, FB15 1994-86	H9246	---	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **1434-632**

Size: **320x130mm**
 (12.60"x5.12")



NAVISTAR DRUM BRAKE - Manual Adjusting

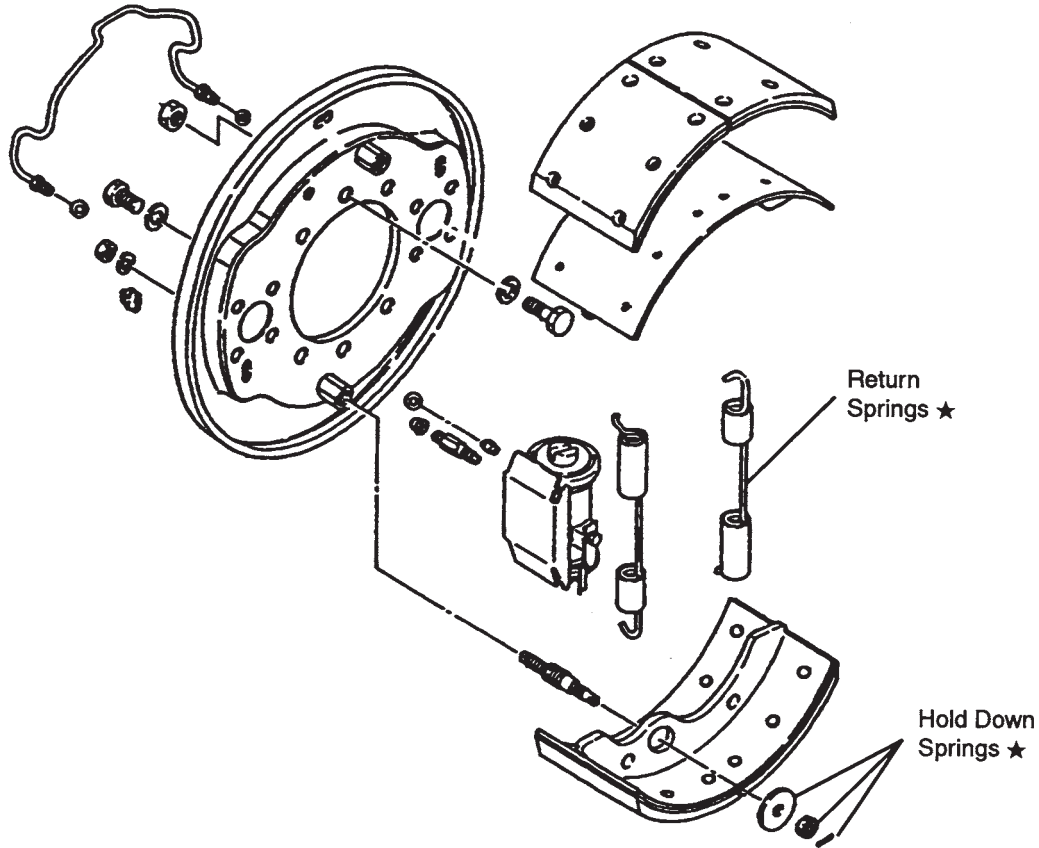
PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Navistar - 400 Series	1991-87	H9241	---	---	---	---	---
Nissan UD - CMA83, CME87/88, 1800	1994-86	H9241	---	---	---	---	---
Mitsubishi Fuso - FH	1993-88	H9241	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **1464-717**

Size: **320x135mm**
 (12.60" x 5.31")



UD (NISSAN) SYSTEM - Manual Adjusting (w/o wheel park.)

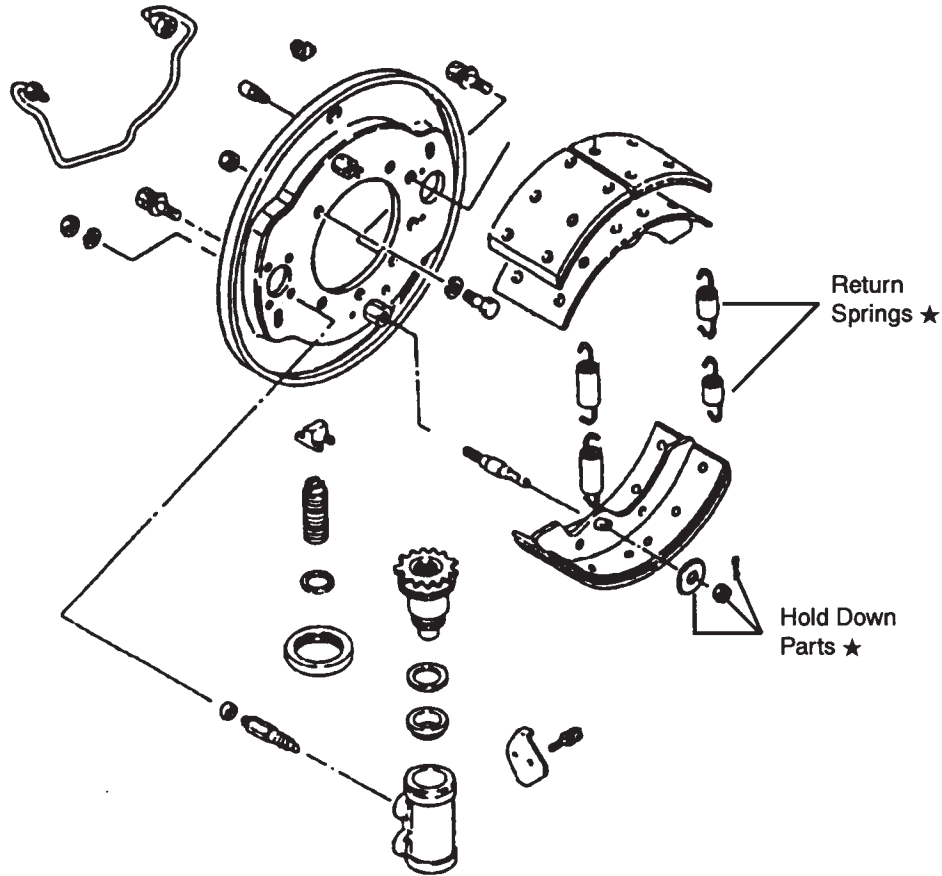
PRIMARY APPLICATIONS		HARDWARE KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
LEFT	RIGHT			LEFT	RIGHT		
UD Trucks - 1800 Series	1997-92	H9241	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **1464-717**

Size: **320x135mm**
 (12.60"x5.31")



UD (NISSAN) SYSTEM - Manual Adjusting (w/ wheel park.)

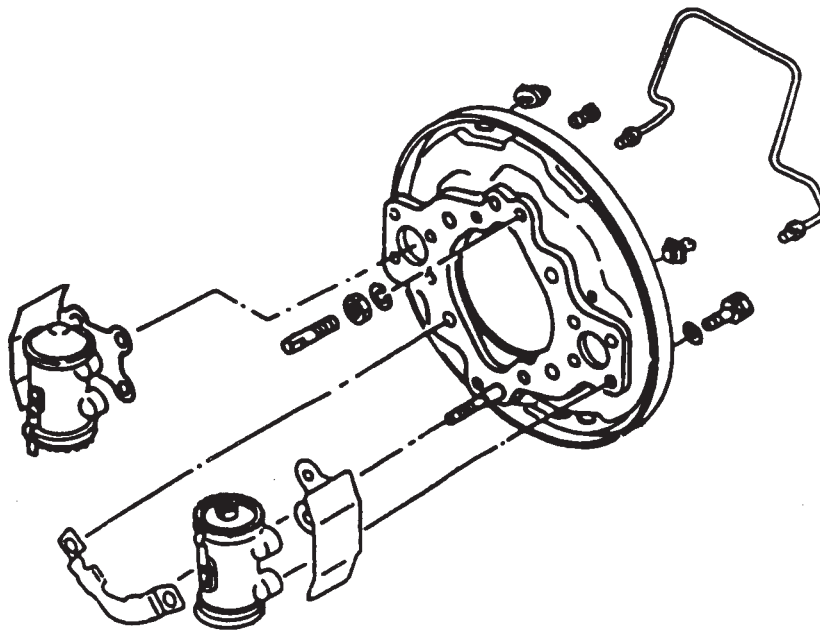
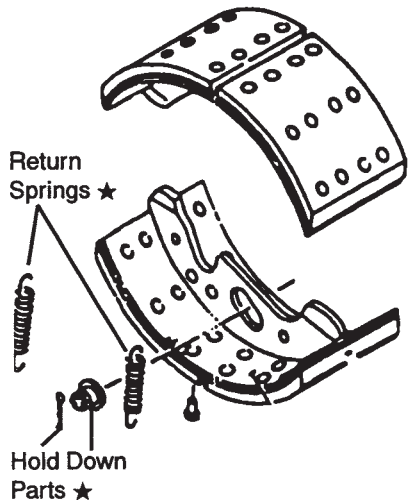
PRIMARY APPLICATIONS	HARDWARE AND REPAIR KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ◀		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
UD Trucks - 1800 Series 1997-92	H9257	---	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **1498-727**

Size: **320x145mm**
 (12.60" x 5.71")



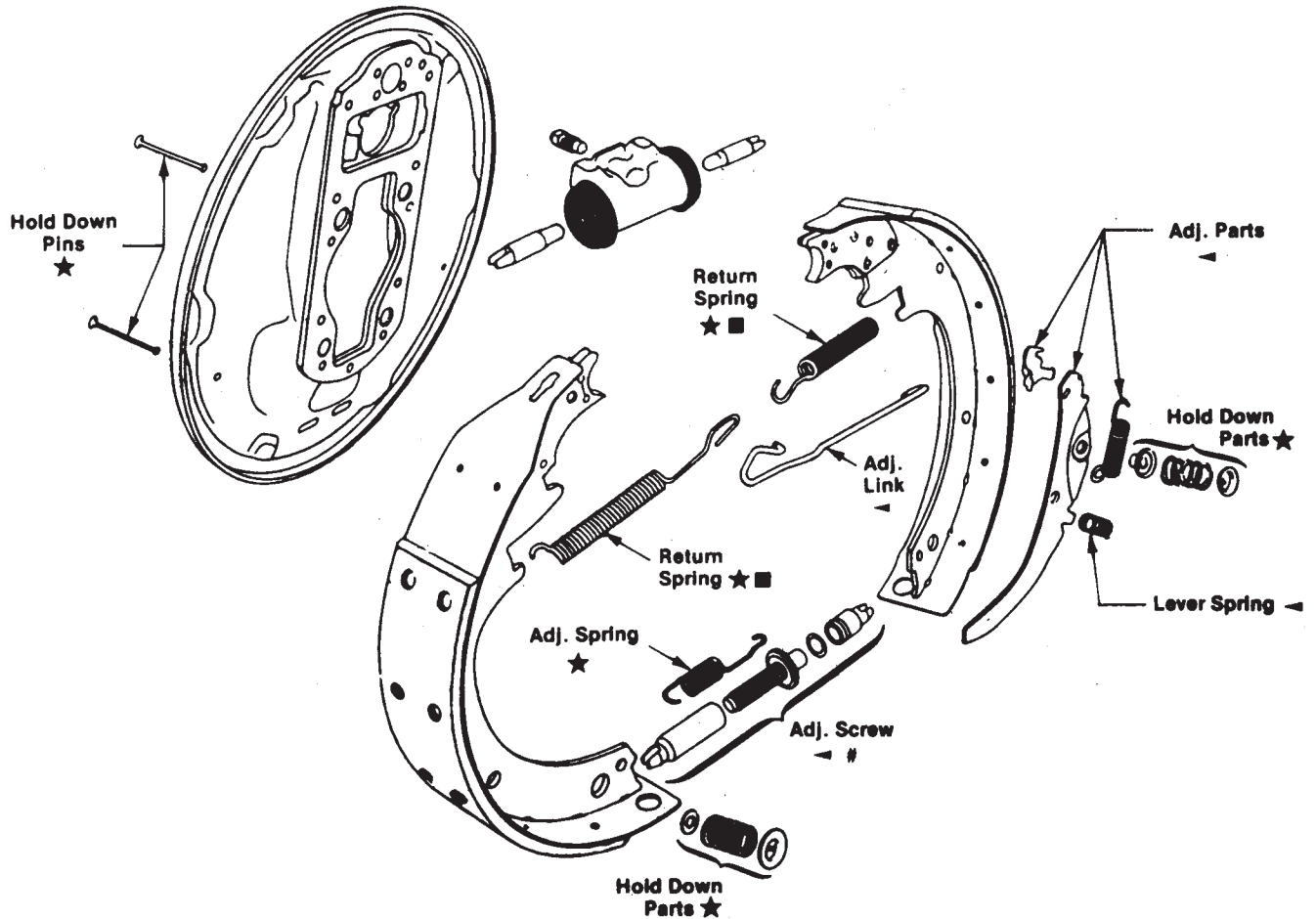
GM/SUZUKI SYSTEM - Automatic Adjusting

PRIMARY APPLICATIONS		HARDWARE KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
MAKE - MODEL - YEAR				LEFT	RIGHT	LEFT	RIGHT
Chev./GMC - W5 Series	1997-88	H9249	---	---	---	---	---
Isuzu - FRR Series	1997-96	H9249	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **2157-452**
2157-656

Size: **13x3.5**



GENERAL MOTORS BRAKE SYSTEM - Self Adjusting Type

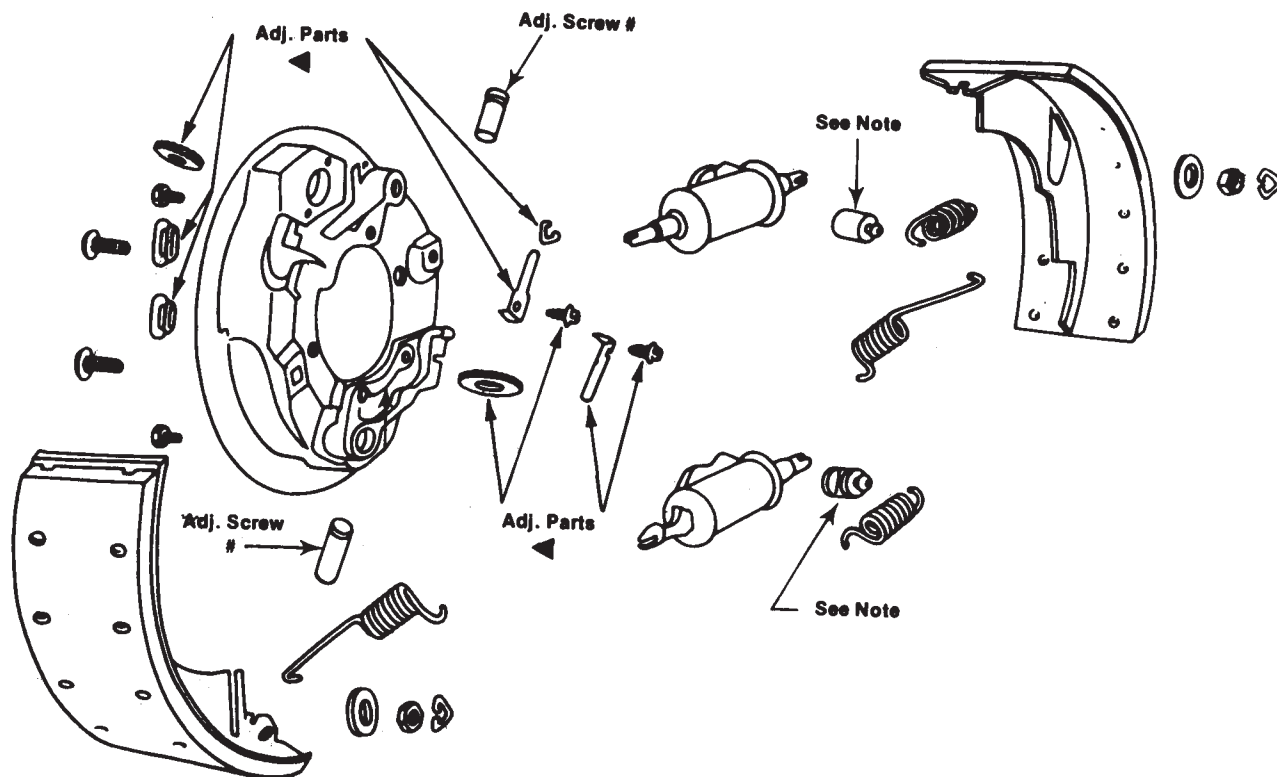
PRIMARY APPLICATIONS	HARDWARE AND REPAIR KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Chev./GM - P4T042 1987-84	H7055	H378	H2588	H2589	H1550	H1551	

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **1236-355 (S/A)**
1236-23 (M/A)

Size: **14.125x3**



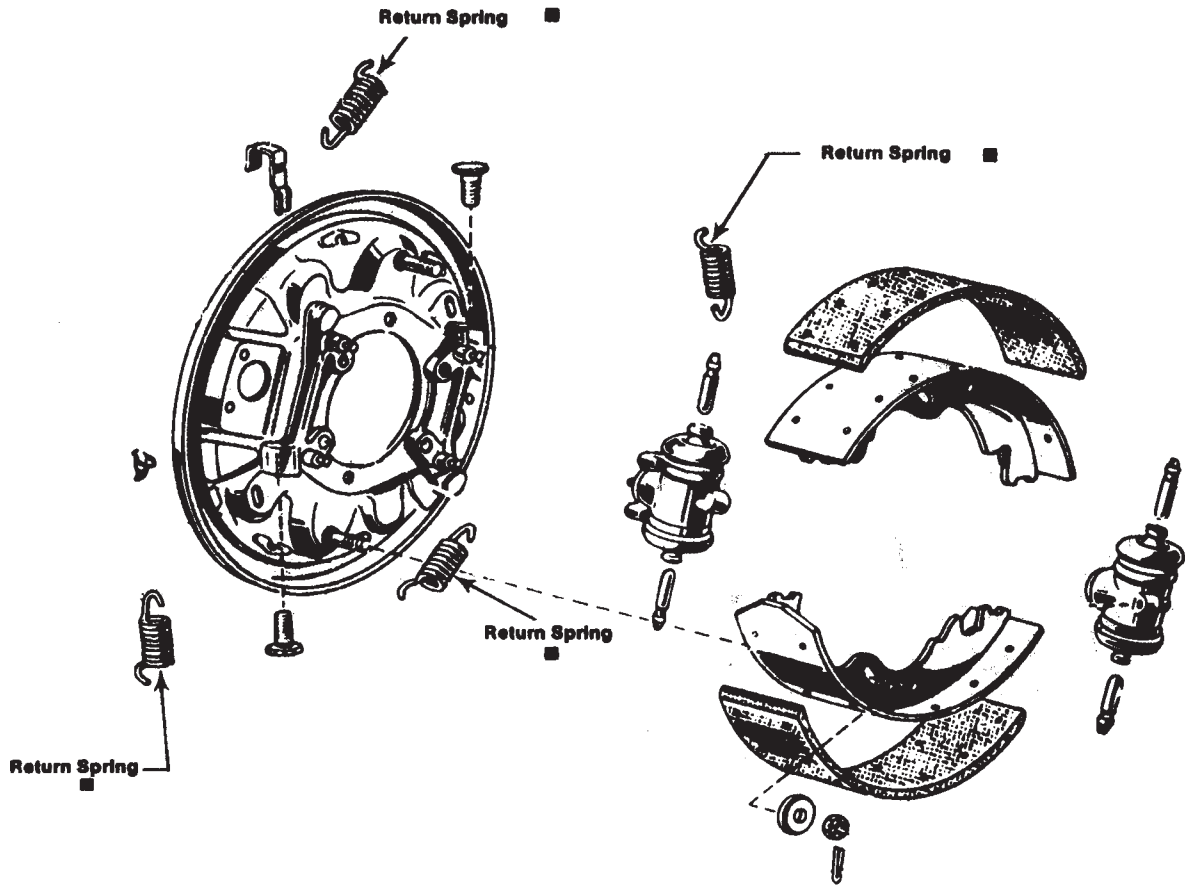
WAGNER BRAKE SYSTEM - Manual Adjusting (SHOWN)

PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
IHC - 1500 Series (Exc. MH)	S/A 1975-69	---	---	---	---	H1860	H1861
	M/A 1975-69	---	---	H3518	H3518	H1860	H1861

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No. **2041-22**

Size: **14.125x3.5**



BENDIX BRAKE SYSTEM - Manual Adjusting

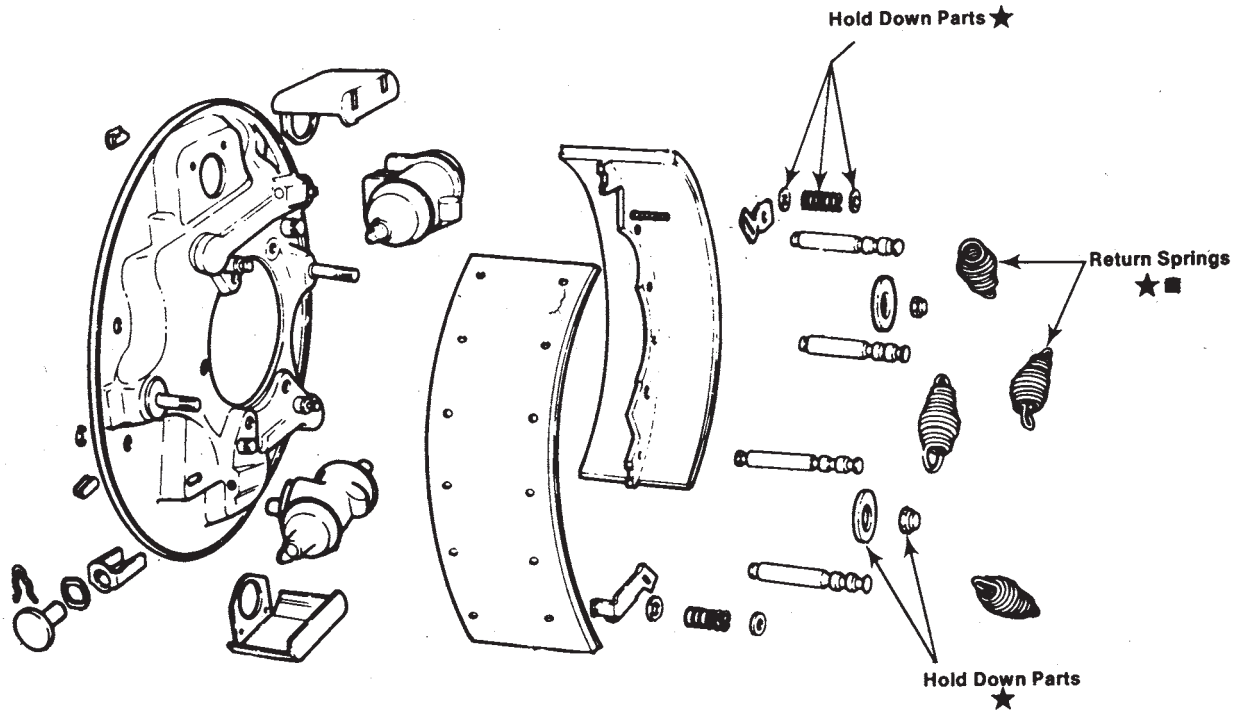
PRIMARY APPLICATIONS	HARDWARE AND REPAIR KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Ford - P500	1977-64	---	H500	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No.

2032-402

Size: **15x4**



BENDIX BRAKE SYSTEM - Self Adjusting Type

PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Dodge - 400-900 Series 1976-68 Export Models (After Ser. #1590416)	H9223 H9223	---	---	---	---	---	

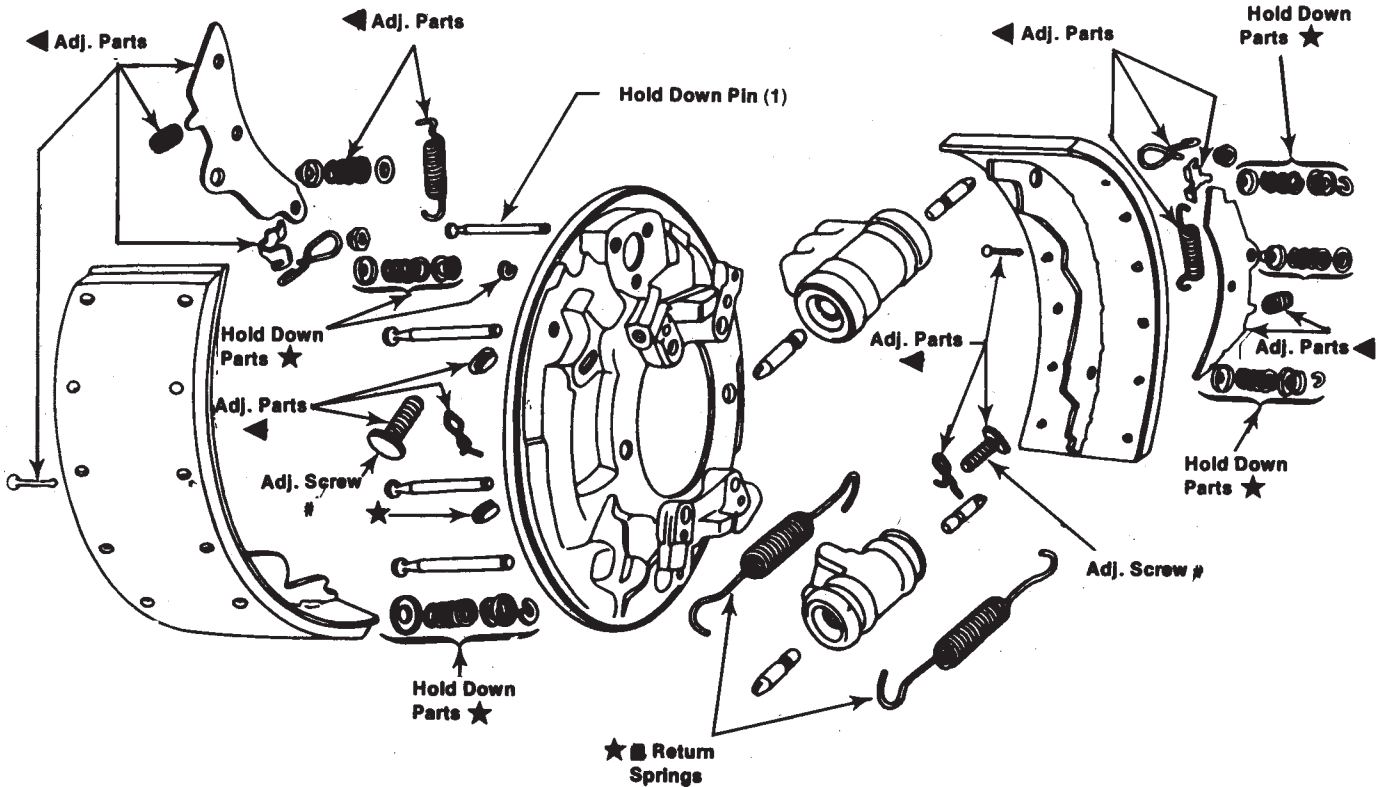
★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No.

4640-285

Size: **15x4**



GENERAL MOTORS SYSTEM - Self Adjusting Type

PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Chev. - 40-50 Series	1972-66	H9203 ⁽¹⁾	H524	---	---	---	---
GMC - 4000, 4500, 5000, 5500 Series	1972-66	H9203 ⁽¹⁾	H524	---	---	---	---

NOTES: Hold Down Kit is H8201 (same as GM #3917939).
⁽¹⁾ If new Hold Down Pins are required use H1201.

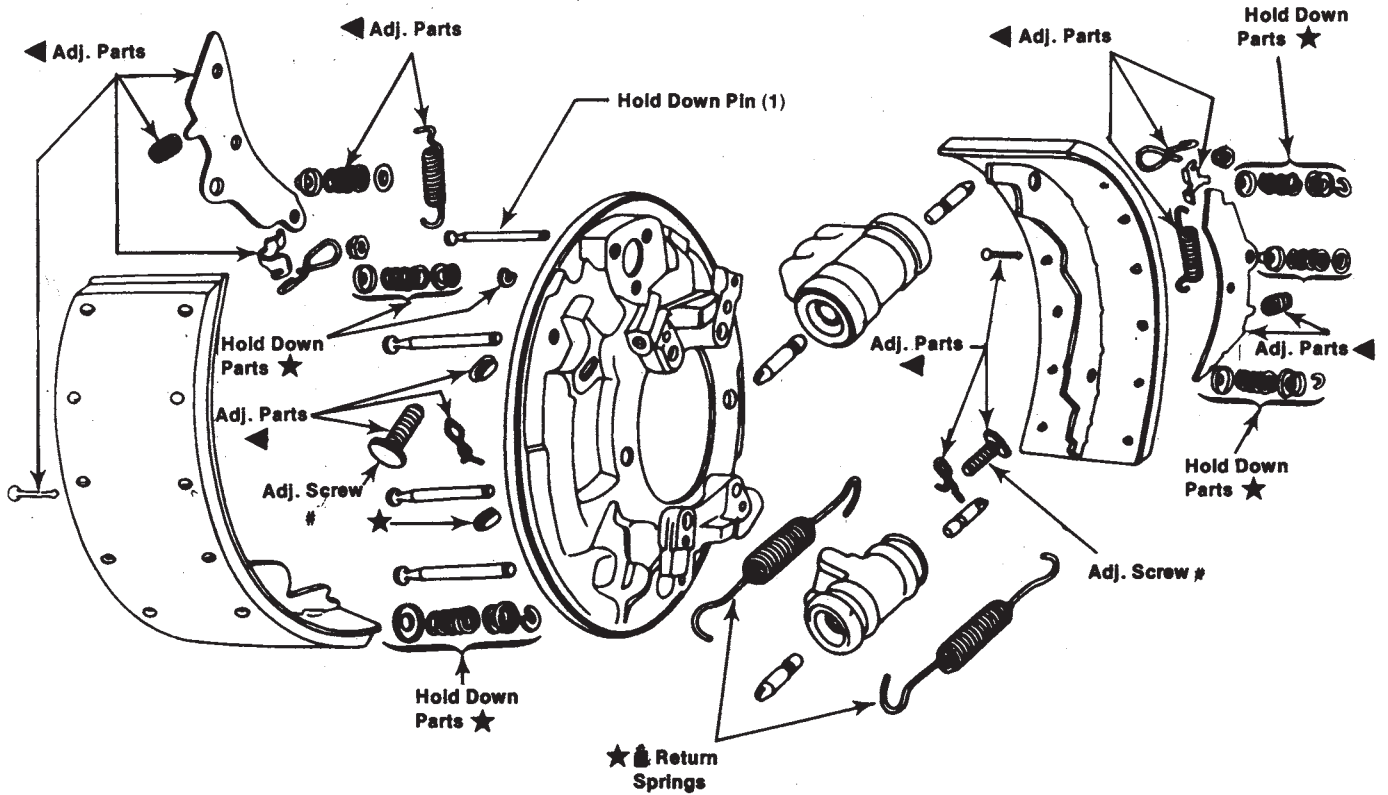
★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No.

4640-427

Size: **15x4**



GENERAL MOTORS SYSTEM - Self Adjusting Type

PRIMARY APPLICATIONS		HARDWARE KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
MAKE - MODEL - YEAR				LEFT	RIGHT	LEFT	RIGHT
Chev. - 50-60, 5000-6000 Series	1978-71	H9209 ⁽¹⁾	H551	H3510	H3511	H1842	H1843
GMC - 4500, 5000, 5500, 6000 Series	1978-71	H9209 ⁽¹⁾	H551	H3510	H3511	H1842	H1843
Chev., GMC	1987-79	H9236 ⁽¹⁾	H550*	H3510	H3511	H1843	H1843

NOTE(s): Hold Down Kit is H8201 (same as GM #3917939).
⁽¹⁾ If new Hold Down Pins are required use H1201.

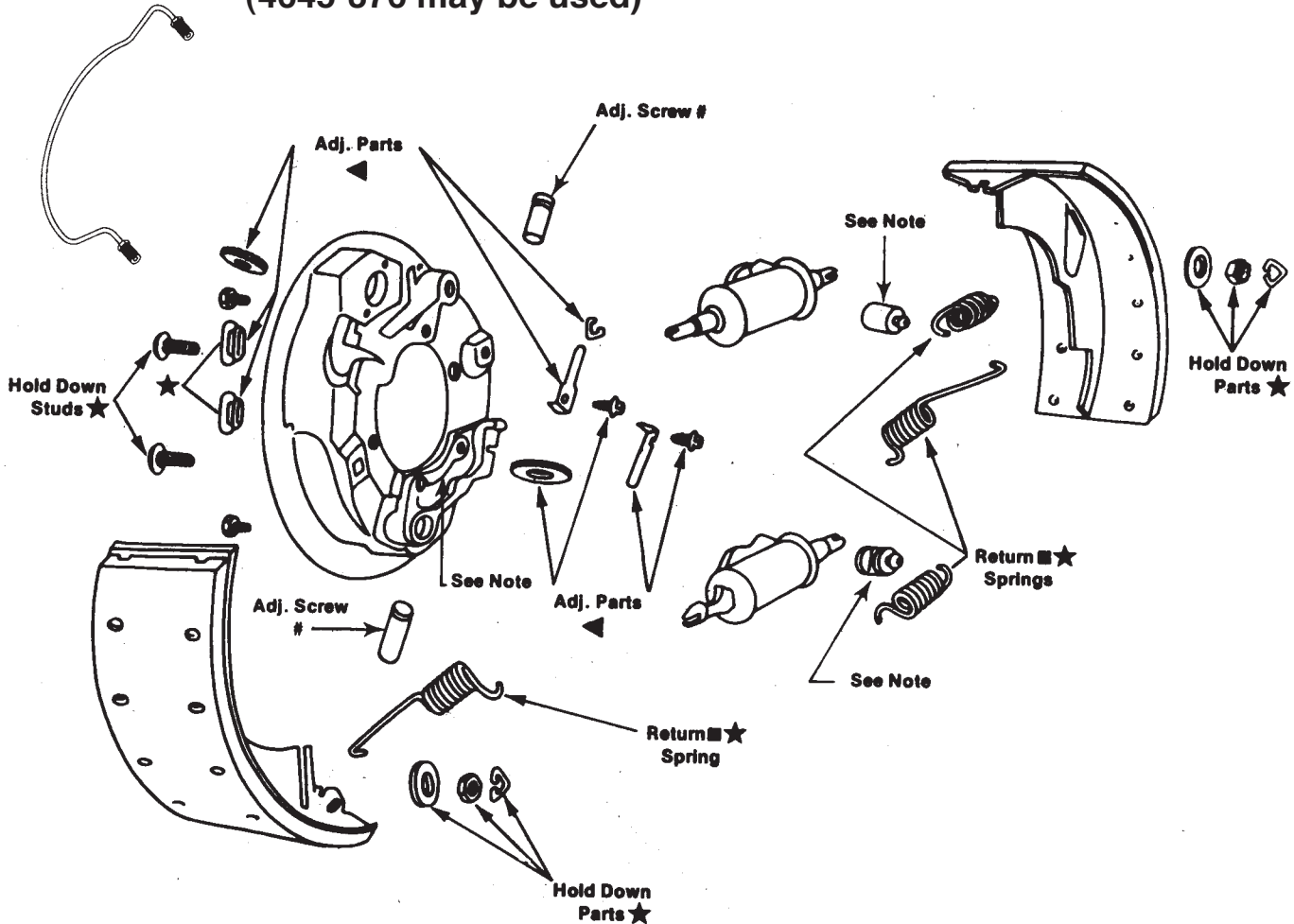
★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No.

4645-375
 (4645-376 may be used)

Size: **15x4**



Note: For Anchor Support Brackets and Parts See Med. Trk. Parts Illustrations

WAGNER BRAKE SYSTEM - Manual Adjusting Type

PRIMARY APPLICATIONS		HARDWARE KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
IHC - 1500, 1600, 1700 Series	1982-69	H9200 ⁽¹⁾	H597*	H3518	H3518	H1860	H1861

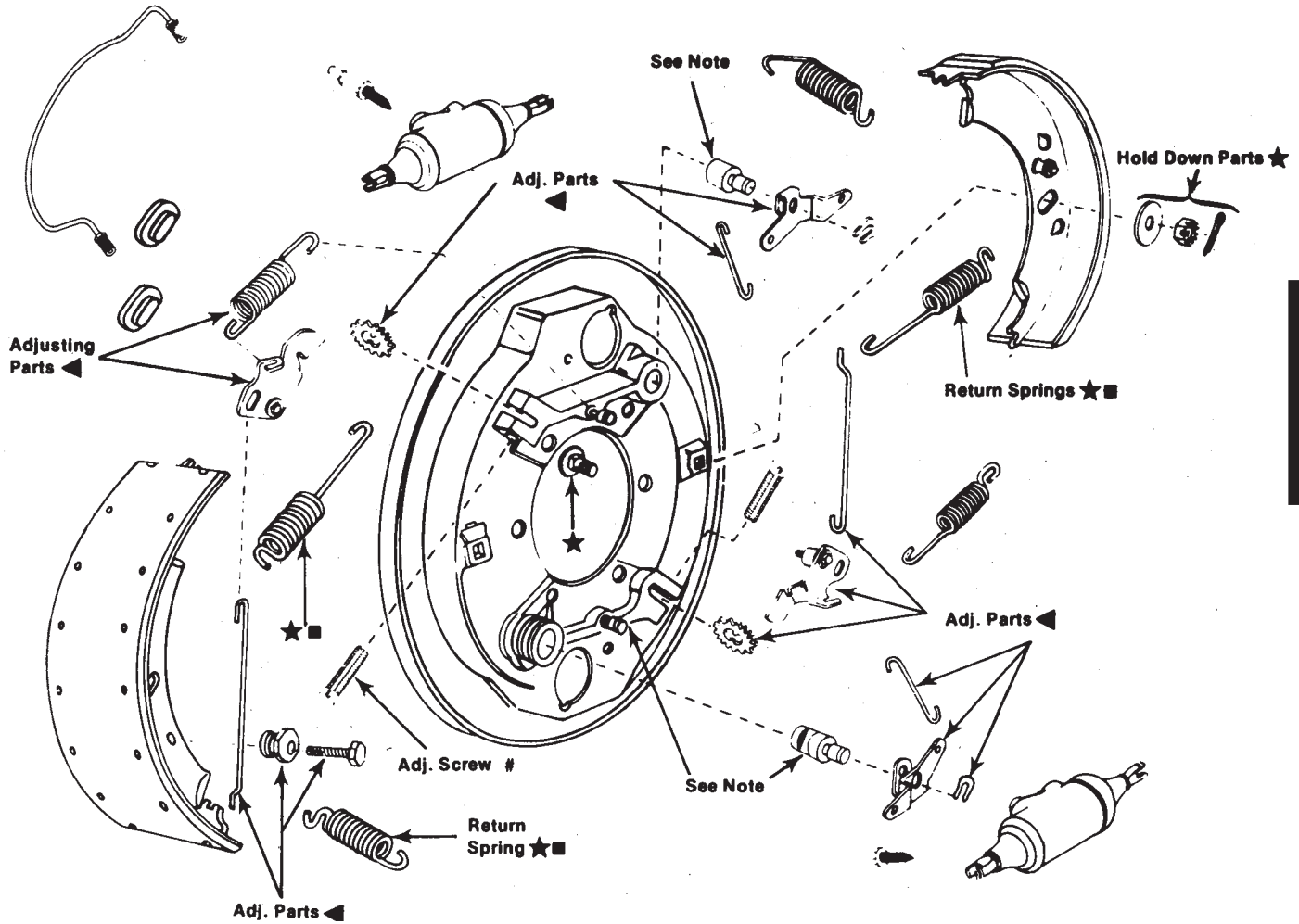
(1) Hold Down Bolt Kit is H8200 (Wagner #19309)
 * Two Kits Required for Axle Installation

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No.

4645-376

Size: **15x4**



Note: For Anchor Support Brackets and Parts See Med. Trk. Parts Illustrations

WAGNER BRAKE SYSTEM - Self Adjusting Type

PRIMARY APPLICATIONS		HARDWARE KITS					
MAKE - MODEL - YEAR		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ◀		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
IHC - 1500, 1600, 1700 Series	1982-69	H9200 ⁽¹⁾	H597*	H3540	H3541	H1860	H1861

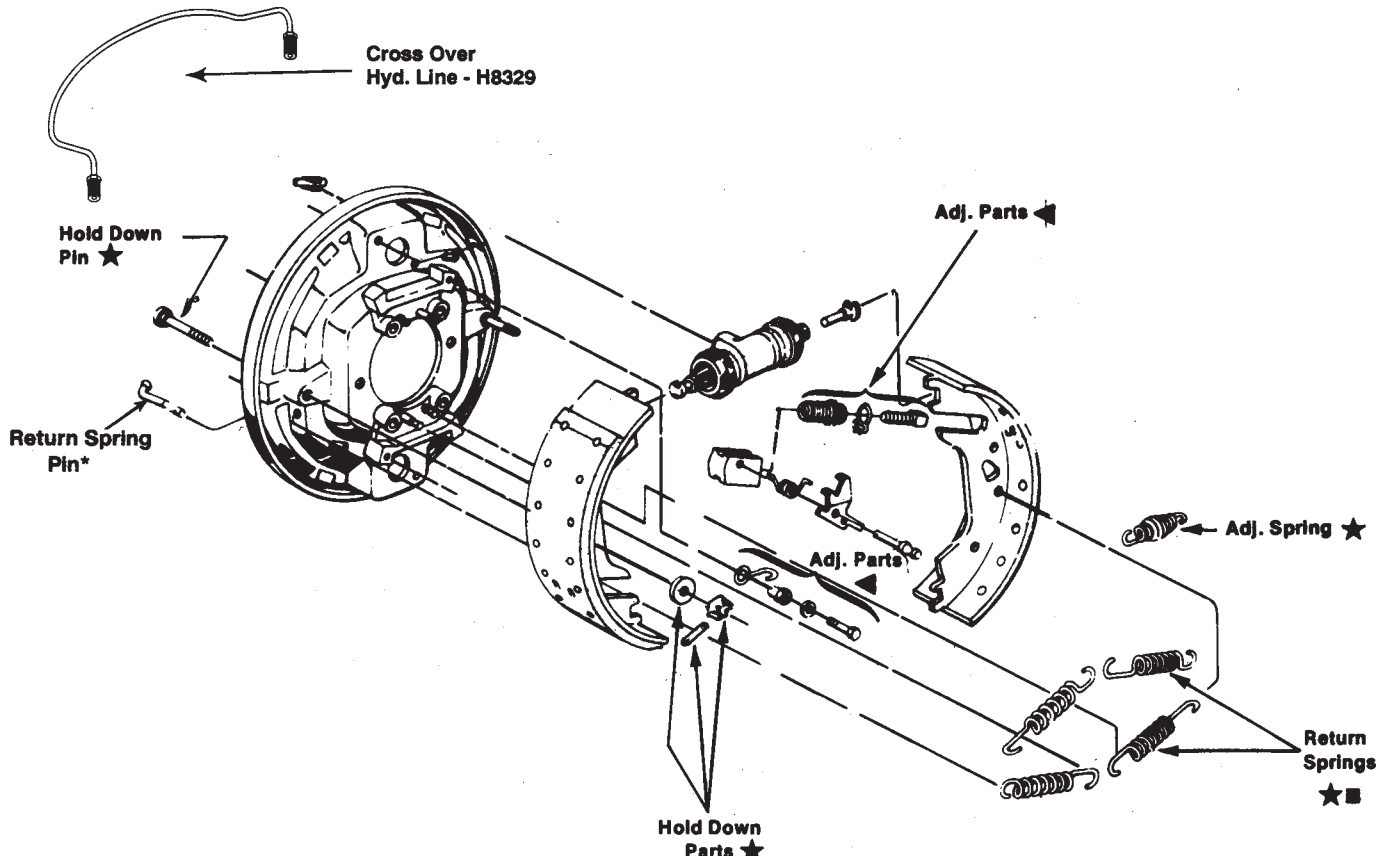
(1) Hold Down Bolt Kit is H8200 (Wagner #19309)
 * Two Kits Required for Axle Installation

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOR-ARRIERE

F.M.S.I. No. **4647-401**

Size: **15x4**



Note: ★If New Return Spring Pin is required Use Part No. H1888

KELSEY HAYES BRAKE SYSTEM - Self Adjusting Type

PRIMARY APPLICATIONS		HARDWARE KITS					
MAKE - MODEL - YEAR		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Ford - 450-700 Series	1983-68	H9220	H595*	H3538	H3539	†	†

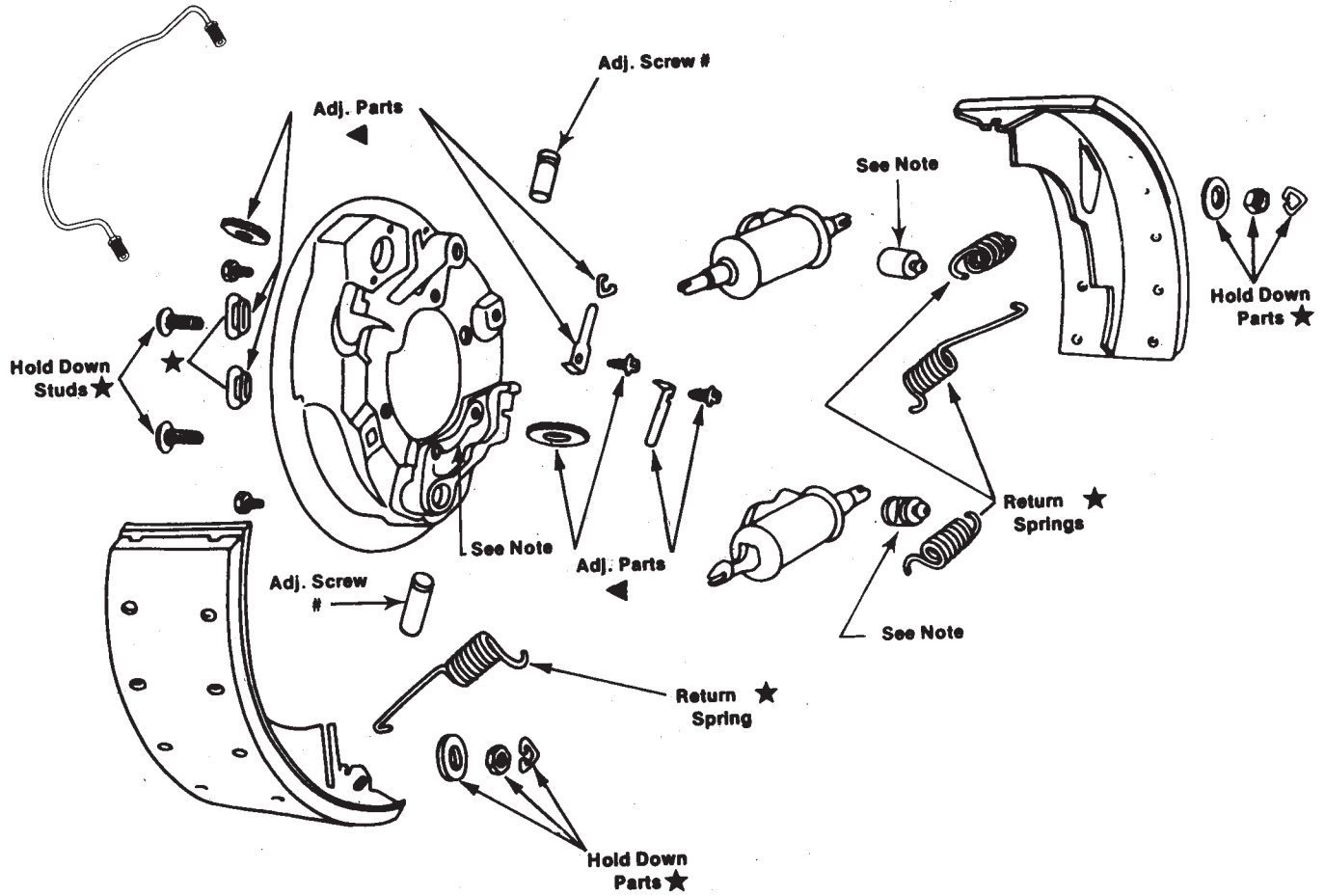
† Contained in Adjuster Package.
 * Two Kits Required for Axle Installation

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No.

4564-93

Size: **15x4.5**



NOTE: For Anchor Support Brackets and Parts see Med. Duty Truck Parts Illustrations.

WAGNER BRAKE SYSTEM - Manual Adjusting Type

PRIMARY APPLICATIONS		HARDWARE KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
MAKE - MODEL - YEAR				LEFT	RIGHT	LEFT	RIGHT
Dodge - C & W500, CT800	1968-63	---	---	H3518	H3518	H1860	H1861

NOTE: Hold Down Kit is H8200 (Wagner #19309).

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

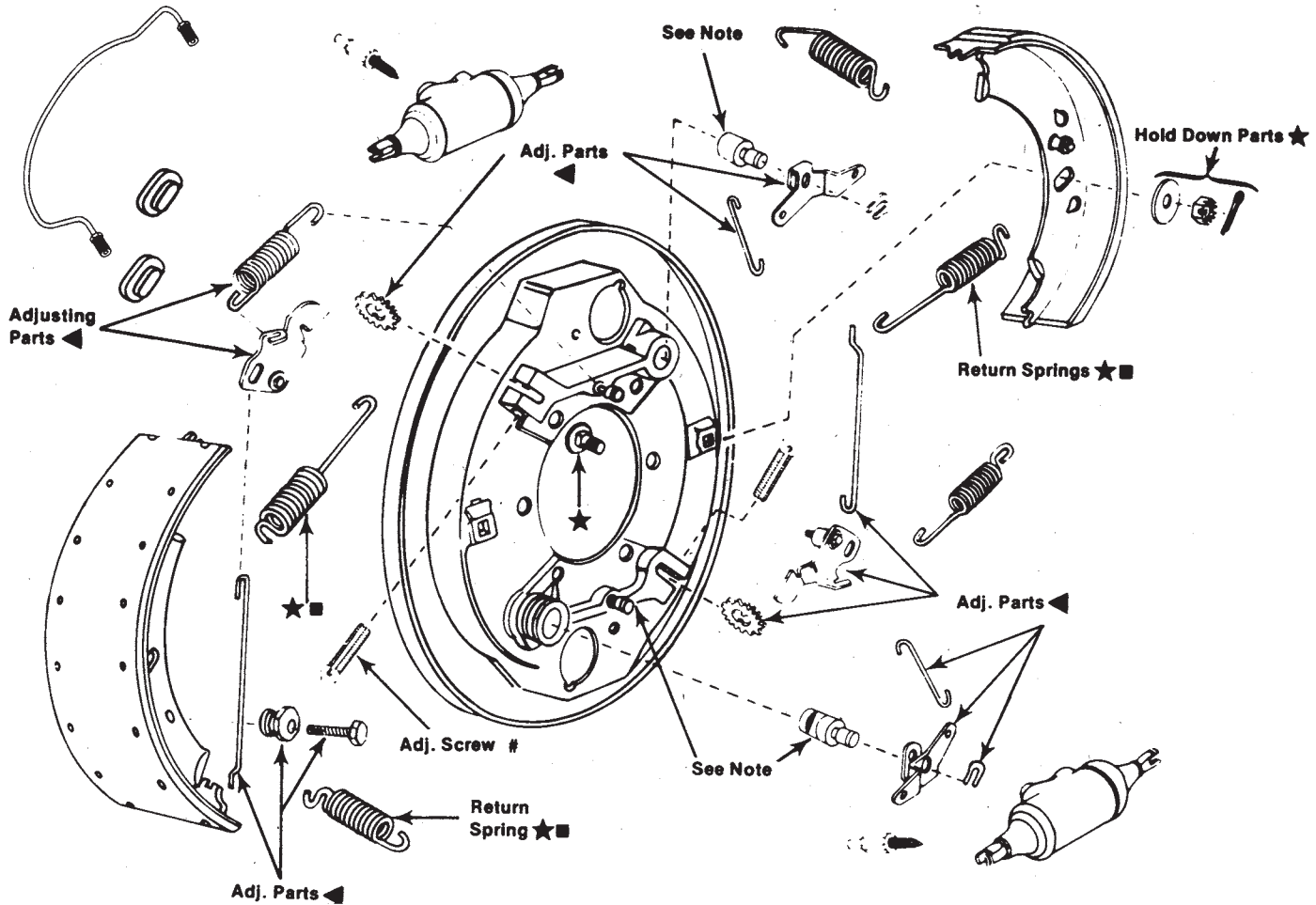
DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No.

1252-346

Size:

15x5



NOTE: For Anchor Support Brackets and Parts see Med. Duty Trk. Parts Illustrations

1.67 Adj. Ratio

WAGNER BRAKE SYSTEM - Self Adjusting Type

PRIMARY APPLICATIONS	HARDWARE AND REPAIR KITS					
	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ◀		ADJUSTER SCREWS #	
			LEFT	RIGHT	LEFT	RIGHT
Chev - 6000, 6500, B6P042 Series 1983-73	H9200 ⁽¹⁾	H597*	H3540	H3541	H1860	H1861
Dodge - 500, 600, 700, 800, 900 Series 1973-69	H9200 ⁽¹⁾	H597*	H3540	H3541	H1860	H1861
Ford - 500, 600, 700, 750, 800, 850, 900 Series 1972-68	H9200 ⁽¹⁾	H597*	H3540	H3541	H1860	H1861
GMC - 5500, 6000, 6500 B6P042 Series 1983-67	H9200 ⁽¹⁾	H597*	H3540	H3541	H1860	H1861
IHC - 1500, 1600, 1700, 1800 Series 1983-61	H9200 ⁽¹⁾	H597*	H3540	H3541	H1860	H1861

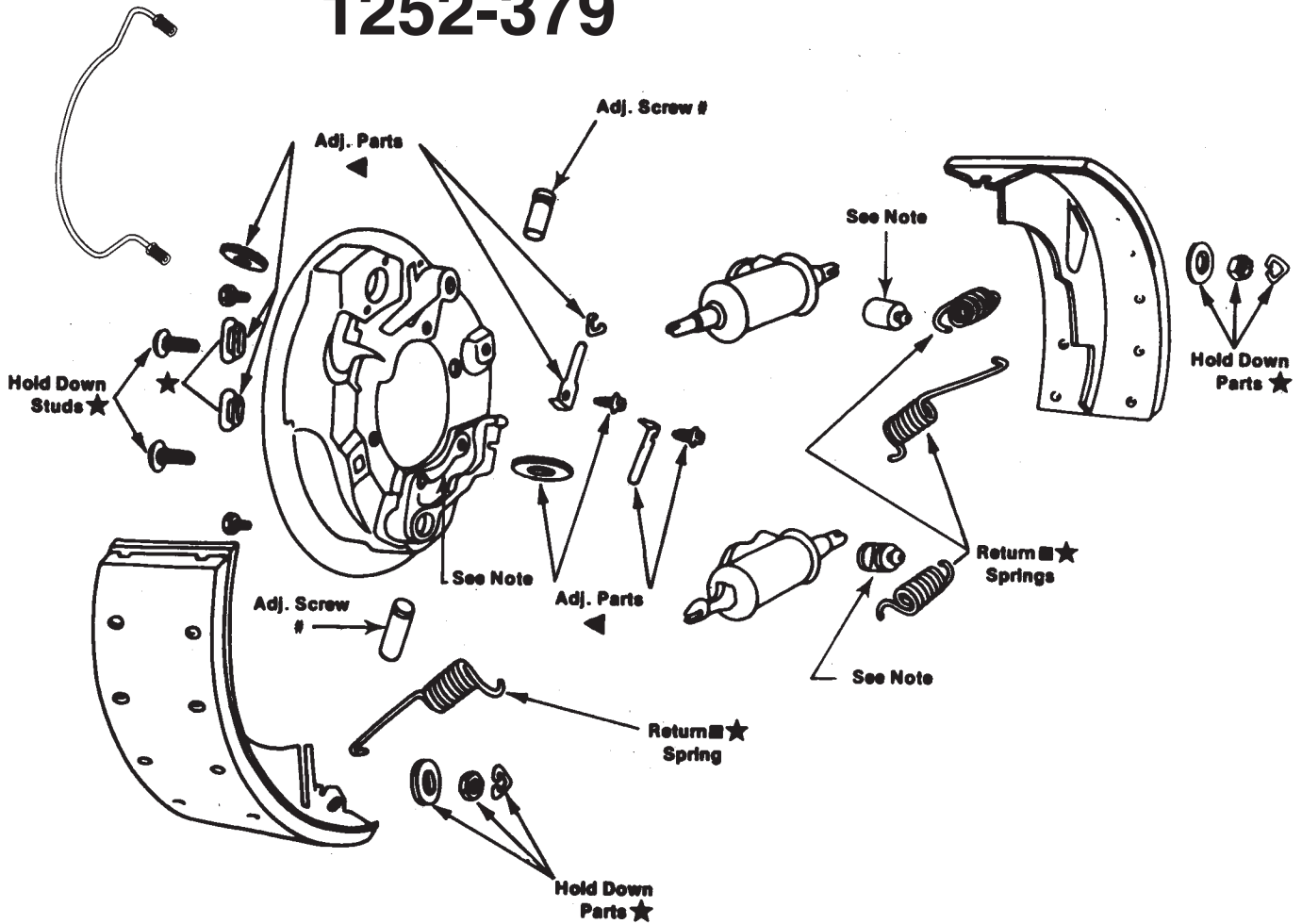
NOTE(s): *Two Kits Required for Axle Installation.
 (1) Hold Down Bolt Kit is H8200 (Wagner #19309)

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No.

1252-377 or
1252-379

Size: **15x5**



NOTE: For Anchor Support Brackets and Parts see Med. Duty Trk. Parts Illustrations

WAGNER BRAKE SYSTEM - Manual Adjusting Type

PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Chev - 6000, 6500 Series	1978-73	H9200 ⁽¹⁾	H597*	H3518	H3518	H1860	H1861
Dodge - 500, 600, 700, 800 Series	1968-63	H9200 ⁽¹⁾	H597*	H3518	H3518	H1860	H1861
Ford - 600, 700, 750, 800, 850 Series	1967-64	H9200 ⁽¹⁾	H597*	H3518	H3518	H1860	H1861
GMC - 5500, 6000, 6500 Series	1978-67	H9200 ⁽¹⁾	H597*	H3518	H3518	H1860	H1861
IHC - 1600, 1700, 1800, 1900, 2000, 4000 Series	1983-61	H9200 ⁽¹⁾	H597*	H3518	H3518	H1860	H1861

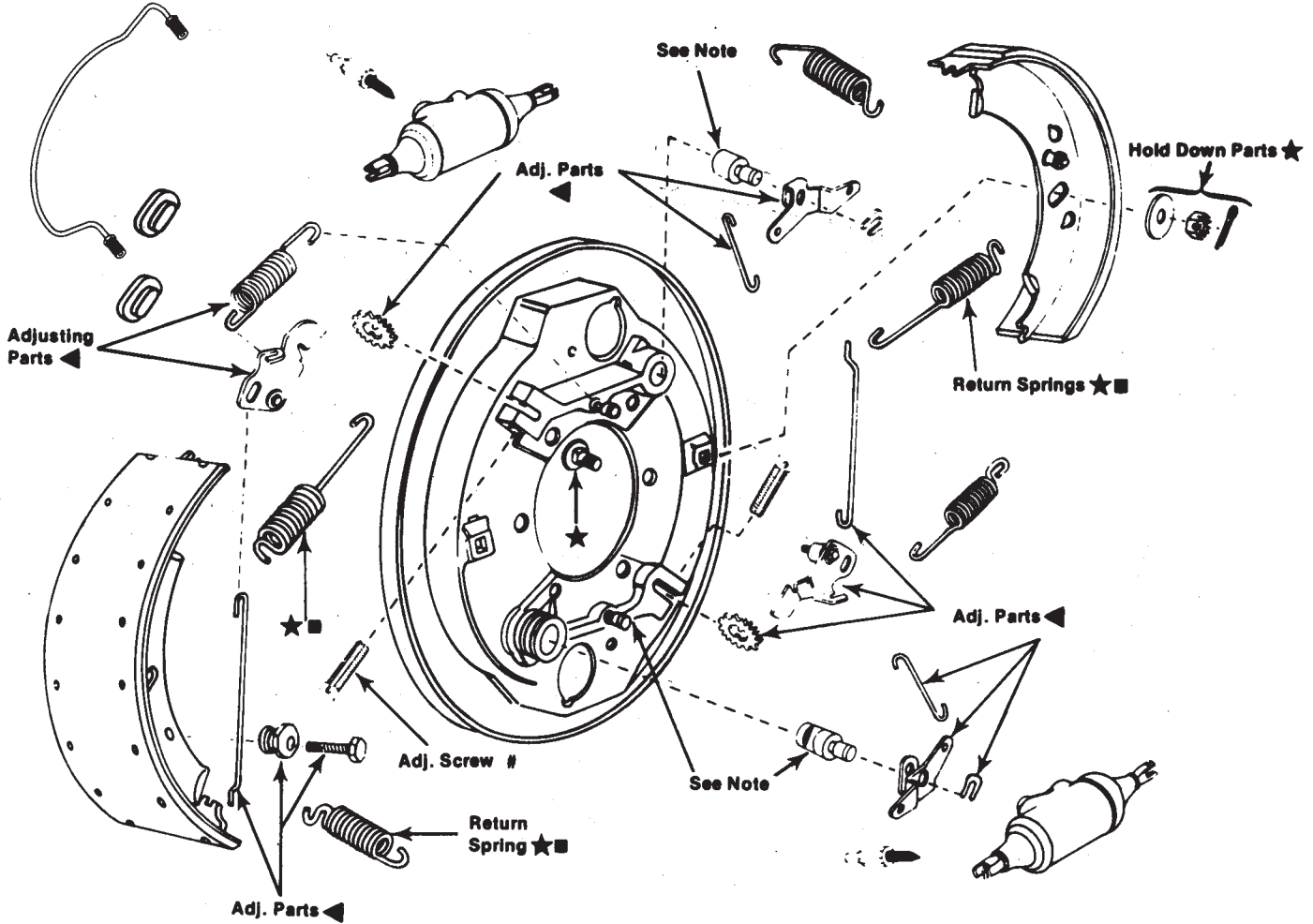
NOTE(s): *Two Kits Required for Axle Installation.
 (1) Hold Down Bolt Kit is H8200 (Wagner #19309)

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **1252-379**

Size: **15x5**



NOTE: For Anchor Support Brackets and Parts see Med. Duty Trk. Parts Illustrations

2.30 Adj. Ratio

WAGNER BRAKE SYSTEM - Automatic Adjusting Type

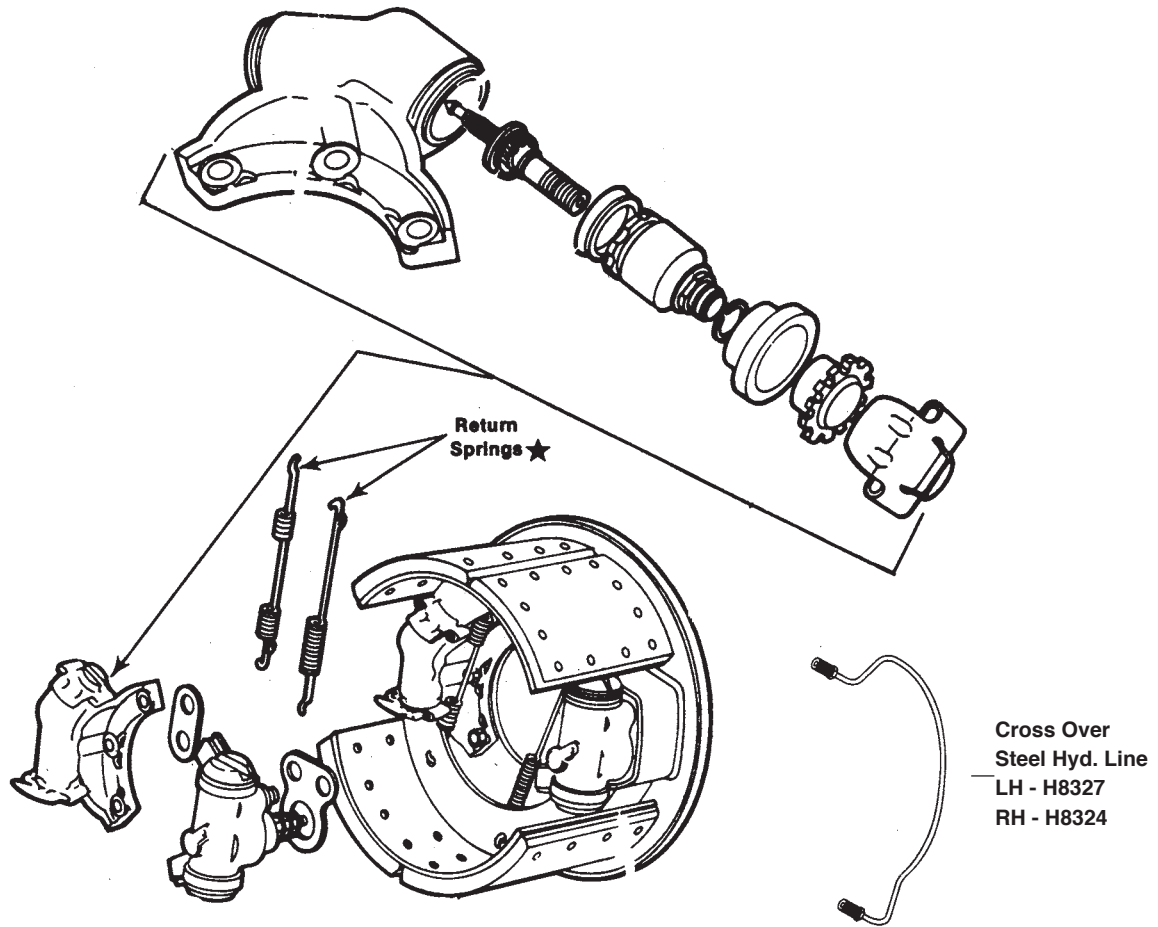
PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ◀		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Dodge - 500 thru 1000 Series 1973-69	H9200	H597*			H1860	H1861	
NOTE(s): * Two Kits Required for Axle Installation (1) Hold Down Bolt Kit is H8200 (Wagner #19309)							

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No.

4528A-542

Size: **15x5**



LUCAS BRAKE SYSTEM - Self Adjusting Type

PRIMARY APPLICATIONS		HARDWARE KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
MAKE - MODEL - YEAR					LEFT	RIGHT	LEFT
Ford - 600 thru 900 Series	1997-84	H9242	†	---	---	---	---

NOTE(s): †Available in All-In-One Kit.

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

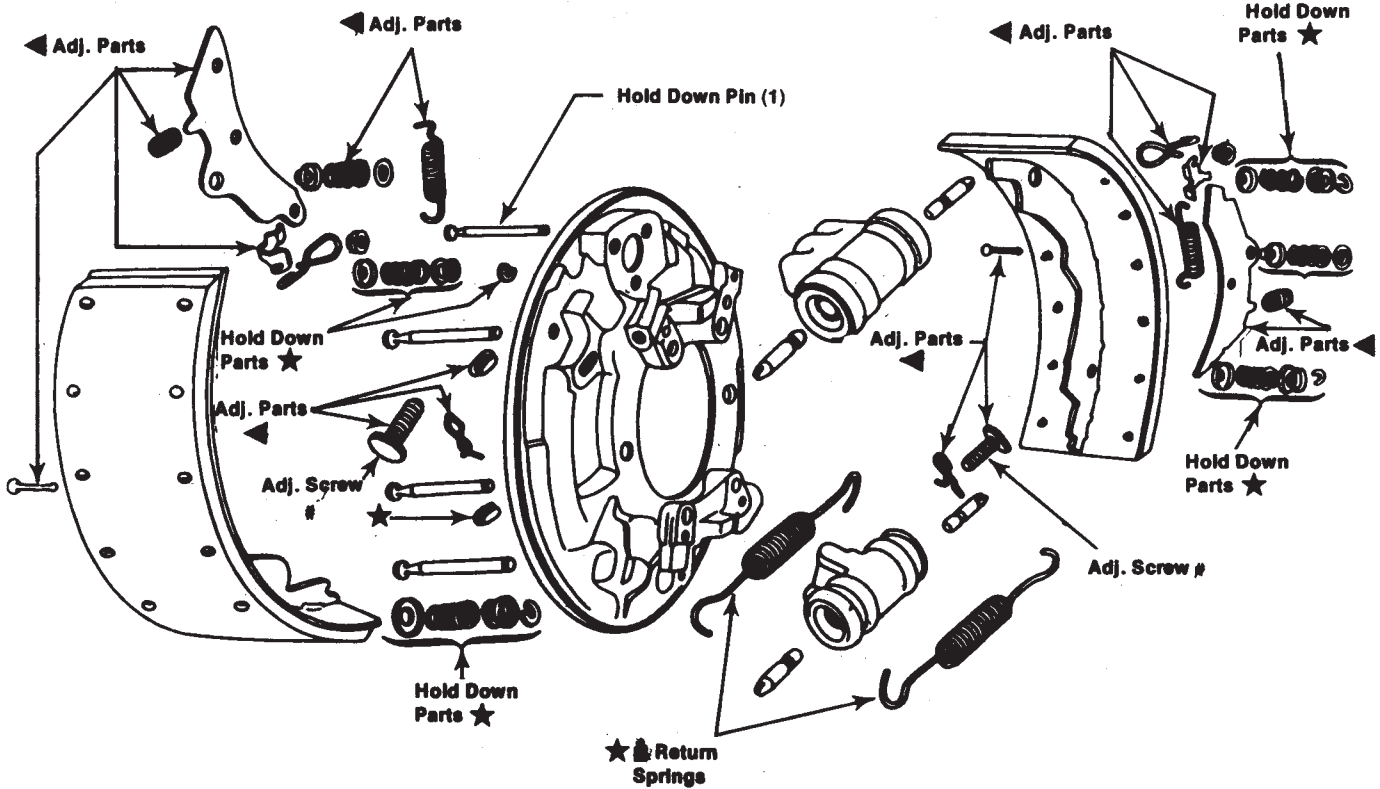
DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No.

4639-368

Size:

15x5



GENERAL MOTORS BRAKE SYSTEM - Self Adjusting Type

PRIMARY APPLICATIONS		HARDWARE KITS					
MAKE - MODEL - YEAR		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ◀		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Chev. - 50 Series	1970-66	H9203 ⁽¹⁾	H524	---	---	---	---
GMC - 5500 Series	1970-66	H9203 ⁽¹⁾	H524	---	---	---	---

NOTE(s): Hold Down Kit is H8201 (same as GM #3917939)
⁽¹⁾ If new Hold Down Pins are required use H1201.

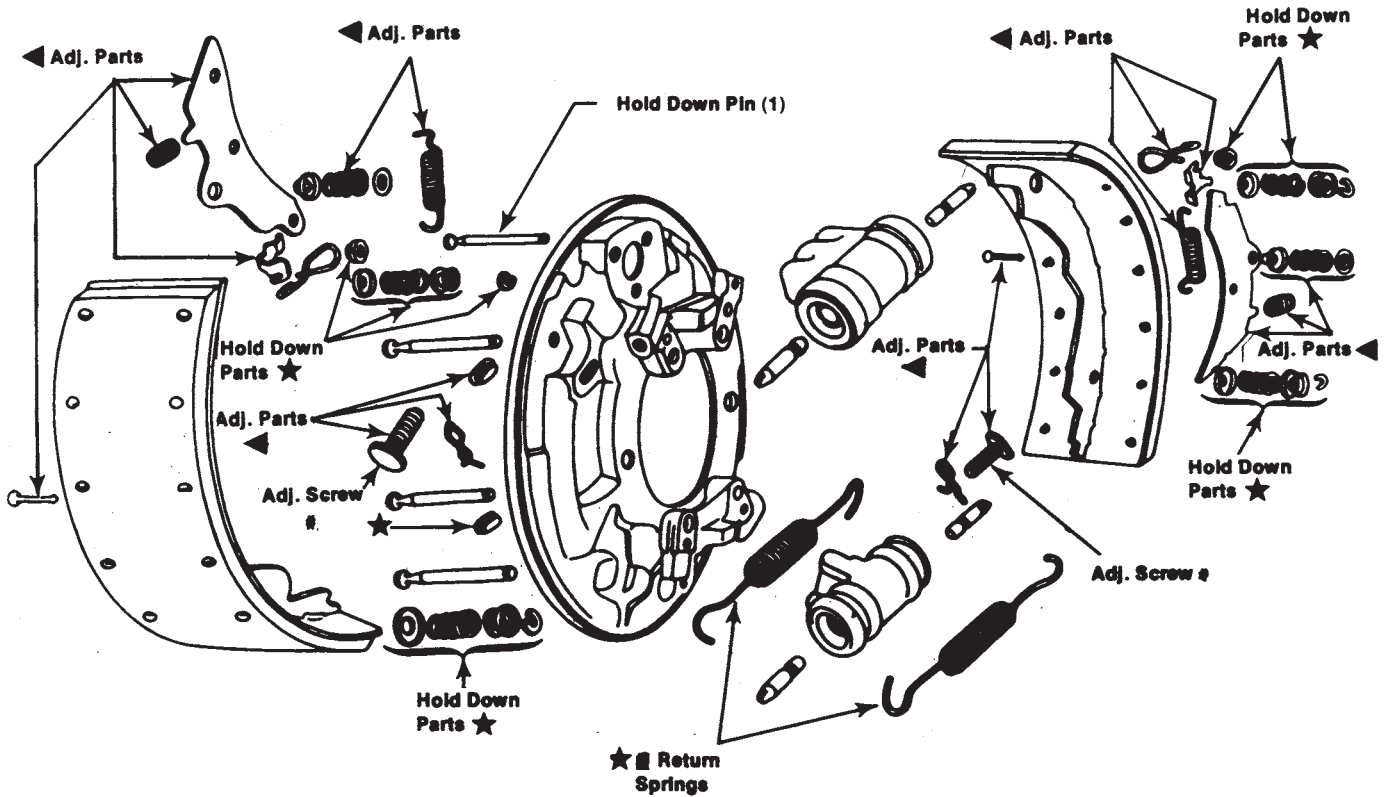
★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No.

4639-442

Size: **15x6**



GENERAL MOTORS BRAKE SYSTEM - Self Adjusting Type

PRIMARY APPLICATIONS		HARDWARE KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Chev. - 50, 5000, 6000 Series	1978-71	H9209 ⁽¹⁾	H551*	H3510	H3511	H1842	H1843
GMC - 4000, 5000, 6000 Series	1978-71	H9209 ⁽¹⁾	H551*	H3510	H3511	H1842	H1843
Chev., GMC	1987-79	H9209 ⁽¹⁾	H550*	H3510	H3511	H1842	H1843

NOTE(s): Hold Down Kit is H8201 (same as GM #3917939).
⁽¹⁾ If new Hold Down Pins are required use H1200.
 * Two Kits Required for Axle Installation.

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

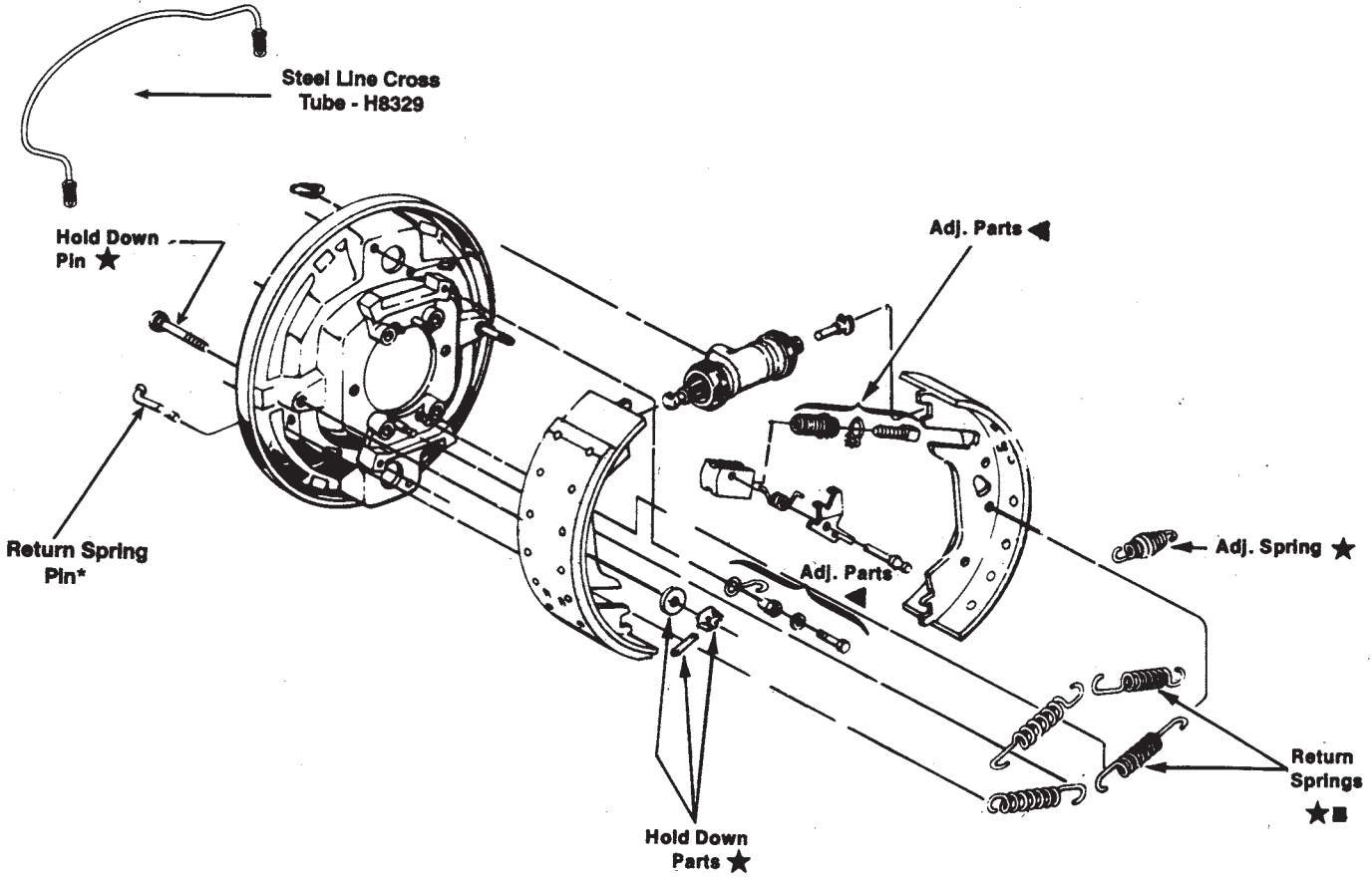
DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No.

4646-400

Size:

15x5



NOTE: *If New Return Spring Pin Is Required Use Part No. H1888.

KESLEY HAYES SYSTEM - Automatic Adjusting Type

PRIMARY APPLICATIONS		HARDWARE KITS					
MAKE - MODEL - YEAR		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Ford - 500 thru 900 Series	1983-68	H9220	H595*	H3538	H3539	†	†

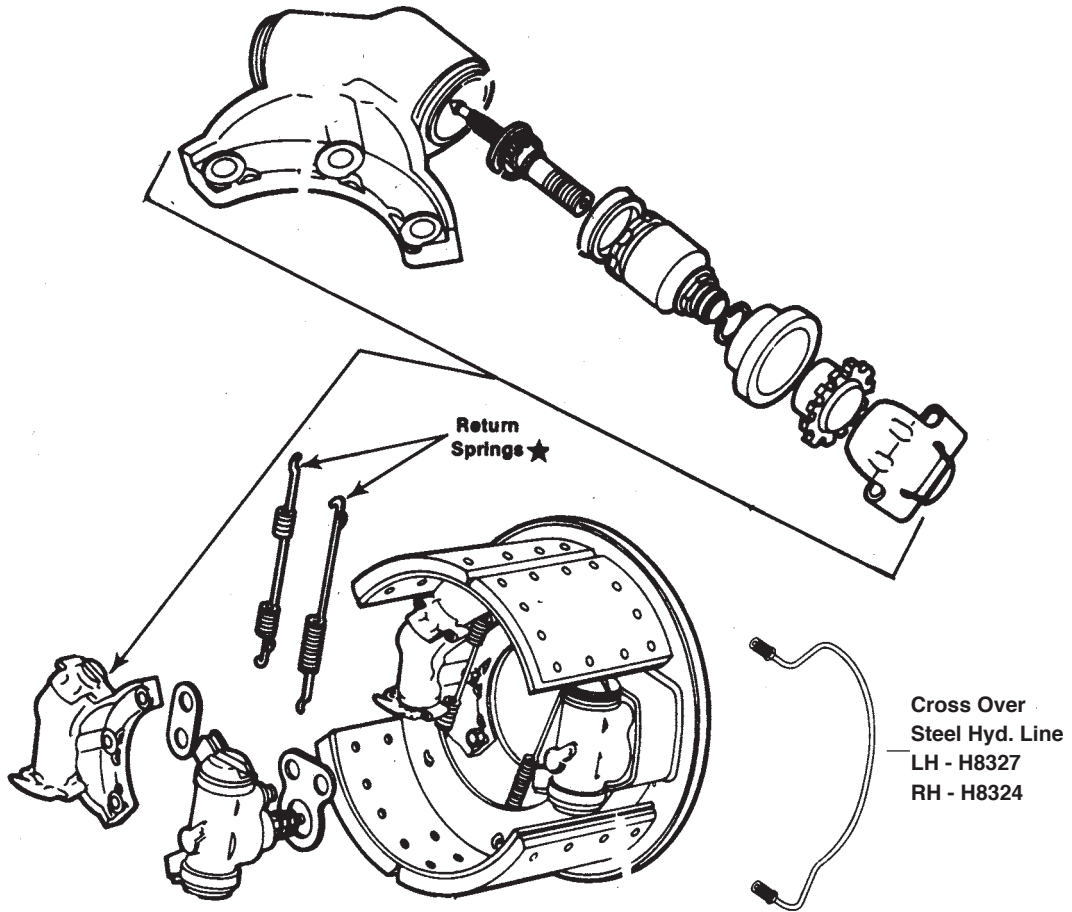
NOTE(s): * Two Kits Required for Axle Installation
† Contained in Adjuster Packages.

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No.

4504A-543

Size: **15x6**



LUCAS BRAKE SYSTEM - Self Adjusting Type

PRIMARY APPLICATIONS		HARDWARE KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
MAKE - MODEL - YEAR				LEFT	RIGHT	LEFT	RIGHT
Ford - 600 thru 900 Series	1997-84	H9242	†	---	---	---	---

NOTE(s): †Contained in All-In-One Kit.

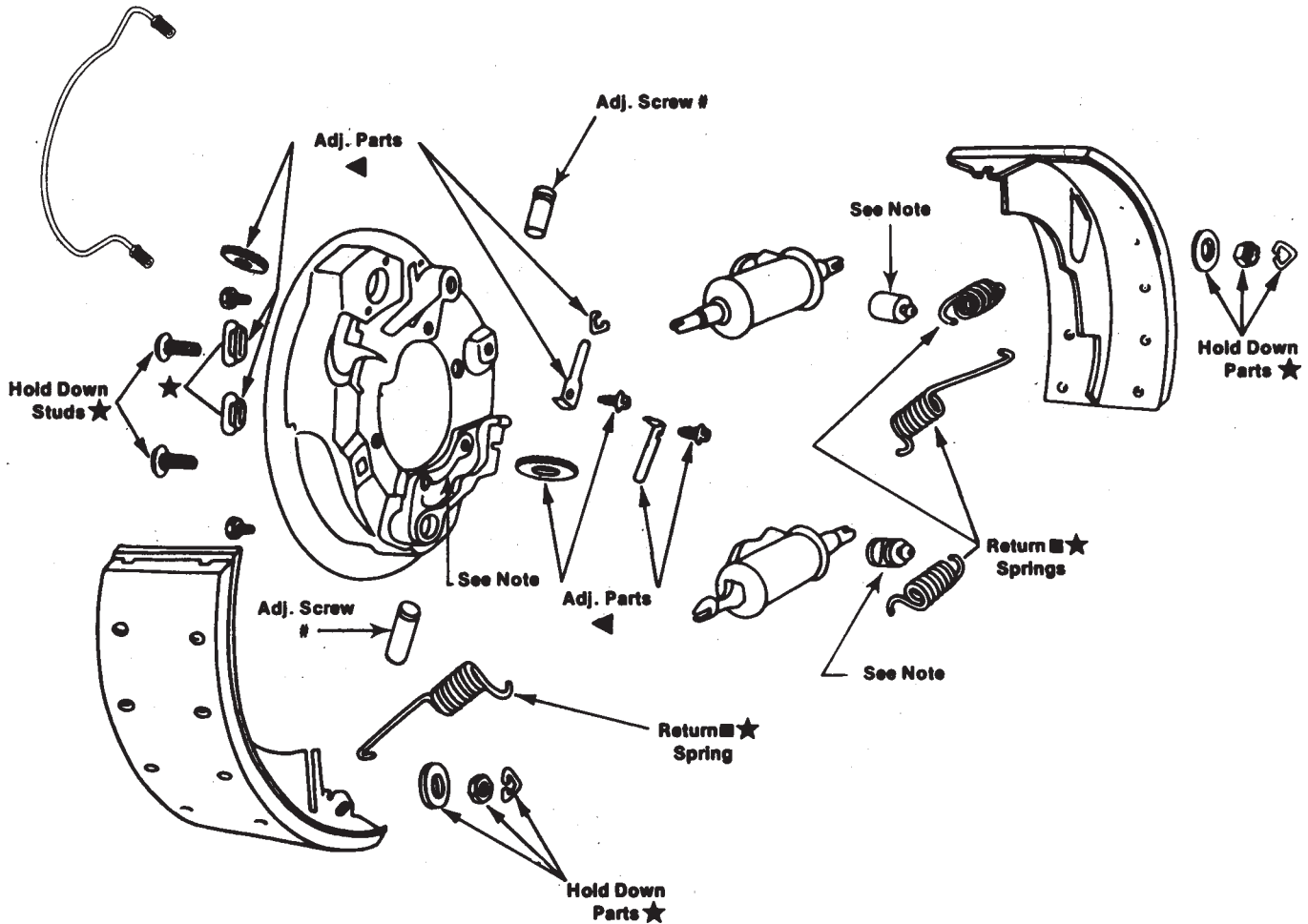
★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No.

4596-380

Size: **15x6**



NOTE: For Anchor Support Brackets and Parts see Med. Duty Trk. Parts Illustrations

WAGNER BRAKE SYSTEM - Manual Adjusting Type

PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Chev - 60, 70, 6500, 70, 000, 6000, 7000, 8000 Series	1982	H9200 ⁽¹⁾	H597★	H3518	H3518	H1860	H1861
Dodge - 600	1968-63	H9200 ⁽¹⁾	H597★	H3518	H3518	H1860	H1861
Ford - 600 thru 850 Series	1967-65	H9200 ⁽¹⁾	H597★	H3518	H3518	H1860	H1861
GMC - 4000 thru 8000 Series	1982-61	H9200 ⁽¹⁾	H597★	H3518	H3518	H1860	H1861
IHC - 1600 thru 1900 Series	1979-61	H9200 ⁽¹⁾	H597★	H3518	H3518	H1860	H1861

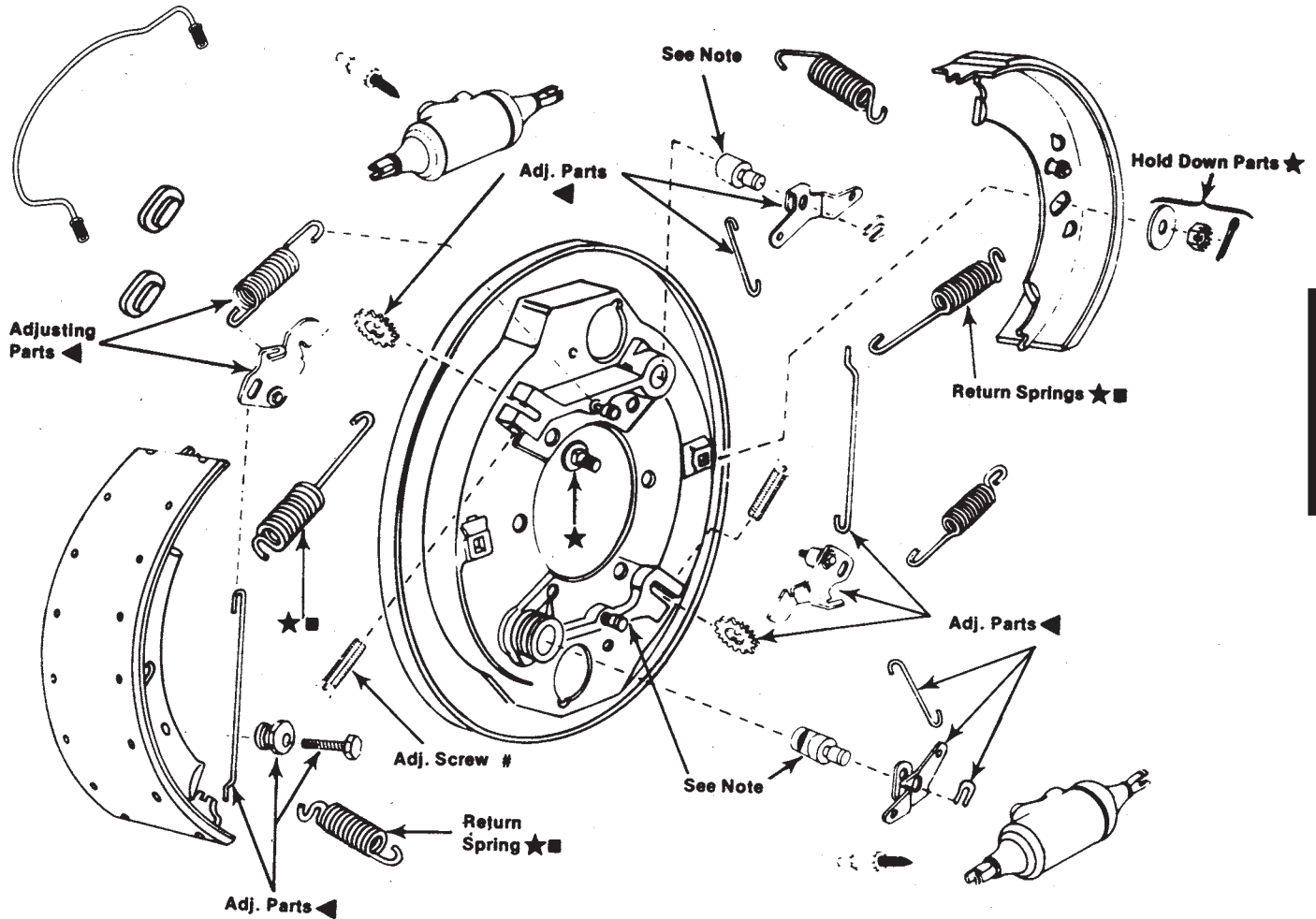
NOTE(s): ★Two Kits Required for Axle Installation.
 (1) Hold Down Bolt Kit is H8200 (Wagner #19309)

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No.

4596-381

Size: **15x6**



NOTE: For Anchor Support Brackets and Parts see Med. Duty Trk. Parts Illustrations
1.67 & 2.00 Adj. Ratio

WAGNER BRAKE SYSTEM - Automatic Adjusting Ratio

PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Chev - 60, 4000 thru 8000 Series 1983-68	H9200 ⁽¹⁾	H597★	H3540	H3541	H1860	H1861	
Dodge - 500 thru 1000 Series 1979-69	H9200 ⁽¹⁾	H597★	H3540	H3541	H1860	H1861	
Ford - 600 thru 900 Series 1983-74	---		H3540	H3541	H1860	H1861	
(From Ser. #T60, 001) 1974 (before T60,001)-68	H9200 ⁽¹⁾	H597★	H3540	H3541	H1860	H1861	
GMC - 4000 thru 8000 Series 1983-68	H9200 ⁽¹⁾	H597★	H3540	H3541	H1860	H1861	
IHC - 1600 thru 1800 & 4000 Series							
w/ 1.67 Adj. 1983-71	H9200 ⁽¹⁾	H597★	H3540	H3541	H1860	H1861	
w/ 2.00 Adj. 1982-69	H9200 ⁽¹⁾	H597★	H3540	H3541	H1860	H1861	

(1) Hold Down Bolt Kit is H8200 (Wagner #19309)
 * Two Kits Required for Axle Installation

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

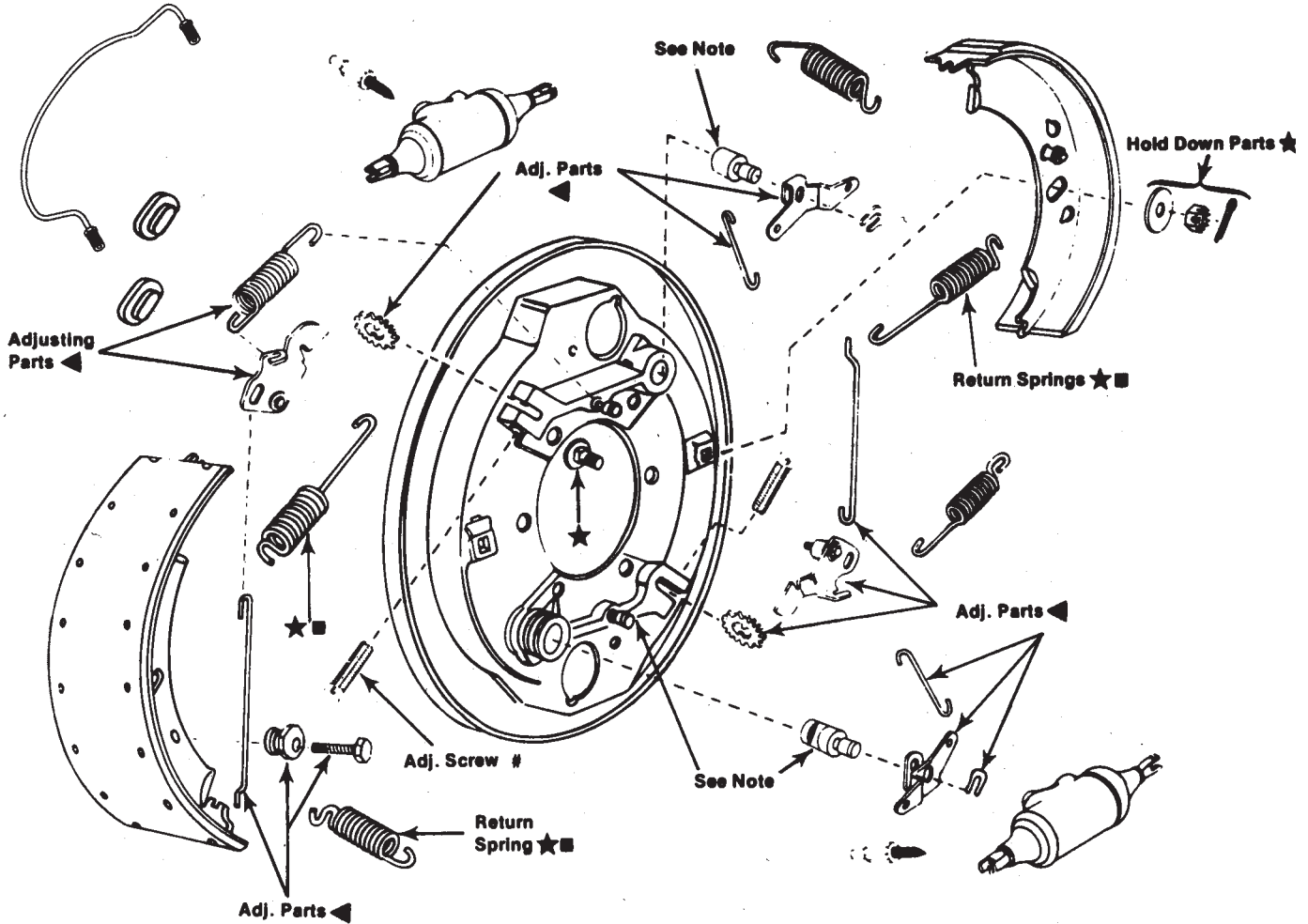
DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No.

4596-381

Size:

15x6



NOTE: For Anchor Support Brackets and Parts see Med. Duty Trk. Parts Illustrations
2.30 Adj. Ratio

WAGNER BRAKE SYSTEM - Automatic Adjusting Type

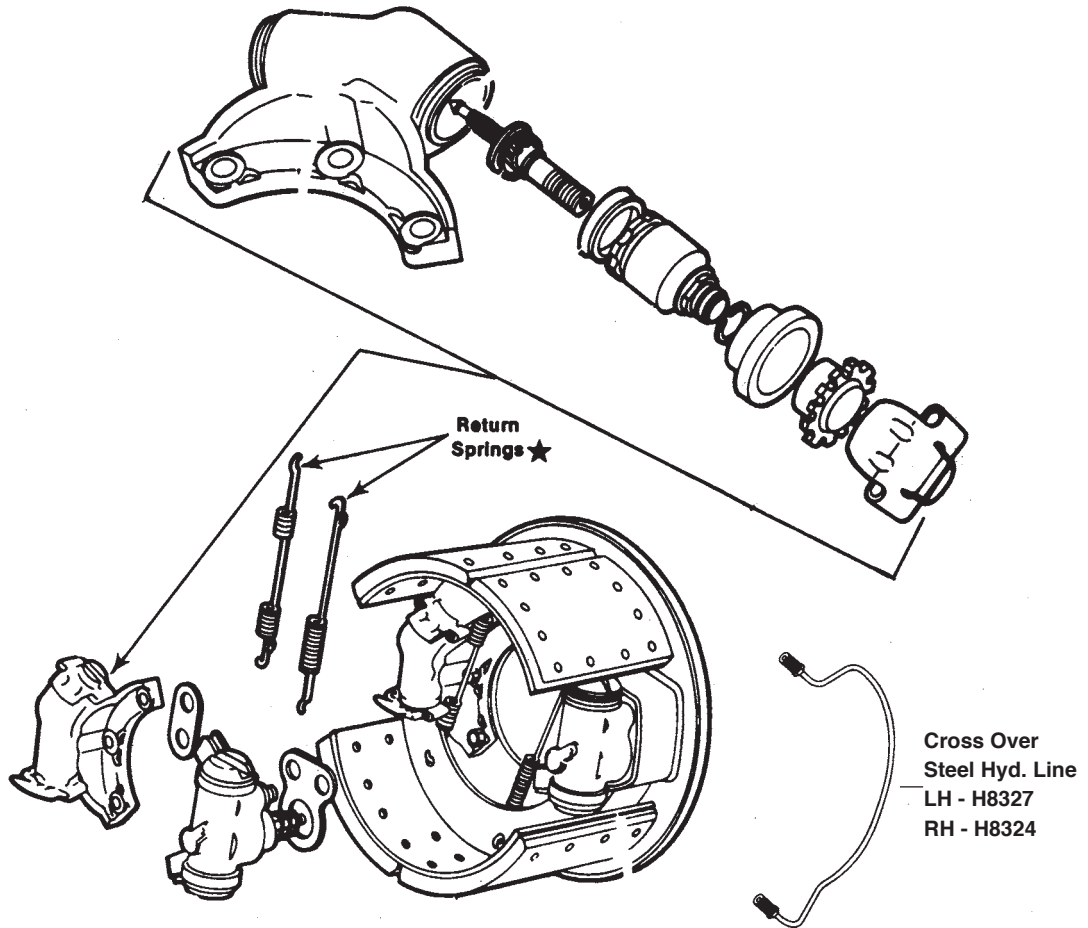
PRIMARY APPLICATIONS		HARDWARE KITS					
MAKE - MODEL - YEAR		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ◀		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Dodge - 500 thur 1000 Series	1979-69	H9200 ⁽¹⁾	H597*			H1860	H1861
NOTE(s): * Two Kits Required for Axle Installation (1) Hold Down Bolt Kit is H8200 (Wagner #19309)							

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No.

4505A-544

Size: **15x7**



LUCAS BRAKE SYSTEM - Self Adjusting Type

PRIMARY APPLICATIONS		HARDWARE KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
MAKE - MODEL - YEAR				LEFT	RIGHT	LEFT	RIGHT
Ford - 700 thru 900 Series	1997-84	H9242	†	---	---	---	---

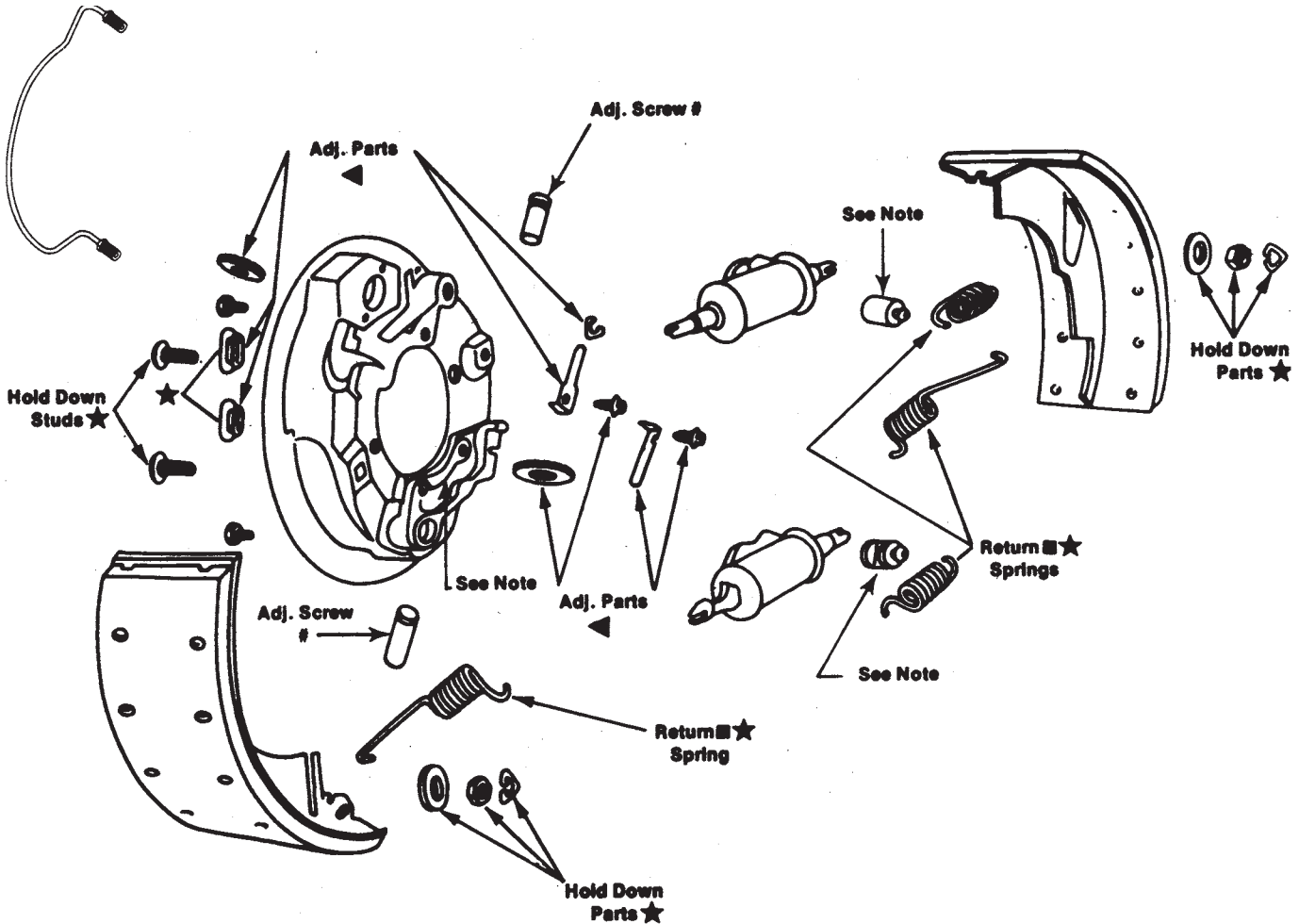
NOTE(s): † Available in All-In-One Kit.

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **4597-382**

Size: **15x7**



NOTE: For Anchor Support Brackets and Parts see Med. Duty Trk. Parts Illustrations

WAGNER BRAKE SYSTEM - Self Adjusting Type

PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Chev./GM - 60, 6000 thru 8000 Series	1983-66	H9200 ⁽¹⁾	H597★	H3518	H3518	H1860	H1860
Ford - 700 thru 850 Series	1967-65	H9200 ⁽¹⁾	H597★	H3518	H3518	H1860	H1860
Dodge - 500 thru 1000 Series	1980-69	H9200 ⁽¹⁾	H597★	H3518	H3518	H1860	H1860
IHC - 1600 thru 2000 & 4200 Series	1979-61	H9200 ⁽¹⁾	H597★	H3518	H3518	H1860	H1860

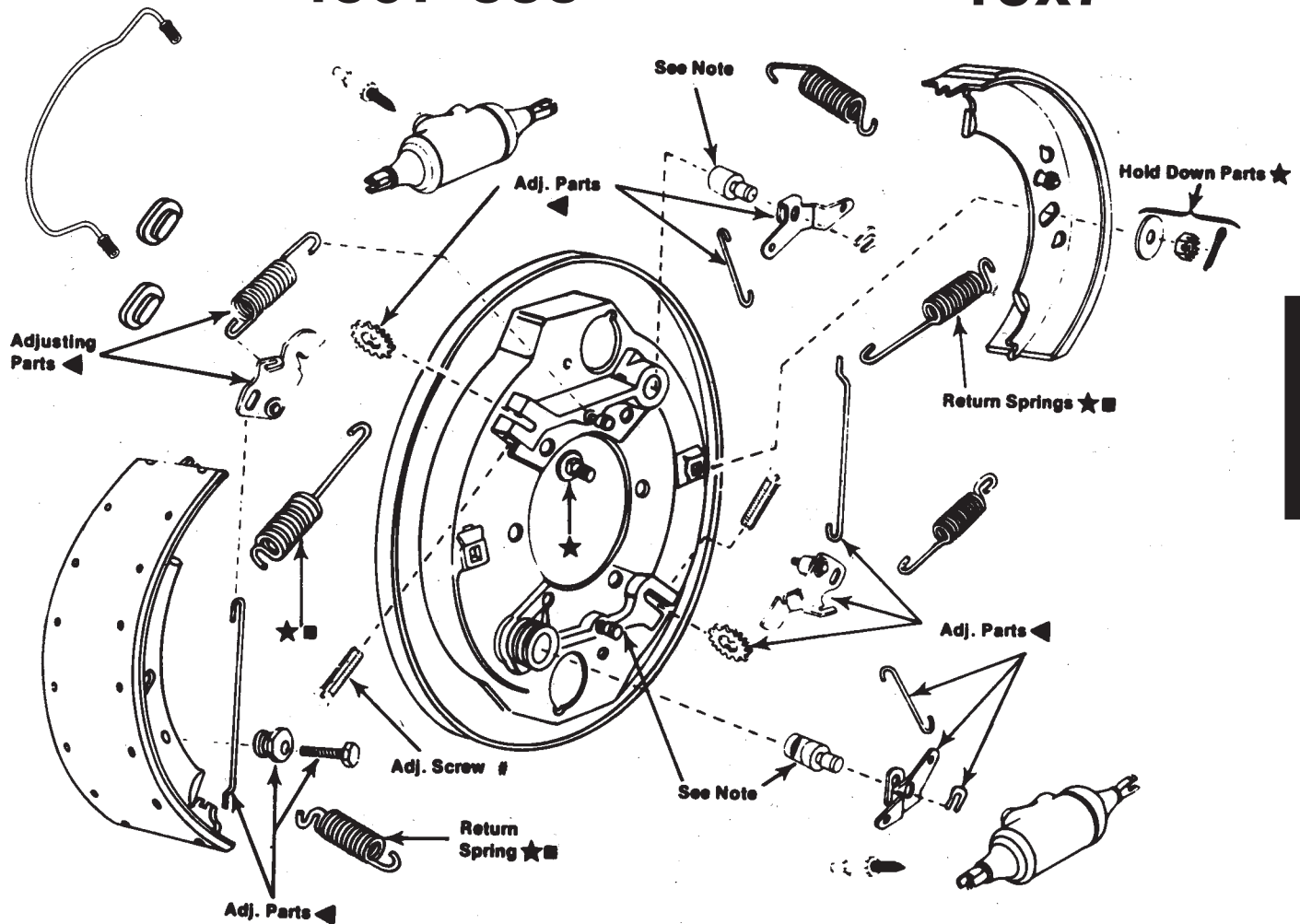
(1) Hold Down Bolt Kit is H8200 (Wagner #19309)
 ★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No.

4597-383

Size: **15x7**



NOTE: For Anchor Support Brackets and Parts see Med. Duty Trk. Parts Illustrations
 1.67 & 2.00 Adj. Ratio

WAGNER BRAKE SYSTEM - Automatic Adjusting Type

PRIMARY APPLICATIONS		HARDWARE KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
MAKE - MODEL - YEAR					LEFT	RIGHT	LEFT
Chev. - 6000 thru 8000 Series	1983-68	H9200 ⁽¹⁾	H597★	H3540	H3541	H1860	H1861
Dodge - 600 thru 1000 Series	1979-69	H9200 ⁽¹⁾	H597★	H3540	H3541	H1860	H1861
Ford - 700 thru 900 Series (From Ser. No. T60, 001)	1983-74	---		H3540	H3541	H1860	H1861
	1974 (before T60, 001)-68	H9200 ⁽¹⁾	H597★	H3540	H3541	H1860	H1861
GMC - 6000 thru 8000 Series	1983-68	H9200 ⁽¹⁾	H597★	H3540	H3541	H1860	H1861
IHC - 1600 thru 1800 & 4000 Series w/1.67 Adj.	1983-71	H9200 ⁽¹⁾	H597★	H3540	H3541	H1860	H1861
w/2.00 Adj.	1982-69	H9200 ⁽¹⁾	H597★	---	---	H1860	H1861

NOTE(s): ★ Two Kits Required for Axle Installation.
⁽¹⁾ Hold Down Kit is H8201 (same as GM #19309).

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

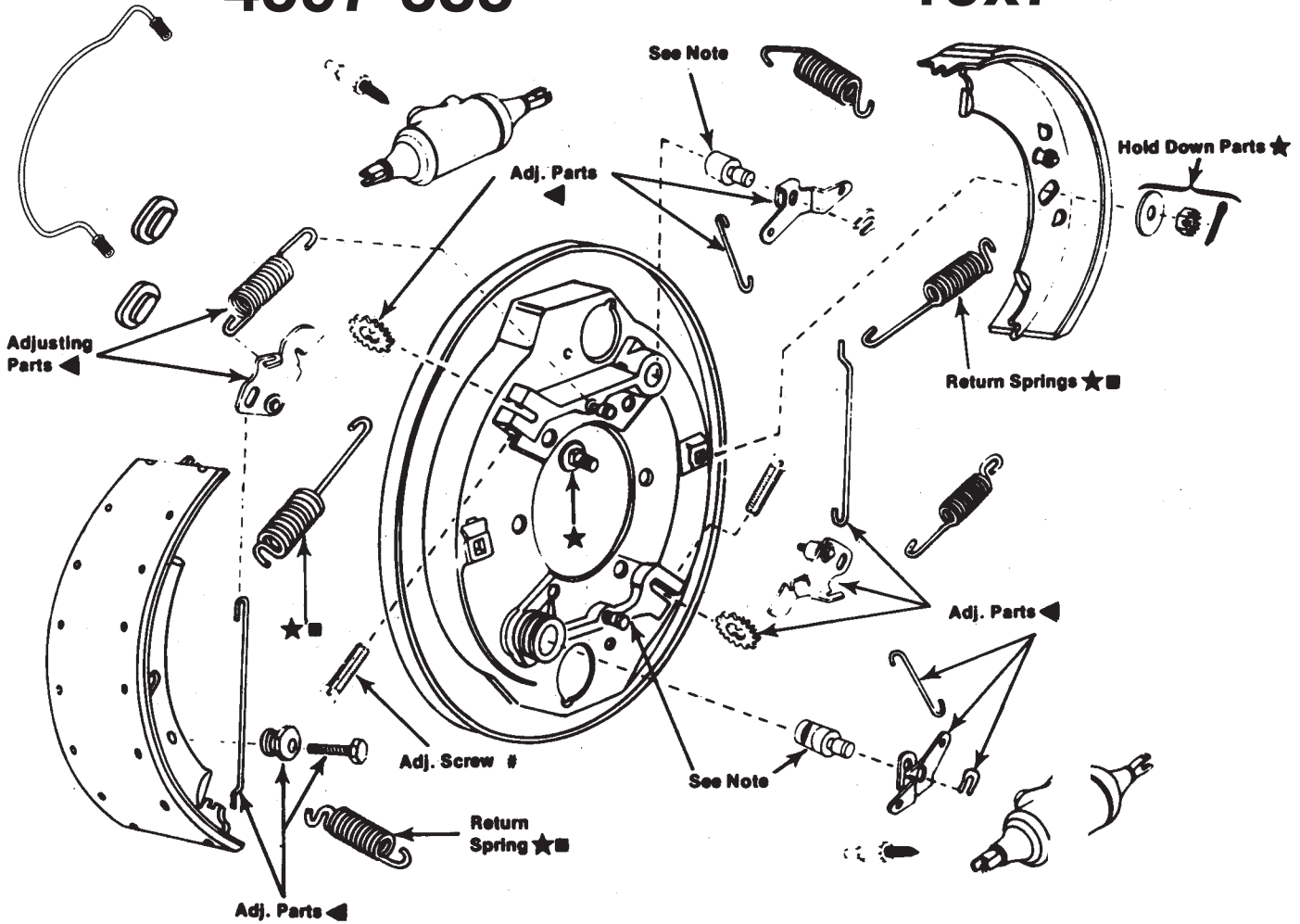
DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No.

4597-383

Size:

15x7



NOTE: For Anchor Support Brackets and Parts see Med. Duty Trk. Parts Illustrations
 2.30 Adj. Ratio

WAGNER BRAKE SYSTEM - Automatic Adjusting Type

PRIMARY APPLICATIONS		HARDWARE KITS					
MAKE - MODEL - YEAR		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Dodge - 500 thru 1000 Series	1977-69	H9200 ⁽¹⁾	H597*			H1860	H1861

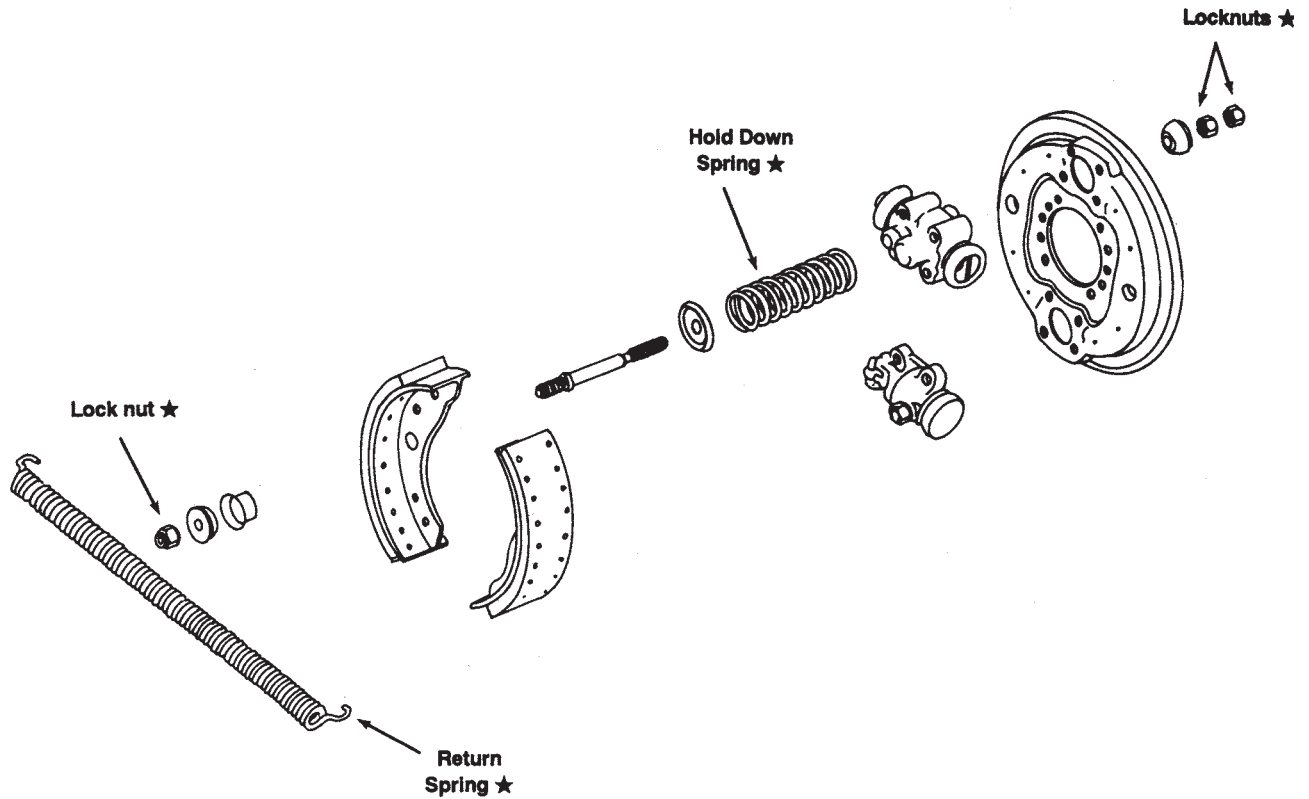
NOTE(s): * Two Kits Required for Axle Installation
 (1) Hold Down Bolt Kit is H8200 (Wagner #19309)

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No.

1357-

Size: **15.5x6**



IVECO BRAKE SYSTEM -

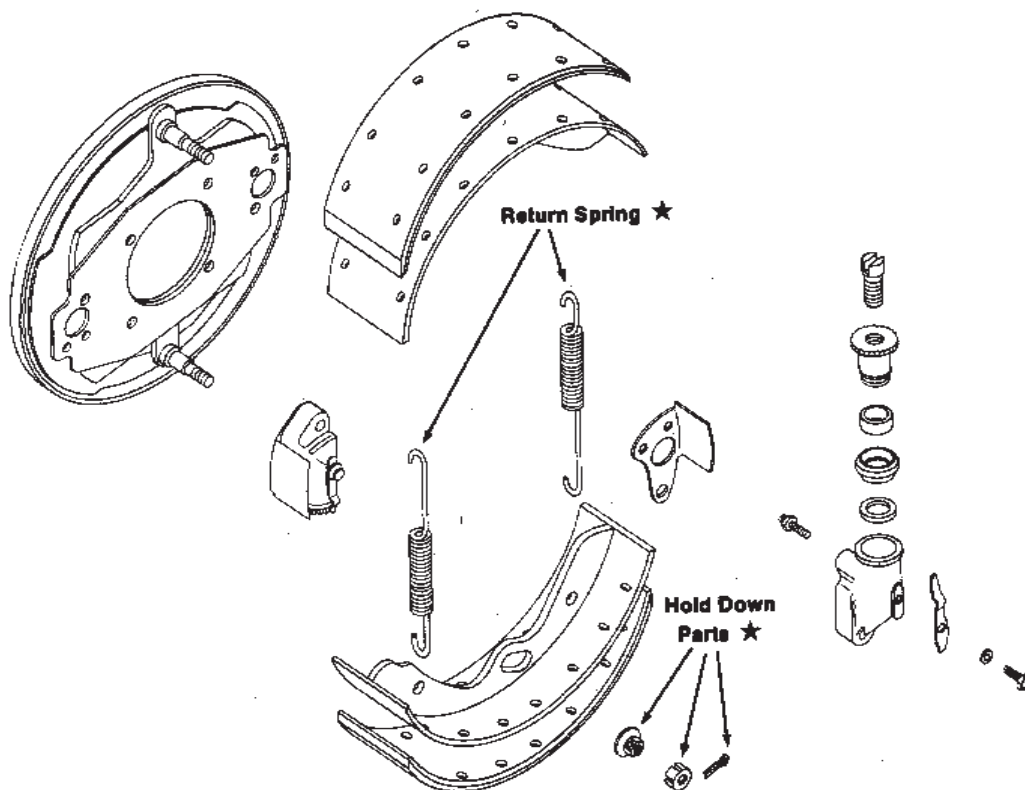
PRIMARY APPLICATIONS		HARDWARE KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ◀		ADJUSTER SCREWS #	
MAKE - MODEL - YEAR				LEFT	RIGHT	LEFT	RIGHT
Iveco - 130, 160 Series	1984-77	H9243	---	---	---	---	---
Mack - MS200, MS300	1992-84	H9243	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **1331A-838**

Size: **400x129mm**
 (15.75"x5.08")



HINO BRAKE SYSTEM - Manual Adjusting

PRIMARY APPLICATIONS		HARDWARE KITS					
MAKE - MODEL - YEAR		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ◀		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Hino - FE	1989-86	H9247	---	---	---	---	---

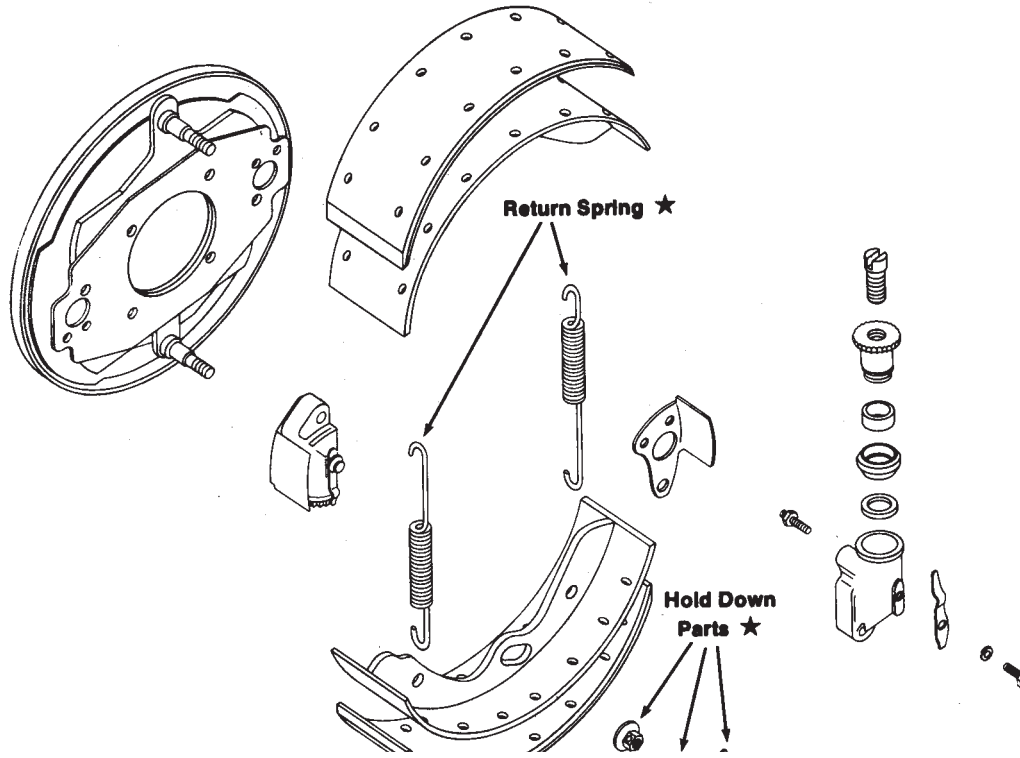
★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **1419-614**

Size:

400x154mm
 (15.75"x6.06")



HINO BRAKE SYSTEM - Manual Adjusting

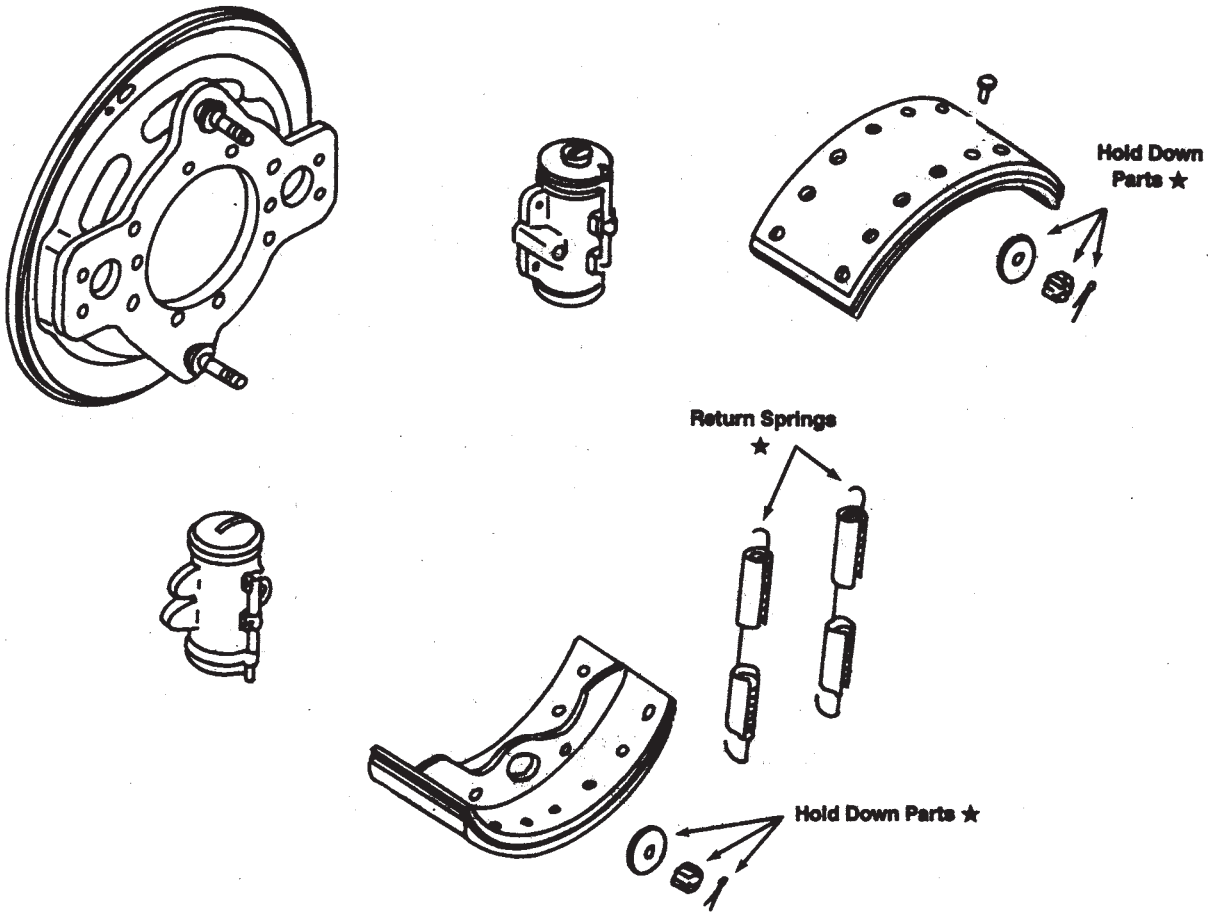
PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Hino - FE, FF, FFCI, FE5H, FF5H, FF4H, FF, FE (w/Air-Hyd. Sys.), FF195S, FG 1994-85	H9247	---	---	---	---	---	
Nissan UD - CPB88, CPB15, CPB12, CPA88, 500T, 2600, 2800, 3000, 3300 1997-87	H9247	---	---	---	---	---	

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **1419-686**

Size: **400x155mm**
 (15.75" x 6.10")



mitsubishi FUSO BRAKE SYSTEM - Manual Adjusting

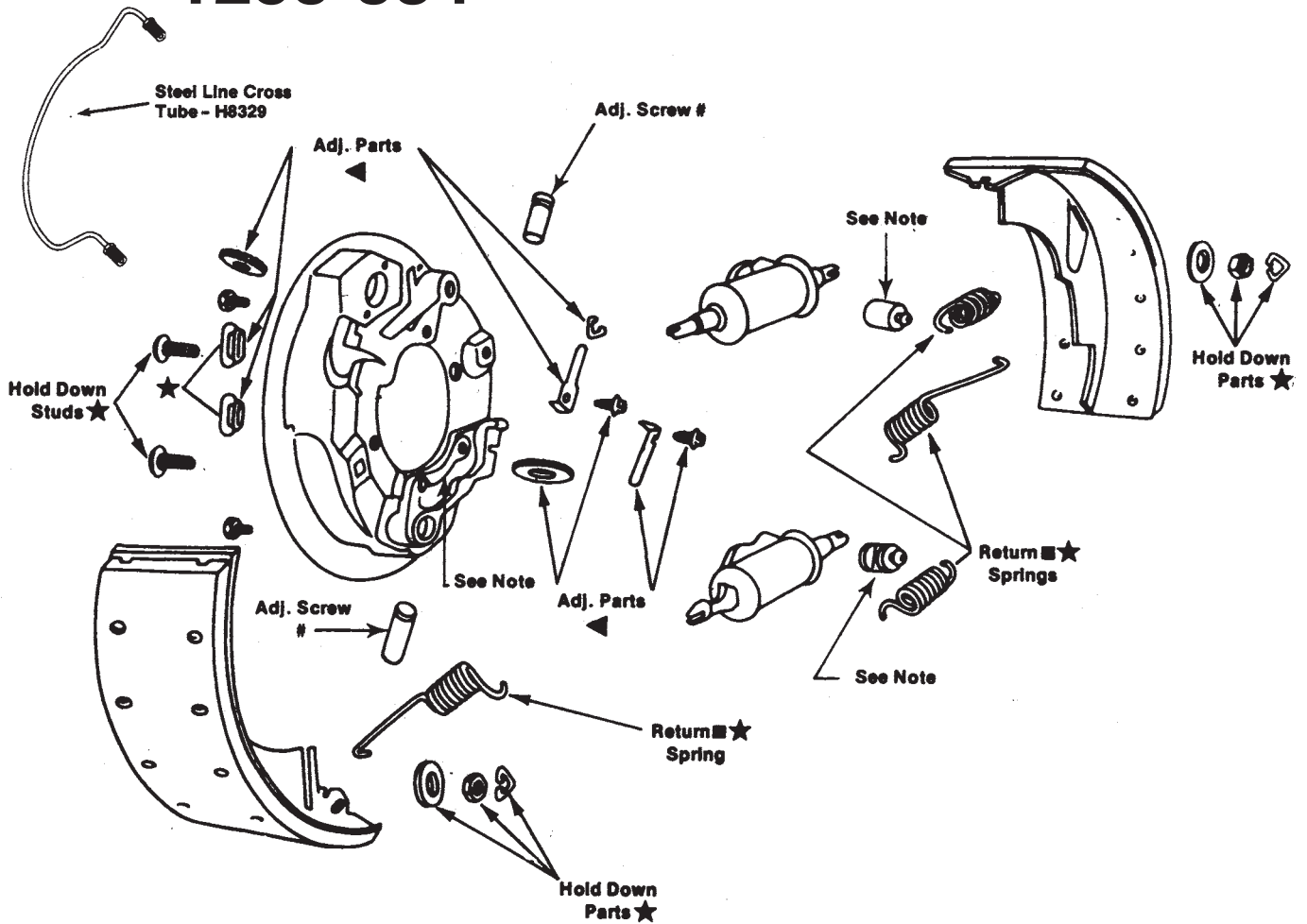
PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Mitsubishi Fuso - FK Series 1994-96	H9256	---	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **1253-384**

Size: **16x4**



NOTE: For Anchor Support Brackets and Parts see Med. Duty Trk. Parts Illustrations

WAGNER BRAKE SYSTEM - Manual Adjusting Type

PRIMARY APPLICATIONS		HARDWARE KITS					
MAKE - MODEL - YEAR		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits)		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
IHC - 1800 Series	1968-61	H9200	H597*			H1865	H1864
NOTE(s): * Two Kits Required for Axle Installation (1) Hold Down Bolt Kit is H8200 (Wagner #19309)							

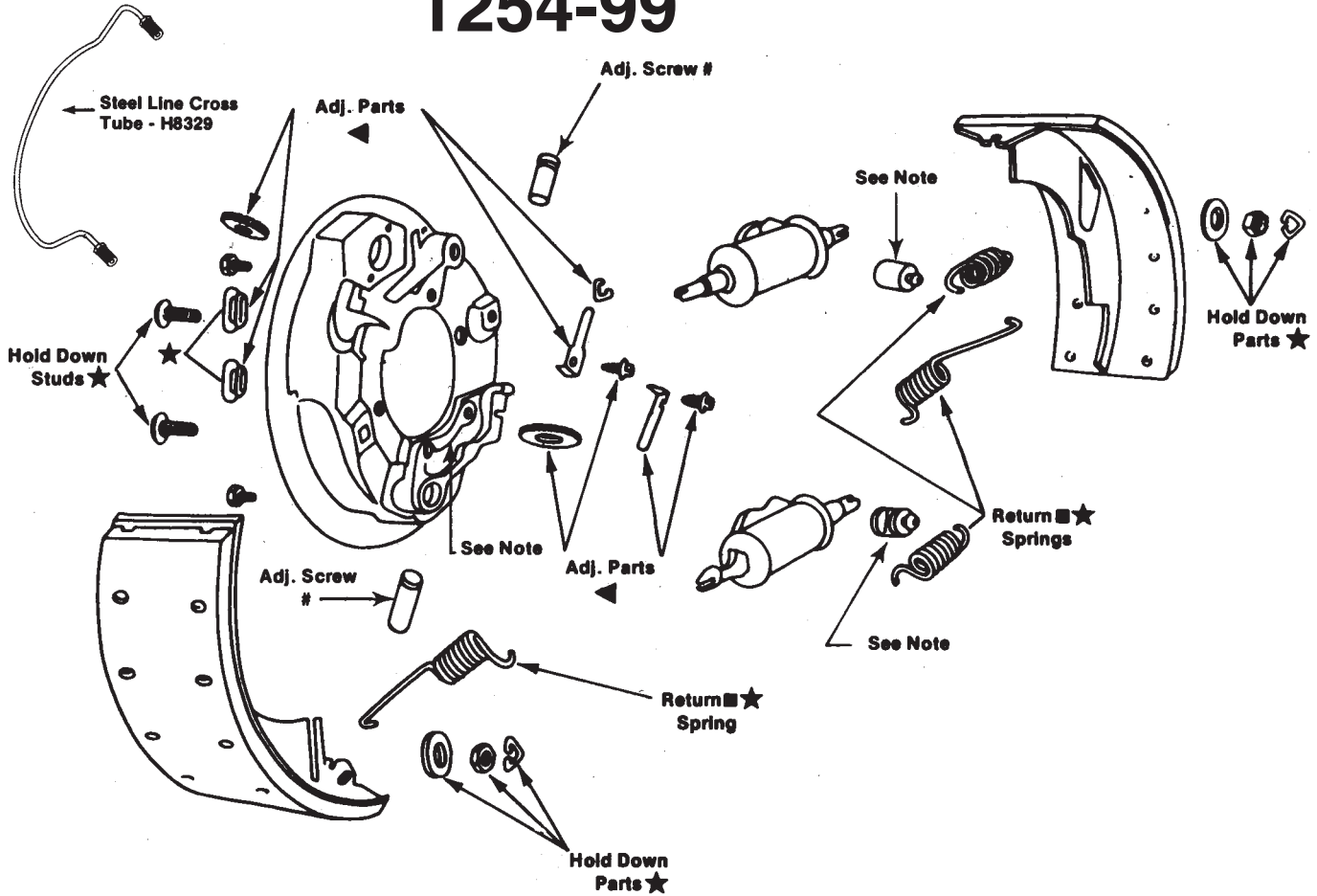
★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOR-ARRIERE

F.M.S.I. No.

1254-385 or
1254-99

Size: **16x5**



NOTE: For Anchor Support Brackets and Parts see Med. Duty Trk. Parts Illustrations

WAGNER BRAKE SYSTEM - Manual Adjusting Type

PRIMARY APPLICATIONS		HARDWARE KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
LEFT	RIGHT			LEFT	RIGHT		
Dodge - 700/800 Series	1968-61	H9200	H597*			H1865	H1864
Ford - 700-850 Series	1964-61	H9200	H597*			H1865	H1864
IHC - 1600-1800 & 4200 Series	1979-62	H9200	H597*			H1865	H1864

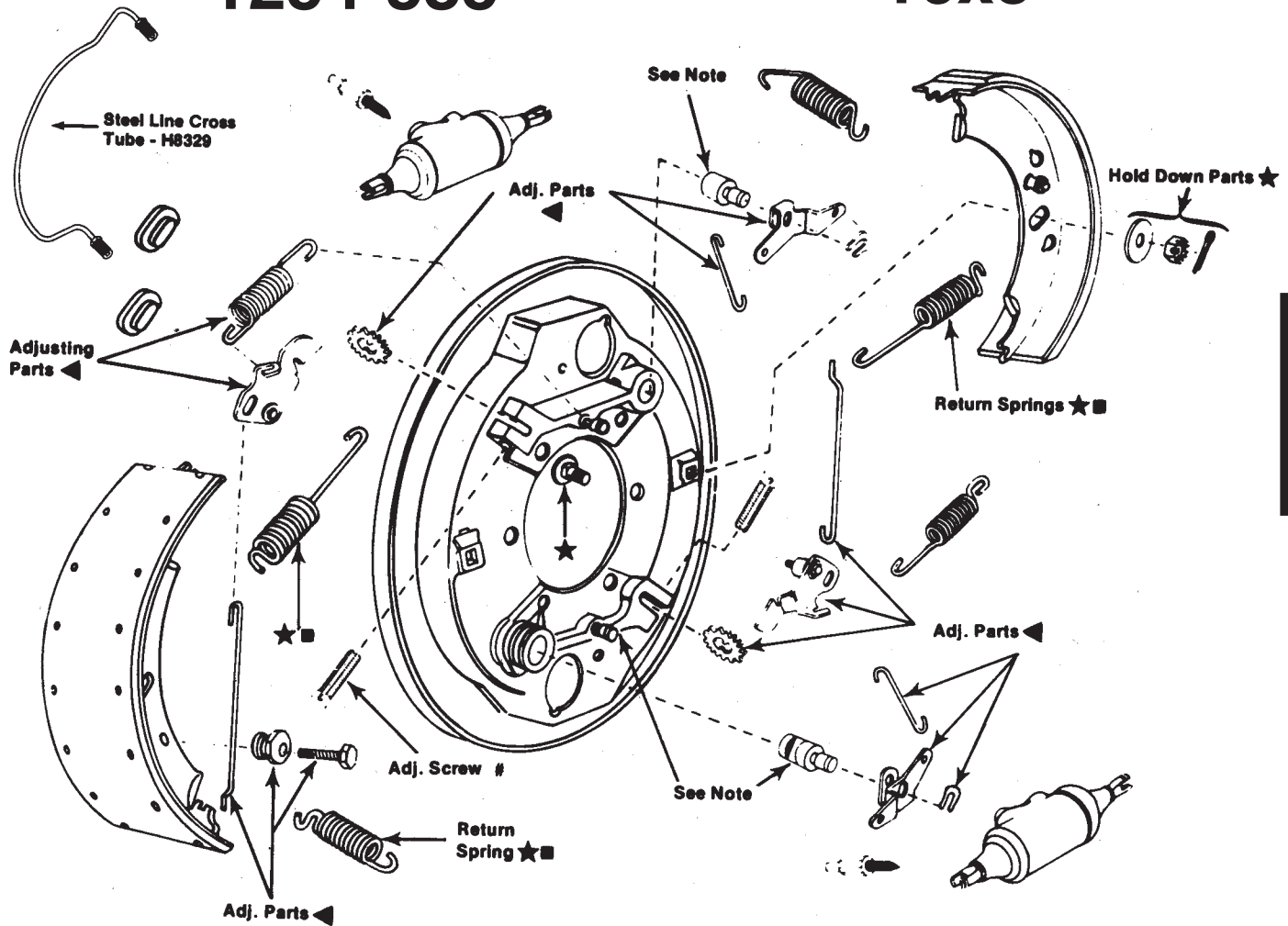
NOTE(s): * Two Kits Required for Axle Installation
 Hold Down Bolt Kit is H8200 (Wagner #19309)

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No. **1254-385**

Size: **16x5**



NOTE: For Anchor Support Brackets and Parts see Med. Duty Trk. Parts Illustrations

WAGNER BRAKE SYSTEM - Automatic Adjusting Type

PRIMARY APPLICATIONS	HARDWARE KITS					
	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
			LEFT	RIGHT	LEFT	RIGHT
All w/1.67 Adj. Ratio	H9200	H597*	---	---	H1865	H1864
All w/2.00 Adj. Ratio	H9200	H597*	---	---	H1865	H1864
All w/2.30 Adj. Ratio	H9200	H597*	---	---	H1865	H1864

NOTE(s): * Two Kits Required for Axle Installation
 Hold Down Bolt Kit is H8200 (Wagner #19309)

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

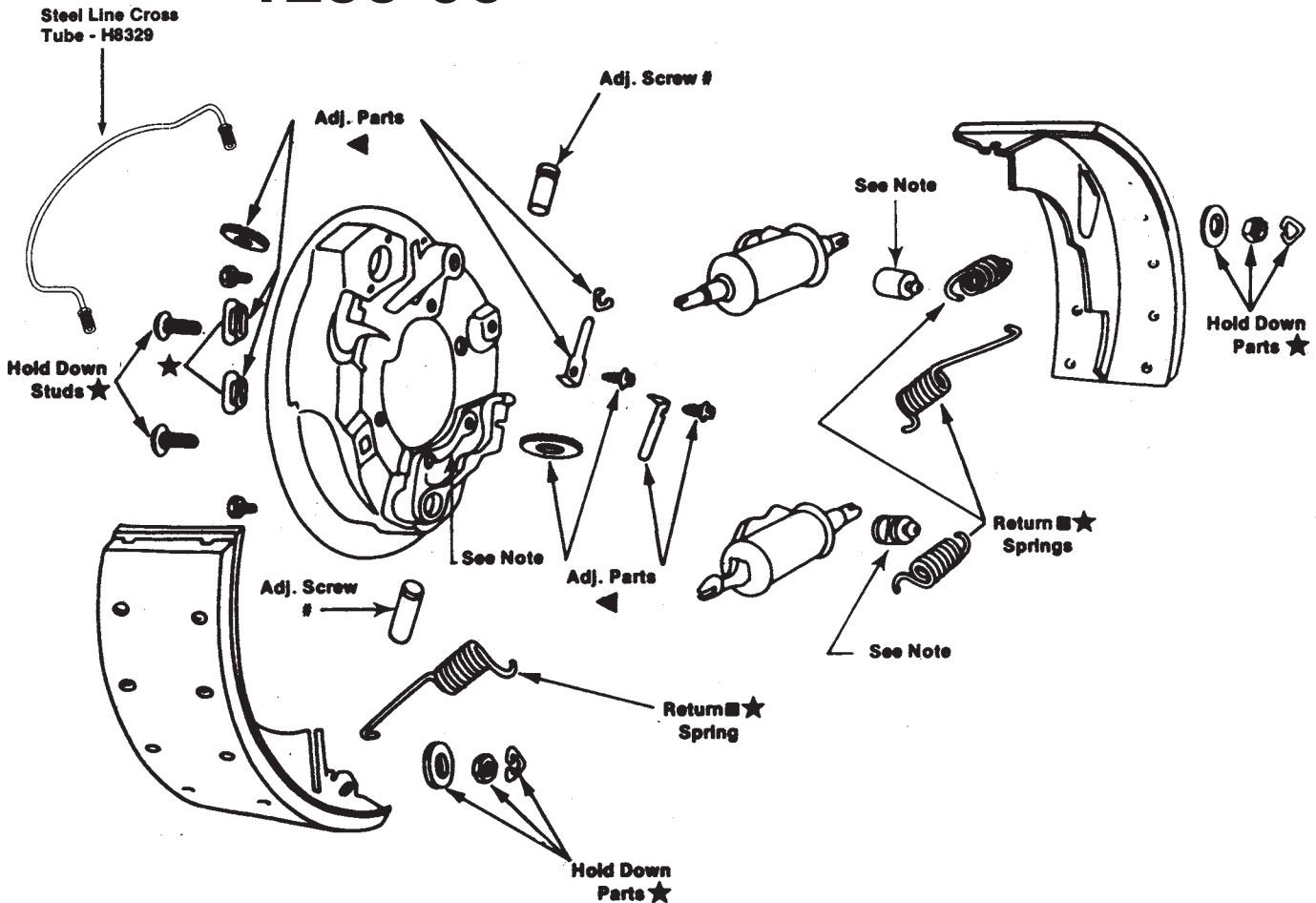
DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No.

1255-386 or
1255-96

Size:

16x6



NOTE: For Anchor Support Brackets and Parts see Med. Duty Trk. Parts Illustrations

WAGNER BRAKE SYSTEM - Manual Adjusting Type

PRIMARY APPLICATIONS		HARDWARE KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
Dodge - 700 thru 900 Series	1968-63	H9200	H597*			H1865	H1864
Ford - 800, 850, 950 Series	1968-64	H9200	H597*			H1865	H1864
GMC - 7500 Series	1972-66	H9200	H597*			H1865	H1864
IHC - 1600 thru 2000 & 4200 Series	1979-61	H9200	H597*			H1865	H1864

NOTE(s): * Two Kits Required for Axle Installation
 Hold Down Bolt Kit is H8200 (Wagner #19309)

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

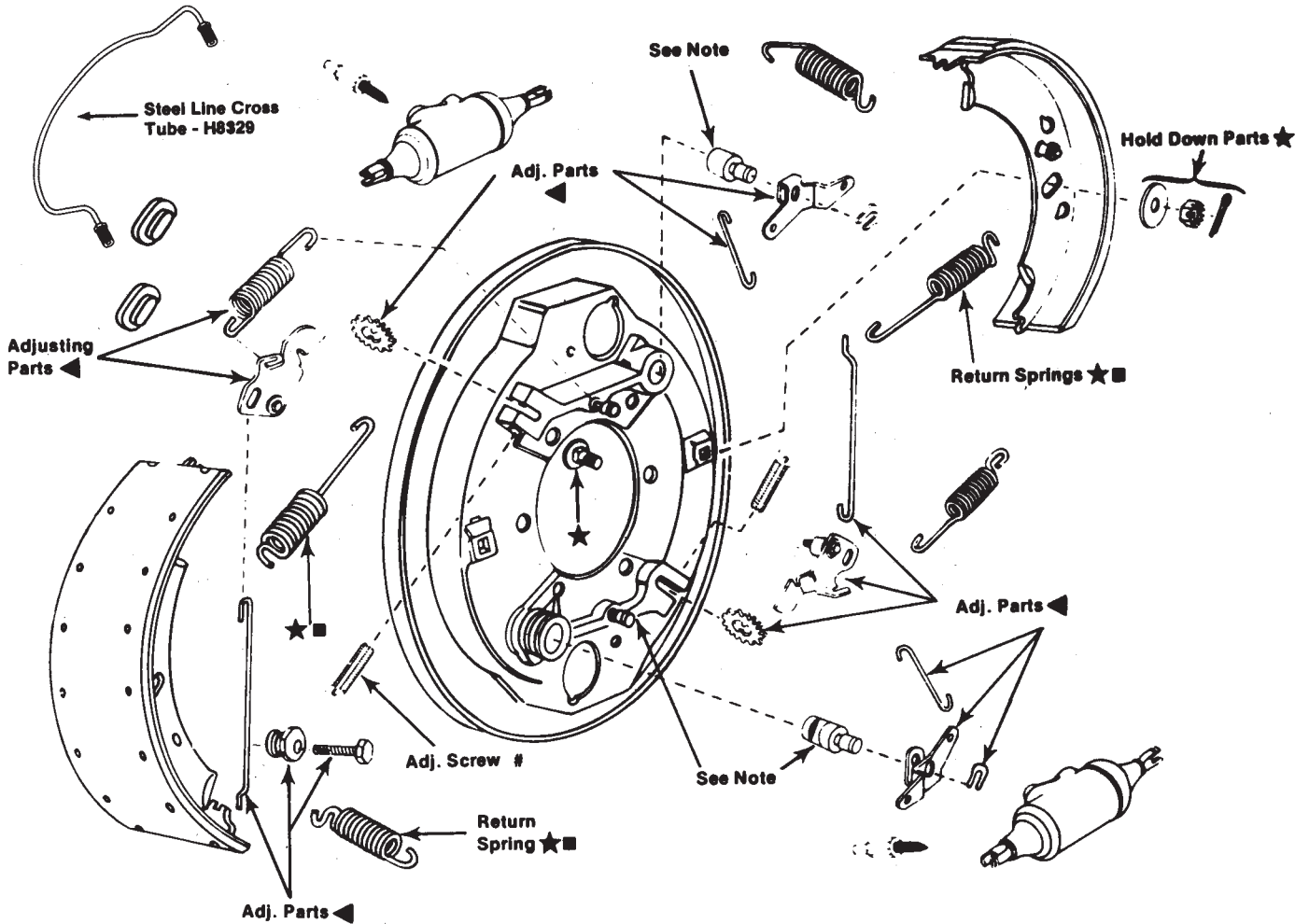
DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOUR-ARRIERE

F.M.S.I. No.

1255-386

Size:

16x6



NOTE: For Anchor Support Brackets and Parts see Med. Duty Trk. Parts Illustrations

WAGNER BRAKE SYSTEM - Automatic Adjusting Type

PRIMARY APPLICATIONS	HARDWARE KITS					
	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ◀		ADJUSTER SCREWS #	
			LEFT	RIGHT	LEFT	RIGHT
All exc. Ford (83-74) w/1.67 Adj. Ratio	H9200	H597*	---	---	H1865	H1864
Ford (83-74) w/1.67 Adj. Ratio	---	---	---	---	H1865	H1864
Ford (74-68) w/1.67 Adj. Ratio	H9200	H597*	---	---	H1865	H1864
All w/2.00 Adj. Ratio	H9200	H597*	---	---	H1865	H1864
All w/2.30 Adj. Ratio	H9200	H597*	---	---	H1865	H1864

NOTE(s): * Two Kits Required for Axle Installation
 Hold Down Bolt Kit is H8200 (Wagner #19309)

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

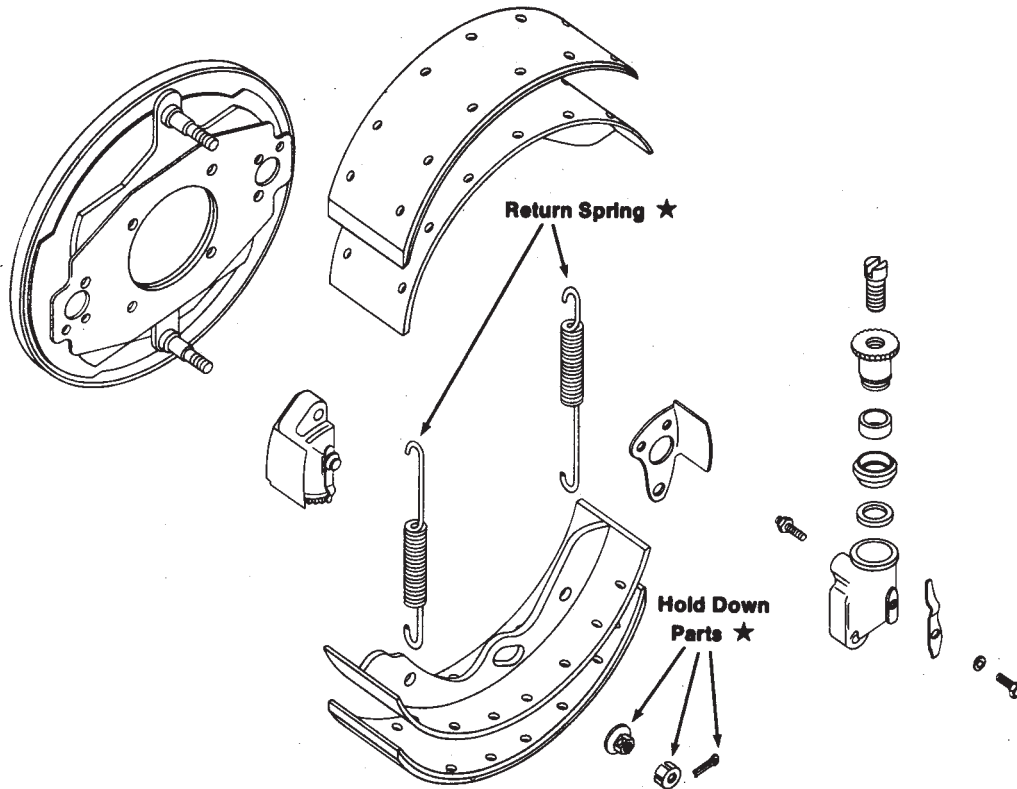
DRUM BRAKE-REAR
FRENO A TAMBOR-ATRAS
FREIN A TAMBOR-ARRIERE

F.M.S.I. No.

1420-615

Size:

410x115mm
 (16.17"x4.53")



GM - ISUZU BRAKE SYSTEM - Manual Adjusting

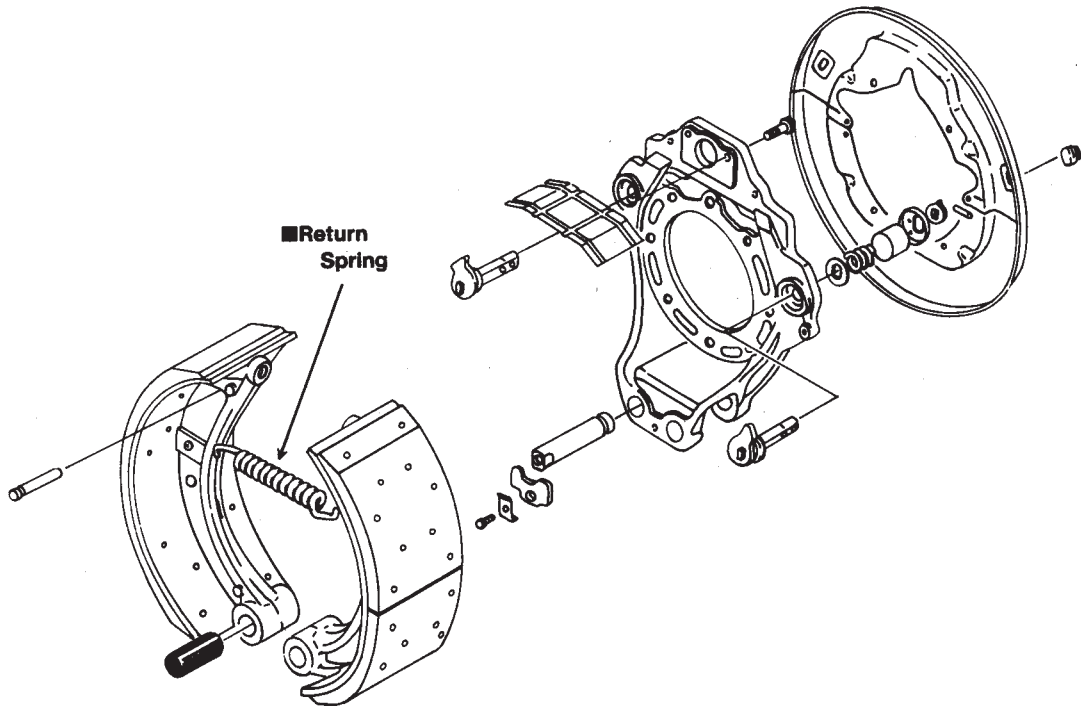
PRIMARY APPLICATIONS	HARDWARE KITS						
	MAKE - MODEL - YEAR	ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ▲		ADJUSTER SCREWS #	
				LEFT	RIGHT	LEFT	RIGHT
GM Trk. - W6R042 (w/13.5" Ring Gear) 1994-87	H9240	---	---	---	---	---	
Isuzu - FSR (w/13.5" Ring Gear) 1994-87	H9240	---	---	---	---	---	

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.

F.M.S.I. No.

1418-613

Size: **410x140**
 (16.14" x 5.51")



GM (ISUZU) DRUM BRAKE - Manual Adjusting

PRIMARY APPLICATIONS		HARDWARE KITS					
		ALL-IN-ONE KIT (Axle) ★	RETURN SPRING KIT (Axle) ■	ADJUSTER PACKAGE (Wheel Kits) ◀		ADJUSTER SCREWS #	
LEFT	RIGHT			LEFT	RIGHT		
Chev./GM - W7R042	1994-86	---	H611	---	---	---	---
	1985-84	---		---	---	---	---
Isuzu-FTR	1994-87	---	---	---	---	---	---

★ ■ ▲ # - TYPICAL CONTENTS SHOWN IN ILLUSTRATION.